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# THIS IS OUR WORLD

# An impressive and functioning interior starts from the floor up

At Forbo, we're passionate about Flooring. We produce the largest range of sustainable floor coverings in the world and supply total solutions for every area in every type of building.

This single source solution overcomes the need for multiple supplier visits and ensures total accountability across the project, giving you peace of mind. Also, as Forbo Flooring Systems has been awarded a place on a Crown Commercial Services framework agreement for floor coverings, you can be confident that we can also save you valuable time and money.

We like to think that the floor coverings we create provide an inspirational basis for interior design.

We aim at helping to build brands and create lasting impressions. With Forbo you get more than a floor.



# A SHOWCASE OF COLOUR AND FUNCTION

# Our design

Our collections are designed in-house and realised with the most modern printing and manufacturing techniques, resulting in inspiring designs no matter what floor covering or combination of floor coverings you select. Digital print and custom colourations are possible throughout our portfolio. For more information on our bespoke collection please visit page 306.

We also ensure our products are produced to the latest technical standards to ensure your floor covering will offer outstanding performance throughout its long lifetime.

www.forbo-flooring.com



In the development of our Allura collections we continuously work to increase the sustainability of our portfolio. And through it all, we use life cycle assessments (LCAs) to guide our journey, ensuring we make the right decisions continuously on our products and contribute to a circular economy. And we always make sure that our Environmental Product Declarations (EPDs) are third-party certified – that way we can ensure full transparency.

# THE PILLARS OF OUR AMBITION

### **TRANSPARENCY**

Transparency is the foundation for making the right circular choices. With life cycle assessments as our constant guide in doing right, we continue to lead the industry towards new environmental standards.

### **CIRCULARITY**

True circularity is to go all the way around. We think circular in everything we do. We work on creating products that keep the end in mind – and do this throughout our design process and choice of materials.

### **RENEWABILITY**

Renewable materials are an important part of a fully circular future. We want to be the trusted partner for fully circular flooring solutions made with renewable raw materials. We know that the recycling of flooring is important. And we know that it is crucial to achieve carbon neutrality.













# GOING ROUND, MOVING FORWARD

# Sustainable solutions

Many of the flooring systems and building materials used today have an impact on the planet.
The right flooring can help lower emissions and reduce waste – that's why we want to contribute with more sustainable solutions.

Introduction



### 1. PRODUCT DEVELOPMENT AND DESIGN

# Product design with circularity and users in mind

We develop and design flooring solutions to create value during use and after, keeping both the environment and users in mind. Our focus is on designing flooring with renewable and recycled materials. This enables us to deliver products that help take care of both the environment and you. We aim to create easy-removal solutions that are eco- and human-safe in all product categories while contributing to recycling schemes worldwide. That means you get products that are easy to install and remove - enabling a smooth recycling process.

MOST FLOORING ONLY HAS ONE LIFETIME - OURS HAS A FEW MORE

# 2. SOURCING AND RAW MATERIALS

### Maximizing the use of sustainable & renewable flooring materials

To make sure our products are completely sustainable, we set ourselves the highest standards when it comes to sourcing and materials. Our products are third-party verified with environmental declarations such as LCAs, EPDs and HPDs. We aim to only use 100% harmless and traceable raw materials and increase the amount of fully bio-based products sold. That means you get products that are completely toxin- and phthalate-free and sourced from natural raw materials to work with, not against, the environment.

GOING ROUND WITH TRANSPARENCY FROM CRADLE TO CRADLE STARTS WITH DECLARING OUR ENVIRONMENTAL AND HEALTH IMPACT











### 3. PRODUCTION & DISTRIBUTION

### Carbon-neutral and zero-waste production

We don't just aim to only use sustainable materials for our products. We also aim to make our products as sustainable as possible. That's why we are working towards a zero-waste production cycle and products made using as much recycled material as possible. We make flooring solutions that are as green as possible from design to end-of-life and are produced using 100% green energy, where available. This is how we produce products that are truly CO2 neutral without the need for offsetting.

TOO MANY FLOORS COME WITH A CARBON FOOTPRINT - WE AIM TO MAKE FLOORS WITHOUT LEAVING A TRACE

### 4. LONG LASTING & EASY TO MAINTAIN

# Highly durable and fit-for-purpose solutions

Sustainability and longevity go hand in hand - the less energy we spend creating, installing, removing, repairing and recycling products, the less energy we use overall. That is why our flooring solutions are made to withstand stressful environments in addition to being easy to clean, thereby significantly reducing your cleaning costs. We also offer short-term solutions that can be used over and over again.

TO TRULY GO ROUND, WE OFFER A WIDE CHOICE OF FLOORS THAT ARE DESIGNED WITH A PURPOSE

### 5. RECYCLING & END OF LIFE

### Recreating value at the end

To become truly sustainable, we need to close the loop. We do that by continuously improving our modular offerings and finding ways to recycle them at their end of life and working with local recycling schemes. We also design floors that are made of recycled materials, so your old floors can be repurposed today - and tomorrow. We aim to ensure flooring materials are fully recyclable and help drive the implementation of economically viable take-back schemes since not all materials can be infinitely recycled. That means you get products with up to 25% recycled from sources such as fishnets and post-consumer waste.

TO LAY THE FOUNDATION FOR A BETTER FUTURE - WE NEED TO DESIGN RECYCLED MATERIALS INTO OUR FLOORS

For more information please visit www.forbo-flooring.com/sustainability



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# RELIABLE LOGISTICS ACROSS THE WORLD

# Our logistics

Our global logistics network and co-operation with flooring installers all over the world ensures your job gets done when you ask for it, on time, quickly and to your satisfaction.

# ENTRANCE FLOORING SYSTEMS



nuway®

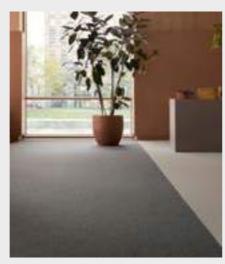
A collection of rigid entrance systems for entrances with very heavy or intense traffic.



coral®

A collection of textile clean-off products for entrances with heavy traffic.

# **CARPET TILES**



tessera®

Tessera offers stylish, sustainable and hardwearing carpet tiles in various pile constructions, shapes and textures, delivering specific performance and aesthetic benefits.

# RESILIENT FLOORING



marmoleum<sup>®</sup>

Forbo's linoleum brand – natural, sustainable, durable, high quality and innovative in colour and design. Available in sheet, tile and plank format.



# **Project vinyl**

A vinyl portfolio offering flooring solutions that encompass general purpose, safety, acoustic, static control, LVT design tiles and wetroom solutions.

# FLOCKED FLOORING



# flotex<sup>®</sup>

A flocked floor covering that looks and feels like a carpet without any of the drawbacks of a textile floor covering.

# PORTFOLIO



# Designer collections and bespoke design

We offer bespoke design across our portfolio to create a truly unique focal point in addition to unique designer collections.

# ANYWHERE, ANY PLACE

# Our products

We pride ourselves on offering a truly comprehensive product portfolio with leading edge products specifically designed to cater for each area of a project, from the entrance through circulation and communal zones, to each individual space in a building. The following pages showcase our offer

To see our latest new products visit www.forbo-flooring.com

14 Introduction 1.

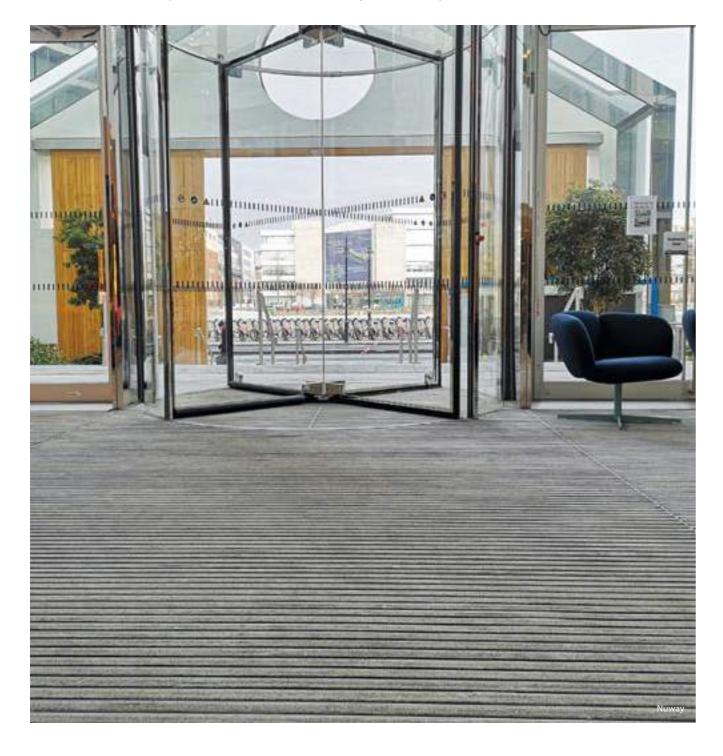
### NUWAY ENTRANCE FLOORING

# **PRIMARY BARRIER MATTING SOLUTIONS**

# MAKE AN ENTRANCE WITH NUWAY

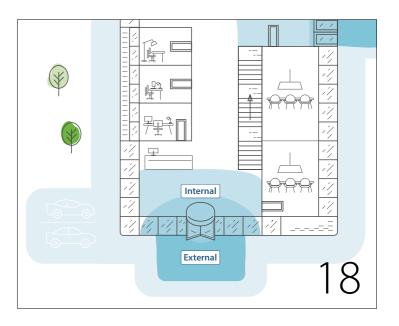
Nuway primary barrier mats are Forbo's most robust entrance flooring solution, with products suitable for environments that welcome up to 100,000 visitors per day.

With products suitable for external and internal entrances, heavy load environments and also a sustainable Bamboo option, we have a solution for every entrance requirement.



# Choose the right Nuway Primary Barrier Matting for your building

To help identify which of our Nuway products is most suitable for your project, we have broken down our full collection into an easy, two page guide.



# **Nuway Internal Products**

There are 6 different Nuway products suitable for internal application, each offering their own unique benefits.

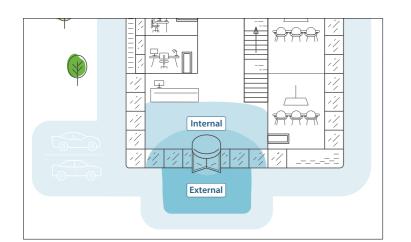


# **Nuway External Products**

With 4 different Nuway products suitable for external application, there is sure to be a solution for your entrance requirements.



# CHOOSE THE RIGHT NUWAY PRIMARY BARRIER MATTING FOR YOUR BUILDING



This guide helps to give you an understanding of the differences between our Nuway products and where they can be used.

# FOR EXTERNAL ENTRANCES

# **nuway**® tuftiguard external



# For best in class exterior performance

- Single or double sided: Double
- Guarantee: 15 years
- Scraper bar: Aluminium
- Available with open or closed construction: Both
- Inserts: Plain unbuffed rubber
- Suitable for: Busy office, retail, healthcare or education environments

# nuway® tuftiguard heavy duty external



# For the busiest and most tested of environments

- Single or double sided: Double
- Guarantee: 15 years
- Scraper bar: Low lustre aluminium
- Available with open or closed construction: Closed
- Inserts: Plain unbuffed rubber
- Suitable for: Extremely high footfall and extreme load environments such as stadiums airports or car showrooms

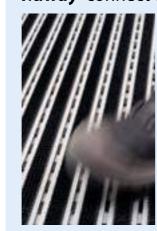
# nuway® grid external



# The ideal solution for heavy traffic areas where aesthetics are still important

- Single or double sided: Single
- Guarantee: 7 years
- Scraper bar: Low lustre aluminium
- Available with open or closed construction: Closed
- Inserts: Ultragrip rubber insert
- **Suitable for:** Office, retail, healthcare and education environments or smaller entrances

# nuway® connect external



### A single sided mat with customisable inserts

- Single or double sided: Single
- Guarantee: 7 years
- Scraper bar: Low lustre aluminium
- Available with open or closed construction: Both
- Inserts: Ultragrip rubber or 4-row bristle inserts individually or combined
- Suitable for: Office, retail, healthcare and education environments or smaller entrances

# FOR INTERNAL ENTRANCES

# **nuway**® tuftiguard



# The market leading primary barrier mat for over 40 years

- Single or double sided: Double
- Guarantee: 15 years
- Scraper bar: Aluminium
- Available with open or closed construction: Both
- Inserts: Available with the choice of Classic grey or Charcoal inserts
- **Suitable for:** Busy office, retail, healthcare or education environments

# nuway® tuftiguard anodised colours



### Where design meets quality

- Single or double sided: Double
- Guarantee: 15 years
- **Scraper bar:** Available with black, gold, sand and bronze scraper bars
- Available with open or closed construction: Both
- **Inserts:** Available with the choice of Classic grey or Charcoal inserts
- Suitable for: Busy office, retail, healthcare or education environments

# nuway® tuftiguard bamboo



# The sustainable primary barrier matting solution

- Single or double sided: Double
- Guarantee: 15 years
- Scraper bar: Bamboo
- Available with open or closed construction: Closed
- **Inserts:** Available with the choice of Classic grey or Charcoal inserts
- **Suitable for:** Busy office, retail, healthcare or education environments

# **nuway**<sup>®</sup> tuftiguard heavy duty



# The best protection against intense footfall and heavy duty loads

- Single or double sided: Double
- Guarantee: 15 years
- Scraper bar: Low lustre aluminium
- Available with open or closed construction: Closed
- **Inserts:** Available with the choice of Classic grey or Charcoal inserts
- Suitable for: Extremely high footfall and extreme load environments such as stadiums, airports or car showrooms

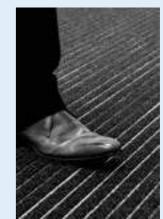
# nuway® grid



# The contemporary alternative to Tuftiguard

- Single or double sided: Single
- Guarantee: 7 years
- Scraper bar: Low lustre aluminium
- Available with open or closed construction: Closed
- Inserts: Available with a choice of Burford or 5 Coral Classic and 5 Coral Brush inserts in a selection of colours
- Suitable for: Office, retail, healthcare and education environments or smaller entrances

# **nuway**® connect

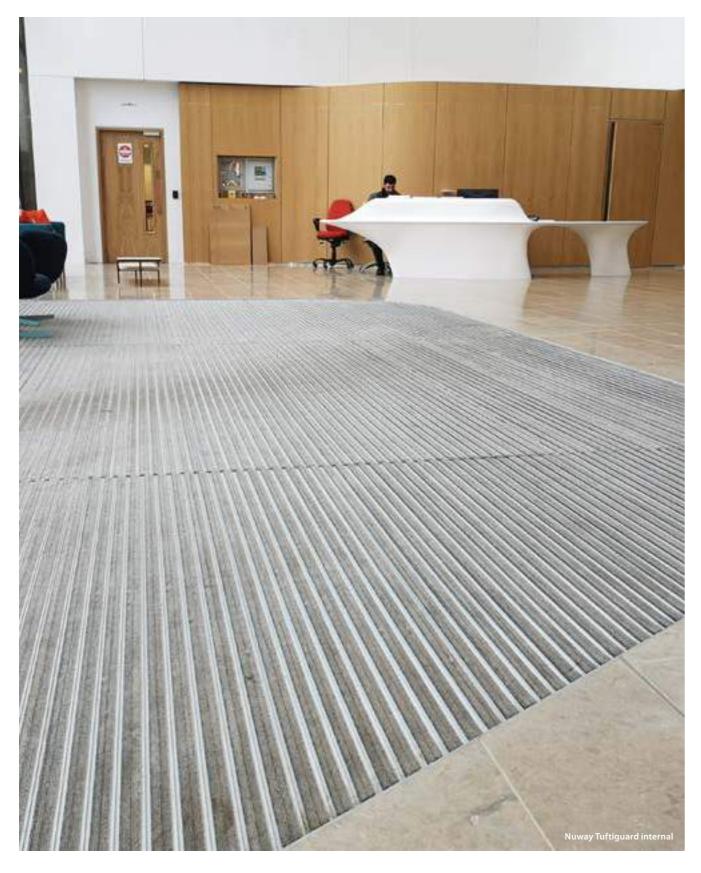


# A highly versatile, roll-up single sided mat

- Single or double sided: Single
- Guarantee: 7 years
- Scraper bar: Low lustre aluminium
- Available with open or closed construction: Both
- Inserts: Available with a choice of Burford or 5 Coral Classic inserts in a selection of colours
- Suitable for: Office, retail, healthcare and education environments or smaller entrances

# nuway®

# **NUWAY INTERNAL PRIMARY BARRIER** MATTING SOLUTIONS



# **NUWAY INTERNAL COLLECTION AT A GLANCE**

# **nuway**® tuftiguard

Tuftiguard combines a classic aesthetic with leading performance by offering anodised aluminium scraper bars.



# **nuway**<sup>®</sup> tuftiguard anodised colours

Our collection of anodised coloured aluminium scraper bars allows for unique designs to be created.



# nuway® tuftiguard bamboo

Tuftiguard Bamboo provides the same leading performance attributes as Tuftiguard, yet with much more sustainable credentials.



# **nuway**<sup>®</sup> tuftiguard heavy duty

The ideal matting solution for entrances with heavy duty loads and intense pedestrian and/or wheeled traffic.



# **nuway**® grid

Nuway Grid offers a contemporary and cost effective alternative to Nuway Tuftiguard.



# **nuway**<sup>®</sup> connect

Nuway Connect is a very versatile, roll-up, single sided entrance system that's easy to shape on site which makes it ideal for smaller, more awkward sized entrances.



# **nuway**® tuftiguard



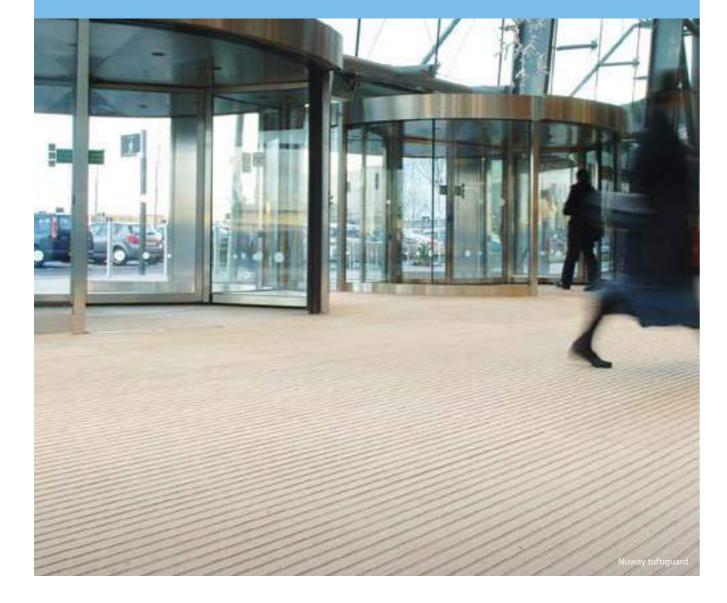
# The market leading primary barrier mat for over 40 years.

- Tuftiguard combines a classic aesthetic with leading performance by offering anodised aluminium scraper bars
- Tuftiguard mats can sit in a matwell or can be used with ramp systems
- High tensile steel linkages give Nuway Tuftiguard construction integrity
- Suitable for busy office, retail, healthcare or education environments

- Tuftiguard is double sided and available in open or closed construction to suit the location of the mat and preferred cleaning regime
- Tuftiguard is available with single wiper strips or double wiper strips where extra moisture absorption is required or where the entrance is less than 3 metres deep
- Tuftiguard is available in a choice of depths to match most matwells

# **CONSIDERATIONS**

As with all aluminium matting systems of this type, in very brightly lit or illuminated areas, the strong contrast between ight coloured aluminium scraper bars and dark wiper strips can sometimes create a strong visual contrast (and in extreme situations, a strobe effect) which should be prevented. To avoid disorientating pedestrians affected by this type of visual disturbance, consider using Bamboo or coloured anodised scraper bars with a less contrasting wiper strip.



# **NUWAY TUFTIGUARD**

# IS AVAILABLE IN THE FOLLOWING CONSTRUCTIONS:



### Open construction:

- ✓ Ideal for entrances which are susceptible to increased moisture
- Dirt and moisture will fall through to the matwell below and the mat can be removed for cleaning of both the mat and matwell intermittently



### Closed construction:

- ✓ Ideal for internal applications
- Dirt and moisture will remain on the mat ready to be removed through regular cleaning
- ✓ This is the most common construction for Nuway entrance mats

# Nuway Tuftiguard is only available with an aluminium scraper bar and the following inserts:



**PLEASE NOTE:** Depending on your preference, Nuway Tuftiguard is available with single or double wiper strip inserts. This can be specified when placing your order.

# **Nuway Tuftiguard product specification**

Product name:	Nuway Tuftiguard
Single or double sided:	Double sided
Guarantee:	10 years
Scraper bar:	Anodised aluminium
Depth:	12mm or 17mm
Open or closed construction:	Both
Inserts:	Classic buffed grey / Design options charcoal / Plain rubber
Suitable for:	Busy office, retail, healthcare or education environments

# **nuway**® tuftiguard anodised colours



# Where design meets quality.

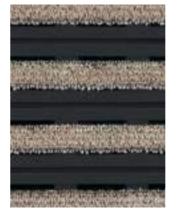
- Our collection of anodised coloured aluminium scraper bars allows for unique designs to be created
- Available in black, gold, bronze and sand anodised
- After selecting the desired colour of scraper bar, you then have the following choice of inserts: 1 classic grey, 1 design colour and 1 plain rubber
- Suitable for busy office, retail, healthcare or education environments

- Tuftiguard anodised colours are double sided and available in open or closed construction to suit the location of the mat and preferred cleaning regime
- Where extra moisture absorption is required or for smaller entrances which require ultimate performance, double wiper strips can be specified
- Tuftiguard anodised colours are available in 12mm or 17mm depths



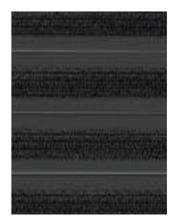
# NUWAY TUFTIGUARD ANODISED COLOURS

# IS AVAILABLE IN THE FOLLOWING CONSTRUCTIONS:



### Open construction:

- ✓ Ideal for entrances which are susceptible to increased moisture
- Dirt and moisture will fall through to the matwell below and the mat can be removed for cleaning of both the mat and matwell intermittently



### Closed construction:

- √ Ideal for internal applications
- ✓ Dirt and moisture will remain on the mat ready to be removed through regular cleaning
- ✓ This is the most common construction for Nuway entrance mats

# Nuway Tuftiguard anodised colours are available with the following wiper strips:







Classic – Buffed Grey

Design – Charcoal

Plain – Rubber

# Below are examples of the different scraper bars with classic grey inserts:









Black anodised

Gold anodised

Sand anodised

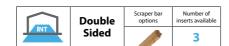
**Bronze anodised** 

**PLEASE NOTE:** Depending on your preference, Nuway Tuftiguard anodised colours is available with single or double wiper strip inserts. This can be specified when placing your order.

# **Nuway Tuftiguard product specification**

Product name:	Nuway Tuftiguard anodised colours
Single or double sided:	Double sided
Guarantee:	10 years
Scraper bar:	Black/Sand/Bronze/Gold Anodised aluminium
Depth:	12mm or 17mm
Open or closed construction:	Both
Inserts:	Classic buffed grey / Design options charcoal / Plain rubber
Suitable for:	Busy office, retail, healthcare or education environments

# nuway® tuftiguard bamboo



# The sustainable primary barrier matting solution.

- Tuftiguard Bamboo provides the same leading performance attributes as Tuftiguard, with much more sustainable credentials
- Tuftiguard Bamboo uses moso high density bamboo which outperforms the very best hardwood species, making it the best natural solution in heavy traffic situations
- Suitable for busy office, retail, healthcare or education environments

- Moso bamboo is the fastest growing plant in the world
- The Moso bamboo used is sourced from sustainably managed forests and plantations and is FSC® certified
- Tuftiguard Bamboo is available with the following choice of inserts: 1 classic grey, 4 design colours and 1 plain rubber



# NUWAY TUFTIGUARD BAMBOO

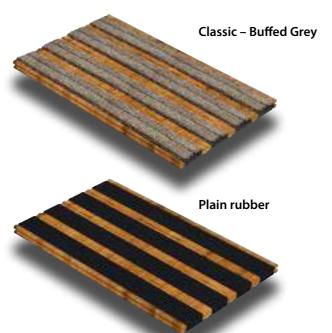
# IS ONLY AVAILABLE IN A CLOSED CONSTRUCTION:

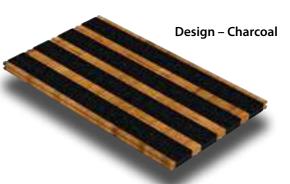


### **Closed construction:**

- √ Ideal for internal applications
- ✓ Dirt and moisture will remain on the mat ready to be removed through regular cleaning
- ✓ This is the most common construction for Nuway entrance mats

# Nuway Tuftiguard Bamboo is available with the following inserts:



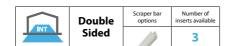


**PLEASE NOTE:** Depending on your preference, Nuway Tuftiguard Bamboo is available with single or double wiper strip inserts. This can be specified when placing your order.

# **Nuway Tuftiguard Bamboo product specification**

Product name:	Nuway Tuftiguard Bamboo
Single or double sided:	Double sided
Guarantee:	5 years
Scraper bar:	Moso high density bamboo
Depth:	12mm or 17mm
Open or closed construction:	Closed
Inserts:	Classic buffed grey / Design options charcoal / Plain rubber
Suitable for:	Busy office, retail, healthcare or education environments

# **nuway**® tuftiguard heavy duty



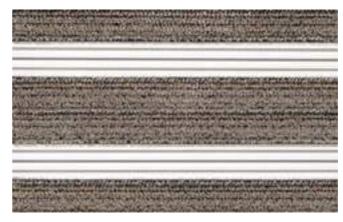
# The best protection against intense footfall and heavy duty loads.

- The ideal matting solution for entrances with heavy duty loads and intense pedestrian and/or wheeled traffic
- Patented aluminium scraper bar ensures it's the strongest type of matting in the Nuway range, and possibly in the UK
- Suitable for extremely high footfall and extreme load environments such as stadiums, airports or car showrooms
- Tests have confirmed that Tuftiguard HD can withstand static loads of up to 900kg/cm² compared with the maximum load of 200kg/cm² for standard Tuftiguard mats
- Aluminium scraper bars have special ridges which effectively remove dirt while also being smooth enough for wheeled traffic to move easily

# **CONSIDERATIONS**

# NUWAY TUFTIGUARD HEAVY DUTY

# IS ONLY AVAILABLE IN A CLOSED CONSTRUCTION:



### Closed construction:

- √ Ideal for internal applications
- ✓ Dirt and moisture will remain on the mat ready to be removed through regular cleaning
- ✓ This is the most common construction for Nuway entrance mats

# **Nuway Tuftiguard Heavy Duty is available with the following inserts:**



# **Nuway Tuftiguard Heavy Duty product specification**

Product name:	Nuway Tuftiguard Heavy Duty
Single or double sided:	Double sided
Guarantee:	10 years
Scraper bar:	Low lustre aluminium
Depth:	12mm or 17mm
Open or closed construction:	Closed
Inserts:	Classic buffed grey / Design options charcoal / Plain rubber
Suitable for:	Extremely high footfall and extreme load environments such as stadiums, airports or car showrooms

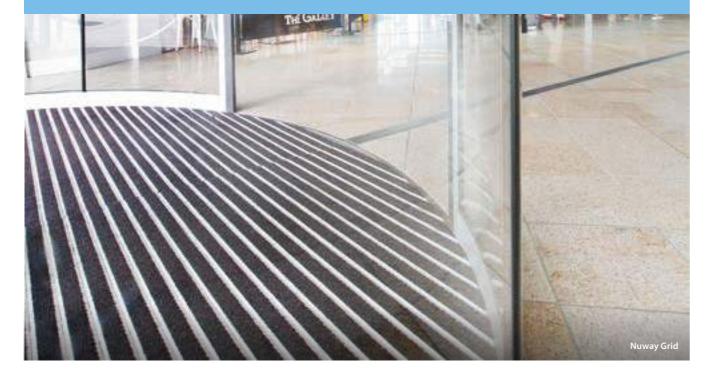


# The contemporary alternative to Nuway Tuftiguard.

- Nuway Grid offers a contemporary and cost effective alternative to Nuway Tuftiguard
- Nuway Grid is an ideal solution for heavy traffic entrance areas where aesthetics are also important
- Suitable for office, retail, healthcare and education environments or smaller entrances
- Coral carrier sections can allow colour co-ordinated entrance areas to be created with primary and secondary entrance matting products
- Inserts include strips of textile inserts (for internal use only) in 11 different colourways drawn from the Coral Classic, Coral Brush and Burford ranges

# **CONSIDERATIONS**

As with all aluminium matting systems of this type, in very brightly lit or illuminated areas, the strong contrast between light coloured aluminium scraper bars and dark wiper strips can sometimes create a strong visual contrast (and in extreme situations, a strobe effect) which should be prevented. To avoid disorientating pedestrians affected by this type of visual disturbance, consider using Bamboo or coloured anodised scraper bars with a less contrasting wiper strip.



# NUWAY GRID IS ONLY AVAILABLE IN A CLOSED CONSTRUCTION:



# **Closed construction:**

- √ Ideal for internal applications
- ✓ Dirt and moisture will remain on the mat ready to be removed through regular cleaning
- √ This is the most common construction for Nuway entrance mats

# Nuway Grid is available with the following wiper strip inserts:

# Coral Classic: The ultimate moisture absorber



**Ultragrip rubber:** Offers improved underfoot comfort and moisture removal.

**Burford textile:** A commonly requested insert which offers reduced performance attributes compared to Coral/Ultragrip inserts.

**Coral Brush: A good all-rounder** 



**PLEASE NOTE:** Ultragrip rubber can be used both internally and externally, depending on customer preference however, all other inserts are intended for internal use only.

# **Nuway Grid product specification**

Product name:	Nuway Grid / Nuway Grid Black Anodised
Single or double sided:	Single sided
Guarantee:	5 years
Scraper bar:	Low lustre aluminium
Depth:	12mm or 17mm
Open or closed construction:	Closed
Inserts:	Ultragrip rubber / Burford / 5 colours of Coral Classic / 5 colours of Coral Brush
Suitable for:	Office, retail, healthcare and education environments or smaller entrances



# A highly versatile, roll-up, single sided mat with multiple inserts available.

- Nuway Connect is a very versatile, roll-up, single sided entrance system that's easy to shape on site which makes it ideal for smaller, more awkward sized entrances
- A choice of 5 Coral Classic inserts allows colour co-ordination with matching Coral Classic used in the secondary matting zone
- Suitable for office, retail, healthcare and education environments or smaller/awkward entrances
- For areas where increased dirt and moisture retention is required, Ultragrip rubber and Bristle inserts are also
- All three elements, Coral, bristles and Ultragrip rubber, can be mixed and matched to create the precise entrance system to meet your needs

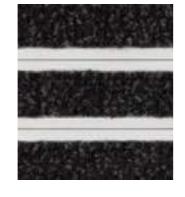


# NUWAY CONNECT IS AVAILABLE IN THE FOLLOWING CONSTRUCTIONS:



# Open construction:

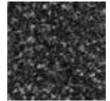
- Ideal for entrances which are susceptible to increased moisture
- Dirt and moisture will fall through to the matwell below and the mat can be removed for cleaning of both the mat and matwell intermittently

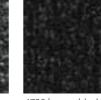


### **Closed construction:**

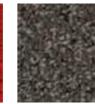
- √ Ideal for internal applications
- ✓ Dirt and moisture will remain on the mat ready to be removed through regular cleaning
- ✓ This is the most common construction for Nuway entrance mats

# **Coral Classic: The ultimate moisture absorber**

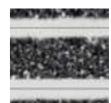












4701 | anthracite

4701 | anthracite

4730 | raven black

4763 | ruby red

4764 | taupe

4750 | warm black

Ultragrip rubber: Offers improved underfoot comfort and moisture removal





**Bristle:** For removal of coarse dirt



**PLEASE NOTE:** Ultragrip rubber and Bristle can be used both internally and externally, depending on customer preference however, Coral Classic inserts are intended for internal use only.

# **COMBINE MULTIPLE INSERTS** TO SUIT YOUR NEEDS

Nuway Connect is the only product within our Nuway collection where you can combine and alternate multiple inserts.

For example, if an entrance was prone to both increased dirt and moisture, combining Ultragrip rubber and Bristle inserts would remove dirt and absorb moisture, whilst providing a enhanced underfoot comfort.

If you would like to combine multiple inserts in your Nuway Connect order, please specify this at the ordering stage.



## **Coral Classic**

- For picking up moisture and fine dirt
- For interior use only above)



- (colours are shown



# 4-row bristle

- For removal of coarse dirt
- Can be used internally • Suitable for exterior use
- when alternated with Ultragrip Rubber (see next stage)



# Ultragrip rubber

- · Ideal for multidirectional entrances
- Proven low slip risk
- Fire rating of B<sub>fl</sub>s1
- For exterior and interior use

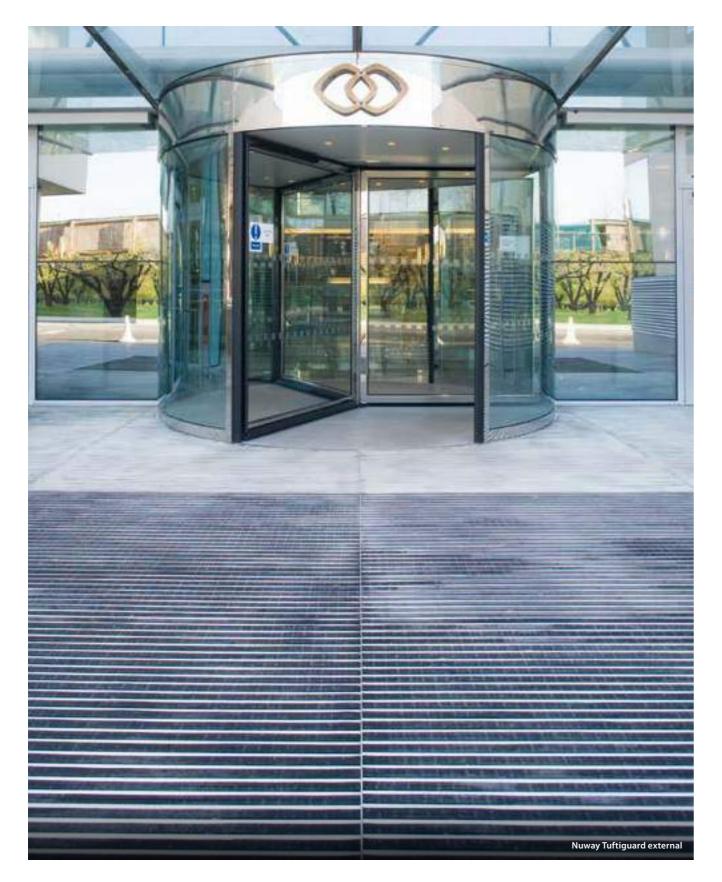
# **Nuway Connect product specification**

Product name:	Nuway Connect
Single or double sided:	Single sided
Guarantee:	5 years
Scraper bar:	Low lustre aluminium
Depth:	10mm / 17mm / 22mm
Open or closed construction:	Both (Open construction is rollable)
Inserts:	Ultragrip rubber / Bristle / 5 colours of Coral Classic
Suitable for:	Office, retail, healthcare and education environments or smaller/awkward entrances

# nuway®

# **NUWAY EXTERNAL COLLECTION AT A GLANCE**

# **NUWAY EXTERNAL** PRIMARY BARRIER MATTING SOLUTIONS



# **nuway**® tuftiguard external

Tuftiguard External combines a classic aesthetic with leading performance.



# **nuway**® tuftiguard heavy duty external

The ideal matting solution for entrances with heavy duty loads and intense pedestrian and/or wheeled traffic.



# **nuway**® grid external

Nuway Grid external offers a contemporary and cost effective alternative to Nuway Tuftiguard external.



# **nuway**<sup>®</sup> connect external

Nuway Connect is a very versatile rollup, single sided entrance system that's easy to shape on site which makes it ideal for smaller, more awkward sized entrances.



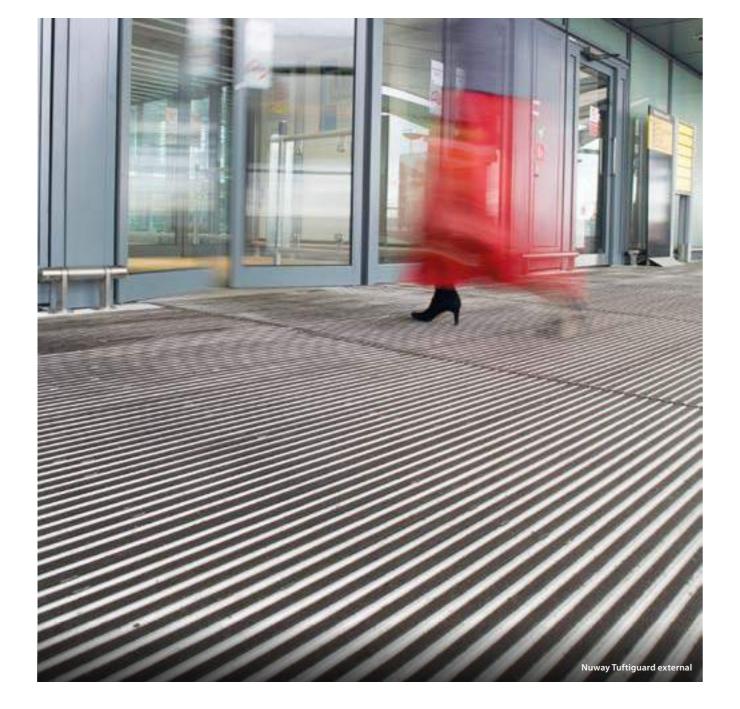
# **nuway**<sup>®</sup> tuftiguard external



# For best in class exterior performance.

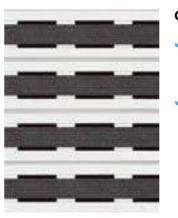
- Tuftiguard External contains Plain rubber wiper strips which provide enhanced underfoot comfort and dirt and moisture removal
- High tensile steel linkages give Tuftiguard External increased construction integrity
- Tuftiguard External is available in open or closed construction to suit the location of the mat and preferred cleaning regime
- Suitable for busy office, retail, healthcare or education environments

- Tuftiguard is double sided and available with single wiper strips or double wiper strips where extra moisture absorption is required or where the entrance is less than 3 metres deep
- Tuftiguard External mats can sit in a matwell or can be used with ramp systems
- Please note: To maintain a pristine visual appearance, some anodised coloured scraper bars may require increased cleaning when exposed to increase dirt and moisture, that is common with external installations



# NUWAY TUFTIGUARD EXTERNAL

# IS AVAILABLE IN THE FOLLOWING CONSTRUCTIONS:



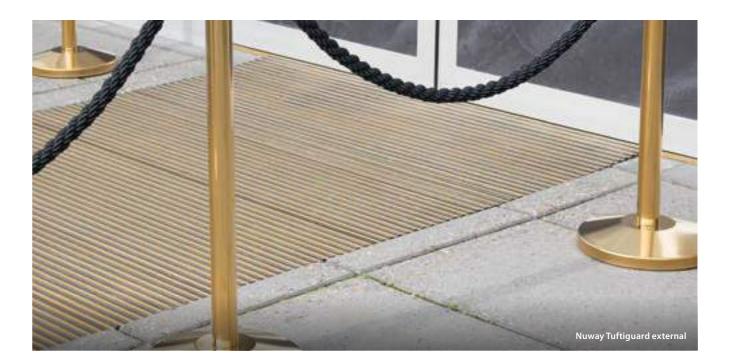
### Open construction:

- ✓ Ideal for external entrances or areas which are susceptible to increased moisture
- Dirt and moisture will fall through to the matwell below and the mat can be removed for cleaning of both the mat and matwell intermittently



### Closed construction:

- ✓ Dirt and moisture will remain on the mat ready to be removed through regular cleaning
- √ This is the most common construction for Nuway entrance mats



# **Nuway Tuftiguard External product specification**

Product name:	Nuway Tuftiguard external
Single or double sided:	Double sided
Guarantee:	10 years
Scraper bar:	Black/Sand/Bronze/Gold Anodised aluminium
Depth:	12mm or 17mm
Open or closed construction:	Both
Inserts:	Ultragrip rubber
Suitable for:	Busy office, retail, healthcare or education environments

# **nuway**<sup>®</sup> tuftiguard heavy duty external



# For the busiest and most tested of environments.

- The ideal matting solution for entrances with heavy duty loads and intense pedestrian and/or wheeled traffic
- Patented aluminium scraper bar ensures it's the strongest type of matting in the Nuway range, and possibly in the UK
- Suitable for Extremely high footfall and extreme load environments such as stadiums, airports or car showrooms
- $\bullet$  Tests have confirmed that Tuftiguard HD can withstand static loads of up to 900kg/cm2 compared with the maximum load of 200kg/cm<sup>2</sup> for standard Tuftiguard mats
- Aluminium scraper bars have special ridges which effectively remove dirt while also being smooth enough for wheeled traffic to move easily



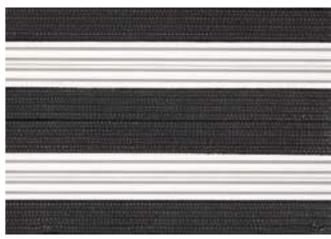
# **NUWAY TUFTIGUARD HEAVY DUTY EXTERNAL**

IS ONLY AVAILABLE IN THE FOLLOWING COMBINATION:

# Nuway Tuftiguard Heavy Duty External with a double plain rubber wiper strip

✓ Offering ultimate performance with a traditional aesthetic.





# NUWAY TUFTIGUARD HEAVY DUTY EXTERNAL IS ONLY AVAILABLE IN A CLOSED CONSTRUCTION:

### **Closed construction:**

- ✓ Dirt and moisture will remain on the mat ready to be removed through regular cleaning
- This is the most common construction for Nuway entrance mats

# **Construction diagrams**





17mm closed

# **Nuway Tuftiguard Heavy Duty External product specification**

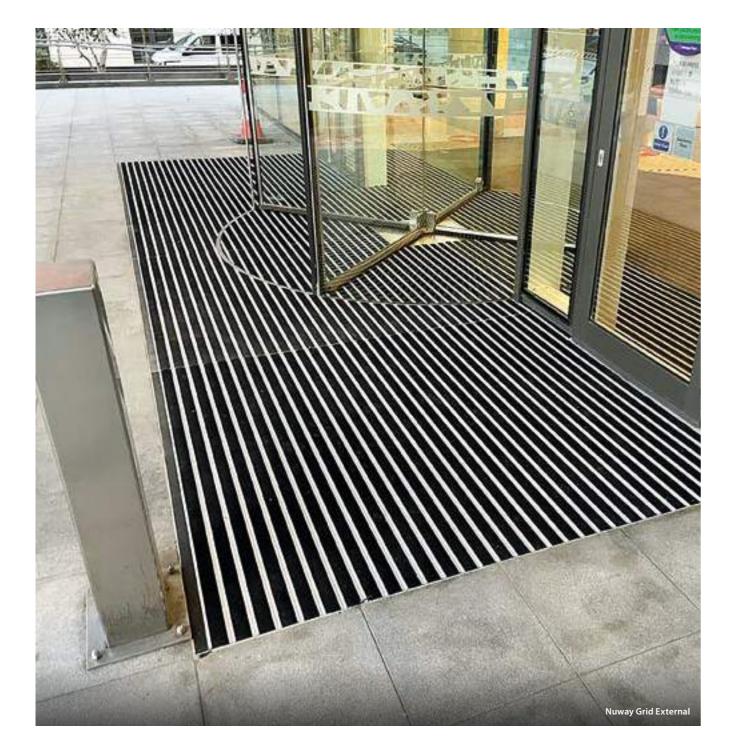
Product name:	Nuway Tuftiguard Heavy Duty External
Single or double sided:	Double sided
Guarantee:	10 years
Scraper bar:	Low lustre aluminium
Open or closed construction:	Closed
Inserts:	Double plain rubber inserts
Suitable for:	Extremely high footfall and extreme load environments such as stadiums, airports or car showrooms

# **nuway**<sup>®</sup> grid external



# The ideal solution for heavy traffic areas where aesthetics are still important.

- Nuway Grid external offers a contemporary and cost effective alternative to Nuway Tuftiguard external
- Nuway Grid external is an ideal solution for heavy traffic entrance areas where aesthetics are also important
- Suitable for office, retail, healthcare and education environments or smaller entrances
- Grid Ultragrip rubber inserts provides a slip resistant surface, ideal for external entrances with multi directional traffic
- Grid Ultragrip rubber offers improved underfoot comfort and moisture removal due to its 'pocket' design. It also offers excellent fire rating properties



# **NUWAY GRID EXTERNAL**

# IS ONLY AVAILABLE IN THE FOLLOWING COMBINATION:

# Nuway Grid External with an Ultragrip rubber wiper strip

Combining a contemporary aesthetic with outstanding performance.



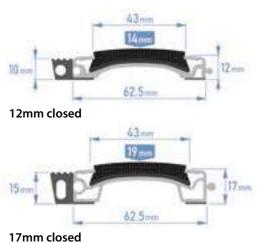


# NUWAY GRID EXTERNAL IS ONLY AVAILABLE IN A CLOSED CONSTRUCTION:

# **Closed construction:**

- ✓ Dirt and moisture will remain on the mat ready to be removed through regular cleaning
- √ This is the most common construction for Nuway entrance mats

# **Construction diagrams**



# **Nuway Grid External product specification**

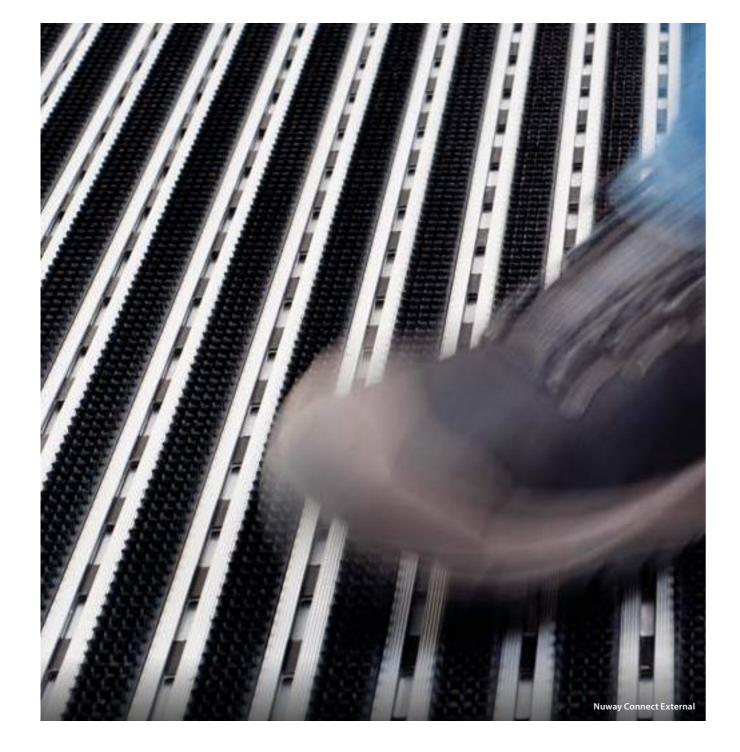
Product name:	Nuway Grid External	
Single or double sided:	Single sided	
Guarantee:	5 years	
Scraper bar:	Low lustre aluminium	
Depth:	12mm or 17mm	
Open or closed construction:	: Closed	
Inserts:	Ultragrip rubber	
Suitable for:	Office, retail, healthcare and education environments or smaller entrances	

# **nuway**<sup>®</sup> connect external



# A single sided, roll up mat with customisable inserts depending on entrance requirements.

- Nuway Connect is a very versatile rollup, single sided entrance system that's easy to shape on site which makes it ideal for smaller, more awkward sized entrances
- Available with the Ultragrip rubber and Bristle inserts which can be combined together if requested
- Suitable for office, retail, healthcare and education environments or smaller/awkward entrances
- Ultragrip rubber offers improved underfoot comfort and moisture removal due to its 'pocket' design. It also offers excellent fire rating properties
- Bristle inserts excel at removing coarse dirt and moisture and can be used with an open construction

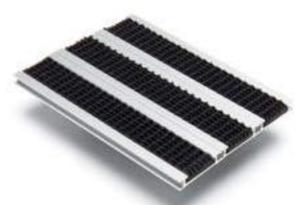


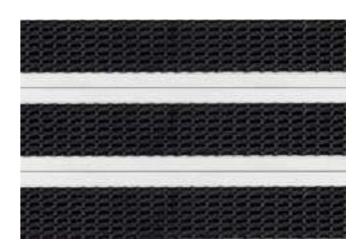
# THE BEST SELLING

# NUWAY CONNECT EXTERNAL COMBINATIONS ARE:

# **Nuway Connect External with Ultragrip rubber insert**

A traditional aesthetic which offers excellent underfoot comfort.

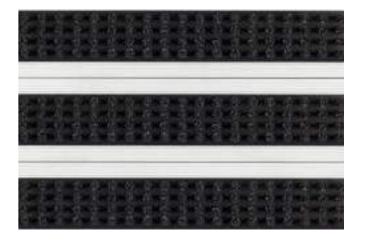




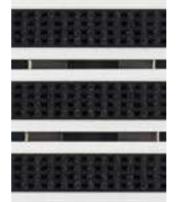
# **Nuway Connect External with Bristle insert**

✓ For areas where enhanced dirt removal is required.





# NUWAY CONNECT EXTERNAL IS AVAILABLE IN THE FOLLOWING CONSTRUCTIONS:



## **Open construction:**

- ✓ Ideal for external entrances or areas which are susceptible to increased moisture
- ✓ Dirt and moisture will fall through to the matwell below and the mat can be removed for cleaning of both the mat and matwell intermittently



# **Closed construction:**

- ✓ Dirt and moisture will remain on the mat ready to be removed through regular cleaning
- √ This is the most common construction for Nuway entrance mats

See the next page for customisation options and technical information

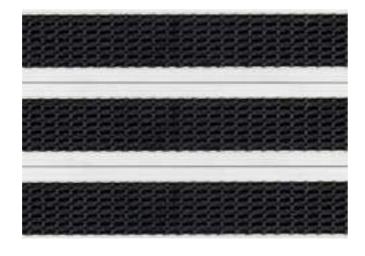


# NOWAY

# **Nuway Connect External is available with the following inserts:**

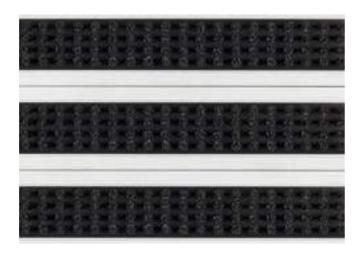
# **Ultragrip rubber:**

- Ideal for multi directional entrances
- Proven low slip risk
- Fire rating of B<sub>fl</sub>s1
- For exterior and interior use



# 4-row Bristle:

- For removal of coarse dirt
- Most effective when combined with Ultragrip Rubber

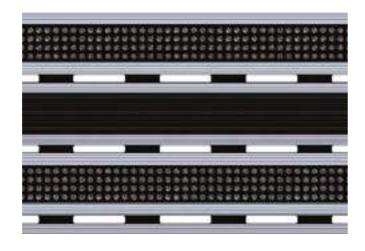


# **COMBINE MULTIPLE INSERTS** TO SUIT YOUR NEEDS

Nuway Connect is the **only product within our Nuway collection** where you can **combine and alternate multiple inserts.** 

For example, if an entrance was prone to both increased dirt and moisture, combining Ultragrip rubber and Bristle inserts would remove dirt and absorb moisture whilst providing a enhanced underfoot comfort.

If you would like to combine multiple inserts in your Nuway Connect order, please specify this at the ordering stage.

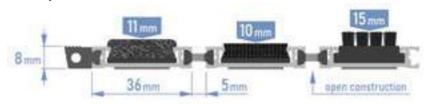


# **Nuway Connect External product specification**

Product name:	Nuway Connect External	
Single or double sided:	Single sided	
Guarantee:	5 years	
Scraper bar:	Low lustre aluminium	
Depth:	10mm / 17mm / 22mm	
Open or closed construction:	Both	
Inserts:	Ultragrip rubber or Bristle	
Suitable for:	Office, retail, healthcare and education environments or smaller/awkward entrances	

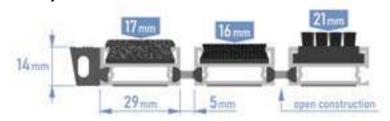
# **Construction diagrams**

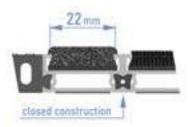
# **Nuway Connect 10mm**





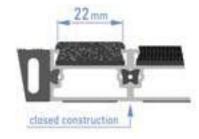
# Nuway Connect 17mm





# **Nuway Connect 22mm**





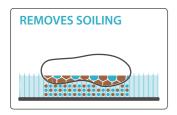


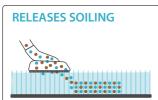
# Stop dirt in its tracks with Coral

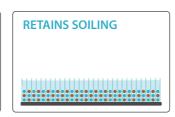
When people enter your building, they carry unwanted guests on their shoes – muck and damp. But Coral entrance flooring stops them in their tracks. For example, over a 6 metre stretch of Coral flooring, up to 95% of walked in dirt and moisture is removed. Reduce your cleaning costs and keep your building looking good, let Coral stop those filthy gate crashers.

# Only a well designed entrance flooring system can keep dirt in its tracks

### That's why Coral:









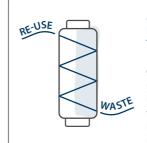
# Good for the environment. Good for your daily environment.

From how they're made to how they perform, forbo flooring is truly sustainable. With its eco, safety, design and cleaning credentials, forbo is good for buildings, good for people and good for the planet. We help people work, live and relax in a better environment.



MANY CORAL PRODUCTS USE ECONYL YARN - MADE FROM USED AND ABANDONED FISHING NETS

Using Econyl helps reduce the planet's existing waste, avoids additional manufacturing-related pollution, and keeps the consumption of natural resources and energy to a minimum.



ALL WASTE YARN FROM CORAL PRODUCTION IS RE-USED BY THE YARN SUPPLIER.

Our constant search for new ways to reduce our environmental impact has led us to work very closely with forward-thinking suppliers. They incorporate ever higher levels of recycled content in their materials.



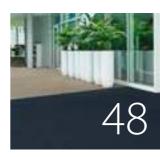


The **coral** manufacturing plant creates virtually zero landfill.

# **CORAL COLLECTION AT A GLANCE**

# coral® brush

The great all-rounder.



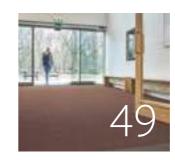
# coral<sup>®</sup> grip

The robust and ultimate dirt and grit remover.



# coral<sup>®</sup> classic

The ultimate moisture absorber.



# coral<sup>®</sup> click

The first steps in protecting your building.



# coral® welcome

Where design meets environment.



# coral® bright

When price is key.



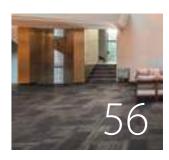
# coral® duo

The ultimate dirt and moisture remover.



# **coral**® interior

Modularity in optima forma.



# coral<sup>®</sup> luxe

Where aesthetic appeal is a top priority!



# coral<sup>®</sup> logo

Make a lasting impression by creating your logo or bespoke design as an integral part of your entrance zone.

See Coral logo on page 344.



# coral® brush

# **ECONYL®**

### The great all-rounder against dirt and moisture.

Coral Brush is suitable for all types of entrance areas, absorbing moisture and removing dry soiling as the weather demands.

- Functional all-rounder that removes both moisture and dirt
- 100% of the yarn in Coral Brush is Econyl® regenerated solution dyed polyamide
- Appealing solid and linear designs
- Complies with the highest fire class standard for a textile product: B<sub>ff</sub>-s1
- Suitable for heavy contract use
- Ideal for interior entrances and circulation areas
- Available in sheet, mats and 50cm x 50cm tiles

















coral classic and coral brus

are available in tiles - for increased flexibility and



Description		Tufted cut pile
Dimensions		Roll width 105 / 155 / 205cm Roll length ≤ 27.5m Tiles 50 x 50cm
Mat dimensions		55 x 90cm / 90 x 155cm / 135 x 205cm / 205 x 300cm
Total thickness	ISO 1765	Approx 9.0 mm
Backing		EVERFORT® vinyl
Yarn		Regenerated Econyl polyamide
Area of use		Commercial heavy
Reaction to fire	EN 13501-1	B <sub>fl</sub> -s1, G, NCS
Slip resistance	EN 13893	μ > 0.30
Personal charging	ISO 6356	< 2 W/

Please note: Digital representations may vary from the actual

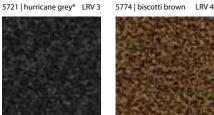
\*NOTE: Roll sizes include 2.5cm salve edge on each side. Fire Resistant (FR) version available

product. Please order a sample to see the full effect. www.forbo-flooring.com

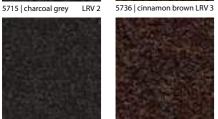
# 5714 | shark grey LRV 4







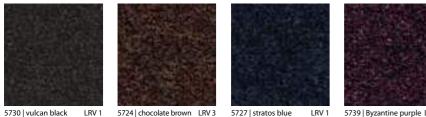


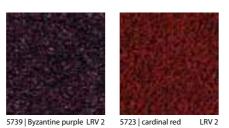












Coral brush 5727 | stratos blue

# coral<sup>®</sup> classic

### The ultimate moisture absorber.

Research shows that taking just two steps on Coral Classic's moisture absorbing yarns is enough to absorb half of the foot-borne moisture that would otherwise be carried inside on the soles of people's shoes.

- Maximum moisture absorption and effective dirt removal
- · Choice of practical colourways
- Complies with the highest fire class standard for a textile product: B<sub>fl</sub>-s1
- Suitable for heavy contract use
- Ideal for interior entrances and circulation areas
- Available in sheet, mats and 50cm x 50cm tiles









\* available as Fast Flooring installation



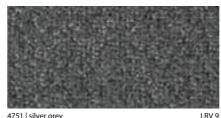


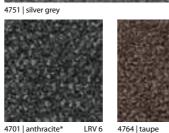


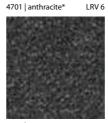
Description Tufted cut pile Roll width 105 / 155 / 205cm\* Dimensions Roll length  $\leq$  27.5m Tiles 50 x 50cm 55 x 90cm / 90 x 155cm / 135 x 205cm / 205 x 300cm Mat dimensions Total thickness Approx 9.0 mm EVERFORT® vinyl\*\* Backing solution dved polvamide Area of use Commercial heavy Reaction to fire B<sub>fl</sub>-s1, G, NCS EN 13501-1 Slip resistance EN 13893  $\mu > 0.30$ Personal charging ISO 6356  $\leq 2 \text{ kV}$ 

\*\*Coral Classic tiles also available with Bitumen backing. Fire Resistant (FR) version available.

Our recommended adhesive for Coral Sheet products is 540 Eurosafe special. Full technical specifications are available at www.forbo-flooring.com



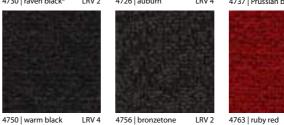




4730 | raven black\* LRV 2











LRV 6





IN JUST TWO FOOTSTEPS, CORAL CLASSIC ABSORBS UP TO HALF THE WATER THAT WOULD OTHERWISE BE CARRIED INSIDE.

A few steps more, and your footwear is almost dry. This means the interior floor stays cleaner for longer. And resilient interior floors like vinyl, linoleum, wood and concrete are less likely to become slippery and dangerous.

### Where design creates a better environment.

With its contemporary linear design and rich, deep pile, Coral Welcome packs the style and aesthetic appeal of a luxury carpet and makes an unequivocal statement in any entrance area.

















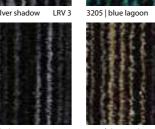
- 100% of the yarn in Coral Welcome is Econyl® regenerated solution dyed polyamide
- Primary backing is made from recycled PET bottles
- Prevents moisture and dirt being tracked onto interior surfaces
- Striking linear aesthetic which makes a design statement in any entrance
- Complies with the highest fire class standard for a textile product: B<sub>fl</sub>-s1
- Suitable for heavy contract use
- Ideal for interior entrances and circulation areas

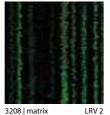


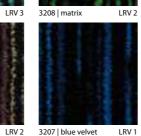
Description		Tufted cut pile
Dimensions		Roll width 205cm* Roll length ≤ 27.5m
Mat dimensions		105 x 155 cm
Total thickness	ISO 1765	Approx 9.0 mm
Backing		EVERFORT® vinyl
Yarn		Regenerated ECONYL® polyamide
Collection size		8
Area of use		Commercial heavy
Reaction to fire	EN 13501-1	B <sub>fl</sub> -s1, G, NCS
Slip resistance	EN 13893	μ > 0.30
Personal charging	ISO 6356	≤ 2 kV

\*NOTE: Roll sizes include 2.5cm salve edge on each side. Fire Resistant (FR) version available.











# coral® duo

### The ultimate dirt and moisture remover.

Coral Duo is the ideal solution when you need maximum dirt removal, unrivalled dirt retention and exceptional moisture absorption, all in just a couple of paces.



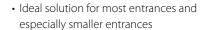












- 75% of the yarn in Coral Duo is Econyl® regenerated solution dyed polyamide
- Unbeatable performance for moisture and dirt removal
- Complies with the highest fire class standard for a textile product: B<sub>fl</sub>-s1
- Suitable for heavy contract use
- Ideal for interior entrances and circulation

Description		Tufted cut pile
Dimensions		Roll width 205cm* Roll length ≤ 27.5m
Total thickness ISO 1765		Approx 9.0 mm
Backing		EVERFORT® vinyl
Yarn		regenerated ECONYL® polyamide solution dyed polyamide
Collection size		6
Area of use		Commercial heavy
Reaction to fire	EN 13501-1	B <sub>fl</sub> -s1, G, NCS
Slip resistance	EN 13893	μ > 0.30
Personal charging	ISO 6356	≤ 2 kV

\*NOTE: Roll sizes include 2.5cm salve edge on each side. Fire Resistant (FR) version available.

Our recommended adhesive for Coral Sheet products is 540 Eurosafe special. Full technical specifications are available at

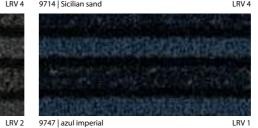
Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. www.forbo-flooring.com

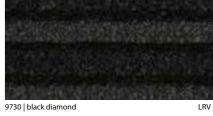




9721 | dark steel







# coral<sup>®</sup> luxe

### Where aesthetic appeal is a top priority!

With it's luxurious appearance and rich pile height Coral Luxe may not give the impression of a traditional entrance floor, but is in fact a highly efficient clean-off solution for light to medium traffic areas where aesthetic appeal is top priority.

- Rich and elegant appearance
- Comfortable and soft feel
- Effective moisture and soil absorption
- Quick drying for maximum functionality
- Compliance with the highest fire class standard: Bfl-s1
- Suitable for light industrial use and private applications
- Ideal for circulation areas
- Produced with phthalate free technology





















LRV 2 2915 | topaz

2910 | onyx







Description		Tufted cut pile
Dimensions		20 m x 205 cm 20 m x 105 cm 135 cm x 205 cm 105 cm x 155 cm
Total thickness	ISO 1765	Approx 8.5mm
Backing		EVERFORT® vinyl
Yarn		regenerated ECONY polyamide
Collection size		6
Area of use		Commercial heavy
Reaction to fire	EN 13501-1	B <sub>fl</sub> -s1, G, NCS
Slip resistance	EN 13893	μ > 0.30
Personal charging	ISO 6356	≤ 2 kV

# coral® grip

Want to know the secret to keeping your interior clean even when it looks like a hopeless cause? Don't start your entrance floor protection inside, start outside – by scraping off the largest soil particles before your visitors even cross the threshold. Coral Grip is a versatile, non-woven clean off barrier mat for outdoor and indoor use that comes in mediumduty (MD) and heavy-duty (HD) formats. Standard Coral Grip has an open, non-backed, pervious structure, though it can also be manufactured with an Everfort vinyl backing to make it impervious. And when the going is really tough, there's Coral Grip HD, whose patented embossed design and durable, pliable vinyl filaments ensure a highly effective dirt-scraping action.

### The robust and ultimate dirt and grit remover

- Contains granulates for maximum non-slip performance
- Cleans off the worst dirt before it can get inside
- Helps protect an inviting interior design street-side
- Suitable for the heaviest commercial use
- Ideal for outside and inside entrance









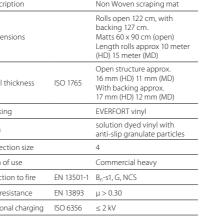




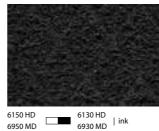


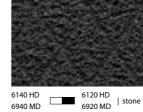


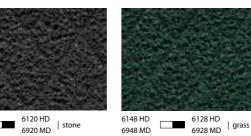
Description		Non Woven scraping mat
Dimensions		Rolls open 122 cm, with backing 127 cm. Matts 60 x 90 cm (open) Length rolls approx 10 meter (HD) 15 meter (MD)
Total thickness	ISO 1765	Open structure approx. 16 mm (HD) 11 mm (MD) With backing approx. 17 mm (HD) 12 mm (MD)
Backing		EVERFORT vinyl
⁄arn		solution dyed vinyl with anti-slip granulate particles
Collection size		4
Area of use		Commercial heavy
Reaction to fire	EN 13501-1	B <sub>fl</sub> -s1, G, NCS
Slip resistance	EN 13893	μ > 0.30
Personal charging	ISO 6356	≤ 2 kV

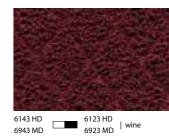












Coral grip 6148 | grass

**ECONYL®** 

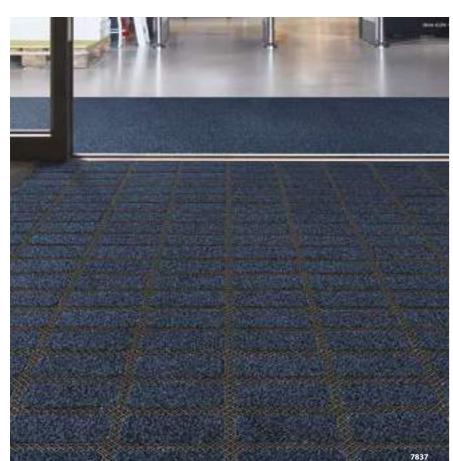
# coral<sup>®</sup> click

7831 (12mm) | 7881 (17mm)

# The first steps in protecting your building.

Coral Click is an exceptionally versatile 'off the shelf' modular matting system that can be assembled on site. Coral Click can be used on its own or in conjunction with our Coral clean-off textile ranges to provide an integrated entrance system.

This versatile PVC tile with Coral textile inserts can be used in all types of buildings and, because it contains no metal components, Coral Click entrance products are particularly suitable for installation in retail environments as they do not interfere with electronic-tagging systems.



7834 (12mm) | 7884 (17mm)

- 'Off the shelf' modular matting system
- Exceptionally easy to fit, handle and store
- Available in 12mm & 17mm depths
- Textile inserts from the award winning Coral Brush collection
- Coral Brush insert is produced using 100% Econyl® regenerated yarn
- Coral Entrance flooring systems removes up to 95% of dirt and moisture from shoes and wheeled traffic
- 5 year guarantee



7837 (12mm) | 7887 (17mm)

		Description		Modular matting s
		Dimensions		24 x 24cm
		Total thickness	ISO 1765	11/16mm (without textile in: 14/19mm (with Coral Brush i
THE WAY	(mariolithman)	Pile material		100% regenerated E Nylon
		Collection size		6
		Application	EN 1307	Class 33
		(€	EN 14041	
m)   7880 (17mm)	7833 (12mm)   7883 (17mm)			

7838 (12mm) Plain | 7888 (17mm) Plain

# coral® bright

# When price is key

Fancy colours lighten up your entrance and create a welcoming atmosphere. With Coral bright you choose a economically attractive entrance floor that still has Coral functionalities.



- Comfortable and soft feel
- Suitable for entrances with low to medium footfall
- Attractive colours
- Also available in tiles

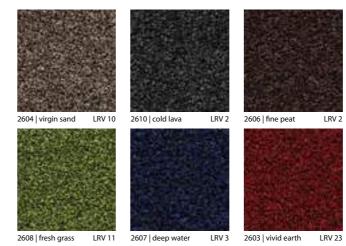












Description		Tufted cut pile
Dimensions		27,5 m x 90 cm 27,5 m x 130 cm 27,5 m x 200 cm 50 x 50 cm mats: 60 x 90 cm   90 x 150 cm
Total thickness	ISO 1765	Approx 8.5mm
Backing		EVERFORT® vinyl
Yarn		Solution dyed regenerated ECONYL® polyamide
Area of use		Commercial medium
Reaction to fire	EN 13501-1	B <sub>fl</sub> -s1, G, NCS
Slip resistance	EN 13893	μ > 0.30
Personal charging	ISO 6356	≤ 2 kV

# **coral**<sup>®</sup> interior

# **ECONYL®**

Tufted cut pile

Approx 10 mm EVERFORT® vinyl

50x50 cm & 100x25 cm / 6+6 per box / 3 m<sup>2</sup>

regenerated ECONYL® polyamide solution dyed

Commercial heavy B<sub>fl</sub>-s1, G, NCS

 $\mu > 0.30$ 

 $\leq 2 \; kV$ 

# Modularity in optima forma

Designing a nice building and interior comes with taking care of it. When using Coral interior as the circulation product in hallways, lounges and lobbies an integrated entrance system is covered. The colours of Coral interior are coordinated with other entrance products so a natural flow creates a coordinated look. The installation is extremely easy, tiles and planks are being randomly placed and installation waste is reduced to a minimum.

- Mix of planks and tiles for ultimate random effect
- Easy and quick installation (no pattern)
- Unique product for both entrance and circulation zone
- Colour matching with other entrance products
- Suitable for the toughest commercial use















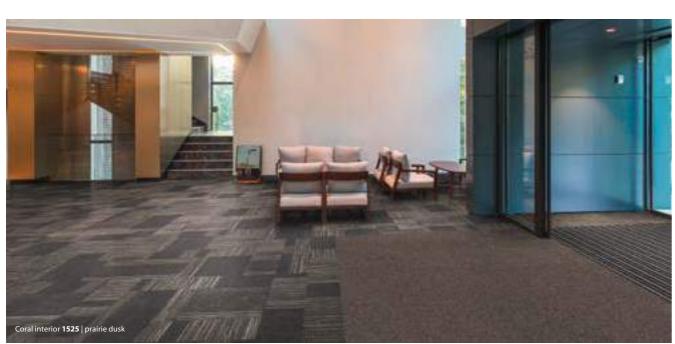


Description

Available in tiles

Total thickness

Backing







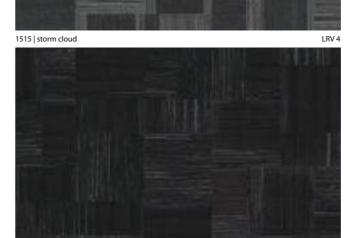














1530 | midnight shadow

LRV 1 1513 | savanna sunset

# marmoleum<sup>®</sup>

# FORBO'S LINOLEUM BRAND

The Marmoleum collections provide the largest colour bank in resilient flooring, a beautiful array of structures and designs that connects the colors of the indoor space. Made from natural raw materials Marmoleum is the most sustainable resilient floor around.

# **Sheet Marmoleum**

Forbo's sheet Marmoleum comprises 3 collections - Solid, Linear and Marbled.

# marmoleum<sup>®</sup> solid

The four individual finishes provide the foundation for creating pure, distinctive and modern spaces. The Solid collection combines contemporary styling with a versatility that enables designers to design an elegant, natural backdrop to any interior.



# marmoleum<sup>®</sup> linear

This Linear collection offers a relevant, functional and desirable range that allows you to create comfortable spaces with a natural touch where you truly feel at home. The directional Linear pattern can be used to create a floor that guides people from one space to another, and to indicate an area within a larger space.



# marmoleum® marbled

Taking inspiration from the natural world, and offering a spectrum of over 90 colours across the Fresco, Real, Terra, Vivace and Splash ranges, the Marmoleum Marbled collection combines both subtle and striking marbled effects to create a range that provides the perfect backdrop for any commercial interior.



# marmoleum®

ohmex | acoustic | decibel

# (special acoustic and static disapative varieties)

In addition to our standard ranges, we also offer a number of linoleum floor coverings developed to meet specific technical or comfort requirements, including static control and sound reduction.



Floor coverings in sports and multipurpose halls have extensive requirements to meet. A sports floor with Marmoleum Sport as a top layer diminishes the risk of injuries, reduces the risk on muscle fatigue and overstressing. The top layer guarantees optimal performance in terms of anti-slip and glide.



Comprising 6 distinct design ranges – Lines, Textura, Slate, Shade, Marble and Colour, the Marmoleum Modular collection offers 100 x 25cm planks and 50 x 25cm and 50 x 50cm tiles to allow complete design freedom.

# marmoleum<sup>®</sup> click

Our Marmoleum Click panels are very durable and simple to care for. The smooth surface is easy to clean while its beautiful colours won't fade over time. Marmoleum Click is available in 23 colours and 3 panel sizes, which offers great design opportunities to create your own unique floor.

# furniture linoleum

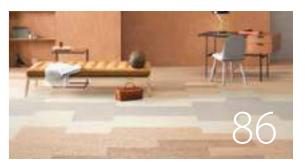
Furniture Linoleum is a decorative surfacing material that can be applied to vertical, horizontal and curved surfaces, providing interior furniture with a truly distinctive and individual look.

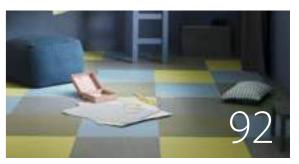
# bulletin board®

Pinboard linoleum, or Bulletin Board, offers a practical, simple solution to collect and exchange thoughts and ideas wherever people plan, create and meet. Simply share your thoughts by pinning your idea onto the wall.















# marmoleum<sup>®</sup>

# **WELL-BEING**

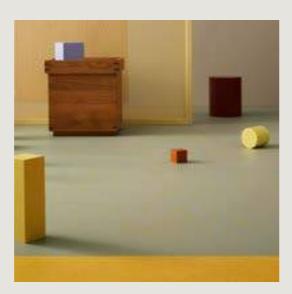
# STARTS HERE

In a world where we spend on average 85% of our time indoors, it only feels natural to give full focus on improving the quality of our indoor environment. Every square meter of our schools, healthcare institutions, workplaces, leisure centres and living spaces creates an opportunity to bring the best from nature to our indoor surroundings. Our floors lie at the base of so many prominent places. Therefore, we made it our mission to design and offer products that contribute in a positive way to the health and comfort of the individual

by bringing nature in. Creating a seamless connection between our living spaces and the natural world.

Marmoleum contributes to each and everyone's well-being on many levels. From the natural materials we use to the colours we offer. Its tactility and beautiful colours influence all your senses. Marmoleum brings a touch of nature in our daily lives and reinforces our connection to the environment.









# marmoleum<sup>®</sup> MADE FROM

**NATURAL RAW MATERIALS WOOD FLOUR** 

# **LINSEED OIL**

Linseed oil is pressed from the seeds of the flax plant, we use.

# **UPCYCLED MARMOLEUM**

Upcycle of our Marmoleum as we take back old floors and grind them to new raw materials for new Marmoleum floors.

Marmoleum is plastic free and does not contain any harmful ingredients. Already boasting best in class quality, but with up to 98% use of natural raw materials of which 70% rapidly renewable it is a true natural beauty. It is climate positive - cradle to gate, without compensation.

We are fully focused in closing the loop and making sure that our responsibility for our products doesn't stop the moment the material leaves the factory. Therefor we developed our back-tothe-floor program. It contains reusing factory waste, taking back installation waste and even taking back old floors. Join us in this program and contact your local sales contact for all details.

# JUTE

After we add finely ground upcycled wood (wood flour)

such as the branches, trunks,

and roots of the trees

forestry industry.

harvested in the certified

The fibers from the jute plant are used for the jute mesh carrier on which linoleum is calandered.

**BACK TO THE FLOOR** 

RECYCLING PROGRAM

Pigments and natural iron oxide take care of the colouration of the granules.

# **PIGMENTS**

**PINE ROSIN** 

linoleum paste.

Rosin from pine trees which, together with the linseed

oil, is heated and creates a

# LIMESTONE

**COCOA HUSKS** 

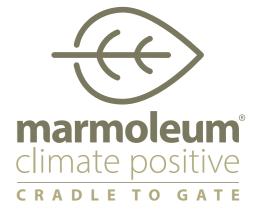
collection.

We upcycle waste of the cocoa

industry by adding cocoa husks

to our marmoleum in the cocoa

The next element to be added to a linoleum paste mix is limestone to create linoleum granules.



# Circular ready

With the planet's resources vanishing quickly, it is of ever-growing importance to ensure a circular economy, where products are developed and manufactured to be recycled and reused for a new life and at the same time prevent and sequester carbon emissions.

Marmoleum is the perfect choice for those looking for a flooring option that is both beautiful and environmentally friendly.



Circular ready, reducing carbon footprint and increasing the use of post consumer recycled content, it can be used over and over again.



Long Lasting and highly durable thanks to the Topshield pro surface finish, the longer the floor can be used, the more circular it is.



Climate positive cradle to gate without offsetting. Produced with 100% green electricity.

64 Marmoleum Marmoleum 65

# DEALING WITH A FLOOR IN REAL LIFE

Marmoleum with Topshield pro is the ultimate flooring in many ways. The improved surface finish, developed with the latest technologies and based on our years of experience, keeps the appearance for longer and makes it smoother for easier cleaning. We can proudly say that Marmoleum is the best natural floor.



# WHAT MAKES MARMOLEUM WITH TOPSHIELD PRO 3X BETTER

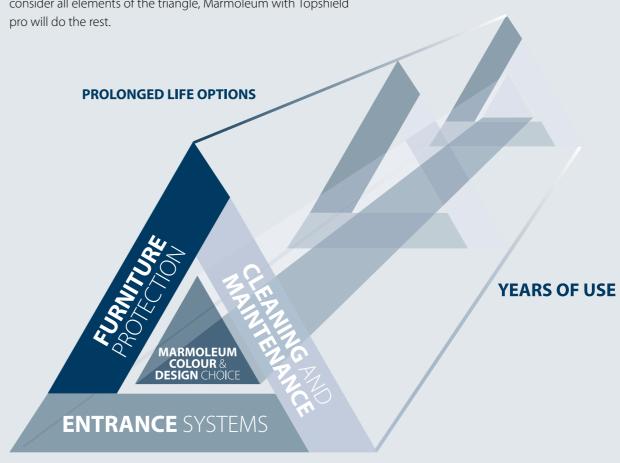






# BEAUTY KEPT FOR LONGER

While Marmoleum with Topshield pro is designed to keep its appearance, it's important to follow some simple guidelines that will help keep the beauty of your floor for longer. When you can consider all elements of the triangle, Marmoleum with Topshield pro will do the rest.









# marmoleum<sup>®</sup> solid



# walton

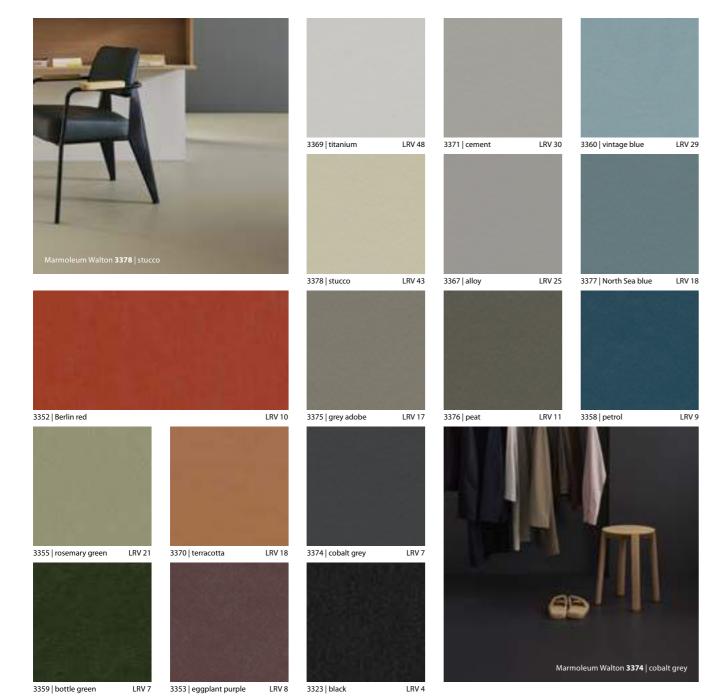
Presenting the pure character of linoleum. The solid identity of Marmoleum Walton with its smooth surface and minimal, unpretentious material expression makes it the ultimate & pure representative of our linoleum flooring. Its plain visual makes Walton easy adaptable to the context it is used in, and the subtle texture gives it a soft and natural look. The contemporary color palette presents both cool grey tones, warm earthy shades and rich classic shades.

# marmoleum<sup>®</sup> solid

# cocoa

Marmoleum Cocoa, innovation that comes naturally.

Circularity and beauty are united in Marmoleum cocoa. The contemporary design, refined aesthetics and modern selection of colours make it a timeless floor that fits every where. It combines the liveliness of cocoa husks with the calmness of mineral tones. Marmoleum cocoa in total contains 43% combined recycled content derived from installation waste and uplifted flooring, but also internal recycling of production waste and other industry recycled materials like wood flour and cocoa husks. In this range, we aim to maximize the % of end-of-life recycled Marmoleum floors specifically.





# marmoleum<sup>®</sup> solid

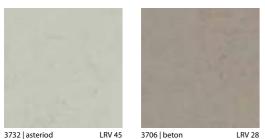
#### concrete

The looks of a modern concrete floor with the warmth and naturalness of Marmoleum. The Marmoleum concrete design differentiates itself from the classic Marmoleum flooring with its subtle concrete structure. Adaptive and versatile to the latest trends while staying true to its nature. The collection contains four neutral concretes with a flash of colour that shimmers through the surface, ideal to make a matching combination with either a painted wall or a highlighting floor colour.





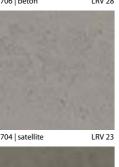


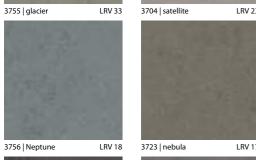


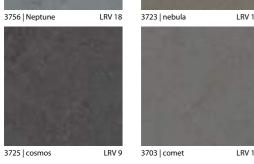








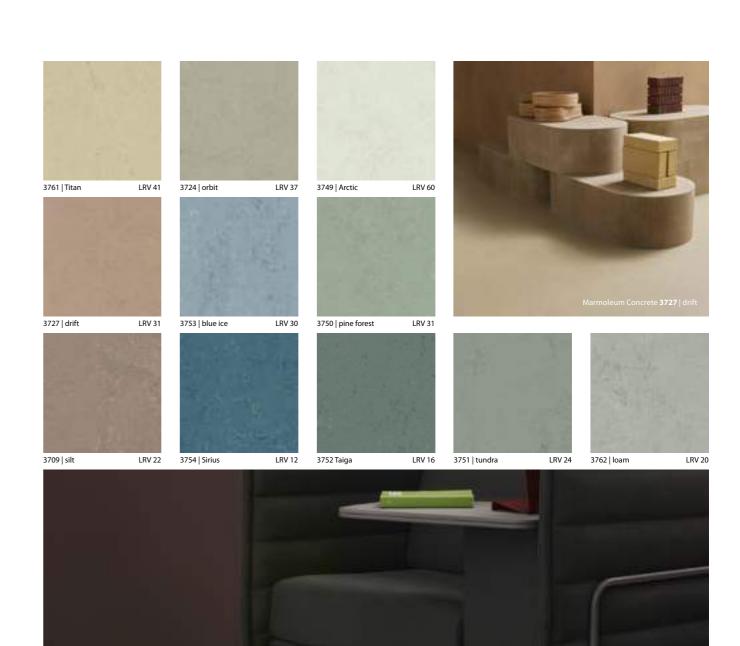






# marmoleum<sup>®</sup> solid

concrete





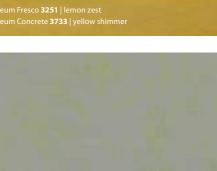
70 Marmoleum Marmoleum 71

## marmoleum<sup>®</sup> solid

#### concrete

These four special colours in the concrete range have colours popping out. This makes that they can be combined very well with other items out of the Marmoleum collection, especially from the colourbank of our Marbled range.











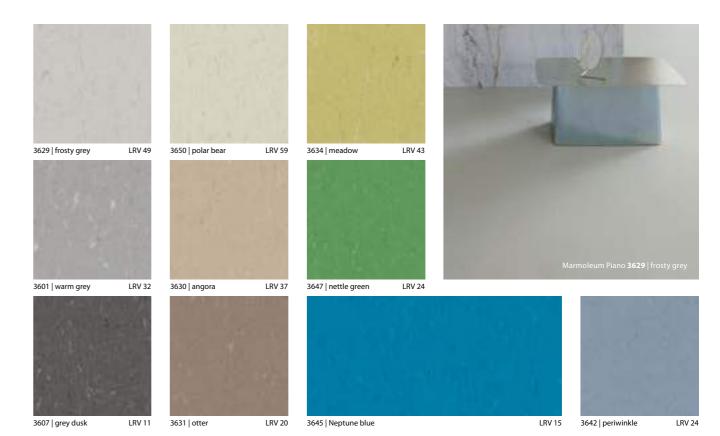


3763 | blue shimmer LRV 2

## marmoleum<sup>®</sup> solid

### piano

Piano is the Italian word for gently, plain, smooth or soft. In our Marmoleum Piano design a subtle soft fiber feel is combined with a plain background creating a semi-plain design. A tone in tone scattered design which, when installed, resembles a uni colour, but with incremental overtime visual retention.



		Marmoleum 2.5 mm Walton/ Concrete/ Cocoa/ Piano	Marmoleum Decibel Walton/ Concrete/ Cocoa/ Piano
Description		Linoleum sheet	Linoleum sheet
Dimensions	EN-ISO 24341	Roll width 2.0m Roll length ≤ 33 lm	Roll width 1.95 - 2.0m Roll length ≤ 33 lm
Total thickness	EN-ISO 24346	2.5mm	3.5mm
Collection size		72	72
Application	EN-ISO 10874	Class 23/34/43	Class 23/33/41
Acoustical impact noise reduction	EN ISO 717-2	≤ 5 dB	≥ 18 dB
CE	EN 14041		
Reaction to fire	EN 13501-1	C <sub>fi</sub> -s1,G,CS	C <sub>n</sub> -s1,G,NCS
Slip resistance	EN 13893	µ ≥ 0.30	µ ≥ 0.30
			****

Our recommended adhesive is 414 Euroflex Lino Plus or 614 Eurostar Lino Plus. Full technical specifications are available at www.forbo-flooring.com

#### Marmoleum Decibel to order

All Marmoleum Solid colours can be ordered in a 3.5 mm Marmoleum Decibel construction. Contact sales support for more information.



Marmoleum Decibel from stock Scan the QR code for the actual Marmoleum Decibel stocked items

72 Marmoleum 73

# marmoleum<sup>®</sup> linear

### striato

Marmoleum Linear is designed to create a contemporary, comfortable environment with a warm and welcoming feel for informal, natural settings with a homely atmosphere. A setting where we will recover faster, feel encouraged to work, share ideas, and to learn. With an intuitive reference to nature, the Linear collection allows you to create various atmospheres within a space, adjusting to changing needs. The neutral, rich colours have the ability to easily adapt and come to life when combined with each other and other materials. With Linear, the floor can act as a canvas offering endless possibilities.



5257   sandy chalk	LRV 61
13.4 (3.346.1)	0.69 23 15
A9339 (1941)	
of Tables and Tables	
5232   rocky ice	LRV 47



5248 | urban silver

5250 | blue basalt



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5249   Stonehenge	PATRICIA DE LA CASA	LRV 33
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LRV 27	5251   black glacier	LRV 19

	119
3573   trace of nature	LRV 28
<b>国</b> 香港区	
5231   Cliffs of Moher	LRV 18

		Striato	Striato Decibel
Description		Linoleum sheet	Linoleum sheet
Dimensions	EN-ISO 24341	Roll width 2.0m Roll length ≤ 33m	Roll width 1.95 / 2.0m Roll length ≤ 33m
Total thickness	EN-ISO 24346	2.5mm	3.5mm
Collection size		16	On request
Acoustical impact noise reduction	EN-ISO 717-2		18 dB
Application	EN-ISO 10874	Class 23/34/43	Class 23/33/41
C€	EN 14041	0100201-DoP-306	0100207-DoP-306
Reaction to fire	EN 13501-1	Cfl-s1,G,CS	Cfl-s1,G,CS
ilip resistance	EN 13893	DS: ≥0.30	DS: ≥0.30

Full technical specifications are available at www.forbo-flooring.com Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. www.forbo-flooring.com

















74 Marmoleum Marmoleum 75

## marmoleum® marbled fresco | real | terra | vivace | splash

Fresco: a strong palette of tone in tone colors creating a fresh, delicate and balanced aesthetic with a soft contrast and a refined marbled structure.

Real: the 'royal' classic blend of carefully selected colors, developed to create choice and mixes of color ranging from warm neutrals to calm greys as well as exiting brights and fashion shades.

**Terra:** a new design with a close and highly contrasting structure inspired by ingenious rock types. It creates a sophisticated small scale marble with great soil hiding properties in an authentic color mix.

**Vivace:** Marmoleums' most liveliest and most outspoken blend made with six to eight colors to create a chameleon floor that adapts well to a multitude of interiors.

**Splash:** a modern playful design which from a distance appears a contemporary light grey solid floor with a slight nuance in tone, yet from up close surprising colors are peeking through, offering great combinations of interior elements.

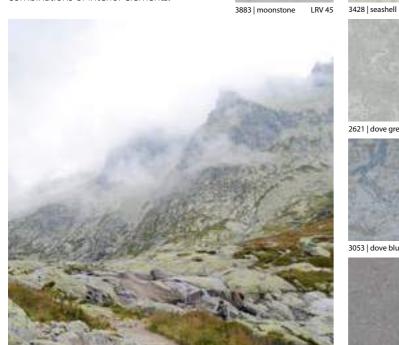
3421 | oyster mountain



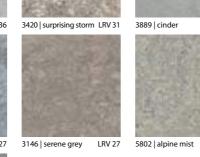


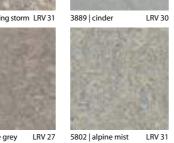


3136 | concrete









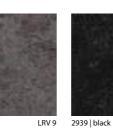


386	6   eternity	LRV 21
20		
100		
- 83		
85		
- 83		
- 19		

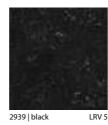
Description		Linoleum sheet
Dimensions	EN-ISO 24341	Roll width 2.0m Roll length ≤ 32m
Total thickness	EN-ISO 24346	2/2.5/3.2mm
Collection size		90
Application	EN-ISO 10874	Class 23/34/43
(€	EN 14041	
Reaction to fire	EN 13501-1	C <sub>fl</sub> -s1
Slip resistance	EN 13893	DS: ≥0.30

Our recommended adhesive is 414 Euroflex Lino Plus or 614 Eurostar Lino Plus. Full technical specifications are available at www.forbo-flooring.com

	mia		400
629   eiger	LRV 19	3137   slate grey	LRV 16
			4 (4.53)
			386
Maria San	Sala and	STREET	57.2
			SIL.
	1		5100
及野山社		5000 H.S	763
048   graphite	LRV 14	3872   volcanic ash	LRV 10



3139 | lava



# marmoleum® marbled

fresco | real | terra | vivace | splash



#### **BREEAM** generic ratings

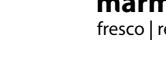
Marmoleum – Linoleum (plain and decorative EN548) Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. www.forbo-flooring.com

76 Marmoleum Marmoleum 77

3236 | dark bistre

LRV 7 3427 | agate







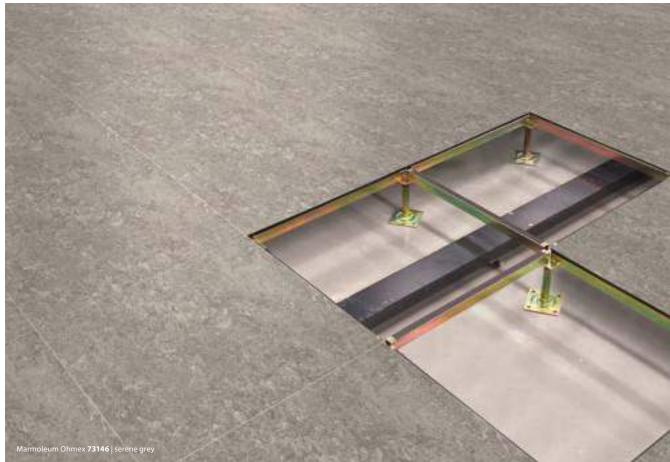


78 Marmoleum Marmoleum 79

## marmoleum® ohmex

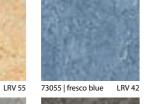
0

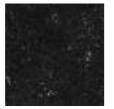
Marmoleum Ohmex is a conductive floor covering that meets higher requirements for electrical conductivity. Electrical resistance is improved to < 1-10 $^8$   $\Omega$  (EN1081), ensuring personal safety and protecting equipment that is sensitive to static electricity. Ideal for computer rooms, server rooms and areas with sensitive equipment. Marmoleum Ohmex is 2.5 mm thick and available in 6 colors.











2,5 mm Marmoleum

Description		Linoleum sheet
Dimensions	EN-ISO 24341	Roll width 2.0m Roll length ≤ 32m
Total thickness	ISO 1765	2.5mm
Collection size		4
Application	EN 1307	Class 23/34/42
Electrical resistance	EN 1081	1-10 <sup>6</sup> < R1 <1-10 <sup>8</sup> Ω static dissipative
C€	EN 14041	
Reaction to fire	EN 13501-1	C <sub>fl</sub> -s1
Slip resistance	EN 13893	DS: ≥0.30

Our recommended adhesive is 615 Eurostar Lino EL. Full technical specifications are available at www.forbo-flooring.com

## marmoleum® acoustic

Our Marmoleum Acoustic floors reduce impact sound by 14 dB (ISO 717-2).

Marmoleum Acoustic is a twinlayer floor covering with a build-up from 2 mm

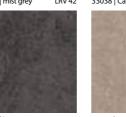
Marmoleum and a 2 mm Corkment backing.

Using Marmoleum Acoustic reduces installation costs as it can be installed in one go, avoiding the need to first lay Corkment and then Marmoleum. Marmoleum Acoustic is available in 6 colors.



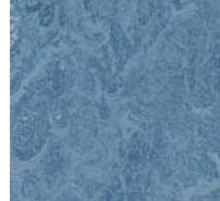








33048 | graphite



33055 | fresco blue

Descrip Dimens

2 mm Marmoleum 2 mm Corkment

Description		Linoleum sheet
Dimensions	EN-ISO 24341	Roll width 2.0m Roll length ≤ 32m
Total thickness	ISO 1765	4.0mm
Collection size		6
Application	EN 1307	Class 23/34/41
Acoustical impact noise reduction		≤ 14 dB
C€	EN 14041	
Reaction to fire	EN 13501-1	C <sub>fl</sub> -s1
Slip resistance	EN 13893	DS: ≥0.30

Our recommended adhesive is 540 Eurosafe Special or 640 Eurostar Special. Full technical specifications are available at www.forbo-flooring.com

80 Marmoleum 81

## marmoleum® decibel

Marmoleum Decibel is 3.5mm thick and provides an impact sound reduction of 18 dB. The acoustic performance is achieved by laminating 2.5mm Marmoleum onto a 1mm thick layer of polyolefin foam.

Marmoleum Decibel is also available in all Marmoleum colours as a made-to-order item with an 18 dB impact sound rating. Please note that minimum order quantities and lead times will apply. Please contact Forbo Customer Service for more details.

Description		Linoleum sheet
Dimensions	EN-ISO 24341	Roll width 2.0m Roll length ≤ 33m
Total thickness	ISO 1765	3.5mm
Collection size		33
Application	EN 1307	Class 23/33/41
Acoustical impact noise reduction		≤ 18 dB
C€	EN 14041	
Reaction to fire	EN 13501-1	C <sub>fl</sub> -s1,G,NCS
Slip resistance	EN 13893	DS: ≥0.30

Our recommended adhesive is 540 Eurosafe Special or 640 Eurostar Special. Full technical specifications are available at www.forbo-flooring.com









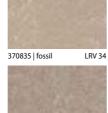


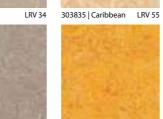


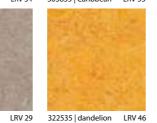


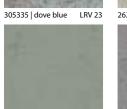








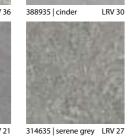




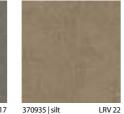
LRV 22

375135 | tundra





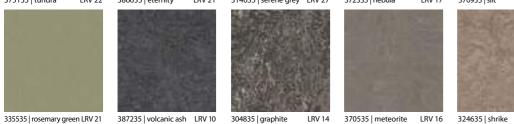


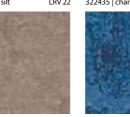


325235 | sparrow













82 Marmoleum Marmoleum 83

# marmoleum<sup>®</sup> sport

0



It is the composition of ingredients that makes Marmoleum Sport so unique. It meets all the requirements of an ecologically superior product construction and combines a wealth of positive performance characteristics, the end result of the material composition as such.

Linseed oil obtained from the seeds of the flax plant is the main component of Marmoleum Sport. Together with natural rosin, limestone and wood flour the linoleum substrate is created, which is coloured by adding natural or nature-based colour pigments.

#### High level sports flooring performance

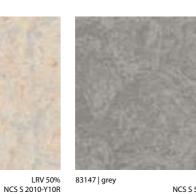
- Flexible and elastic
- Multi-purpose (in combination with the appropriate subfloor system)
- Slip resistant
- Durable
- Insensitive to friction heat
- Warm to touch
- Flame retardant
- Suitable for underfloor heating
- Cigarette burn resistant

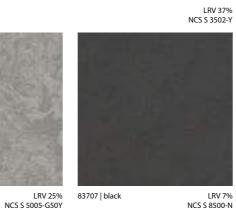
Description		Linoleum sheet
Dimensions (length x width)	EN-ISO 24341	Roll with 2.00 m Roll length ≤28 m
Total thickness	EN-ISO 24346	3,2 mm / 4,0 mm
Collection size		11
<b>(</b> €	EN 14041	
Reaction to fire	EN 13501-1	C <sub>ff</sub> -s1, G, CS

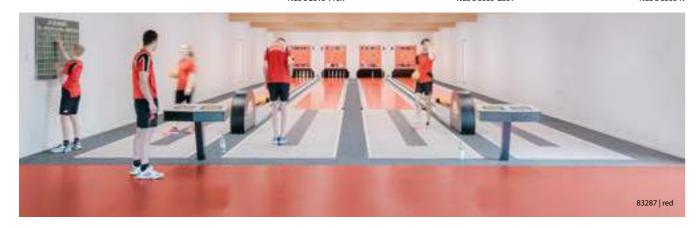
83020 | beige















84 Marmoleum Sport 85

# marmoleum<sup>®</sup> modular

### MARMOLEUM IN TILE AND PLANK FORMAT

Marmoleum Modular is a collection with a twist, offering over 50 colours and 3 different tile and plank sizes, that enable individual and sustainable flooring designs to be created. Similarly to Marmoleum Sheet, the Marmoleum Modular collection is split into six design styles – Lines, Textura, Shade, Slate, Colour and Marbled. Our Marmoleum Modular collection will be renewed by September 2025 - please keep an eye on our website.



## MARMOLEUM MODULAR COLLECTION AT A GLANCE

# marmoleum® modular | lines

Bringing the linearity trend into the colour spectrum of the 21st Century, the new Marmoleum Modular Lines range features a palette of 11 striated colours – from cool whites and greys to warm and softer wood tones.



# marmoleum® modular | textura

Reflecting both the warm and cool tones of natural wood, our wood grain and saw cut embossing effects bring another dimension to Marmoleum Modular.



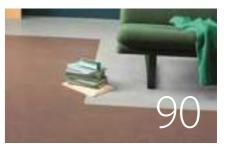
## marmoleum® modular | shade

The shade colourways are designed to complement each other and the palette is presented in delicate steps of colour intensity and hue to create natural realistic stone and concrete patterns.



# marmoleum® modular | slate

Featuring a cool concrete palette with our unique slate embossing delivering a contemporary yet natural finish to floor design.



# marmoleum® modular | colour

The Colour range features fashionable pastels alongside a modern mix of colourful concrete varieties and a full spectrum of bright warm colours which liven up the palette.



# marmoleum® modular | marbled

Classic and contemporary marbled colours have been created to mix and match giving an extra dimension to your floor plan.



86 Marmoleum Modular 87

# marmoleum® modular | lines

Lines: Bringing the linearity trend into the colour spectrum of the 21st Century, the new Marmoleum Modular Lines range features a palette of 11 striated colours – from cool whites and greys to warm and softer wood tones.

Available as 100 x 25cm planks, Marmoleum Modular Lines can be used on its own to striking effect or can be combined with elements from the Marmoleum Modular Textura, Colour, Shade, Slate or Marbled ranges to create truly unique flooring designs.





















Description		Linoleum tile
Dimensions (length x width)	EN-ISO 24342	100 x 25cm
Packaging per carton		3m² (12 tiles)
Total thickness	EN-ISO 24346	2.5mm
Collection size		11
Application	EN-ISO 10874	Class 23/34/43
(E	EN 14041	
Reaction to fire	EN 13501-1	C <sub>ff</sub> -s1
Slip resistance	EN 13893	DS: ≥0.30

Our recommended adhesive is 414 Euroflex Lino Plus or 646 Eurostar Premium. Full technical specifications are available at

# marmoleum® modular | textura

A succinct collection of 7 tones, each featuring either a wood grain or saw cut embossed finish to complement the design, Marmoleum Modular Textura can be used on it's own or alongside its Lines couterparts to add depth and texture to flooring concepts.





Description		Linoleum tile
Dimensions (length x width)	EN-ISO 24342	100 x 25cm
Packaging per carton		3m² (12 tiles)
Total thickness	EN-ISO 24346	2.5mm
Collection size		7
Application	EN-ISO 10874	Class 23/34/43
CE	EN 14041	
Reaction to fire	EN 13501-1	C <sub>fl</sub> -s1
Slip resistance	EN 13893	DS: ≥0.30

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. www.forbo-flooring.com Our recommended adhesive is 414 Euroflex Lino Plus or 646 Eurostar Premium. Full technical specifications are available at www.forbo-flooring.com



te3573 | trace of nature









te5229 | fresh walnut LRV 15 te5218 | Welsh moor





88 Marmoleum Modular Marmoleum Modular 89

# marmoleum® modular | shade | slate

Shade offers a collection of concrete structures in cool and warm greys as well as classic black and white, all designed to complement each other, while the embossed finish on Slate brings a contemporary finish to the design.



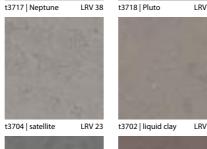
















t3745 | Cornish grey LRV 15 t3568 | delta lace



te3747 | Lakeland shale LRV 21







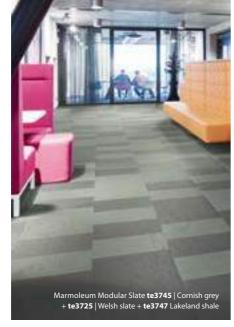
te3745 | Cornish grey LRV 15



te3725 | Welsh slate LRV 9



te3746 | Newfoundland slate



Description		Linoleum tile
Dimensions (length x width)	EN-ISO 24342	50 x 25cm / 50 x 50cm
Packaging per carton		5m² (40 tiles) / 5m² (20 tiles)
Total thickness	EN-ISO 24346	2.5mm
Collection size		10/4/8/11
Application	EN-ISO 10874	Class 23/34/43
(€	EN 14041	
Reaction to fire	EN 13501-1	C <sub>fl</sub> -s1
Slip resistance	EN 13893	DS: ≥0.30

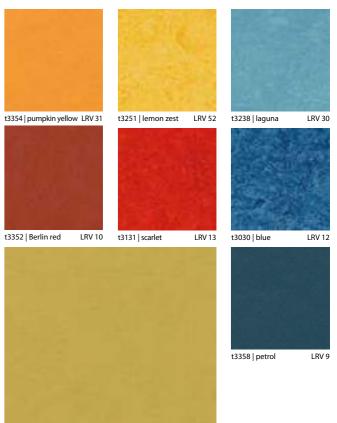
Our recommended adhesive is 414 Euroflex Lino Plus or 646 Eurostar Premium. Full technical specifications are available at www.forbo-floorina.com

# marmoleum® modular | colour

Colour: a range featuring a modern mix of colourful concrete varieties and a full spectrum of bright warm colours which liven up the palette. This is the heart of the collection and embodies one of the best known features of Marmoleum, that of colour on the floor. Colours can be used as focus, accents or as a different way to express the environment.



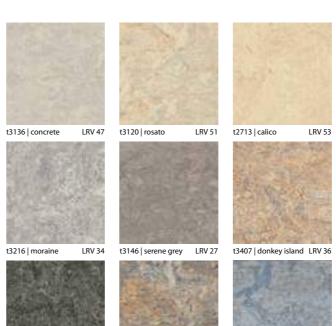




# marmoleum® modular | marbled

Marble: classic and contemporary marbled colours have been created to mix and match giving an extra dimension to your floor plan. Bring Marmoleum Modular to life by combining marbles to reflect a stone like floor.

LRV 28 t3053 | dove blue



LRV 14 t3405 | Granada

t3048 | graphite



t3362 | yellow moss



#### **BREEAM** generic ratings

**Marmoleum** – Linoleum (plain and decorative EN548) Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect.

# marmoleum<sup>®</sup> click



333360 | vintage blue 30 x 30 cm LRV 29 %

Tile sizes 30 x 30 cm

333363 | lilac 30 x 30 cm

LRV 38 %

333355 | rosemary green 333358 | petrol 30 x 30 cm LRV 21 % 30 x 30 cm

333885 | spring buds 333238 | laguna 30 x 30 cm LRV 46 % 30 x 30 cm

333251 | lemon zest

333131 | scarlet



Our Marmoleum Click panels are very durable and simple to care for. The smooth surface is easy to clean while its beautiful colours won't fade over time. Marmoleum Click is available in 23 colours and 3 panel sizes, which offers great design opportunities to create your own unique floor.

Marmoleum Click also improves live for people with asthmatic allergies and similar disorders. Not only is it anti-static (which is why it is so easy to keep dust-free), but its proven bacteriostatic properties inhibit micro-organisms as well.



60 x 30 cm | 633860

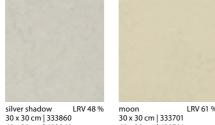
eternity LRV 21 % 30 x 30 cm | 333866

volcanic ash 30 x 30 cm | 333872 60 x 30 cm | 633872

30 x 30 cm | 333209

LRV 10 %

Tile sizes 30 x 30 cm 60 x 30 cm



60 x 30 cm | 633701

orbit LRV 37 % 30 x 30 cm | 333724 60 x 30 cm | 633724

nebula L 30 x 30 cm | 333723 60 x 30 cm | 633723

blach hole 30 x 30 cm | 333707

60 x 30 cm | 633707

LRV 17 %



















60 x 30 cm | 633568





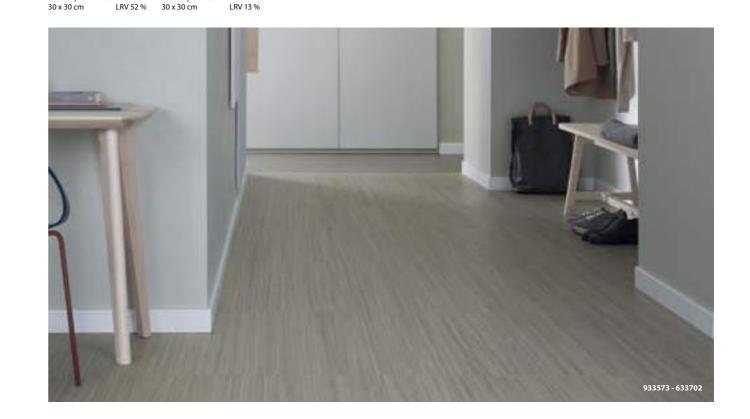






935216 | Pacific beaches 90 x 30 cm LRV 48 % 933573 | trace of nature 90 x 30 cm LRV 27 % 935217 | withered prairie 90 x 30 cm LRV 23 %

Description Linoleum tile 30 x 30 cm EN-ISO 24342 60 x 30 cm Dimensions (length x width) 90 x 30 cm Packaging per carton EN-ISO 24346 9,8mm Total thickness Collection size 20/12/3 EN-ISO 10874 Class 23/33 Application (€ Reaction to fire EN 13501-1 C<sub>fi</sub>-s1 Slip resistance EN 13893 DS: ≤0.30



92 Marmoleum Click Marmoleum Click 93

## **NON FLOORING LINOLEUM**

### **FURNITURE LINOLEUM**

Furniture Linoleum offers a carefully curated range of colours, from timeless neutrals to rich, contemporary shades. Each hue is designed to harmonize with modern interiors, providing architects and designers with versatile options that enhance any style. With colours that retain their vibrancy over time, this collection allows for limitless creativity, bringing warmth, depth, and sophistication to any space.

### **BULLETIN BOARD**

This is an all natural material that can be applied in framed pin boards or directly onto the wall. Its surface is tactile and colourful, creating a decorative element in your space, in addition to being a practical aid in your day to day activity. The all natural solution to hold your thoughts.



## NON FLOORING LINOLEUM COLLECTION AT A GLANCE

## furniture linoleum

Furniture Linoleum is a decorative surfacing material that can be applied to vertical, horizontal and curved surfaces, providing interior furniture with a truly distinctive and individual look.



## bulletin board®

Pinboard linoleum, or Bulletin Board, offers a practical, simple solution to collect and exchange thoughts and ideas wherever people plan, create and meet. Simply share your thoughts by pinning your idea onto the wall.



94 Non flooring linoleum 95

## furniture linoleum





Elevate your designs with a surface material that blends sophistication, sustainability, and functionality. Furniture Linoleum is a high-quality, climate positive, natural material that emphasizes elegance and sustainability. With its matte finish and soft texture, Furniture Linoleum transforms any surface -furniture, kitchen cabinetry, doors and much more - into a refined and durable design element.





RESTORE

EN-ISO 24341

Our recommended adhesive is 233 Eurosol Contact. Full technical specifications are available at

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect.

EN ISO 24346 2.0mm





Description

Dimensions

Total thickness Collection size





Linoleum sheet

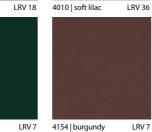
Roll width 1.83m



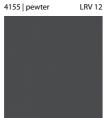


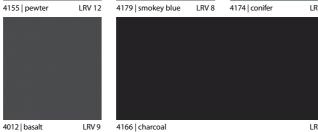


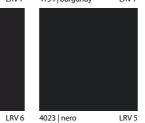




LRV 47 4176 | mushroom LRV 57













## **UNPIGMENTED LINOLEUM: PURE, NATURAL ELEGANCE**

Unpigmented linoleum brings out linoleum's raw, textures of its unique ingredients.

adding a touch of understated sophistication. Perfect for Unpigmented linoleum allows the material's purity to shine

Unpigmented linoleum is available on request.





96 Non flooring linoleum Non flooring linoleum 97

## **bulletin board®**

0

Pinboard linoleum, or Bulletin Board, offers a practical, simple solution to collect and exchange thoughts and ideas wherever people plan, create and meet. Simply share your thoughts by pinning your idea onto the wall.

Bulletin Board is an all natural material that can be applied in framed pin boards or directly onto the wall. Its surface is tactile and colourful, creating a decorative element in your space, in addition to being a practical aid in your day to day activity.





Our recommended adhesive is 414 Euroflex Lino plus and 530 Eurosafe Cork. Full technical specifications are available at www.forbo-flooring.com

10 N (typical)

15 N (typical)

direct LH000421

Force on pins –
Perpendicular to pin at 7mm LH000421

Force on pins – Parrallel to pin (pulling the pin out) LH000421



98 Non flooring linoleum 99

### **PROJECT VINYL**

Forbo Flooring Systems has been producing floor coverings for over 100 years and our project vinyl brands are well established in the world of flooring.

Our complete vinyl portfolio offers flooring solutions that encompass general purpose (both heterogeneous and homogeneous), safety, acoustic, adhesive free, static control, design tiles and wetroom solutions.

Produced and designed in Europe, Forbo's project vinyl ranges offer eye-catching designs with exceptional performance and a low maintenance, stain resistant finish.

## allura®

#### **Luxury vinyl tiles**

Produced and designed in Europe, Allura is a versatile luxury vinyl tile (LVT) collection with products that suit a wide range of applications and functionalities including loose lay, click and safety options.



# sphera<sup>®</sup>

#### **General purpose homogeneous vinyl**

Sphera is Forbo's homogeneous vinyl collection. Styled by our European design team and using the latest production technology. The Sphera collection also contains ESD options.



## eternal<sup>®</sup>

#### Heterogeneous vinyl

Forbo's Eternal general purpose vinyl collection offers a superb combination of state-of-the-art designs in a strong, durable, fit-for-purpose range; suitable for any commercial interior. Create your own, truly individual floor with Forbo's bespoke digital printed vinyl.



# modul'up® | sarlon®

#### **Acoustic vinyl**

Acoustic floors have an important contribution when it comes to reducing noise in buildings. Forbo Flooring is a specialist in acoustic floors with more than 30 years of experience. Our acoustic vinyl collection is available as Modul'up loose lay and Sarlon glued down with both 19dB and 15dB solutions.



### **PROJECT VINYL** COLLECTION AT A GLANCE

## step®

#### Safety vinyl

The Step collection combines highly differentiated aesthetics with outstanding slip resistant properties (with ratings from R10 to R12). In addition, our Surestep Decibel range offers a selection of 12 items with 17dB impact sound reduction, while the new Surestep Digital Print option takes safety flooring to the next dimension.



## step<sup>®</sup> onyx+

#### Wetroom vinyl

Our Wetroom collection offers a variety of options suitable for use in barefoot and wetroom application areas, along with our Onyx+ range of complementary wall coverings.



## colorex®

#### Static control flooring

For areas that require a more specialised type of flooring, such as electro static discharge (ESD) protected facilities and ISO standard Cleanrooms, Forbo has a range of Colorex products that meet the very highest standards. Colorex is the ideal static control flooring system for sectors such as electronics, pharmaceuticals, health, data centres and server rooms.



100 Allura Vinyl 101

# allura® for life

Life is a play with many acts. And every act has its floor to perform on. Which is when the new Allura Luxury Vinyl Tiles collection shows off its ability to meet your creative demands and inspire. A flooring system that suits any scene imaginable. Allura is carefully designed to be flexible, easy to apply, durable and – vitally - give you the design freedom to bring any interior to life.



## **allura**® dryback

Allura Dryback offers the largest choice in design, color, size and shape. From classic wood planks to modern concrete and terrazzo tiles. Combine maximum performance from a glued down LVT with great design possibilities with our Dryback ranges Allura Wood & Allura Material.



## allura® click Flexcore

Revolutionary product integrates all the benefits of luxury vinyltiles with a new flexible core. We eliminated the need for adhesives and constructed a product that bridges gaps in the subfloor. This flexibility drastically simplifies the installation workflow.



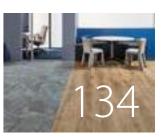
## **allura**<sup>®</sup> flex

Forbo Allura Flex LVT solves many of today's challenges through it's tackified installation. Allura Flex offers a selection of natural wood designs, Allura Flex Wood, and a range of robust concretes and modern stones: Allura Flex Material.



## allura® decibel

Allura Decibel luxury acoustic vinyl tiles. 42 Wood and Material designs combines beautiful floor design with high performance and excellent acoustic properties of 19dB.



## allura® click pro

Our new Allura Click LVT collection provides a clickable design solution for any area up to 1000 m<sup>2</sup>. The 20 natural wood and stone designs allow for beautiful floor designs.



## enduro<sup>®</sup>

The contemporary wood and stone designs of Forbo's Enduro LVT collection offer numerous options for creating a homely atmosphere.



# allura® puzzle

Our Allura Puzzle loose lay vinyl tiles have a unique puzzle shaped size of 96x96 cm and are specially designed for loose lay installation. The 12 wood and concrete designs form a well balanced palette that suit a wide range of applications.



102 Allura Vinyl 103

This book is designed to inspire you. To make daring combinations. To conceive plans that have your signature. And to surprise you with strong and durable application solutions. The possibilities, with Allura, are endless.

All the designs here are available in Allura Dryback 0.70 and 0.55 and most as Allura Flex 1.0. A wide selection of designs is also available as Dryback 0.40, Allura Flex 0.55, Allura Click Pro and Allura Puzzle. This offers you the best choice - including circular economy requirements - all in one Allura concept.

Before diving into the designs, here's a quick overview of the application solutions we have to offer:

## allura® dryback

#### **FULLY ADHERED**

- Total design freedom with the largest choice of shapes and sizes
- Most durable and reliable for applications of any size
- Maximum certainty and performance with a glued down product

### allura®flex<sup>II</sup>

#### LOOSE LAY

- Easy and quick
- No need for any adhesive, up to 150 m<sup>2</sup>
- Tackified loose lay for larger applications
- The stable yet flexible solution for demanding applications of any size
- Special backing for extra comfort and improved acoustics

## allura® click pro

#### CLICK CONNECTED

- Clickable solution for any area up to 1000 m<sup>2</sup>
- Suitable for uneven subfloors and 100% adhesive-free
- · Balanced high quality product that will continue to perform, year after year

## allura® puzzle

#### PUZZLE CONNECTED LOOSE LAY

- Highest traffic solution with a long-lasting durable performance and stunning look
- Minimal subfloor preparation, quick to install and ready to use immediately
- Strong and stable puzzle connection between the large tile format, in woods and materials

In addition to all these products there is **Allura Decibel**, our silent hero. The best solution for 19dB acoustic requirements in combination with Allura looks and performance.

Okay, it's showtime!



## for life

Life is a play with many acts. And every act has its floor to perform on. Which is when the new Allura Luxury Vinyl Tiles collection shows off its ability to meet your creative demands and inspire. A flooring system that suits any scene imaginable. Allura is carefully designed to be flexible, easy to apply, durable and – vitally - give you the design freedom to bring any interior to life.

### **ENDLESS CHOICE FOR YOUR ULTIMATE ALLURA FLOOR!**

Under each design/colour in this samplebook we indicate which constructions it is available in:







The project requirements dictate which product is most suitable.

DR7 – allura dryback wear layer 0.70 mm

DR5 – allura dryback wear layer 0.55 mm

DR4 – allura dryback wear layer 0.40 mm

FL1 – allura flex wear layer 1.00 mm

FL5 – allura flex wear layer 0.55 mm

CL5 – allura click pro wear layer 0.55 mm

PZ7 – allura puzzle wear layer 0.70 mm

The colourway numbers are mentioned below the sample. Add the code above as a suffix after the colourway number to get the right format of the product. Items with multiple executions (size or shape) each have a different colourway number. Please note that not all designs are available from stock in every product construction.

#### THE SYMBOLS AND ABBREVIATIONS **UNDER THE SAMPLES EXPLAINED:**





2 or 4 sides bevelled in register embossing



natural colour variation



Trapezoid shape. Two of the trapezoids together form a 50 x 50 square.



DR | allura dryback (0.70/0.55/0.40) DR7 | 0.70 DR5 | 0.55 DR4 | 0.40



DR \* Only available in DR7 | 0.70 and DR5 | 0.55

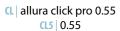


FL allura flex (1.00/0.55) FL1 1.0 FL5 0.55











PZ allura puzzle 0.70

**PZ7** | 0.70



## **allura**® dryback 0.70 | 0.55 | 0.40

The Allura collection contains our largest range of wood designs including classic, contemporary and modern. The varieties offer excellent realism as they reflect the style and format of their natural inspiration, including the size and shape of the grain and plank.























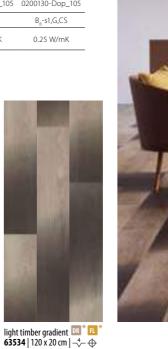




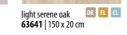


greywashed timber R\* FL\*
63408 | 120 x 20 cm | -4- +

Allura 0.55 Allura 0.70 Allura 0.40 Total thickness EN-ISO 24346 2.2 mm 2.0 mm EN-ISO 24340 0.70 mm 0.55 mm 0.40 mm Domestic use EN-ISO 10874 Class 23 Class 23 Commercial use EN-ISO 10874 Class 33 Class 32 EN-ISO 10874 Class 43 Class 42 Class 41 Reaction to fire EN 13501-1 B<sub>ff</sub>-s1,G,CS B<sub>ff</sub>-s1,G,CS B<sub>ff</sub>-s1,G,CS Thermal EN 12524 0.25 W/mK 0.25 W/mK 0.25 W/mK











dark serene oak **63645** | 150 x 20 cm

Image shows multiple planks. Gradient is random and runs length of the plank. 108 Allura Vinyl Allura Vinyl 109











warm natural stone R \* FL \* 63695 | 100 x 50 cm

cool natural stone 63693 | 100 x 50 cm

whitewash elegant oak DR FL 60064 | 120 x 20 cm

































canyon cement DR FL CL PZ
63636 | 50 x 50 cm | -463736 | 50 x 50 cm | -4- DR \*\*



































DR \* FL \* dreamy sky 63843 | 75 x 25 cm 63743 | 100 x 50 cm

calming sky 63841 | 75 x 25 cm 63741 | 100 x 50 cm





























DR \* FL \* ochre ash 63662 | 75 x 15 cm

DR \* FL \* terra ash **63663** | 75 x 15 cm

DR \* FL \* grey clouds 63847 | 75 x 25 cm 63747 | 100 x 50 cm



blue clouds 63849 | 75 x 25 cm 63749 | 100 x 50 cm



DR \* FL \*

natural ash **63661** | 75 x 15 cm



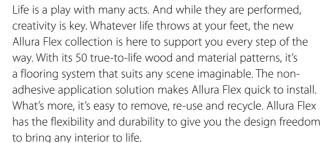








**allura**®flex















Flex " 1.00 Total thickness EN-ISO 24346 5 mm 4 mm 0.55 mm Domestic use EN-ISO 10874 Class 23 EN-ISO 10874 Class 33 EN-ISO 10874 Class 42 0200131-Dop\_209 Reaction to fire EN 13501-1 B<sub>ff</sub>-s1,L,CS B<sub>ff</sub>-s1,L,CS EN 12524 0.25 W/mK 0.25 W/mK











central oak **60300** | 150 x 28 cm | <del>4</del> ⊕

deep country oak **FL 60302** | 150 x 28 cm | <del>↑</del> <del>♦</del>









natural serene oak **63643** | 150 x 20 cm light serene oak **63641** | 150 x 20 cm

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grey washed timber 63408 | 120 x 20 cm | 4 + +



whitewash elegant oak **60064** | 120 x 20 cm







bleached timber **63406** | 120 x 20 cm |  $\stackrel{4}{\sim}$   $\stackrel{4}{\leftrightarrow}$  **63706** | 75 x 15 cm |  $\stackrel{4}{\sim}$   $\stackrel{4}{\leftrightarrow}$ 

blond timber 63412 | 120 x 20 cm |  $\stackrel{4}{\sim}$   $\stackrel{4}{\leftrightarrow}$  63712 | 75 x 15 cm |  $\stackrel{4}{\sim}$ 





**60063** | waxed oak, **60061** | blackened oak





blackened oak 60061 | 100 x 15 cm | → —

waxed oak **60063** | 100 x 15 cm | → 4

dark twine 63655 | 150 x 20 cm 63755 | 75 x 25 cm









light timber gradient 63534 | 120 x 20 cm | → 4

Image shows multiple planks. Gradient is random and runs length of the plank.

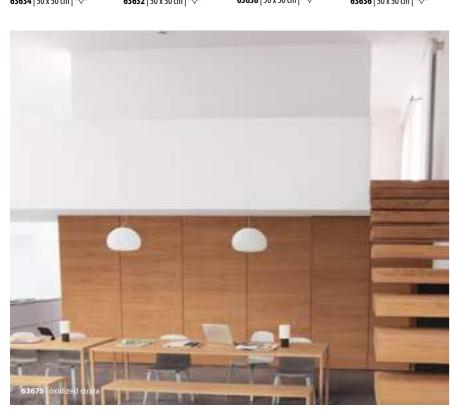
natural twine 63653 | 150 x 20 cm 63753 | 75 x 25 cm

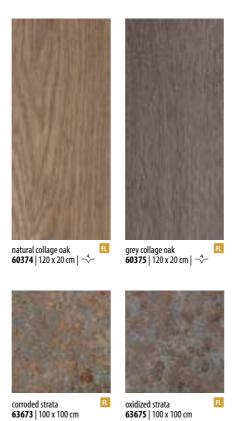
light twine 63651 | 150 x 20 cm 63751 | 75 x 25 cm



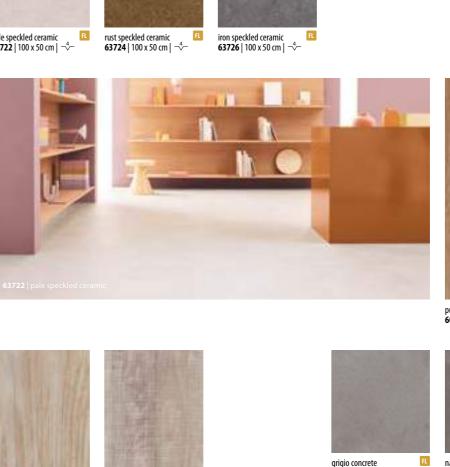






















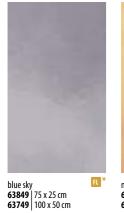








grey clouds 63847 | 75 x 25 cm 63747 | 100 x 50 cm











# allura® click pro



Our Allura Click LVT collection offers a clickable design solution for any area up to 1000 m<sup>2</sup>. Allura Click Pro planks and tiles can be quick and easily installed without adhesives which makes it possible to re-use the floor and limit valuable downtime.









		Click pro
Total thickness	EN-ISO 24346	5 mm
Wear layer thickness	EN-ISO 24340	0.55 mm
Domestic use	EN-ISO 10874	Class 23
Commercial use	EN-ISO 10874	Class 33
Light industrial use	EN-ISO 10874	Class 42
DoP		0200132-Dop_105
Reaction to fire	EN 13501-1	B <sub>n</sub> -s1,L,NCS with and without Forbo underlay
Thermal conductivity	EN 12524	0.25 W/mK

















whitewash elegant oak 60064 | 121.2 x 18.7 cm | -∜-

























# allura® puzzle

Life is a play with many acts. Whatever life throws at your feet, the new Allura Luxury Vinyl Tiles collection is here to support you every step of the way. Different solutions for different circumstances that will suit any scene imaginable. Even the most demanding ones where Allura Puzzle gives the perfect answer with a high aesthetic and reliable performance that is future proof.













		Puzzle
Total thickness	EN-ISO 24346	5 mm
Wear layer thickness	EN-ISO 24340	0.70 mm
Domestic use	EN-ISO 10874	Class 23
Commercial use	EN-ISO 10874	Class 34
Light industrial use	EN-ISO 10874	Class 43
DoP		0200134-Dop_909
Reaction to fire	EN 13501-1	B <sub>f</sub> -s1,L,CS
Thermal conductivity	EN 12524	0.25 W/mK



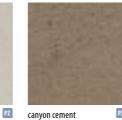


corroded strata 63673 | 96 x 96 cm

oxidized strata 63675 | 96 x 96 cm



63634 | 96 x 96 cm



**63636** | 96 x 96 cm







# allura® click Flexcore

This revolutionary product integrates all the benefits of luxury vinyl tiles with a new flexible core. We eliminated the need for adhesives and constructed a product that bridges gaps in the subfloor. This flexibility drastically simplifies the installation workflow.

Furthermore, Allura Click Flexcore is very quiet with little to no foot step noise and has a 20dB acoustic rating; an acoustic power unmatched by ceramic and rigid core alternatives.

Allura Click Flexcore is designed with sustainability in mind, contributing to a smaller environmental footprint and giving our floors a longer lifetime - from the current project and the next.

With a wide range of beautiful design options, you can choose the perfect flooring style for your space. Whether it is new built or a renovation project, with Allura Click Flexcore, you get more flexibility, acoustic performance, durability, and sustainability with less time spent on installation.

It's simply more with less - a new standard by flooring innovation.



#### **Fast Flooring**

The built in underlay and easy click system in a flexible and easy to handle product that can be cut by hand ensures a fast and easy installation without the use of adhesives.



## Acoustic performance

Allura click Flexcore guarantees a consistent 20 dB acoustic rating and is more quiet underfoot than alternatives. The solution for calm and enjoyable environments.



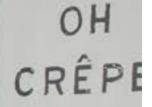
#### **Easier renovation**

No subfloor preparation under most demanding circumstances thanks to the flexible core that handles imperfections easily and for the lifetime of the product.



#### Circular

Made from a 100 % PVC base. It is fully recyclable and its total composition is crafted with sustainability in mind.





## allura® click Flexcore



Click Flexcore

6.3 mm

0.55 mm

Class 23

Class 33

Class 42 0200140-Dop\_304

B<sub>ff</sub>-s1,L,NCS

0.25 W/mK

EN-ISO 24346

FN-ISO 10874

FN-ISO 10874

EN 13501-1

Total thickness

Reaction to fire

Wear layer thickness EN-ISO 24340

Light industrial use EN-ISO 10874

Thermal conductivity EN 12524



THE SYMBOLS AND ABBREVIATIONS UNDER THE SAMPLES EXPLAINED:







in register embossing 20 dB sound reduction







natural giant oak — 4 **60284CF5** | 150.5 x 23.7 cm









white autumn oak 4—1116 60350CF5 | 121.2 x 18.7 cm



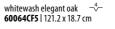
grey autumn oak 4—1116 60356CF5 | 121.2 x 18.7 cm





natural serene oak **~ 63643CF5** | 150.5 x 23.7 cm







bleached timber -4-+ blond timber -4-+ 63406CF5 | 121.2 x 18.7 cm 63412CF5 | 121.2 x 18.7 cm



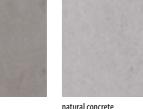






canyon cement | light cement | 63636CF5 | 60 x 31.7 cm | <sup>4</sup>√ | 63632CF5 | 60 x 31.7 cm | <sup>4</sup>√

grigio concrete **62523CF5** | 60 x 31.7 cm



natural concrete **62522CF5** | 60 x 31.7 cm



charcoal concrete **62418CF5** | 60 x 31.7 cm

## **ALLURA** AT A GLANCE

		0		IR	Pcs in	m² i
Name	Article number	Size in cm	Bevel	em- boss	box DR7	box DR
whitewash elegant oak**	60064DR7	120x20			12	2.88
honey elegant oak	60065DR7	120x20			12	2.88
amber elegant oak	60068DR7	120x20			12	2.88
honey elegant oak	60165DR7	75x15			36	4.0
amber elegant oak	60168DR7	75x15			36	4.0
grey giant oak	60280DR7	180x32	2 sided		8	4.60
natural giant oak	60284DR7	180x32	2 sided		8	4.60
light giant oak	60288DR7	180x32	2 sided		8	4.60
central oak	60300DR7	150x28	4 sided	٧	12	5.0
deep country oak	60302DR7	150x28	4 sided	٧	12	5.04
light honey oak	60305DR7	150x28	4 sided	٧	12	5.0
rustic anthracite oak	60306DR7	150x28	4 sided	٧	12	5.0
bleached timber	63406DR7	120x20	4 sided	٧	12	2.88
grey washed timber	63408DR7	120x20	4 sided	٧	12	2.88
blond timber	63412DR7	120x20	4 sided	٧	12	2.88
light timber	63533DR7	120x20	4 sided	٧	12	2.88
light timber gradient	63534DR7	120x20	4 sided	٧	12	2.88
natural timber	63535DR7	120x20	4 sided	V	12	2.88
light cement	63632DR7	50x50	4 sided	-	12	3
sand cement	63634DR7	50x50	4 sided		12	3
canyon cement	63636DR7	50x50	4 sided		12	3
rock cement	63638DR7	50x50	4 sided		12	3
light serene oak	63641DR7	150x20	1 Sided		16	4.8
natural serene oak	63643DR7	150x20			16	4.8
dark serene oak	63645DR7	150x20			16	4.8
light twine	63651DR7	150x20			16	4.8
natural twine	63653DR7	150x20			16	4.8
dark twine	63655DR7	150x20			16	4.8
grigio twine	63658DR7	75x25			22	4.12
shell twine	63659DR7	75x25			22	4.12
	63695DR7	100x50				
warm natural stone bleached timber	63706DR7	75x15	4 sided	16	12	4.05
blond timber	63712DR7	75x15	4 sided	V	36	4.0.
light cement		50x50		V		
(trapezoid)	63732DR7	(35/15)	4 sided		12	3
sand cement (trapezoid)	63734DR7	50x50 (35/15)	4 sided		12	3
canyon cement (trapezoid)	63736DR7	50x50 (35/15)	4 sided		12	3
rock cement (trapezoid)	63738DR7	50x50 (35/15)	4 sided		12	3
light twine	63751DR7	75x25			22	4.12
natural twine	63753DR7	75x25			22	4.12
dark twine	63755DR7	75x25			22	4.12
blackened oak**	60061DR7	100x15	4 sided		20	3
waxed oak	60063DR7	100x15	4 sided		20	3
bleached rustic pine	60084DR7	120x20	4 sided	٧	12	2.88
white raw timber	60151DR7	120x20	4 sided	٧	12	2.88
steamed oak	60293DR7	120x20	4 sided		12	2.88
pure oak	60295DR7	120x20	4 sided		12	2.88
white autumn oak*	60350DR7	100x15	4 sided		20	3

	Article number	Size in cm	Bevel	IR em- boss	Pcs in box DR7	m² ir box DR7
grey autumn oak*	60356DR7	100x15	4 sided		20	3
natural collage oak	60374DR7	120x20	4 sided		12	2.88
grey collage oak	60375DR7	120x20	4 sided		12	2.88
charcoal concrete	62418DR7	50x50			12	3
natural concrete	62512DR7	100x100			1	1
grigio concrete	62513DR7	100x100			1	1
charcoal concrete	62518DR7	100x100			1	1
natural concrete	62522DR7	50x50			12	3
grigio concrete	62523DR7	50x50			12	3
natural ash	63661DR7	75x15			36	4.05
ochre ash	63662DR7	75x15			36	4.05
terra ash	63663DR7	75x15			36	4.05
sage ash	63664DR7	75x15			36	4.05
forest ash	63665DR7	75x15			36	4.05
indigo ash	63666DR7	75x15			36	4.05
corroded strata	63673DR7	100x100			1	1
oxidized strata	63675DR7	100x100			1	1
ochre marble	63682DR7	50x50	4 sided		12	3
forest marble	63684DR7	50x50	4 sided		12	3
terra marble	63686DR7	50x50	4 sided		12	3
peach marble	63688DR7	50x50	4 sided		12	3
pink natural stone	63691DR7	100x50			12	6
cool natural stone	63693DR7	100x50			12	6
pale speckled ceramic	63722DR7	100x50	4 sided		12	6
rust speckled ceramic	63724DR7	100x50	4 sided		12	6
iron speckled	63726DR7	100x50	4 sided		12	6
calming sky	63741DR7	100x50			12	6
dreamy sky	63743DR7	100x50			12	6
magical sky	63745DR7	100x50			12	6
grey clouds	63747DR7	100x50			12	6
blue clouds	63749DR7	100x50			12	6
ochre marble	63782DR7	50x50	4 sided		12	3
(trapezoid) forest marble	63784DR7	(35/15) 50x50	4 sided		12	3
(trapezoid) peach marble		(35/15) 50x50				
(trapezoid)	63788DR7	(35/15)	4 sided		12	3
terra marble (trapezoid)	63786DR7	50x50 (35/15)	4 sided		12	3
calming sky	63841DR7	75x25			22	4.12
dreamy sky	63843DR7	75x25			22	4.12
magical sky	63845DR7	75x25			22	4.12
grey clouds	63847DR7	75x25			22	4.12

#### DR5 Allura Dryback 0.55

DR5 Allura Dryback 0.55										
Name	Article number	Size in cm	Bevel	IR em- boss	Pcs in box DR5	m² in box DR5				
whitewash elegant oak**	60064DR5	120x20			14	3.36				
honey elegant oak	60065DR5	120x20			14	3.36				
amber elegant oak	60068DR5	120x20			14	3.36				
honey elegant oak	60165DR5	75x15			41	4.613				
amber elegant oak	60168DR5	75x15			41	4.613				
grey giant oak	60280DR5	180x32	2 sided		9	5.184				
natural giant oak	60284DR5	180x32	2 sided		9	5.184				
light giant oak	60288DR5	180x32	2 sided		9	5.184				
central oak	60300DR5	150x28	4 sided	٧	14	5.88				
deep country oak	60302DR5	150x28	4 sided	٧	14	5.88				
light honey oak	60305DR5	150x28	4 sided	٧	14	5.88				
rustic anthracite oak	60306DR5	150x28	4 sided	٧	14	5.88				
bleached timber	63406DR5	120x20	4 sided	٧	14	3.36				
grey washed timber	63408DR5	120x20	4 sided	٧	14	3.36				
blond timber	63412DR5	120x20	4 sided	٧	14	3.36				
light timber	63533DR5	120x20	4 sided	٧	14	3.36				
light timber gradient	63534DR5	120x20	4 sided	٧	14	3.36				
natural timber	63535DR5	120x20	4 sided	٧	14	3.36				
light cement	63632DR5	50x50	4 sided		14	3.5				
sand cement	63634DR5	50x50	4 sided		14	3.5				
canyon cement	63636DR5	50x50	4 sided		14	3.5				
rock cement	63638DR5	50x50	4 sided		14	3.5				
light serene oak	63641DR5	150x20			18	5.4				
natural serene oak	63643DR5	150x20			18	5.4				
dark serene oak	63645DR5	150x20			18	5.4				
light twine	63651DR5	150x20			18	5.4				
natural twine	63653DR5	150x20			18	5.4				
dark twine	63655DR5	150x20			18	5.4				
grigio twine	63658DR5	75x25			25	4.688				
shell twine	63659DR5	75x25			25	4.688				
warm natural stone	63695DR5	100x50			13	6.5				
bleached timber	63706DR5	75x15	4 sided	٧	41	4.613				
blond timber	63712DR5	75x15	4 sided	٧	41	4.613				
light cement (trapezoid)	63732DR5	50x50 (35/15)	4 sided		14	3.5				
sand cement	63734DR5	50x50	4 sided		14	3.5				
(trapezoid) canyon cement	63736DR5	(35/15) 50x50	4 sided		14	3.5				
(trapezoid) rock cement		(35/15) 50x50								
(trapezoid)	63738DR5	(35/15)	4 sided		14	3.5				
light twine	63751DR5	75x25			25	4.688				
natural twine	63753DR5	75x25			25	4.688				
dark twine	63755DR5	75x25			25	4.688				
blackened oak**	60061DR5	100x15	4 sided		23	3.45				
waxed oak	60063DR5	100x15	4 sided		23	3.45				
bleached rustic pine		120x20	4 sided	٧	14	3.36				
white raw timber	60151DR5	120x20	4 sided	٧	14	3.36				
steamed oak	60293DR5	120x20	4 sided		14	3.36				
pure oak	60295DR5	120x20	4 sided		14	3.36				

white autumn oak\* 60350DR5 100x15 4 sided 23 3.45

me	Article number	Size in cm	Bevel	IR em-	Pcs in	
rey autumn oak*	60356DR5	100x15	4 sided	DOSS	DR5	DR5 3.45
natural collage oak	60374DR5	120x20	4 sided		14	3.36
grey collage oak	60375DR5	120x20	4 sided		14	3.36
charcoal concrete	62418DR5	50x50			14	3.5
natural concrete	62512DR5	100x100			1	1
grigio concrete	62513DR5	100x100			1	1
charcoal concrete	62518DR5	100x100			1	1
natural concrete	62522DR5	50x50			14	3.5
grigio concrete	62523DR5	50x50			14	3.5
natural ash	63661DR5	75x15			41	4.613
ochre ash	63662DR5	75x15			41	4.613
terra ash	63663DR5	75x15			41	4.613
age ash	63664DR5	75x15			41	4.613
forest ash	63665DR5	75x15			41	4.613
indigo ash	63666DR5	75x15			41	4.613
corroded strata	63673DR5	100x100			1	1
oxidized strata	63675DR5	100x100			1	1
ochre marble	63682DR5	50x50	4 sided		14	3.5
forest marble	63684DR5	50x50	4 sided		14	3.5
terra marble	63686DR5	50x50	4 sided		14	3.5
peach marble	63688DR5	50x50	4 sided		14	3.5
pink natural stone	63691DR5	100x50			13	6.5
cool natural stone	63693DR5	100x50			13	6.5
pale speckled ceramic	63722DR5	100x50	4 sided		13	6.5
rust speckled	63724DR5	100x50	4 sided		13	6.5
ceramic iron speckled	63726DR5	100x50	4 sided		13	6.5
calming sky	63741DR5	100x50			13	6.5
- /	63743DR5	100x50			13	6.5
dreamy sky		100x50				
magical sky	63745DR5				13	6.5
grey clouds	63747DR5	100x50			13	6.5
ochre marble	63749DR5	100x50 50x50			13	6.5
(trapezoid) forest marble	63782DR5	(35/15) 50x50	4 sided		14	3.5
(trapezoid)	63784DR5	(35/15)	4 sided		14	3.5
peach marble (trapezoid)	63788DR5	50x50 (35/15)	4 sided		14	3.5
terra marble (trapezoid)	63786DR5	50x50 (35/15)	4 sided		14	3.5
calming sky	63841DR5	75x25			25	4.688
dreamy sky	63843DR5	75x25			25	4.688
magical sky	63845DR5	75x25			25	4.688
grey clouds	63847DR5	75x25			25	4.688
	63849DR5	75x25			25	4.688
blue clouds						
blue clouds						
blue clouds						
blue clouds						
blue clouds						
blue clouds						
blue clouds						

		Size in cm	Bevel	IR em- boss	Pcs in box DR4	m² bo DR
grey autumn oak*	60356DR4	100x15	4 sided		25	3.7
natural collage oak	60374DR4	120x20	4 sided		15	3.6
grey collage oak	60375DR4	120x20	4 sided		15	3.6
charcoal concrete	62418DR4	50x50			15	3.7
natural concrete	62512DR4	100x100			1	1
grigio concrete	62513DR4	100x100			1	1
charcoal concrete	62518DR4	100x100			1	1
natural concrete	62522DR4	50x50			15	3.7
grigio concrete	62523DR4	50x50			15	3.7
natural ash						
ochre ash						
terra ash						
sage ash						
forest ash						
indigo ash						
corroded strata						
oxidized strata	63675DR4	100x100			1	1
ochre marble						
forest marble						
terra marble						
peach marble						
pink natural stone						
cool natural stone						
pale speckled	63722DR4	100x50	4 sided		15	7.5
rust speckled ceramic	63724DR4	100x50	4 sided		15	7.5
iron speckled ceramic	63726DR4	100x50	4 sided		15	7.5
calming sky						
dreamy sky						
magical sky						
grey clouds						
blue clouds						
ochre marble (trapezoid)						
forest marble (trapezoid)						
peach marble (trapezoid)						
terra marble (trapezoid)						
calming sky						
dreamy sky						
magical sky						
grey clouds						
blue clouds						

\*\* Also available in strip (60061DR5ST)

<sup>\*\*</sup> Also available in strip (60061DR7ST)

## **ALLURA** AT A GLANCE

#### FL5 Allura Flex 0.55

FL5 Allura Flex 0.55										
		Size in cm	Bevel							
whitewash elegant oak	60064FL5	120x20			13	3.12				
honey elegant oak	60065FL5	120x20			13	3.12				
amber elegant oak	60068FL5	120x20			13	3.12				
honey elegant oak	60165FL5	75x15			23	2.588				
amber elegant oak	60168FL5	75x15			23	2.588				
grey giant oak	60280FL5	150x28	4 sided		9	3.78				
natural giant oak	60284FL5	150x28	4 sided		9	3.78				
light giant oak	60288FL5	150x28	4 sided		9	3.78				
central oak	60300FL5	150x28	4 sided	٧	9	3.78				
deep country oak	60302FL5	150x28	4 sided	٧	9	3.78				
light honey oak	60305FL5	150x28	4 sided	V	9	3.78				
rustic anthracite oak	60306FL5	150x28	4 sided	٧	9	3.78				
bleached timber	63406FL5	120x20	4 sided	٧	13	3.12				
grey washed timber										
blond timber	63412FL5	120x20	4 sided	٧	13	3.12				
light timber	63533FL5	120x20	4 sided	٧	13	3.12				
light timber										
gradient natural timber	63535FL5	120x20	4 sided	V	13	3.12				
light cement	63632FL5	50x50	4 sided	٧	13	3.25				
sand cement	63634FL5	50x50	4 sided		13	3.25				
canyon cement	63636FL5	50x50	4 sided		13	3.25				
rock cement	63638FL5	50x50	4 sided		13	3.25				
light serene oak	63641FL5	150x20	4 sided		10	3.23				
natural serene oak	63643FL5	150x20			10	3				
dark serene oak	63645FL5	150x20			10	3				
light twine	63651FL5	150x20			10	3				
natural twine	63653FL5	150x20			10	3				
dark twine	63655FL5	150x20			10	3				
grigio twine	63658FL5	75x25			14	2.625				
shell twine	63659FL5	75x25			14	2.625				
warm natural stone	030391 E3	73,23			14	2.023				
bleached timber	63706FL5	75x15	4 sided	٧	23	2.588				
		75x15		V						
blond timber light cement	63712FL5	/3X13	4 sided	V	23	2.588				
(trapezoid) sand cement										
(trapezoid)										
canyon cement (trapezoid)										
rock cement (trapezoid)										
light twine	63751FL5	75x25			14	2.625				
natural twine	63753FL5	75x25			14	2.625				
dark twine	63755FL5	75x25			14	2.625				
blackened oak	60061FL5	100x15	4 sided		15	2.25				
waxed oak	60063FL5	100x15	4 sided		15	2.25				
bleached rustic pine	60084FL5	120x20	4 sided	٧	13	3.12				
white raw timber	60151FL5	120x20	4 sided	٧	13	3.12				
steamed oak	60293FL5	120x20	4 sided		13	3.12				
pure oak	60295FL5	120x20	4 sided		13	3.12				
white autumn oak*	60350FL5	100x15	4 sided		15	2.25				

Name         Article number number         Size in cm laws         Bevel pmps         box box FLS           grey autumn oak*         60356FLS         100x15         4 sided         15            natural collage oak         60376FLS         120x20         4 sided         13            charcoal concrete         62418FLS         50x50         4 sided         13            charcoal concrete         62418FLS         50x50         11		Australia			IR	Pcs in	m² i
natural collage oak 60374FL5 120x20 4 sided 13 grey collage oak 60375FL5 120x20 4 sided 13 charcoal concrete 62418FL5 50x50 13 natural concrete 62512FL5 100x100 1 grigio concrete 62513FL5 100x100 1 prigio concrete 62513FL5 100x100 1 natural concrete 62522FL5 50x50 13 grigio concrete 62522FL5 50x50 13 grigio concrete 62523FL5 50x50 13 grigio concrete 62523FL5 50x50 13 grigio concrete 62523FL5 50x50 13 natural ash ochre ash terra ash sage ash forest ash indigo ash corroded strata 63673FL5 100x100 1 corroded strata 63675FL5 100x100 1 nochre marble forest marble terra marble peach marble pink natural stone cool natural stone pale speckled ceramic 63724FL5 100x50 4 sided 7 corroded strata 63724FL5	Name	Article number	Size in cm	Bevel		box	box FL5
grey collage oak 60375FL5 120x20 4 sided 13 charcoal concrete 62418FL5 50x50 13 natural concrete 62512FL5 100x100 1 grigio concrete 62513FL5 100x100 1 charcoal concrete 62518FL5 100x100 1 natural concrete 62528FL5 50x50 13 grigio concrete 62528FL5 50x50 13 grigio concrete 62523FL5 50x50 13 grigio concrete 62523FL5 50x50 13 natural ash ochre ash terra ash sage ash forest ash indigo ash corroded strata 63673FL5 100x100 1 oxidized strata 63675FL5 100x100 1 oxidized strata 63675FL5 100x100 1 ochre marble forest marble peach marble pink natural stone cool natural stone deramic iron speckled ceramic ceramic corromed sky dreamy sky magical sky grey clouds blue clouds ochre marble (trapezoid) terra marble (trapezoid)	grey autumn oak*	60356FL5	100x15	4 sided		15	2.25
charcoal concrete 62418FL5 50x50 13 charcoal concrete 62512FL5 100x100 1 1 grigio concrete 62513FL5 100x100 1 1 charcoal concrete 62518FL5 100x100 1 1 charcoal concrete 62528FL5 50x50 13 charcoal concrete 62522FL5 50x50 13 charcoal concrete 62523FL5 50x50 13 charcoal concrete sash indigo ash corroded strata 63673FL5 100x100 1 charcoal concrete marble forest marble terra marble peach marble pink natural stone cool natural stone pale speckled ceramic charcoal concrete decramic 63724FL5 100x50 4 sided 7 charcoal ceramic charcoal ceramic forest marble torn speckled ceramic calming sky dreamy sky magical sky grey clouds blue clouds ocher marble (trapezoid) forest marble (trapezoid) terra marble (trapezoid) calming sky dreamy sky magical sky	natural collage oak	60374FL5	120x20	4 sided		13	3.12
natural concrete 62512FLS 100x100 1 grigio concrete 62513FLS 100x100 1 charcoal concrete 62518FLS 100x100 1 natural concrete 62528FLS 50x50 13 grigio concrete 62523FLS 50x50 13 error ash sage ash forest ash indigo ash corroded strata 63673FLS 100x100 1 oxidized strata 63675FLS 100x100 1 oxidized strata 63675FLS 100x100 1 oxidized strata 63675FLS 100x100 1 oxidized strata 6372FLS 100x100 1  oxidized strata 6372FLS 100x100 1  oxidized strata 6372FLS 100x100 1  contre marble peach marble peach marble griph natural stone cool natural stone cool natural stone alle speckled ceramic 63724FLS 100x50 4 sided 7 ceramic rust speckled ceramic 63724FLS 100x50 4 sided 7 calming sky dreamy sky magical sky grey clouds blue clouds ochre marble (trapezoid) forest marble (trapezoid) terra marble (trapezoid) calming sky dreamy sky magical sky grey sky magical sky grey sky magical sky grey clouds blue clouds ochre marble (trapezoid) terra marble (trapezoid) calming sky dreamy sky magical sky grey sky magical sky grey sky magical sky	grey collage oak	60375FL5	120x20	4 sided		13	3.12
grigio concrete 62513FL5 100x100 1 charcoal concrete 62518FL5 100x100 1 natural concrete 6252FL5 50x50 13 grigio concrete 6252FL5 50x50 13 grigio concrete 62523FL5 50x50 13 charcoal sah ochre ash terra ash sage ash forest ash indigo ash corroded strata 63673FL5 100x100 1 coxidized strata 63675FL5 100x100 1 coxidized strata 63722FL5 100x50 4 sided 7 cramic cramic 63724FL5 100x50 4 sided 7 cramic stratele cramic 63726FL5 100x50 4 sided 7 calming sky dreamy sky magical sky grey clouds blue clouds ochre marble (trapezoid) forest marble (trapezoid) calming sky dreamy sky magical sky magical sky	charcoal concrete	62418FL5	50x50			13	3.25
charcoal concrete 62518FLS 100x100 1  natural concrete 62522FL5 50x50 13  grigio concrete 62523FL5 50x50 13  matural ash ochre ash terra ash sage ash forest ash indigo ash corroded strata 63673FL5 100x100 1  oxidized strata 63673FL5 100x100 1  oxidized strata 63675FL5 100x100 1  oxidized strata 63675FL5 100x100 7  oxidized strata 63675FL5 100x100 7  peach marble forest marble aplace speckled ceramic from speckled forest marble fores	natural concrete	62512FL5	100x100			1	1
natural concrete 62522FL5 50x50 13 : grigio concrete 62523FL5 50x50 13 : matural ash ochre ash terra ash sage ash forest ash indigo ash corroded strata 63673FL5 100x100 1 : matural ash ochre marble forest marble terra marble pink natural stone cool natural stone pale speckled ceramic firon speckled ceramic alignment of 63726FL5 100x50 4 sided 7 : calming sky dreamy sky magical sky grey clouds blue clouds ochre marble (trapezoid) forest marble (trapezoid) terra marble	grigio concrete	62513FL5	100x100			1	1
grigio concrete 62523FL5 50x50 13  natural ash ochre ash terra ash sage ash forest ash indigo ash corroded strata 63673FL5 100x100 1  oxidized strata 63675FL5 100x100 1  oxidized strata 63675FL5 100x100 1  ochre marble forest marble terra marble pink natural stone cool natural stone pale speckled ceramic iron speckled ceramic 63724FL5 100x50 4 sided 7  rust speckled ceramic 63726FL5 100x50 4 sided 7  calming sky dreamy sky magical sky grey clouds blue clouds ochre marble (trapezoid) forest marble (trapezoid) terra marble (trapezoid) saligned sky dreamy sky magical sky	charcoal concrete	62518FL5	100x100			1	1
natural ash ochre ash terra ash sage ash forest ash indigo ash corroded strata 63673FL5 100x100 1 oxidized strata 63675FL5 100x100 1 oxidized strata 63675FL5 100x100 1 ochre marble forest marble terra marble peach marble pink natural stone cool natural stone cal as a speckled ceramic iron speckled ceramic calming sky dreamy sky magical sky grey clouds blue clouds ochre marble (trapezoid) forest marble (trapezoid) terra marble (trapezoid) terra marble (trapezoid) terra marble (trapezoid) calming sky dreamy sky magical sky	natural concrete	62522FL5	50x50			13	3.2
ochre ash terra ash sage ash forest ash indigo ash corroded strata 63673FL5 100x100 1  oxidized strata 63675FL5 100x100 1  ochre marble forest marble terra marble peach marble pink natural stone cool natural stone pale speckled ceramic rust speckled ceramic iron s	grigio concrete	62523FL5	50x50			13	3.25
terra ash sage ash forest ash indigo ash corroded strata 63673FL5 100x100 1 oxidized strata 63675FL5 100x100 1 oxidized strata 63675FL5 100x100 1 oxidized strata 63675FL5 100x100 1  oxidized strata 63675FL5 100x100 7  oxidized strata 63675FL5 100x100 7  pocked with a strate of the	natural ash						
sage ash forest ash indigo ash corroded strata 63673FL5 100x100 1  oxidized strata 63675FL5 100x100 1  oxidized strata 63675FL5 100x100 1  oxidized strata 63675FL5 100x100 1  terra marble forest marble terra marble peach marble pink natural stone cool natural stone pale speckled ceramic rust speckled ceramic iron speckled ceramic allming sky dreamy sky magical sky grey clouds blue clouds ochre marble (trapezoid) forest marble (trapezoid) terra marble (trapezoid) terra marble (trapezoid) calming sky dreamy sky magical sky	ochre ash						
forest ash indigo ash corroded strata 63673FL5 100x100 1 oxidized strata 63675FL5 100x100 1 ochre marble forest marble terra marble peach marble pink natural stone cool natural stone pale speckled ceramic 63722FL5 100x50 4 sided 7 ceramic iron speckled ceramic 63724FL5 100x50 4 sided 7 calming sky dreamy sky magical sky grey clouds blue clouds ochre marble (trapezoid) forest marble (trapezoid) terra marble (trapezoid) terra marble (trapezoid) terra marble (trapezoid) calming sky dreamy sky magical sky magical sky magical sky magical sky magical sky magical sky grey clouds blue clouds ochre marble (trapezoid) terra marble (trapezoid)	terra ash						
indigo ash  corroded strata  63673FL5  100x100  1  oxidized strata  63675FL5  100x100  1  ochre marble  forest marble  terra marble  peach marble  pink natural stone  cool natural stone  pale speckled ceramic  iron speckled ceramic  calming sky  dreamy sky  magical sky  grey clouds  blue clouds  ochre marble  (trapezoid)  forest marble  (trapezoid)  terra marble  peach marble  forest marble  terra marble  forest ma	sage ash						
corroded strata 63673FL5 100x100 1  oxidized strata 63675FL5 100x100 1  ochre marble forest marble terra marble peach marble pink natural stone cool natural stone pale speckled ceramic 63722FL5 100x50 4 sided 7  rust speckled ceramic 63724FL5 100x50 4 sided 7  calming sky dreamy sky magical sky grey clouds blue clouds ochre marble (trapezoid) forest marble (trapezoid) terra marble (trapezoid) calming sky dreamy sky magical sky magical sky magical sky	forest ash						
oxidized strata 63675FL5 100x100 1  ochre marble forest marble terra marble peach marble peach marble pink natural stone pale speckled ceramic aust speckled ceramic iron speckled ceramic calming sky dreamy sky magical sky grey clouds blue clouds ochre marble (trapezoid) forest marble (trapezoid) terra marble (trapezoid) terra marble (trapezoid) calming sky dreamy sky magical sky	indigo ash						
ochre marble forest marble terra marble peach marble pink natural stone cool natural stone pale speckled ceramic rust speckled ceramic iron speckled ceramic calming sky dreamy sky magical sky grey clouds blue clouds ochre marble (trapezoid) forest marble (trapezoid) terra marble (trapezoid) terra marble (trapezoid) calming sky dreamy sky magical sky	corroded strata	63673FL5	100x100			1	1
forest marble terra marble peach marble peach marble pink natural stone cool natural stone pale speckled ceramic rust speckled ceramic 63722FL5 100x50 4 sided 7 rust speckled ceramic 63724FL5 100x50 4 sided 7 calming sky dreamy sky magical sky grey clouds blue clouds ochre marble (trapezoid) forest marble (trapezoid) terra marble (trapezoid)	oxidized strata	63675FL5	100x100			1	1
terra marble peach marble pink natural stone cool natural stone pale speckled ceramic for speckled for spec	ochre marble						
peach marble pink natural stone  cool natural stone pale speckled ceramic rust speckled ceramic 63724FL5 100x50 4 sided 7  iron speckled ceramic 63726FL5 100x50 4 sided 7  calming sky dreamy sky magical sky grey clouds blue clouds ochre marble (trapezoid) forest marble (trapezoid) peach marble (trapezoid) terra marble (trapezoid) calming sky dreamy sky magical sky	forest marble						
pink natural stone  cool natural stone  pale speckled ceramic  63722FL5  100x50  4 sided  7  rust speckled ceramic  63724FL5  100x50  4 sided  7  calming sky  dreamy sky  magical sky  grey clouds  blue clouds ochre marble (trapezoid) forest marble (trapezoid) terra marble (trapezoid) terra marble (trapezoid) calming sky  dreamy sky  magical sky	terra marble						
cool natural stone pale speckled ceramic 63724FL5 100x50 4 sided 7  rust speckled ceramic 63724FL5 100x50 4 sided 7  rion speckled ceramic 63726FL5 100x50 4 sided 7  calming sky dreamy sky magical sky grey clouds blue clouds ochre marble (trapezoid) forest marble (trapezoid) terra marble (trapezoid)	peach marble						
pale speckled ceramic  rust speckled ceramic  for speckled ceramic	pink natural stone						
ceramic rust speckled ceramic 63724FL5 100x50 4 sided 7  calming sky dreamy sky magical sky grey clouds blue clouds ochre marble (trapezoid) forest marble (trapezoid) terra marble (trapezoid)	cool natural stone						
rust speckled ceramic 63724FL5 100x50 4 sided 7 : iron speckled ceramic 63726FL5 100x50 4 sided 7 : calming sky dreamy sky magical sky grey clouds blue clouds ochre marble (trapezoid) forest marble (trapezoid) terra marble (trapezoid) terra marble (trapezoid) calming sky dreamy sky magical sky magical sky grey clouds blue clouds ochre marble (trapezoid) terra marble (t		63722FL5	100x50	4 sided		7	3.50
iron speckled ceramic 63726FL5 100x50 4 sided 7  calming sky dreamy sky magical sky grey clouds blue clouds ochre marble (trapezoid) forest marble (trapezoid) peach marble (trapezoid) terra marble (trapezoid)	rust speckled	63724FL5	100x50	4 sided		7	3.50
dreamic calming sky  dreamy sky  magical sky  grey clouds  blue clouds  ochre marble (trapezoid)  forest marble (trapezoid)  terra marble (trapezoid)  calming sky  dreamy sky  magical sky	iron speckled	63726FL5	100×50	4 sided		7	3.50
dreamy sky magical sky grey clouds blue clouds ochre marble (trapezoid) forest marble (trapezoid) peach marble (trapezoid) terra marble (trapezoid) salming sky dreamy sky magical sky		03720123	100,50	4 Sided		,	5.50
magical sky grey clouds blue clouds ochre marble (trapezoid) forest marble (trapezoid) peach marble (trapezoid) terra marble (trapezoid) terra marble (trapezoid) calming sky dreamy sky magical sky							
grey clouds blue clouds ochre marble (trapezoid) forest marble (trapezoid) peach marble (trapezoid) terra marble (trapezoid) terra marble (trapezoid) calming sky dreamy sky magical sky							
blue clouds ochre marble (trapezoid) forest marble (trapezoid) peach marble (trapezoid) terra marble (trapezoid) terra marble (trapezoid) terra marble (trapezoid) calming sky dreamy sky magical sky							
ochre marble (trapezoid) forest marble (trapezoid) peach marble (trapezoid) terra marble (trapezoid) terra marble (trapezoid) calming sky dreamy sky magical sky	<i>-</i>						
(trapezoid) forest marble (trapezoid) peach marble (trapezoid) terra marble (trapezoid) terra marble (trapezoid) calming sky dreamy sky magical sky							
(trapezoid) peach marble (trapezoid) terra marble (trapezoid) calming sky dreamy sky magical sky	(trapezoid)						
(trapezoid) terra marble (trapezoid) calming sky dreamy sky magical sky	(trapezoid)						
(trapezoid) calming sky dreamy sky magical sky							
dreamy sky magical sky							
magical sky	calming sky						
	dreamy sky						
	magical sky						
grey clouds	grey clouds						

blue clouds

#### FL1 Allura Flex 1.00

FL1 Allura Flex	1.00					
Name		Size in cm	Bevel	IR em- boss	Pcs in box FL1	m² in box FL1
whitewash elegant oak	60064FL1	120x20			10	2.4
honey elegant oak	60065FL1	120x20			10	2.4
amber elegant oak	60068FL1	120x20			10	2.4
honey elegant oak	60165FL1	75x15			18	2.025
amber elegant oak	60168FL1	75x15			18	2.025
grey giant oak	60280FL1	150x28	4 sided		7	2.94
natural giant oak	60284FL1	150x28	4 sided		7	2.94
light giant oak	60288FL1	150x28	4 sided		7	2.94
central oak	60300FL1	150x28	4 sided	V	7	2.94
deep country oak	60302FL1	150x28	4 sided	٧	7	2.94
light honey oak	60305FL1	150x28	4 sided	V	7	2.94
rustic anthracite oak	60306FL1	150x28	4 sided	V	7	2.94
bleached timber	63406FL1	120x20	4 sided	V	10	2.4
grey washed timber	63408FL1	120x20	4 sided	V	10	2.4
blond timber	63412FL1	120x20	4 sided	V	10	2.4
light timber	63533FL1	120x20	4 sided	V	10	2.4
light timber		120x20		٧		
gradient	63534FL1		4 sided	٧	10	2.4
natural timber	63535FL1	120x20	4 sided	٧	10	2.4
light cement	63632FL1	50x50	4 sided		10	2.5
sand cement	63634FL1	50x50	4 sided		10	2.5
canyon cement	63636FL1	50x50	4 sided		10	2.5
rock cement	63638FL1	50x50	4 sided		10	2.5
light serene oak	63641FL1	150x20			8	2.4
natural serene oak	63643FL1	150x20			8	2.4
dark serene oak	63645FL1	150x20			8	2.4
light twine	63651FL1	150x20			8	2.4
natural twine	63653FL1	150x20			8	2.4
dark twine	63655FL1	150x20			8	2.4
grigio twine	63658FL1	75x25			11	2.063
shell twine	63659FL1	75x25			11	2.063
warm natural stone	63695FL1	100x50			6	3
bleached timber	63706FL1	75x15	4 sided	٧	18	2.025
blond timber	63712FL1	75x15	4 sided	٧	18	2.025
light cement (trapezoid)						
sand cement (trapezoid)						
canyon cement						
(trapezoid) rock cement						
(trapezoid)	6275151+	7525			1.1	2002
light twine	63751FL1	75x25			11	2.063
natural twine	63753FL1	75x25			11	2.063
dark twine	63755FL1	75x25	4.01		11	2.063
blackened oak	60061FL1	100x15	4 sided		12	1.80
waxed oak	60063FL1	100x15	4 sided		12	1.80
bleached rustic pine		120x20	4 sided	٧	10	2.4
white raw timber	60151FL1	120x20	4 sided	٧	10	2.4
steamed oak	60293FL1	120x20	4 sided		10	2.4
pure oak	60295FL1	120x20	4 sided		10	2.4

white autumn oak\* 60350FL1 100x15 4 sided 12 1.80

#### CL5 Allu

Name	Article number	Size in cm	Bevel	IR em- boss	Pcs in box FL1	m² i bo: FL1
grey autumn oak*	60356FL1	100x15	4 sided		12	1.80
natural collage oak	60374FL1	120x20	4 sided		10	2.4
grey collage oak	60375FL1	120x20	4 sided		10	2.4
charcoal concrete	62418FL1	50x50			10	2.5
natural concrete	62512FL1	100x100			1	1
grigio concrete	62513FL1	100x100			1	1
charcoal concrete	62518FL1	100x100			1	1
natural concrete	62522FL1	50x50			10	2.5
grigio concrete	62523FL1	50x50			10	2.5
natural ash	63661FL1	75x15			18	2.02
ochre ash	63662FL1	75x15			18	2.02
terra ash	63663FL1	75x15			18	2.02
sage ash	63664FL1	75x15			18	2.02
forest ash	63665FL1	75x15			18	2.02
indigo ash	63666FL1	75x15			18	2.02
corroded strata	63673FL1	100x100			1	1
oxidized strata	63675FL1	100x100			1	1
ochre marble	63682FL1	50x50	4 sided		10	2.5
forest marble	63684FL1	50x50	4 sided		10	2.5
terra marble	63686FL1	50x50	4 sided		10	2.5
peach marble	63688FL1	50x50	4 sided		10	2.5
pink natural stone	63691FL1	100x50			6	3
cool natural stone	63693FL1	100x50			6	3
pale speckled ceramic	63722FL1	100x50	4 sided		6	3
rust speckled ceramic	63724FL1	100x50	4 sided		6	3
iron speckled ceramic	63726FL1	100x50	4 sided		6	3
calming sky	63741FL1	100x50			6	3
dreamy sky	63743FL1	100x50			6	3
magical sky	63745FL1	100x50			6	3
grey clouds	63747FL1	100x50			6	3
blue clouds	63749FL1	100x50			6	3
ochre marble (trapezoid)						
forest marble (trapezoid)						
peach marble (trapezoid)						
terra marble (trapezoid)						
calming sky	63841FL1	75x25			11	2.06
dreamy sky	63843FL1	75x25			11	2.06
magical sky	63845FL1	75x25			11	2.06
grey clouds	63847FL1	75x25			11	2.06
blue clouds	63849FL1	75x25			11	2.06

#### CL5 Allura Click Pro 0.55

CL5 Allura Click	k Pro 0.5	5				
Name	Article number	Size in cm	Bevel	IR em- boss	Pcs in box CL5	m² i box CL5
whitewash elegant oak	60064CL5	121.2x18.7	4 sided		8	1.81
honey elegant oak						
amber elegant oak						
honey elegant oak						
amber elegant oak						
grey giant oak						
natural giant oak	60284CL5	150.5x23.7	4 sided		6	2.14
light giant oak	60288CL5	150.5x23.7	4 sided		6	2.14
central oak	60300CL5	150.5x23.7	4 sided	٧	6	2.14
deep country oak						
ight honey oak	60305CL5	150.5x23.7	4 sided	٧	6	2.14
ustic anthracite oak						
oleached timber	63406CL5	121.2x18.7	4 sided	٧	8	1.81
grey washed timber						
olond timber	63412CL5	121.2x18.7	4 sided	٧	8	1.81
ight timber	63533CL5	121.2x18.7	4 sided	٧	8	1.81
ight timber gradient						
natural timber	63535CL5	121.2x18.7	4 sided	٧	8	1.81
ight cement	63632CL5	60x31.7	4 sided		10	1.9
and cement	63634CL5	60x31.7	4 sided		10	1.9
anyon cement	63636CL5	60x31.7	4 sided		10	1.9
ock cement						
ight serene oak	63641CL5	150.5x23.7	4 sided		6	2.14
atural serene oak	63643CL5	150.5x23.7	4 sided		6	2.14
ark serene oak						
ght twine						
natural twine						
dark twine	63655CL5	150.5x23.7	4 sided		6	2.14
grigio twine	03033CE3	130.3723.7	4 Sided		0	2.1-
shell twine						
varm natural stone						
oleached timber						
blond timber light cement						
(trapezoid)						
sand cement (trapezoid)						
canyon cement (trapezoid)						
ock cement trapezoid)						
ight twine						
natural twine						
dark twine						
olackened oak						
waxed oak						
oleached rustic pine						
white raw timber						
steamed oak						
pure oak						
p = . C Out.						

white autumn oak\* 60350CL5 121.2x18.7 4 sided 8 1.81

Name	Article number	Size in cm	Bevel	IR em- boss	Pcs in box CL5	m² in box CL5
grey autumn oak*	60356CL5	121.2x18.7	4 sided		8	1.81
natural collage oak						
grey collage oak						
charcoal concrete	62418CL5	60x31.7			10	1.9
natural concrete						
grigio concrete						
charcoal concrete						
natural concrete	62522CL5	60x31.7			10	1.9
grigio concrete	62523CL5	60x31.7			10	1.9
natural ash						
ochre ash						
terra ash						
sage ash						
forest ash						
indigo ash						
corroded strata						
oxidized strata						
ochre marble						
forest marble						
terra marble						
peach marble						
pink natural stone						
cool natural stone						
pale speckled ceramic						
rust speckled ceramic						
iron speckled ceramic						
calming sky						
dreamy sky						
magical sky						
grey clouds						
blue clouds						
ochre marble (trapezoid)						
forest marble (trapezoid)						
peach marble (trapezoid)						
terra marble (trapezoid)						
calming sky						
dreamy sky						
magical sky						
grey clouds						

130 Allura Vinyl 131

# **ALLURA** AT A GLANCE

	Article number	Size in cm	Pcs PZ7	m <sup>2</sup>
whitewash elegant oak				
honey elegant oak	60065PZ7	96x96	1	C
amber elegant oak				
honey elegant oak				
amber elegant oak				
grey giant oak	60280PZ7	96x96	1	C
natural giant oak	60284PZ7	96x96	1	C
light giant oak				
central oak				
deep country oak				
light honey oak				
rustic anthracite oak				
bleached timber				
grey washed timber				
blond timber				
light timber				
light timber gradient				
natural timber				
light cement				
sand cement	63634PZ7	96x96	1	(
canyon cement	63636PZ7	96x96	1	(
rock cement				
light serene oak				
natural serene oak				
dark serene oak				
light twine	63651PZ7	96x96	1	(
natural twine				
dark twine	63655PZ7	96x96	1	(
grigio twine	63658PZ7	96x96	1	(
shell twine				
warm natural stone				
bleached timber				
blond timber				
light cement (trapezoid)				
sand cement (trapezoid)				
canyon cement				
(trapezoid)				
rock cement (trapezoid) light twine				
natural twine				
dark twine				
blackened oak				
waxed oak				
bleached rustic pine				
white raw timber				
steamed oak				
pure oak				
white autumn oak*				

	Article number	Size in cm	Pcs PZ7	m² PZ7
natural collage oak				
grey collage oak				
charcoal concrete	62418PZ7	96x96	1	0.92
natural concrete				
grigio concrete				
charcoal concrete				
natural concrete	62522PZ7	96x96	1	0.92
grigio concrete				
natural ash				
ochre ash				
terra ash				
sage ash				
forest ash				
indigo ash				
corroded strata	63673PZ7	96x96	1	0.92
oxidized strata	63675PZ7	96x96	1	0.92
ochre marble				
forest marble				
terra marble				
peach marble				
pink natural stone				
cool natural stone				
pale speckled ceramic				
rust speckled ceramic				
iron speckled ceramic				
calming sky				
dreamy sky				
magical sky				
grey clouds				
blue clouds				
ochre marble (trapezoid)				
forest marble (trapezoid)				
peach marble (trapezoid)				
terra marble (trapezoid)				
calming sky				
dreamy sky				
magical sky				
grey clouds				
blue clouds				

#### F5 Allura Click Flexcore

Name	Article number	Size in cm	Bevel	IR em- boss	Pcs in box CL5	m² bo CL
whitewash elegant oak	60064CF5	121.2x18.7	4 sided		8	1.8
honey elegant oak						
amber elegant oak						
honey elegant oak						
amber elegant oak						
grey giant oak						
natural giant oak	60284CF5	150.5x23.7	4 sided		6	2.1
light giant oak	60288CF5	150.5x23.7	4 sided		6	2.1
central oak	60300CF5	150.5x23.7	4 sided	٧	6	2.1
deep country oak						
light honey oak	60305CF5	150.5x23.7	4 sided	٧	6	2.1
rustic anthracite oak						
bleached timber	63406CF5	121.2x18.7	4 sided	٧	8	1.8
grey washed timber						
blond timber	63412CF5	121.2x18.7	4 sided	٧	8	1.8
light timber	63533CF5	121.2x18.7	4 sided	٧	8	1.8
light timber gradient						
natural timber	63535CF5	121.2x18.7	4 sided	٧	8	1.8
light cement	63632CF5	60x31.7	4 sided		10	1.5
sand cement	63634CF5	60x31.7	4 sided		10	1.5
canyon cement	63636CF5	60x31.7	4 sided		10	1.5
rock cement						
light serene oak	63641CF5	150.5x23.7	4 sided		6	2.1
natural serene oak	63643CF5	150.5x23.7	4 sided		6	2.1
dark serene oak						
light twine						
natural twine						
dark twine	63655CF5	150.5x23.7	4 sided		6	2.1
grigio twine						
shell twine						
warm natural stone						
bleached timber						
blond timber						
light cement						
(trapezoid) sand cement						
(trapezoid) canyon cement						
(trapezoid) rock cement						
(trapezoid)						
light twine						
natural twine						
dark twine						
blackened oak						
waxed oak						
bleached rustic pine						
white raw timber						
steamed oak						
pure oak						
	402EUCEE	121.2x18.7	4 sided		8	1.8

Name	Article number	Size in cm	Bevel	IR em- boss	Pcs in box CL5	m² in box CL5
grey autumn oak*	60356CF5	121.2x18.7	4 sided		8	1.81
natural collage oak						
grey collage oak						
charcoal concrete	62418CF5	60x31.7			10	1.9
natural concrete						
grigio concrete						
charcoal concrete						
natural concrete	62522CF5	60x31.7			10	1.9
grigio concrete	62523CF5	60x31.7			10	1.9
natural ash						
ochre ash						
terra ash						
sage ash						
forest ash						
indigo ash						
corroded strata						
oxidized strata						
ochre marble						
forest marble						
terra marble						
peach marble						
pink natural stone						
cool natural stone						
pale speckled ceramic						
rust speckled ceramic						
iron speckled ceramic						
calming sky						
dreamy sky						
magical sky						
grey clouds						
blue clouds						
ochre marble (trapezoid)						
forest marble (trapezoid)						
peach marble (trapezoid)						
terra marble (trapezoid)						
calming sky						
dreamy sky						
magical sky						
grey clouds						
blue clouds						

132 Allura Vinyl 133

<sup>\*</sup> natural colour variation

# allura® decibel

## **THE SYMBOLS AND ABBREVIATIONS UNDER** THE SAMPLES EXPLAINED:



4 sides bevelled

All items in this book have 4 bevelled edges.

The coloured codes alongside each colourway number in this book show the availability per construction.



AD | allura decibel (0.35/0.8) AD3 | 0.35 AD8 | 0.8



AD \* Only available in AD8 | 0.8

#### Example:

When you want the weathered serene oak in Allura decibel with wear layer thickness 0.8 mm. Take the colourway number of weathered serene oak which is 5513 and add AD8 to the number.

This is how you would specify this example order:



**Large size:**When you want the large size of the weathered serene oak in Allura decibel with wear layer thickness 0.8 mm. Take the colourway number of the large size which is 5513L and add AD8 to the number.

This is how you would specify this example order:





classic authentic oak **5204** | 100 x 20 cm



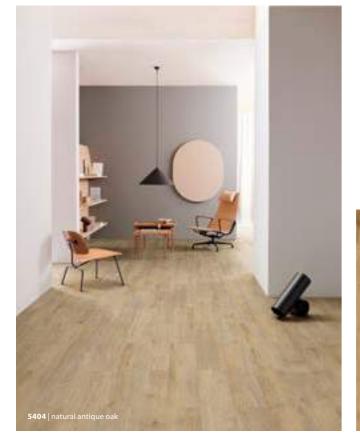






espresso serene oak **5524** | 100 x 20 cm **5524L** | 150 x 20 cm







# **allura**® decibel









deep authentic oak **5224** | 100 x 20 cm

	-		
	ы		
	33		
	5.5	981	
	230	38	
	20.00	n.	и,
	200		4



Decibel 0.35 Decibel 0.80 Total thickness EN-ISO 24346 3.15 mm 4.00 mm Wear layer thickness EN-ISO 24340 0.35 mm 0.80 mm Class 23 Class 32 Class 34 Class 42 Class 42 DoP 0200861-Dop\_010 0200861-Dop\_010 Reaction to fire CS<sub>n</sub>-s1 CS<sub>n</sub>-s1 Thermal conductivity EN 12524 0.25 W/mK 0.25 W/mK









Winter harvest oak **5101** | 100 x 16.6 cm



# **allura**® decibel



# **allura**® decibel











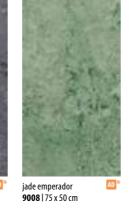






lively beige emperador 9024 | 75 x 50 cm







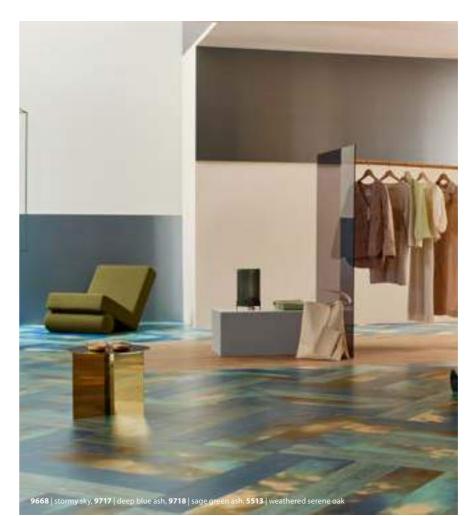
















deep blue ash **9717** | 100 x 20 cm



stormy sky **9668** | 100 x 20 cm

evening sky **9666** | 100 x 20 cm

silt slabstone **6604** | 50 x 50 cm

**6903** | 75 x 50 cm

fog slabstone **6601** | 50 x 50 cm **6601L** | 100 x 100 cm

6602 | 50 x 50 cm

smoke slabstone

charcoal slabstone **6609** | 50 x 50 cm 6609L | 100 x 100 cm

## enduro<sup>®</sup>

performance and is quick to install through this integrated underlay. Enduro offers you the possibility to

use the right material for the job at hand.

Forbo Enduro is an LVT offer that creates many possibilities. All the items in the range are available in a Dryback with a 0.30 wear layer and semi-rigid Click with an 0.55 wear layer and an integrated acoustic underlay. This Click product offers flexibility and high acoustic



washed oak 69102DR3 | 121,9 x 17,8 cm 69102CD5 | 121,2 x 18,5 cm | ... 69100CD5 | 121,2 x 18,5 cm | ... 69101CD5 | 121,2 x 18,5 cm | ... 6910CD5 | 121,2 x 18,5 cm | ... 69101CD5 | 121,2 x 18,5 cm |







light timber 69335DR3 | 121,9 x 17,8 cm 69335CD5 | 121,2 x 18,5 cm | →











 natural white oak
 light oak
 natural grey oak
 natural grey oak
 natural warm oak
 golden oak

 69130DR3 | 121,9 x 17,8 cm
 69124DR3 | 121,9 x 17,8 cm
 69137DR3 | 121,9 x 17,8 cm
 69135DR3 | 121,9 x 17,8 cm
 69135DR3 | 121,9 x 17,8 cm
 691202DR3 | 121,9 x 17,8 cm

 69130CD5 | 121,2 x 18,5 cm | ⁴
 6913CD5 | 121,2 x 18,5 cm | ⁴
 69135CD5 | 121,2 x 18,5 cm | ⁴
 69120CD5 | 121,2 x 18,5 cm | ⁴







## enduro<sup>®</sup>















beige concrete 69204DR3 |60,96 x 30,48 cm 69204CD5 |61 x 30,5 cm | <sup>4</sup>√



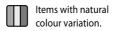
light concrete 69203DR3 |60,96 x 30,48 cm 69203CD5 |61 x 30,5 cm | √4−



mid concrete 69202DR3 |60,96 x 30,48 cm 69202CD5 |61 x 30,5 cm | √

		Enduro Dryback	Enduro Click Decibe
Total thickness	EN-ISO 24346	2.0 mm	5.0 mm
Wear layer thickness	EN-ISO 24340	0.30 mm	0.55 mm
Domestic use	EN-ISO 10874	Class 23	Class 23
Commercial use	EN-ISO 10874	Class 31	Class 33
Reaction to fire	EN 13501-1	B <sub>fl</sub> -s1, G, CS	B <sub>fl</sub> -s1, G, CS
Thermal conductivity	EN 12524	0.25 W/mK	0.25 W/mK

**DR3** = Enduro Dryback **CD5** = Enduro Click Decibel



4 sides bevelled

140 Enduro Vinyl Enduro Vinyl 141

# sphera<sup>®</sup>

### **HOMOGENEOUS** PROJECT VINYL

Sphera is Forbo's premium, homogeneous vinyl collection, styled by our European design team and produced in an advanced purpose-built plant using the latest manufacturing technology.

### Versatile and colourful

Sphera homogeneous vinyl floor coverings add character and style to floors across numerous applications. Whether in demanding, hygienic healthcare environments, in flexible, multi-purpose modern public buildings or in education facilities and offices where durability and colour are key, Sphera will never disappoint.



Forbo Sphera has very low emissions of  $<10\mu g/m^2$  after 28 days, is phthalate free and also offers colourways with high light reflectance values ensuring that it can contribute to a healthy indoor environment. Its SMART-top PUR surface treatment resists stains and is easy to clean ensuring safe and hygienic floors.

### **SPHERA** COLLECTION AT A GLANCE

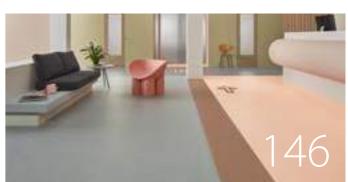
# sphera® element

Sphera Element offers a fresh, light and contemporary colour palette which adds a sophistication to floor design. The collection includes warm and cool neutrals which complement interior finishes such as wood and stone along with pastels and bright accent colours for areas requiring way-finding or zoning.



# sphera® energetic

Sphera Energetic offers a bold and contemporary colour palette which is both fresh and playful. The design reflects the aesthetics of rubber, concrete and resin flooring with 11 highlight visuals featuring vivid accent chips. These highlight colours are complemented by a range of 41 flecked colours to inspire creative floor designs.



# sphera<sup>®</sup> elite

For the Elite collection, we created a completely new visual which has a more natural, terrazzo-like look with lots of depth and colour tones within. The lightweight and durable Sphera Elite has an intriguing, sophisticated appearance and will transform your area into an appealing place.



# sphera® essence

The visual of Sphera Essence is developed with a new variation of recipe and process settings. This has resulted in a unique visual that refers to a granite-stone look with transparent particles for depth and contrast. The colour range of 18 items exists of neutral and natural tones supported by fresh accent colours.



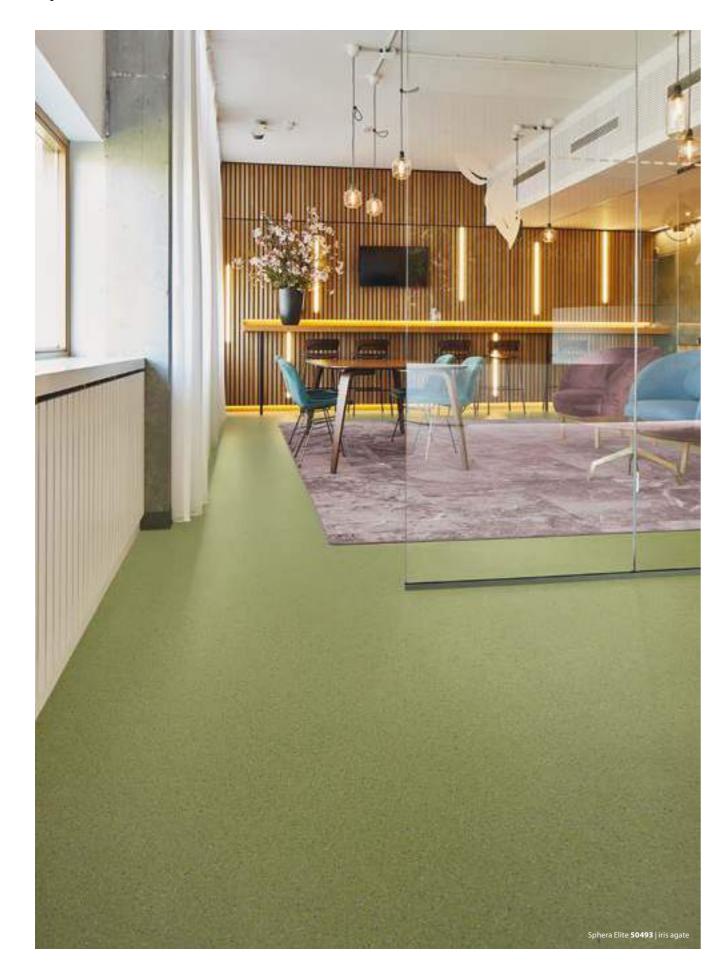
# sphera® SD | EC

Sphera SD | EC is Forbo's homogeneous vinyl collection with conductive properties in sheet format. The collection is specifically designed to control static discharges and particles in the most sensitive environments, such as pharmaceutical, life sciences and healthcare facilities.



142 Sphera Homogeneous Vinyl Sphera Homogeneous Vinyl 143

# sphera<sup>®</sup>



The Forbo Sphera collection is setting new standards in homogeneous vinyl due to its design, technology and performance. Forbo's brand new purpose built manufacturing plant means that all the latest insights and technology have been used to create 'smart' and innovative solutions resulting in a premium collection.

We've made a massive investment in a brand new, state-of-the-art production facility in Coevorden, Holland, our European centre of expertise for vinyl flooring production.

This has enabled us to manufacture a premium homogeneous vinyl sheet that offers not only the freshest, cleanest palette ever seen in this product category but one that also benefits from SMART technology which delivers best in class performance.



**S**ustainable

**M**odern

**A**dvanced

**R**obust

**T**echnology

### DESIGN



### **A** COLOUR

- In-house design and colour development ensures the palette complements a broad range of commercial spaces
- · New technology delivers bright and saturated hues, resulting in striking colours and tones, many with high light reflection values



### TECHNOLOGY A SUSTAINABILITY

- State of the art steel-belt press and thermofix technology ensure consistent quality
- · Green energy and zero waste technology ensure efficient and sustainable manufacturing
- Low emissions and phthalate free manufacturing ensure Sphera can contribute to a healthy indoor environment

### PERFORMANCE A DURABILITY



- · Unique embossing process following lacquer application delivers durable performance
- In-line coating and subsequent embossing process for superior appearance
- Evenly distributed top-layer provides superior all over protection
- SMART-top surface finish ensures Sphera has a high resistance to chemicals, scratches and stains
- Achieves highest abrasion wear rating group T tested to EN660-2

### FORBO'S HOMOGENEOUS FLOORING **TECHNOLOGY**

Sphera Element 51037 | contrast China blue, 50070 | soft violet, 50071 | violet



Forbo's Sphera homogeneous vinyl is leading the product category by design, technology and performance.

144 Sphera Homogeneous Vinyl Sphera Homogeneous Vinyl 145

# sphera® element



Sphera Element offers a fresh, light and contemporary colour palette which adds a sophistication to floor design. The collection includes warm and cool neutrals which complement interior finishes such as wood and stone along with pastels and bright accent colours for areas requiring way-finding or zoning.











Description	Homogeneous sheet vinyl		
Dimensions	ISO 24341/ EN 426	Roll width 2.0m Roll length ≤ 27m	
Total thickness	ISO 24340/ EN 428	2.0mm	
Binder content	ISO 24340/ EN 429	Type 1	
Surface finish		SMART top	
Collection size		52	
Application	EN 10874	Class 23/34/43	
Dimension stability	ISO 23999	≤0.4%	
CE	EN 14041	0200301-DoP-605	
Reaction to fire	EN 13501-1	B <sub>fl</sub> -s1	
Slip resistance	EN 13893	DS - µ ≥ 0.30	

146 Sphera Homogeneous Vinyl Sphera Homogeneous Vinyl 147

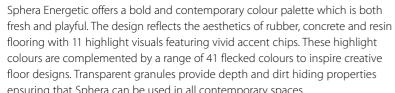
# **sphera**<sup>®</sup> energetic

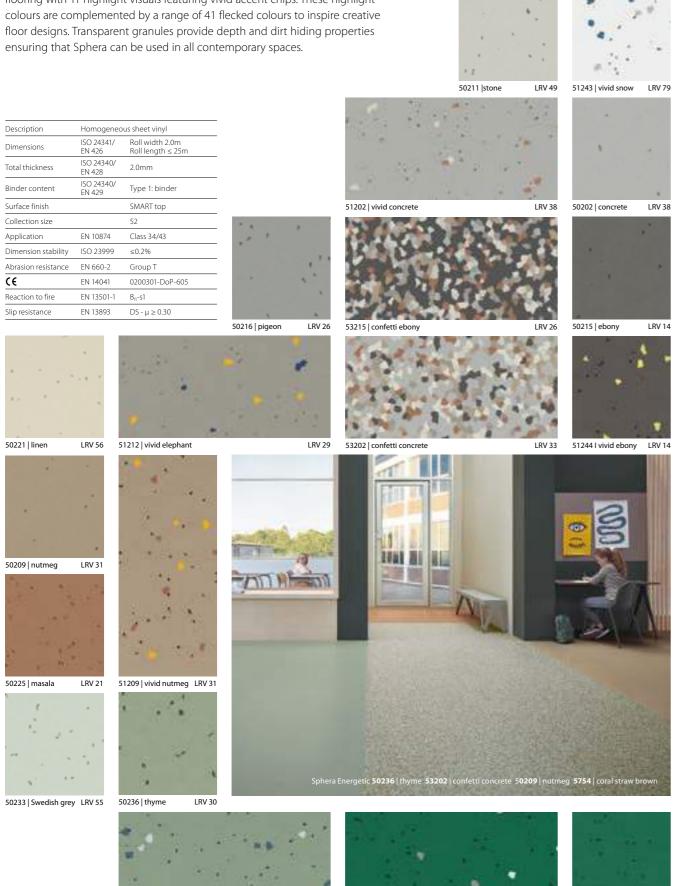












LRV 30 51242 | vivid malachite



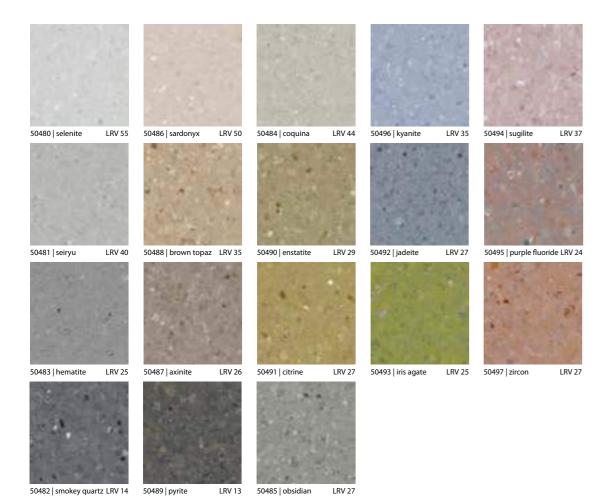
148 Sphera Homogeneous Vinyl Sphera Homogeneous Vinyl 149

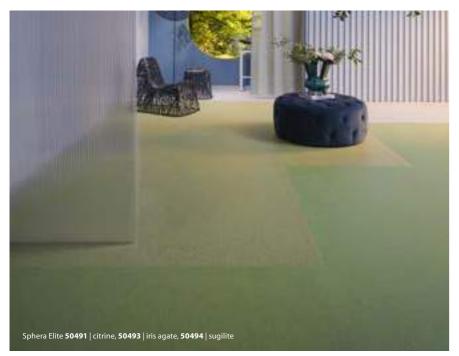
LRV 14 50242 | malachite LRV 14

# **sphera**<sup>®</sup> elite

non C

For the Elite collection, we created a completely new visual which has a more natural, terrazzo-like look with lots of depth and colour tones within. The lightweight and durable Sphera Elite has an intriguing, sophisticated appearance and will transform your area into an appealing place. For an even more luxurious appearance, 4 items with metallics can be used.





Description	Homogeneou	s sheet vinyl
Dimensions	EN ISO 24341	Roll width 2.0m Roll length ≤ 27m
Total thickness	EN ISO 24346	2.0mm
Binder content	EN ISO 10581	Type 1: binder
Surface finish		SMART top
Collection size		18
Application	EN ISO 10874	Class 23/34/43
Dimension stability	EN ISO 23999	≤0.4%
€	EN 14041	0200301-DoP-605
Reaction to fire	EN 13501-1	B <sub>fl</sub> -s1, L, CS
Slip resistance	EN 13893	DS - µ ≥ 0.30



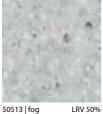
150 Sphera Homogeneous Vinyl Sphera Homogeneous Vinyl 151

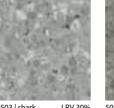
# sphera® essence

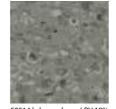
non C T

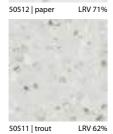
The visual of Sphera Essence is developed with a new variation of recipe and process settings. This has resulted in a unique visual that refers to a granite-stone look with transparent particles for depth and contrast. The colour range of 18 items exists of neutral and natural tones supported by fresh accent colours.



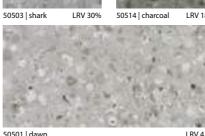


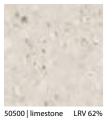




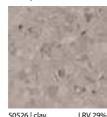


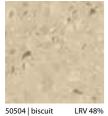












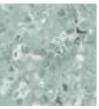
50529 | pale green LRV 53%

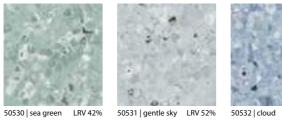


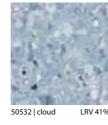


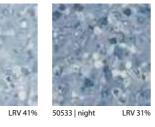


		Sphera Essence
Description		Homogeneous sheet vinyl
Dimensions	ISO 24341/ EN 426	Roll width 2.0m Roll length 27m
Total thickness	ISO 24340/ EN 428	2.0mm
Surface finish		SMART control top
Collection size		18
Application	EN 10874	Class 34/43
Dimension stability	ISO 23999	≤0.4%
C€	EN 14041	0200301-DoP-605
Reaction to fire	EN 13501-1	B <sub>fl</sub> -s1, L, CS
Slip resistance	EN 13893	DS - μ ≥ 0.30











152 Sphera Homogeneous Vinyl Sphera Homogeneous Vinyl 153 The Forbo Sphera SD | EC sheet collection offers a trustworthy solution delivering consistently high quality for the most demanding of controlled environments. Our technical flooring system will perform regardless of the conditions of the area.

Forbo's new purpose-built European manufacturing plant means that all the latest insights and technology have been used to create 'smart' and innovative solutions resulting in a premium collection.



### The benefits of Sphera SD | EC

- Innovative product development and carefully controlled production processes ensure a solution with permanent conductive properties, which comply with all ESD standards.
- Sphera SD | EC will retain its optimal performance throughout the product's lifetime, regardless of the conditions of the environment, such as humidity levels.
- Low emissions and phthalate free manufacturing ensures Sphera SD | EC can contribute to a healthy indoor environment
- The unique SMART control ₹ top makes Sphera SD | EC resistant to stains and scratches, for a durable and hygienic solution.
- Thanks to the conductive backing, there is no need for conductive adhesive underneath the full sheet, only to affix the copper strip. This reduces installation costs and risks of installation errors.
- Sphera SD | EC is produced in a zero waste environment, ensuring efficient and sustainable manufacturing.

### Forbo's homogeneous conductive sheet vinyl

Permanent dissipative properties which comply with all ESD standards

Extremely low emissions and outgassing

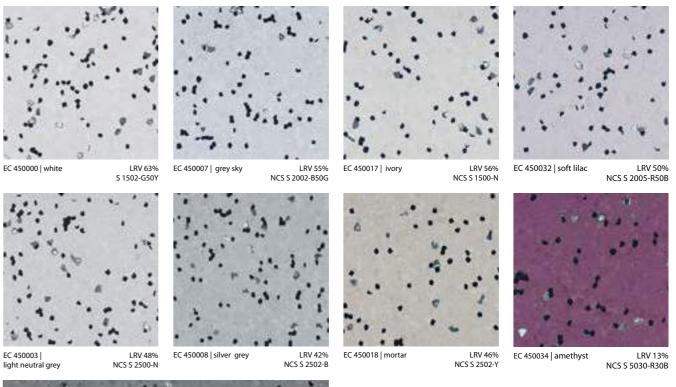
> Performs regardless of the humidity level of the area

SMART control **#** top resists stains and scratches



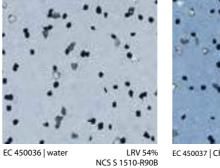
Produced in a zero waste environment

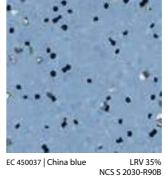
# sphera® EC

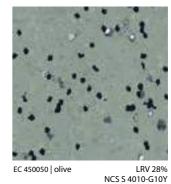


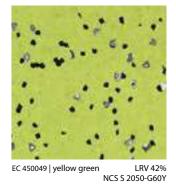


NCS S 4502-B







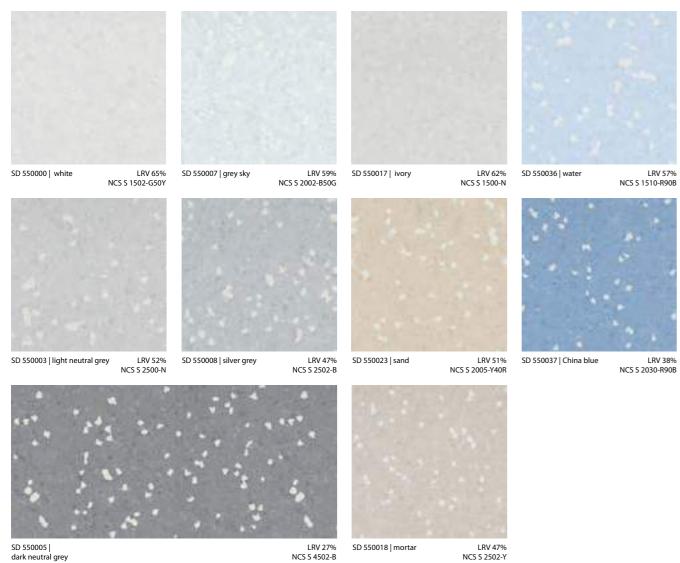




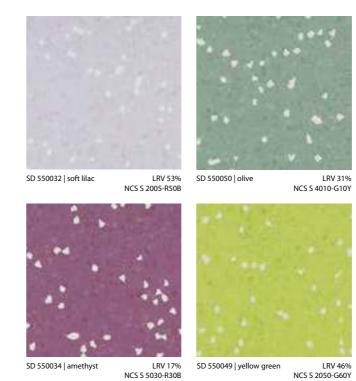
154 Sphera Homogeneous Vinyl Sphera Homogeneous Vinyl 155











SD 550034 | amethyst

		Sphera SD	Sphera EC
Description		Homogeneous sheet vinyl	Homogeneous sheet vinyl
Dimensions	ISO 24341/ EN 426	Roll width 2.0m Roll length 27m	Roll width 2.0m Roll length 27m
Total thickness	ISO 24340/ EN 428	2.0mm	2.0mm
Binder content	ISO 24340/ EN 429	Type 1: binder	Type 1: binder
Surface finish		SMART control top	SMART control top
Collection size		14	13
Application	EN 10874	Class 34/43	Class 34/43
Dimension stability	ISO 23999	≤0.4%	≤0.4%
CE	EN 14041	0200304-DoP-003	0200305-DoP-003
Reaction to fire	EN 13501-1	B <sub>fl</sub> -s1, G, NCS	B <sub>fl</sub> -s1, G, NCS
Slip resistance	EN 13893	DS - µ ≥ 0.30	DS - µ ≥ 0.30

Our recommended adhesive is 540 Eurosafe Special or 640 Eurostar Special. Full technical specifications are available at www.forbo-flooring.com

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect.





Sphera Homogeneous Vinyl 157 156 Sphera Homogeneous Vinyl

# eternal<sup>®</sup>

### **GENERAL PURPOSE PROJECT VINYL**

The Eternal collection offers a broad choice in commercial vinyl flooring, including realistic wood effects, stone and abstract designs, a broad palette of colours and some imaginative digitally printed visuals created to inspire.

It meets all the functional and practical requirements demanded in a variety of application areas in Health and Aged Care, Education, Office, Retail and Leisure & Hospitality environments.

### **Going Round Moving Forward**

- Eternal NEXT is an innovative floorcovering designed for adhesive free installation, making no compromise on the known quality of Eternal. Supporting circularity, Eternal NEXT can be easily uplifted for reuse or recycling at the end of it's life.
- Maximized use of recycled content in all Eternal products. Our general purpose vinyl ranges contain at least 20% recycled content. Improving this further is a continuous process, the latest status can be obtained from the product specific EPD or the Forbo Flooring Systems website.
- We produce all our vinyl in Europe where it meets the highest possible current and future REACH compliance standards for chemical content.
- 100% of our electricity comes from renewable sources and our vinyl production sites are part of an effective environmental management system, achieving ISO 14001 certification.
- We use smart material constructions and durable finishes on our vinyl. A micro-embossing technology reduces the need for chemical cleaning and increases the floor's lifespan.
- Through our Back to the Floor scheme, we can collect installation off-cuts from our vinyl floorcoverings for recycling into new floors.



### **ETERNAL** COLLECTION AT A GLANCE

### eternal<sup>®</sup>wood

The Eternal Wood collection contains a large variety of realistic wood designs and plank sizes, including some multi-width plank designs.



### eternal<sup>®</sup> material

A collection of concretes, cement and other contemporary stone types, creating an elegant base for any interior.



### eternal<sup>®</sup> colour

Eternal Colour offers a calm and a more daring design. Both with high colour intensity and optimal light fastness.



### eternal® NEXT

Eternal Next is an innovative floorcovering designed for adhesive free installation, dramatically reducing installation time and minimising disruption. Making no compromise on the known quality of Eternal.



# **eternal**<sup>®</sup> original

Eternal Original is offering you many possibilities for use in many different applications. The quality of Eternal Original will never disappoint you, it has a very good performance and long lifetime, guaranteed by the proven technology of our PUR protection.



### eternal® de luxe

Eternal de Luxe is a great example of Forbo's unique design capabilities. The range features fresh wood and stone designs, enhanced by authentic embossing structures that add even more realism to the floors. Eternal de Luxe is available in a comfort and a compact version.



158 Eternal Vinyl Eternal Vinyl

# eternal<sup>®</sup> Expertise and heritage in design vinyl sheet flooring Experience the unparalleled quality of wood and material design flooring, crafted to look as good as or even better than their natural counterparts. Our enduring designs add a timeless appeal to any interior, whilst the proven surface finish ensures durability and exceptional protection against scuffs and scratches, keeping your space looking great for years to come. Choose Eternal Design Vinyl for outstanding quality and thoughtful design, elevating any space with unmatched beauty and durability.

27862 | golden smooth oak

### EXPERTISE IN DESIGN

- Crafted to offer timeless, stylish aesthetics for any project.
- State of the art designs, including extensive possibilities to make combinations within the collection.
- Realistic wood and stone designs, expertly designed to rival the beauty of their natural counterparts.
- Co-ordinated design offer with Modul'up loose lay, Step safety flooring and other Forbo Flooring ranges.
- Multiple finishes tailored for varied effects, all delivering exceptional performance:
- PUR Pearl: A consistent, natural look with easiest cleaning properties.
- PUR Satin: An extra matte finish.
- PUR Wood: An authentic wood-like appearance.

### EXPERTISE IN PERFORMANCE

- The ultimate worry-free flooring solution, delivering high quality performance for decades.
- Market-leading minimal residual indentation, thanks to balanced product construction.
- Exceptional protection against scuffs and scratches with Forbo's advanced PUR Pearl lacquering and embossing techniques.
- Easy to handle during installation and remains stable and flat, thanks to Eternal's proven high tech product construction.
- Introducing the innovative Eternal Next construction, leveraging Forbo's expertise in adhesive free solutions for quick and easy installation, reuse, and recycling.

### **EXPERTISE IN SUSTAINABILITY**

- Contains at least 20% recycled content, with all production waste repurposed.
- 100% phthalate-free and designed with the lowest possible emission levels.
- Produced using 100% renewable green electricity, meeting all relevant quality and environmental standards.
- Micro-embossing technology minimises the need for chemical cleaning, extending the floor's lifespan.
- Pairing Eternal with Coral and Nuway entrance systems, the lifetime of the floor will increase substantially.



The Eternal Wood collection contains a large variety of realistic wood designs and plank sizes, including some multi-width plank designs.



Description		Sheet vinyl
Dimensions		Roll width 2m Roll length ≤25m
Total thickness	EN ISO 24346	2.0mm
Thickness wear layer	EN ISO 24340	0.7mm
Collection size		37
Application	EN 10874	Class 34/43
C€	EN 14041	0200105-DOP-306
Reaction to fire	EN 13501-1	B <sub>fl</sub> -s1, L, NCS
Slip resistance	EN 13893	μ≥0.30

















162 Eternal Vinyl Eternal Vinyl

HETEROGENEO VINYL



















Eternal Vinyl 165 164 Eternal Vinyl

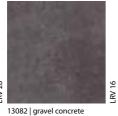
A collection of concretes, cement and other contemporary stone types, creating an elegant base for any interior.

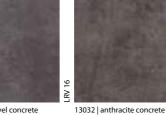






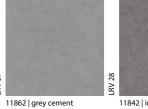


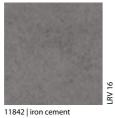




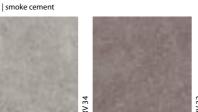
13002 | silver concrete

11832 | light cement

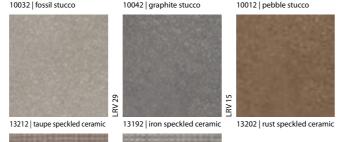


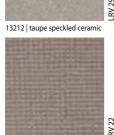




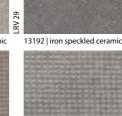










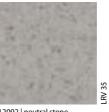


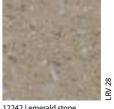
100000000000000000000000000000000000000	돌	do interessoration
13282   taupe grid		13262   smoke grid

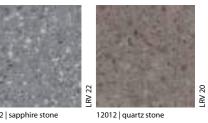
Description		Sheet vinyl
Dimensions		Roll width 2m Roll length ≤25m
Total thickness	EN ISO 24346	2.0mm
Thickness wear layer	EN ISO 24340	0.7mm
Collection size		28
Application	EN 10874	Class 34/43
CE	EN 14041	0200105-DOP-306
Reaction to fire	EN 13501-1	B <sub>fl</sub> -s1, L, NCS
Slip resistance	EN 13893	μ≥0.30

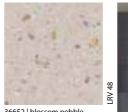




















36662 | aurora pebble

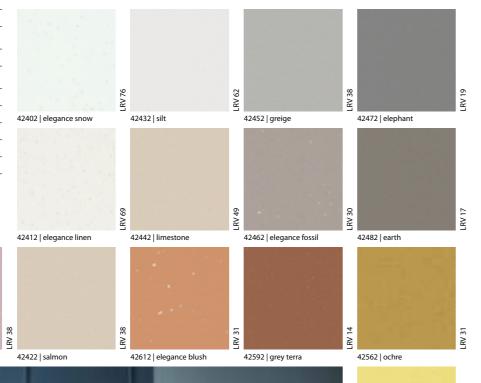
Eternal Vinyl 167 166 Eternal Vinyl

42532 | elegance daffodil

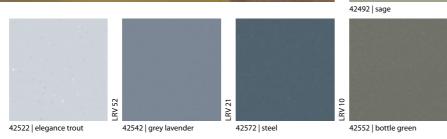
42512 | elegance willow

Eternal Colour offers a calm and a more daring design. Both with high colour intensity and optimal light fastness.

Description		Sheet vinyl
Dimensions		Roll width 2m Roll length ≤25m
Total thickness	EN ISO 24346	2.0mm
Thickness wear layer	EN ISO 24340	0.7mm
Collection size		20
Application	EN 10874	Class 34/43
CE	EN 14041	0200105-DOP-306
Reaction to fire	EN 13501-1	B <sub>fl</sub> -s1, L, NCS
Slip resistance	EN 13893	μ≥0.30







# eternal® NEXT

A selection of the Eternal Design Vinyl sheet range is available as loose lay version. All items are displayed on this page. Eternal NEXT is an innovative floorcovering designed for adhesive free installation, dramatically reducing installation time and minimising disruption. Making no compromise on the known quality of Eternal.

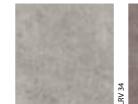




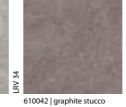


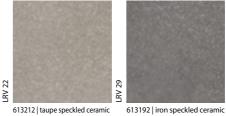
627862 | golden smooth oak





610032 | fossil stucco





611912 | whitewashed oak



Description		Sheet vinyl
Dimensions		Roll width 2m Roll length ≤25m
Total thickness	EN ISO 24346	2.5mm
Thickness wear layer	EN ISO 24340	0.7mm
Collection size		12
Application	EN 10874	Class 34/43
CE	EN 14041	0200106-DOP-410
Reaction to fire	EN 13501-1	B <sub>fl</sub> -s1, L, NCS
Slip resistance	EN 13893	μ≥0.30

168 Eternal Vinyl Eternal Vinyl 169

# **eternal**<sup>®</sup> original

Eternal Original is offering you many possibilities for use in many different applications. The quality of Eternal Original will never disappoint you, it has a very good performance and long lifetime, guaranteed by the proven technology of our PUR protection. The high % of recycled content in the backing contributes to a positive sustainability profile. The collection offers a wide variety of wood types and sizes, a contemporary pallet of colour choices and much appreciated original concrete and smaragd design.

Description		Sheet vinyl
Dimensions		Roll width 2m Roll length ≤25m
Total thickness	EN ISO 24346	2.0mm
Thickness wear layer	EN ISO 24340	0.7mm
Collection size		30
Application	EN 10874	34/43
C€	EN 14041	0200105-DoP-306
Reaction to fire	EN 13501-1	B <sub>fl</sub> -s1, L, NCS
Slip resistance	EN 13893	μ≥0.30





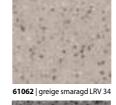


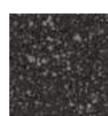






















LRV 31 **68752** | cornflower LRV 19 **68742** | blueberry LRV 12

170 Eternal Vinyl Eternal Vinyl 171

# eternal® de luxe



Eternal de Luxe is part of the Eternal product offer. It creates better environments in which to work, live, interact, relax, heal, learn and play. Eternal is always giving you reliable and beautiful solutions. Eternal de Luxe is focused on high end design, performance and comfort. The Comfort construction (number starts with a 2) of 3 mm thickness has a 17 dB acoustic rating and ergonomic construction. The Compact construction (number starts with a 3) of 2 mm is offering best possible residual indentation and durability

		compact	comfort
Dimensions		Roll width 2m / 4m Roll length ≤25m	Roll width 2m / 4m Roll length ≤25m
Total thickness	EN ISO 24346	2.0mm	3.0mm
Thickness wear layer	EN ISO 24340	0.7mm	0.7mm
Collection size		10	20
Application	EN 10874	Class 23/34/43	Class 23/33/42
C€	EN 14041	0200105-DoP-306	0200403-DoP-306
Reaction to fire	EN 13501-1	B <sub>fl</sub> -s1, G, NCS	B <sub>ff</sub> -s1, G, NCS
Slip resistance	EN 13893	µ ≥0.30	μ≥0.30



















3048 | pale oak LRV 38 3024 - 2894 | grey pline LRV 30 3045 - 2865 | natural oak LRV 29 3052 - 2842 | golden oak LRV 24

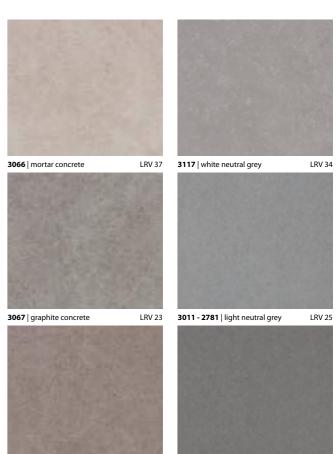
3006 - 2816 | multisize hazelnut oak

3068 warm concrete

LRV 33



3005 | multisize light oak



LRV 21 **3112 - 2782** | mid neutral grey

172 Eternal Vinyl Eternal Vinyl 173

# modul'up® | sarlon®

### **ACOUSTIC SHEET VINYL**

Sound can have adverse effects on the human body such as sleeping disorders, stress and headaches. Acoustic floors have an important contribution when it comes to reducing noise in buildings. Forbo Flooring is a specialist in acoustic floors with more than 30 years of experience.



# MODUL'UP | SARLON PRODUCT INFO

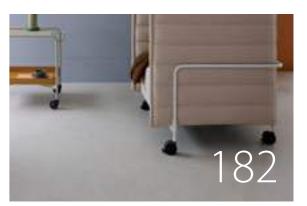
# modul'up®

With a reputation built on years of innovation and confirmed by users worldwide, Modul'up offers the best-in-class solution for all flooring needs. Its unique adhesive-free installation process ensures minimal disruption, allowing operations to continue seamlessly-saving both time and costs while promoting sustainability through circular solutions.



# sarlon®

The best acoustic high traffic product in the market. Highest acoustic sound reduction of 19dB combines the best residual indentation for a 19dB acoustic product. The best compromise on acoustic and heavy load requirements is the 15dB version of Sarlon.



# sarlon® primeo | sarlon® primeo compact

The Sarlon primeo collection is a range with many possibilities, the various designs are very suitable for use in schools, entrance halls of public buildings or even common areas of housing.



# sarlon® complete step

Sarlon Complete Step is an acoustic PVC floor covering that is specially made for installation on staircases. Thanks to the foam backing, Sarlon Complete Step ensures a good sound insulation of 17 dB. The colours are matching with the Modul'up | Sarlon collection.



174 Acoustic Vinyl 175



modul'up® | sarlon®

Modul'Up: Expertise and Innovation in Loose lay Flooring
Sarlon: Expertise and Heritage in

**Acoustic Flooring** 

The perfect blend of style and functionality that is our Modul'up and Sarlon flooring. Advanced acoustic technology ensures Sarlon's optimal sound absorption. Engineered for low indentation it withstands heavy traffic in the building while maintaining its pristine appearance.

When it comes to loose lay flooring, Modul'up stands unrivaled. Years of innovation and experience, brings the best-in-class solution, trusted and tested worldwide. With its adhesive-free installation

it allows continuous operation, ensuring cost savings and a sustainable, circular solution.

Elevate the aesthetic of any space with the extensive range of attractive designs all available in both Modul'up and Sarlon. Trust the experts of Forbo to deliver flooring that meets the highest standards in an extensive design collection that caters for every taste and style.

In these collections you will find the full range of items that are available in no less than 4 different high performance constructions. The diversity in constructions all come with their own benefits and advantages, all available in this wide range of designs and colours as shown in this book.

Modul'up products are part of the circular economy product design concept and do not require any glue or adhesive tape.

All 4 products have 20% or more recycled content, very low emissions, are phthalate free and made with green energy and meet all relevant environmental and quality standards.

All products have the extremely high performance Xtrem PUR protection with:

- Best possible chemical resistance, blocking even the toughest stains for an easy maintenance
- Durable resistance against scuff, scratch and other appearance disturbances
- Easy to clean surface, giving no room for bacteria to grow, and perfectly hydienic
- Natural matt appearance to enhance the design and R10 slip resistance rating

### modul'up®19dB

THE BEST FULLY LOOSE LAID SHEET ACOUSTIC SOLUTION

- Quick installation, no downtime, immediate use possible
- Long term benefit of very quick replacement and removal, saving money over time
- Offering all benefits of the best performing acoustic in one product

# modul'up®compact

THE BEST FULLY LOOSE LAID SHEET COMPACT SOLUTION

- Speed of installation and renewal reduces downtime, the floor is immediately ready for use
- $\bullet$  Compact and strong solution for heavy traffic and intense use
- Installation over existing flooring is in many cases possible but also on new, not fully dried concrete floors, there is no risk since no adhesive is used

# sarlon® 19dB

THE BEST ACOUSTIC HIGH TRAFFIC PRODUCT IN THE MARKET

- Highest acoustic sound reduction of 19dB
- Best residual indentation for a 19dB acoustic product
- High performance characteristics on all relevant aspects

# 15 dB

### sarlon® 15dB

THE BEST COMPROMISE ON ACOUSTIC AND HEAVY TRAFFIC REQUIREMENTS

- Lowest residual indentation for acoustic product, suitable for heavy loads
- 15dB acoustic performance for additional comfort at high performance
- A unique product proposition in the market



THE BEST COI

Lowest resid

15dB acoust

A unique pro

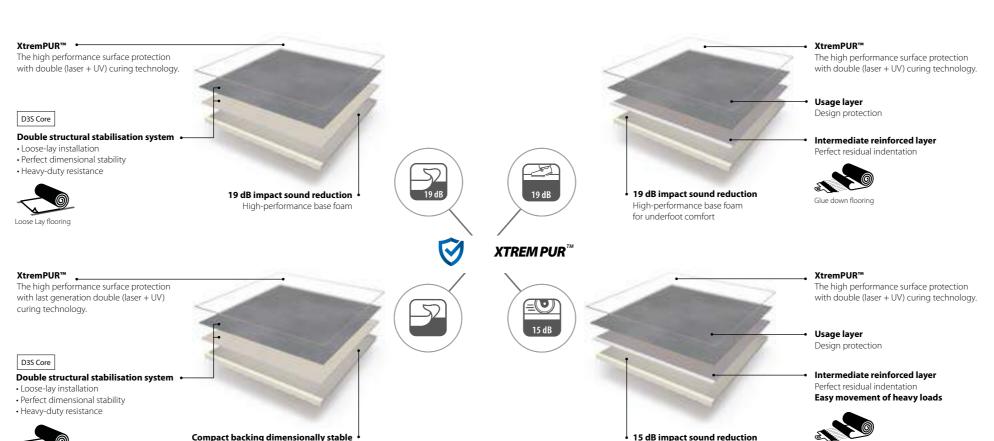
0857 | dusty blue uni 4612 | fog urban concrete 631799 | slate blue (complete step)

### Modul'up 19 dB

The best **fully loose laid** acoustic sheet solution. Quick installation (no downtime), immediate use possible. Long term benefit of very quick replacement and removal, saving money over time. Offering all benefits of the **best performing acoustic** with less overall material.

### Modul'up compact

The best **fully loose laid** compact sheet solution. Speed of installation and renewal reduces downtime and is immediately **ready for use** after installation. Compact and strong **solution for heavy traffic** and intense use. Possibility to use over existing flooring, no need to remove on many occasions.



### Sarlon 19 dB

The best acoustic **high traffic** product in the market. Highest acoustic sound reduction of 19 dB. **Best residual indentation** for a 19 dB acoustic product. High performance characteristics in all other areas.

### Sarlon 15 dB

The best compromise on acoustic and high load requirements. **Low residual indentation**, suitable for heavy loads.

15 dB acoustic performance for additional comfort at **high performance**. A **unique** product proposition in the market.

# **FAST** FLOORING



· Very low indentation value

• Easy rolling

Quick, easy and economical. FastFlooring is Forbo's overaching name for genuinely adhesive free floor coverings including entrance flooring and interior flooring ranges in sheet, tile and plank format for maximum flexibility. Our Modul'up is one of our first ranges that completely complies to this category and stands at the forefront of Forbo Fast Flooring.

### THE ADVANTAGES OF FAST FLOORING AT A GLANCE:

**Quick:** Modul'up can be fitted over different types of existing flooring and as they doesn't need to be installed with adhesive, they can reduce installation time by up to 50%

**Easy:** no adhesive required and really easy to install. There are no adhesive odours, less disruption and dust, and floors can be walked on immediately after installation.

**Economical:** a reduction in downtime will mean substantial savings for the user of the building including a potential saving on installation costs.

The savings are even greater when an existing Fast Flooring product like Modul'up is replaced with another Fast Flooring product: the existing product comes off the floor quickly and easily with no damage to the subfloor and is ready for circular use.

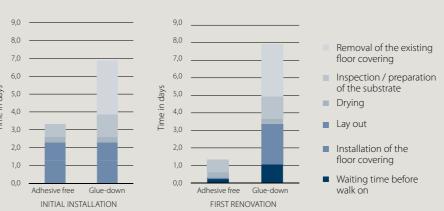
### **NEW BUILD**

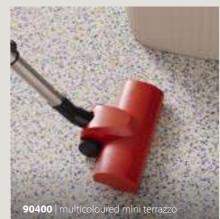
- Shorter installation times
- Reduced maintenance and service costs
- Same supplied & fitted price as a glue-down floor covering (initial installation)

High-performance base foam

### RENOVATION

- Installation while premises are in use without any disruption (noise, dust, adhesive odours etc.)
- Instantly ready for use after installation
- Possibility of covering most existing compact floors and acoustic vinyl (with Modul'up compact)





178 Acoustic Vinyl 179

# **INSTALLATION** AND **COMPLEMENTARY PRODUCTS**

### Modul'up singlesided tape

Modul'up tape is part of the Modul'up system. To get all the benefits of a complete adhesive free installation, Forbo Flooring recommends the use of the Modul'up tape.



### Welding

Matching welding rods have been developed for all items in this collection. With certain designs and in certain projects an invisible weld gives the best visual effect, we offer the alternative use of our Forbo coldweld for these occassions.





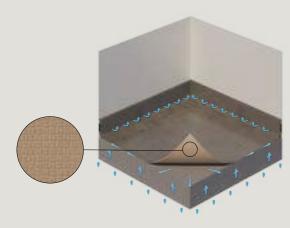
### **Sarlon Complete Step**

An acoustic PVC floor covering that is specially made for installation on staircases. Thanks to the foam backing, Sarlon Complete Step ensures a good sound insulation of 17 dB. The stair nosing is integrated in the structure and has a different colour allowing a visible contrast. The colour palette can be combined with Modul'up and Sarlon but also Eternal and Step flooring.



### **Entrance Flooring**

Entrance flooring is fundamental to modern building design. A well designed entrance flooring system will prevent dirt and moisture from being tracked in and thereby prolonges the life of interior flooring, reduces cleaning & maintenance costs and the potential for slip injuries. With both textile (Coral) and rigid (Nuway) Entrance Systems in our portfolio, we can offer an entrance solution for every situation.



### Modul'up TE

The solution for damp sub floors. Installation of flooring on damp sub floors is a general issue in the market. Current solutions mostly contain a combination of products requiring a long, complex and costly installation process. Modul'up TE is an easy, economic and hassle-free solution for installation on damp subfloors. It can be installed in heavy traffic areas and it offers the benefits of loose lay installation.

### **Technical specifications**

Modul'up Compact meet the requirements of EN 10582

Modul'up 19 dB, Sarlon 19 dB and Sarlon 15 dB meet the requirements of EN 651 and ISO 11638

			Modul'up 19 dB	Modul'up Compact	Sarlon 19 dB	Sarlon 15 dB
Ŷ	Total thickness	EN ISO 24346	3.45 mm	2.0 mm	3.4 mm	2.6 mm
$\stackrel{\leftarrow}{\times}$	Wear layer thickness	EN ISO 24340	0.70 mm	0.70 mm	0.70 mm	0.70 mm
<b>,</b>	Commercial use	EN ISO 10874	34	34	34	34
	Industrial use	EN ISO 10874	42	43	42	42
	Packaging		Rolls	Rolls	Rolls	Rolls
	Roll length	EN ISO 24341	25 ml	25 ml	25 ml	25 ml
	Roll width	EN ISO 24341	2 m	2 m	2 m	2 m
2	Total weight	EN ISO 23997	2.830 g/m²	2.600 g/m <sup>2</sup>	2.900 g/m <sup>2</sup>	2.700 g/m <sup>2</sup>
	Impact sound reduction	EN ISO 717-2	$\Delta Lw = 19 dB$	n.a.	$\Delta Lw = 19 dB$	$\Delta Lw = 15 dB$
((0))	In-room impact noise	NF S 31-074	Ln,e,w < 65 dB, Class A	Ln,e,w < 75 dB, Class B	Ln,e,w < 65 dB, Class A	Ln,e,w < 65 dB, Class
((c	Sound absorption	EN ISO 354 EN ISO 11654	$\alpha_{_{W}} = \pm 0.05$	$\alpha_{\rm w} = \pm 0.05$	$\alpha_{\rm w} = \pm 0.05$	$\alpha_{\rm w} = \pm 0.05$
	Residual indentation typical value Requirement	EN ISO 24343-1	0.08 mm ≤ 0.20 mm	0.02 mm ≤ 0.10 mm	0.08 mm ≤ 0.20 mm	0.05 mm ≤ 0.20 mm
38	Slip resistance	DIN 51130	R10	R10	R10	R10
	Abrasion resistance	EN 660-2	Т	Т	Т	Т
	Castor chair resistance	ISO 4918	Yes	Yes	Yes	Yes
	Furniture leg resistance	EN ISO 16581	compliant	compliant	compliant	compliant
K Z	Dimensional stability	EN ISO 23999	≤ 0.10 %	≤ 0.10 %	≤ 0.10 %	≤ 0.10 %
<b>%</b>	Colour fastness to light Requirement	EN ISO 105-B02	7 ≥6	7 ≥6	7 ≥6	7 ≥6
<b>H</b>	Stain resistance	EN ISO 26987	Excellent	Excellent	Excellent	Excellent
	Surface treatment		XtremPUR <sup>tm</sup>	XtremPURtm	XtremPUR <sup>tm</sup>	XtremPUR <sup>tm</sup>
	Emissions into air : TVOC* at 28 days	EN 16516	≤ 0.01 mg/m³	≤ 0.01 mg/m³	≤ 0.01 mg/m³	≤ 0.01 mg/m³
	REACH (European regulation)	1907/2006/CE	compliant (1)	compliant (1)	compliant (1)	compliant (1)
(€	Compliance EN 14041		0200859-DOP-010	0200862-DOP-010	0200859-DOP-010	0200860-DOP-010
L NCS	Reaction to fire	EN 13501-1	B <sub>fl</sub> - s1, L, NCS			
95 0s	Slip resistance	EN 13893	µ ≥ 0.30	μ≥ 0.30	µ ≥ 0.30	μ ≥ 0.30
75 Å	Body voltage	EN 1815	≤ 2 kV	≤ 2 kV	≤ 2 kV	≤ 2 kV
	Thermal conductivity (2)	EN 12524 (EN ISO 10456)	0.25 W/(m.K)	0.25 W/(m.K)	0.25 W/(m.K)	0.25 W/(m.K)

<sup>1)</sup> The articles (products) do not contain substances of the candidate list published by ECHA (SVHC substances of very high concern) to be declared in accordance with REACH.

\*TVOC : total volatile organic compounds



All Forbo Flooring Systems' sales organisations worldwide have a certified Quality Management System in accordance with ISO 9001.

All Forbo Flooring Systems' manufacturing operations have a certified Environmental Management System in accordance with ISO 14001.

The Life Cycle Assessment (LCA) of Forbo Flooring Systems' products is documented in individual Environmental Product Declarations (EPD's) which can be found on all of our websites.

### How to order

Each item in these collections is available in all 4 constructions; Modul'up 19dB, Modul'up compact, Sarlon 19dB and Sarlon 15dB. Underneath each sample you only find the colour number. To order the right construction, please add the following codes as suffix to the colour number.

Modul'up

UP4319

Modul'up compact

Sarlon

UP43C

T4319

T4315

### **Example:**

When you want the item blond chill oak in Sarlon 19dB, you take colour number 8513 and add T4319 at the end.

This is how you would specify this example order:



180 Acoustic Vinyl Acoustic Vinyl 181

# modul'up® | sarlon®

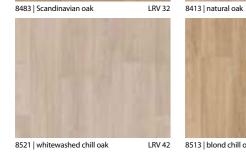








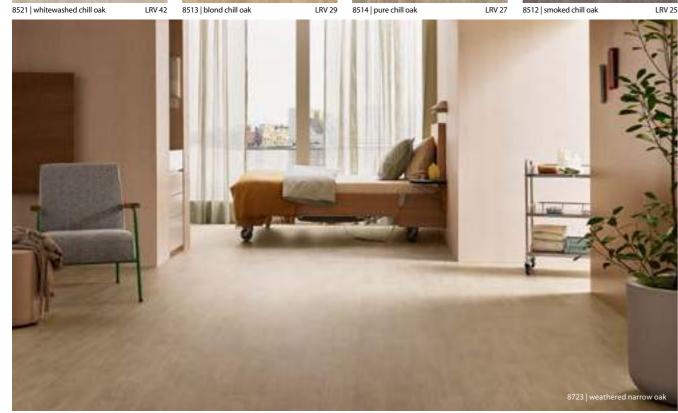
















182 Acoustic Vinyl 183

# modul'up® | sarlon®





















98503 | natural shaped wood



98506 | terracotta shaped wood

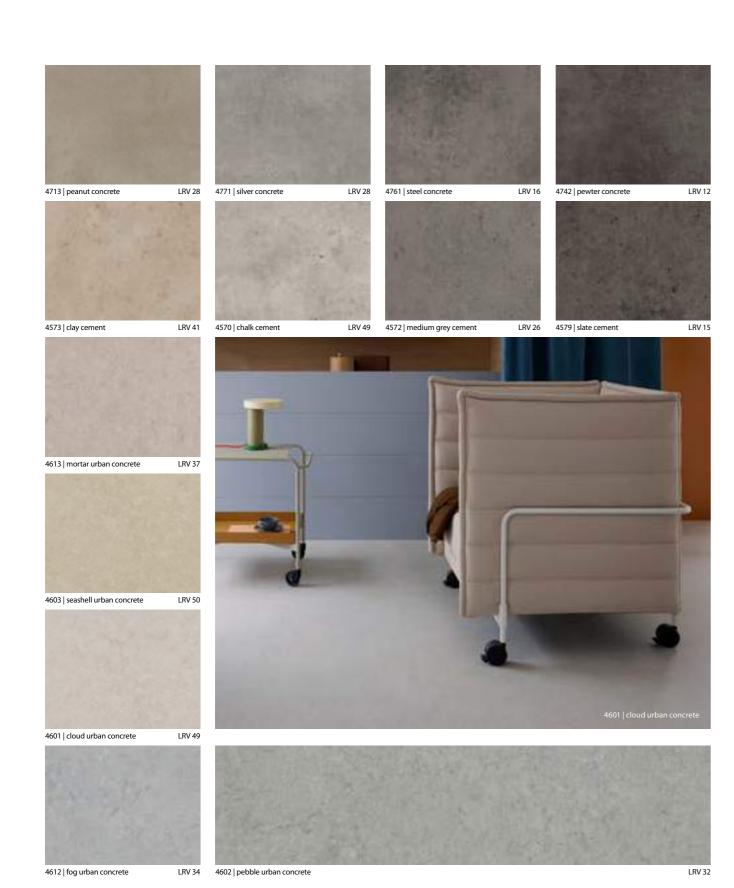


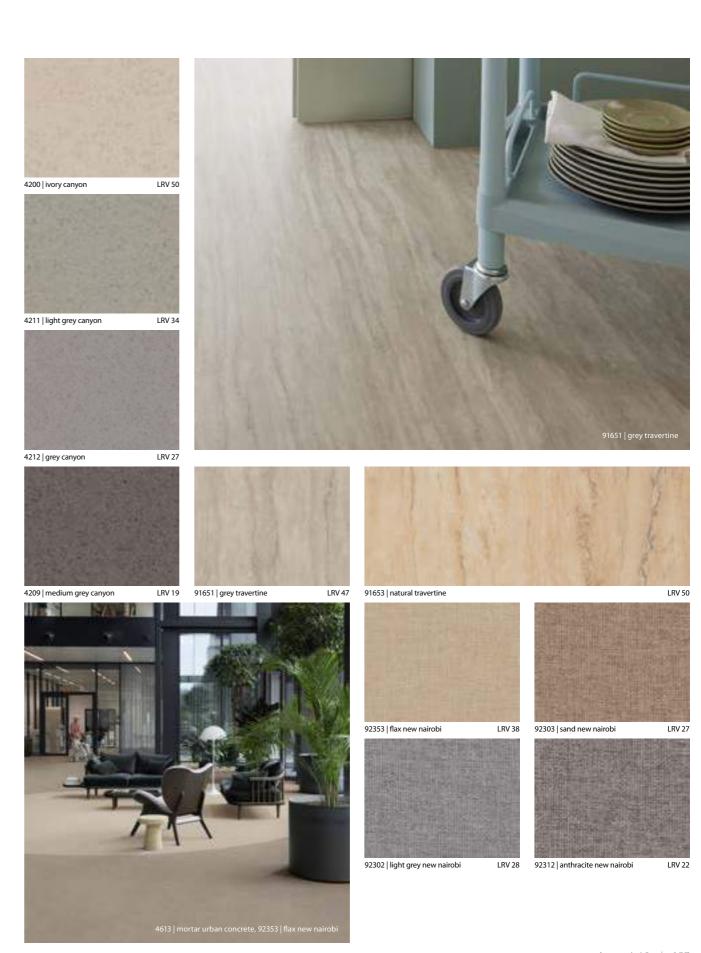


98507 | blue shaped wood



184 Acoustic Vinyl Acoustic Vinyl 185





186 Acoustic Vinyl 187







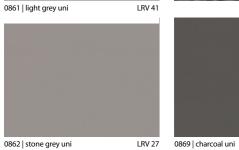








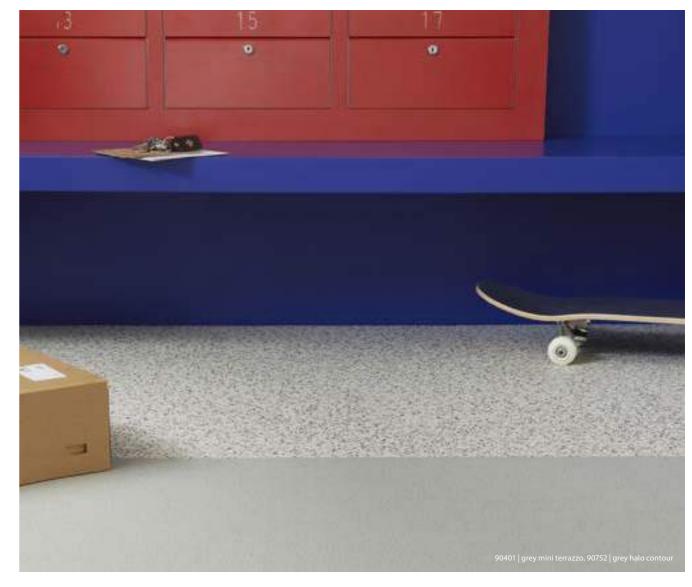
0843 | clay uni

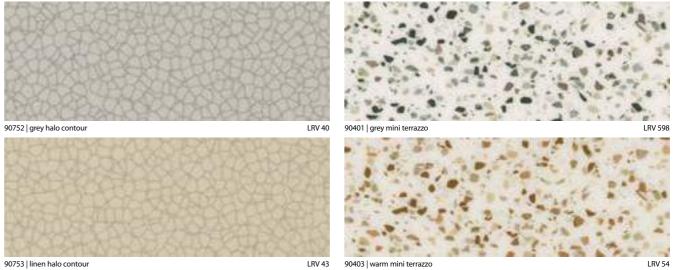


0862 | stone grey uni





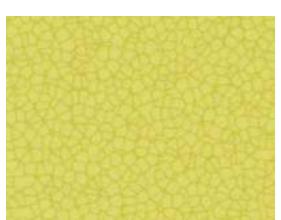




Acoustic Vinyl 189 188 Acoustic Vinyl

# modul'up® | sarlon®



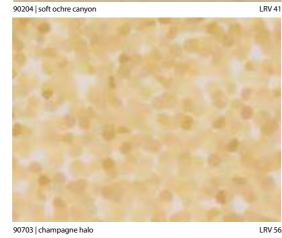


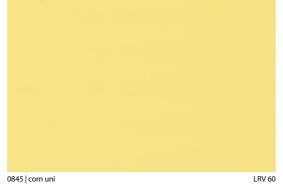


LRV 53 90758 | citrus halo contour



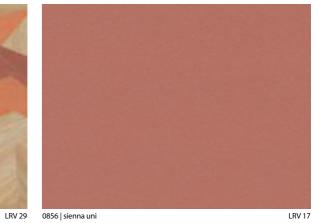




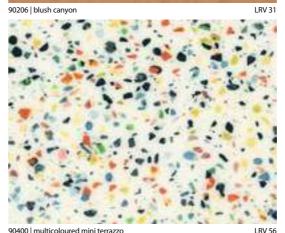


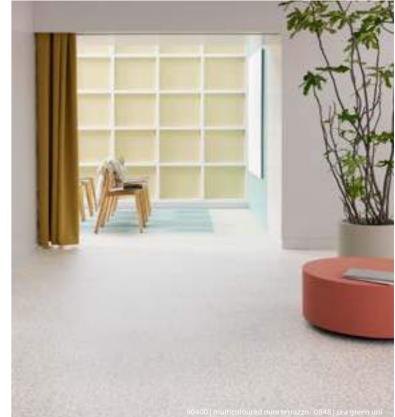












Acoustic Vinyl 191 190 Acoustic Vinyl

# modul'up® | sarlon®



# modul'up® | sarlon®

0847 | soft blue uni



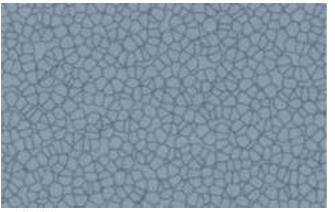




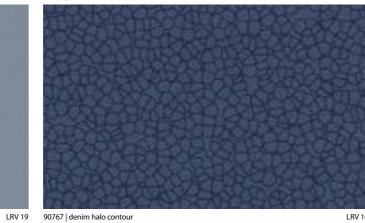
0858 | artichoke uni

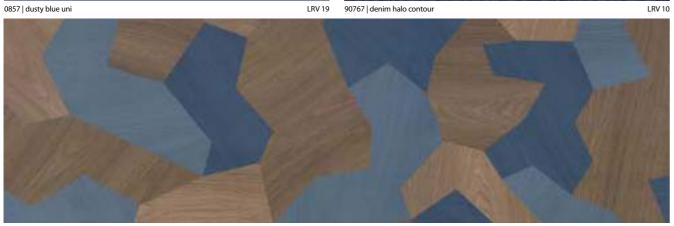




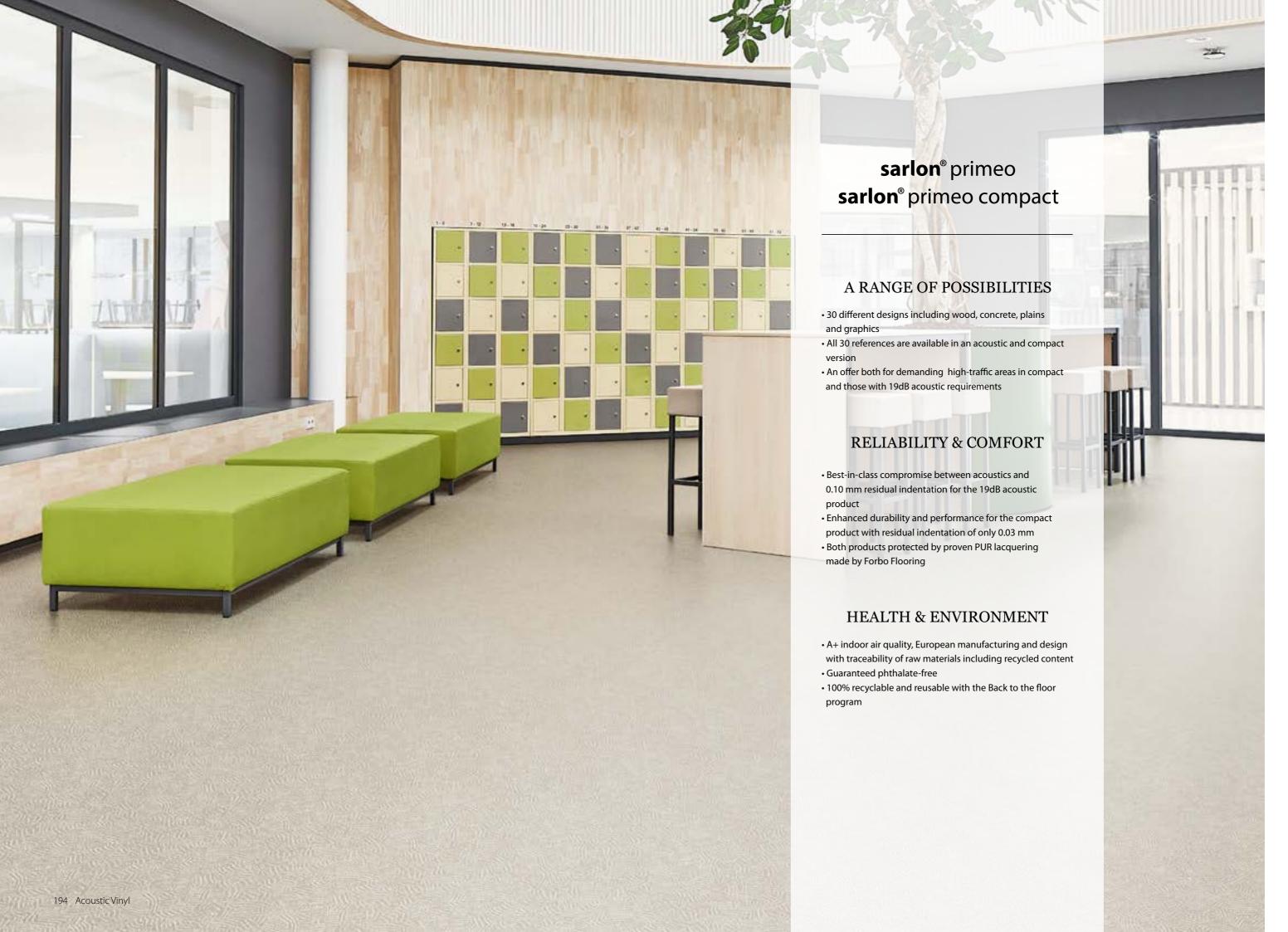








Acoustic Vinyl 193 192 Acoustic Vinyl



# **sarlon**<sup>®</sup> primeo | **sarlon**<sup>®</sup> primeo compact















8383 | light natural oak L





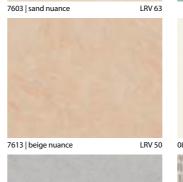




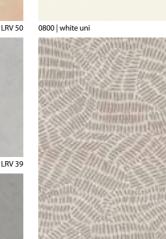
		Sarlon primeo	Sarlon primeo compact
Dimensions		Roll width 2m Roll length 25m	Roll width 2m Roll length 25m
Total thickness	EN ISO 24346	3.4mm	2.0mm
Thickness wear layer	EN ISO 24340	0.7mm	0.7mm
Collection size		30	30
Application	EN 10874	Class 34/42	Class 34/43
Reaction to fire	EN 13501-1	B <sub>fl</sub> -s1	B <sub>fl</sub> -s1
Slip resistance	EN 13893	μ≥0.30	µ ≥0.30





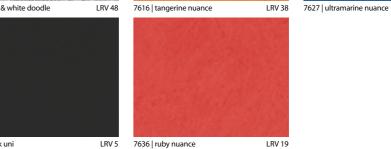


7612 | light grey nuance









196 Acoustic Vinyl 197

# sarlon® complete step

# Accessibility, a matter of safety

A staircase in general areas of a public building must be accessible safely by disabled people (visually impaired or blind). The safety of people must be ensured by measures or tools that help to identify obstacles or stairs.

### The design of stairs must provide for:

- Non-slip stair nosing that visually contrasts with the rest of the staircase
- First and last steps with a visually contrasting indentification
- A floor covering or accessory that raises caution at the top of the stairs

**Sarlon complete step,** with its step nose integrated into the structure and visually contrasting, is available in a palette of colors easy to coordinate with our Modul'up, Sarlon, Sarlon primeo and Eternal collections.





**Podotactile tiles** to make people aware of the presence of a staircase.

# sarlon® complete step



Dimensions		Roll width 1.01m Roll length 20m
Total thickness	EN ISO 24346	3.35mm
Thickness wear layer	EN ISO 24340	0.85mm
Collection size		12
Application	EN 10874	Class 34/42
Reaction to fire	EN 13501-1	B <sub>fl</sub> -s1
Slip resistance	EN 13893	μ≥0.30



198 Acoustic Vinyl Acoustic Vinyl

# **Podotactile flooring solutions**

### Glued podotactile tiles

The tactile slab is positioned in front of a risk zone (stairs, open space) to alert anyone of the danger of falling. Its 3D geometry alerts touching feet about possible danger. It is glued in front of the danger zone.

- Simple and quick installation: adhesive
- Resistance to intensive use
- No breakage or wear due to its superior quality
- Prevention reinforced by better visual contrast in relation to the ground (choice of colours)
- Complies with standard NF P98-352
- Non-slip

### Size: 1.350 x 420 mm (box of 4 tiles)

### **Available colours:**









DH - Red

3176ADH - Yellow

3177ADH - Br

### **Tactile studs to seal**

The podotactile studs are positioned before and parallel to a risk area (stairs, open space, dangerous crossing) to alert of the danger of falling. Its 3D geometry allows makes sure that the feet alerts the person for a possible dangerous situation.

- Suitable for heavy traffic
- Exceptionally durable thanks to sealing in the ground
- Increased prevention by better visual contrast with the ground
- Easy installation (template provided)

### Kit of 200 studs with installation template included



3679 - In

# **Accessories**

### 650 Eurostar fastcol sceller

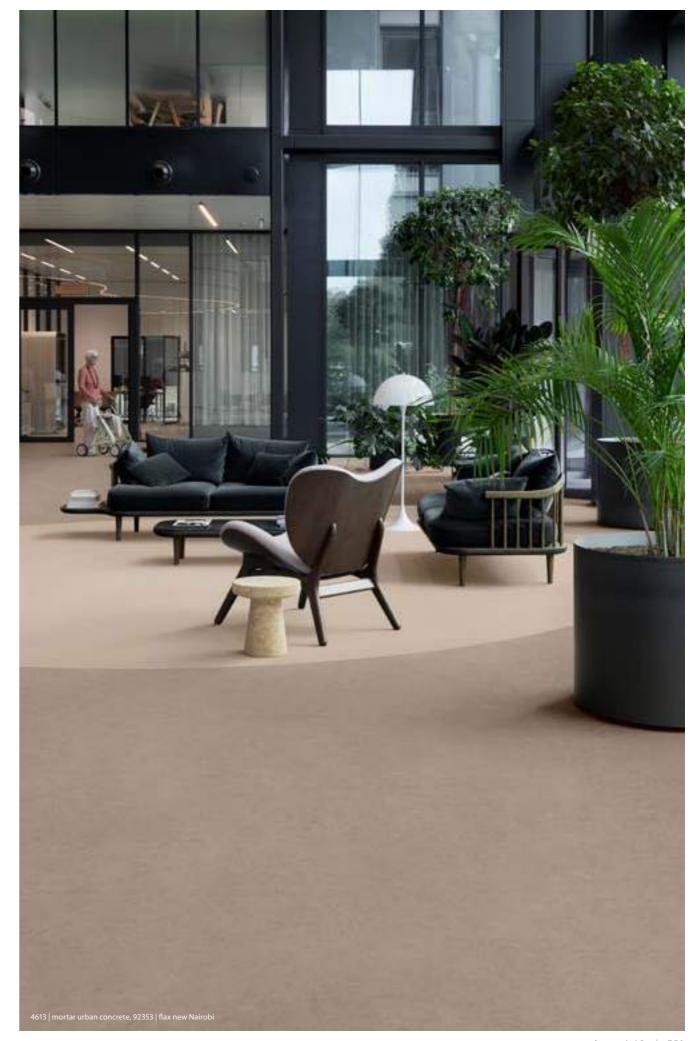
Ref.: 650 Cond.: 7,5 kg drum Use: Contact glue, technique GREEN (EC1+). High performance. Heat reactivatable.



### 840 Eurotape doubletack

Ref.: 840
Width: 50 / 90 / 240 mm
Roll length: 25 m
Double-sided adhesive tape
with elastic and non-deformable
woven reinforcement, coated
on both sides with modified
and ecological acrylic glue,
guaranteeing very strong
initial and final adhesion.





200 Acoustic Vinyl 201

# step®

### SAFETY VINYI

### Safety.Design.Confidence

Forbo's Step safety flooring collection provides a complete range of products designed to meet safety demands across a wide range of applications, from general areas to more extreme areas such as commercial kitchens, wetroom (barefoot) areas and industrial applications.

The Step range meets all HSE and European safety norms and delivers safety with minimal compromise in terms of cleaning and maintenance due to the PUR Pearl finish.

All Step safety vinyl flooring has a guaranteed slip resistant performance throughout the life of the product. The ranges are designed to be easy to combine with other ranges like Sphera and Eternal; but especially with our wall covering range Onyx+.

Slips are amongst the most frequent accidents in the indoor environment. In our effort to make a positive contribution to the quality of indoor spaces our Step collection offers a wide variety of genuine safety flooring solutions. Many offer natural visuals such as wood and natural stone allowing customers to have the functionality of a true safety floor combined with the feeling of well-being which can be achieved through natural designs avoiding a 'cold' and institutional look and feel. Our Step ranges are also phthalate free for improved indoor air quality.



### **STEP** COLLECTION AT A GLANCE

# **surestep**<sup>®</sup> original

Surestep Original offers a fresh alternative to conventional safety flooring with an unique aesthetic. 6 items are also available in Fast Fit construction.



# surestep® wood

Realistic natural designs provide a warm ambience to all areas.

The Surestep Wood palette of 13 colourways contains our most popular bestselling colours alongside new abstract woods and all-over designs. 3 items are also available in East Fit construction.



### **surestep**<sup>®</sup> star

Innovative, muted and sophisticated. The 8 contemporary tones offer hints of grey and a clean aesthetic. Surestep Star offers a brighter visual with holographic particles colour matched to the terazzo or natural base colour of each item.



# surestep<sup>®</sup> stone

A concise mix of stone, textured and mineral structures add depth and refinement to the collection.

3 items are also available in Fast Fit construction.



# surestep® balance

Surestep Balance is a minimalist design featuring a matte finish, specifically tailored for dementia friendly spaces. It perfectly embodies our 'designed for purpose' philosophy.



# surestep® laguna

This product combines barefoot and footwear slip resistance, for areas where both are likely and frequently will take place. Complying with the relevant norms for the application, Laguna is suitable for use in transition areas such as changing rooms and circulation areas.



R10

# safestep<sup>®</sup> R11 & R12

Available in 11 colours and designed specifically to match the areas where a high level of slip resistance is needed such as professional kitchens.

Safestep R12 is a high slip resistant R12 rated floor which ensures slip resistance under even most extreme conditions.



# **surestep**<sup>®</sup> aqua

This modern, organic design with a unique embossing shape is designed for barefoot and soft soled shoes areas. A flexible product, available across 6 colours coordinated with Surestep Laguna, Safestep Aqua can easily be installed to meet the specific requirements of wetrooms.



# surestep® Fast Fit

A genuine safety vinyl suitable for an adhesive free installation, with an impact sound a reduction of 14 dB.



### **ONYX+** wallcovering

A wall covering complementing our well established safety flooring options for wetroom applications. Onyx+ offers neutral colours and designs as well as more stylish options.



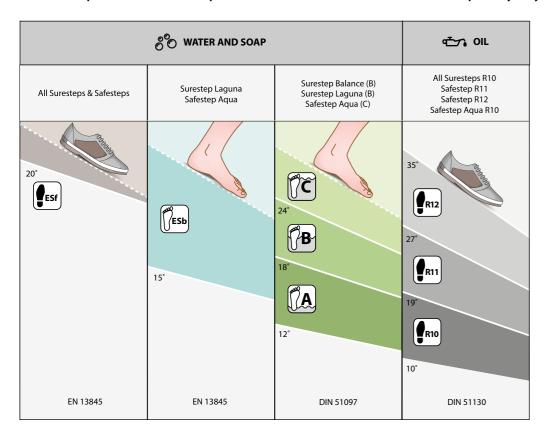
202 Step Safety Vinyl 203

# step<sup>®</sup>

### **SAFETY** VINYL

### Slip resistance classification

Ramp testing indicates the performance of slip resistant flooring in situations where contamination with water & soap or oil can occur. All possible classifications are covered in the Step safety vinyl collection.



### **HSE Compliance – Wet Pendulum Test ≥36**

All Step floors are tested using the TRRL Pendulum test, the preferred test method of the HSE which is used to assess the slip resistance of a floor surface. Floors can be tested with different rubber sliders to assess either footwear or barefoot use. Using this test, a Pendulum test value (PTV) of ≥36 or higher is considered to offer a low slip risk.

Surestep, Safestep R11 and R12 products offer wet Pendulum test values of  $\geq$ 36 to  $\geq$ 50 for footwear applications. In addition, Surestep Laguna and Safestep Aqua offer wet Pendulum test values of  $\geq$ 36 for barefoot use areas.







### **Creating better environments**

- Our Step range contains an average of 24% recycled content in its manufacturing process.
- Many of the products in the Step range contain Step Crystals which offer a clear and light aesthetic and also reduced soiling. As Step crystals are made from recycled material, they also enhance the environmental performance.
- Of all the electricity we buy, 100% comes from renewable sources. This means our vinyl production sites are part of an effective environmental management system and achieve ISO14001 certification.
- We use smart material constructions and durable finishes on our vinyl, to reduce the need for chemical cleaning and increases the floor's lifespan.
- All ranges in our Step collection are produced in Europe, REACH compliant and phthalate free.

### **APPLICATIONS – STEP COLLECTION**

# surestep®R10

# General and spillage areas with increased (a higher) slip risk

- High traffic areas, ramps or corridors
- Tea and coffee points
- General workrooms
- Service areas
- Kitchens, dining rooms to food servery areas
- · Washroom areas



# safestep®R11 & R12

# Areas with increased slip risk due to continuous contamination

- · Professional kitchens
- Florist shops
- Laundrettes

### Intensive use and high contamination areas

- Light industrial food production areas
- Woodworking rooms and other workshops

# 210

### **Wetroom solutions**

# Continuously wet areas, where water flows frequently.

- Changing rooms
- Bathrooms
- Locker rooms
- Walk-in showers
- Hydrotherapy areas
- Indoor swimming pool areas



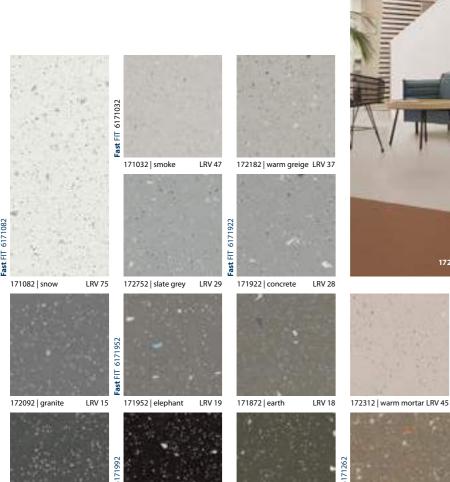
204 Step Safety Vinyl Step Safety Vinyl

# **surestep**<sup>®</sup> original

Surestep Original offers a fresh alternative to conventional safety flooring with an improved unique aesthetic. A palette of 33 colours combines gradations of hue and lightness.

Specifications: R10, ESf, TRRL ≥36, Rz ≥20

FAST 6 items are also available in Fast Fit construction.

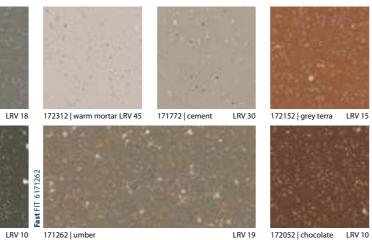


Description		Sheet safety vinyl
Dimensions		Roll width 2m Roll length ≤27 lm
Total thickness	EN ISO 24346	2.0mm
Thickness wear layer	EN ISO 24340	0.7mm
Collection size		33
Application	EN ISO 10874	Class 34/43
Slip resistance	EN 13845 Annex C	ESf
	DIN 51130	R10
	TRRL Pendulum – Wet test – slider 96	≥ 36
C€	EN 14041	
Reaction to fire	EN 13501-1	B <sub>ff</sub> -s1
Slip resistance	EN 13893	DS: ≥0.30

LRV 10 171992 | charcoal

171592 | lava



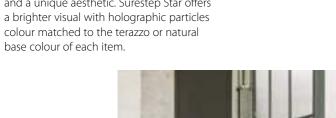




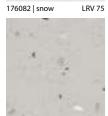
206 Step Safety Vinyl 207

# **surestep**® star

Innovative, muted and sophisticated. The 8 contemporary tones offer hints of grey and a unique aesthetic. Surestep Star offers a brighter visual with holographic particles colour matched to the terazzo or natural







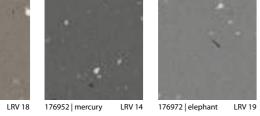


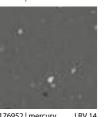
LRV 47

176032 | smoke

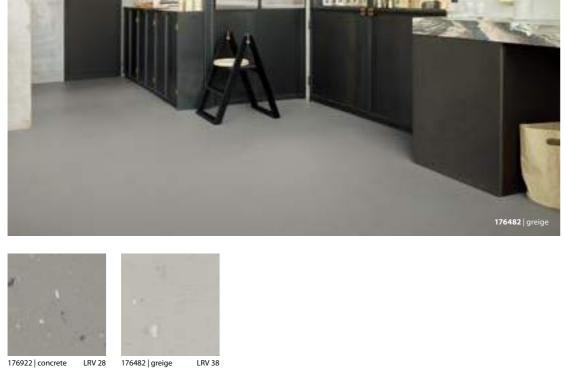








Description		Sheet safety vinyl
Dimensions		Roll width 2m Roll length ≤27 lm
Total thickness	EN ISO 24346	2.0mm
Thickness wear layer	EN ISO 24340	0.7mm
Collection size		8
Application	EN SO 10874	Class 34/43
Slip resistance	EN 13 845 Annex C	ESf
	DIN 51130	R10
	TRRL Pendulum – Wet test – slider 96	≥ 36
C€	EN 14041	
Reaction to fire	EN 13501-1	B <sub>fl</sub> -s1
Slip resistance	EN 13893	DS: ≥0.30





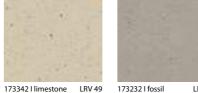
# surestep® balance

Balance is a minimalist design featuring a matte finish, specifically tailored for dementia friendly spaces. Suitable for wheelchair use. It perfectly embodies our 'designed for purpose' philosophy.





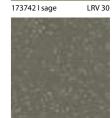












LRV 31 173812 I grey lavender LRV 22 173632 I bottle green LRV 15

Description		Sheet safety vinyl
Dimensions		Roll width 2m Roll length ≤27 lm
Total thickness	ISO 1765	2.0mm
Thickness wear layer	EN ISO 24340	0.7mm
Collection size		8
Application	EN 10874	Class 34/43
Slip resistance	EN 13845 Annex C	ESf
	DIN 51130	R10
	DIN 51097	Class B
	TRRL Pendulum – Wet test – slider 96	≥ 36
C€	EN 14041	
Reaction to fire	EN 13501-1	B <sub>fl</sub> -s1
Slip resistance	EN 13893	DS: ≥0.30

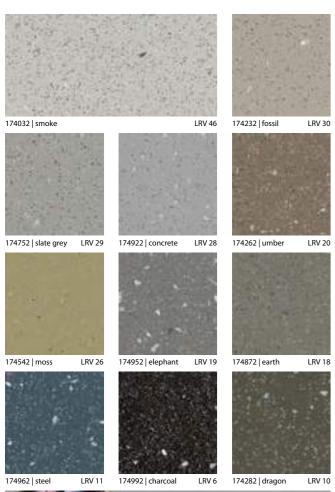
208 Step Safety Vinyl Step Safety Vinyl 209

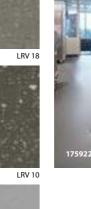
# safestep® R11

R11 is available in a palette of 11 colours, to reduce slip risk in areas where contamination is likely to occur. 6 colours are also available in R12 rating, for areas where use is intensive and the risk of contamination is high.

# safestep<sup>®</sup> R12







175872 | fossil

175952 | elephant

LRV 19

175032 | smoke





175962 | steel

LRV 45

# **surestep**<sup>®</sup> Fast Fit

Surestep Fast Fit safety flooring is a genuine safety vinyl suitable for an adhesive free installation. It can be laid over a variety of existing subfloors, including fresh, damp concrete substrates.

Surestep's PUR Pearl finish ensures it is both stain and chemical resistant, making it easy to clean and perfect for demanding commercial applications where a quick turnaround and minimal disruption is required, but slip resistance is a priority.

- Genuine ≥ 36 Safety flooring
- · Adhesive free solution
- Quick turnaround, minimal disruption and low VOCs
- Impact sound reduction of 14dB















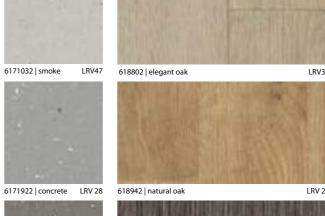
617122 | cool concrete LRV 37



LRV 13 617172 | black concrete LRV 8 617162 | grey concrete LRV 17



Description		Sheet safety vinyl
Dimensions		Roll width 2m Roll length ≤27 lm
Total thickness	EN ISO 24346	2.0mm
Thickness wear layer	EN ISO 24340	0.7mm
Collection size		6/6
Application	EN ISO 10874	Class 34/43
Slip resistance	EN 13845 Annex C	ESf
	DIN 51130	R10
	TRRL Pendulum – Wet test – slider 96	≥ 36
CE	EN 14041	
Reaction to fire	EN 13501-1	B <sub>ff</sub> -s1
Slip resistance	EN 13893	DS: ≥0.30







6171952 | elephant LRV 19

6171262 | umber

210 Step Safety Vinyl Step Safety Vinyl 211

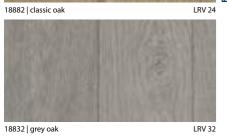
# **surestep**® wood

Realistic natural designs provide a warm ambience to all areas. The Surestep Wood palette contains our most popular bestselling colours alongside new abstract woods and all-over designs. All the wood designs have a clear and sharp visual due to the use of the almost invisible 'Step Crystals', which also guarantee lifetime slip resistance.

FAST 2 items are also available in Fast Fit construction.







EN ISO 24346

DIN 51130

EN 14041 EN 13501-1

EN 13893

EN 13845 Annex C ESf

TRRL Pendulum – Wet test – slider 96 ≥ 36

DS: ≥0.30

Thickness wear layer EN ISO 24340

Description

Collection size

Application Slip resistance

CE

Reaction to fire

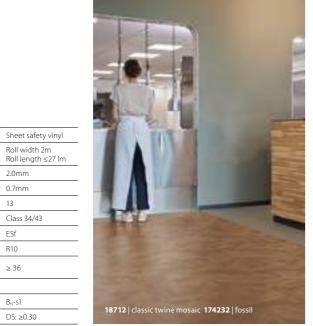


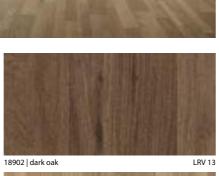




LRV 25

18962 | whitewash oak











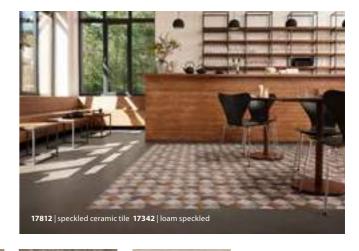




# **surestep**<sup>®</sup> stone

One of our signature subranges, containing a mix of popular concretes, tiles and other structures which add depth and refinement to the collection.

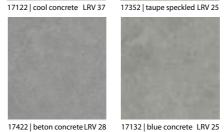
4 items are also available in Fast Fit construction.

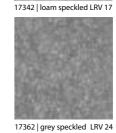




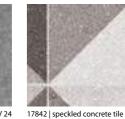








17132 | blue concrete 17842 | speckled concrete tile





17482 | gravel concrete LRV 15

18572 | black seagrass LRV 13 17172 | black concrete LRV 8

Description		Chaat cafatuuinul
Description		Sheet safety vinyl
Dimensions		Roll width 2m Roll length ≤27 lm
Total thickness	EN ISO 24346	2.0mm
Thickness wear layer	EN ISO 24340	0.7mm
Collection size		12
Application	EN ISO 10874	Class 34/43
Slip resistance	EN 13845 Annex C	ESf
	DIN 51130	R10
	TRRL Pendulum – Wet test – slider 96	≥ 36
CE	EN 14041	
Reaction to fire	EN 13501-1	B <sub>fi</sub> -s1
Slip resistance	EN 13893	DS: ≥0.30

212 Step Safety Vinyl Step Safety Vinyl 213

# step®

#### FORBO'S WETROOM SOLUTIONS

The popularity of the wetroom (watertight walk-in shower room) is growing and not just in hospitals and care homes, but also in student accommodation, sports centres and hotels. The continuously sealed floor and wall system stops moisture ingress and therefore prevents bacterial growth.

Easy to access, even for wheelchair users, hygienic and quick to clean (with no sharp corners or crevices for dirt and bacteria to collect), it's not surprising that this type of facility, which originated in Scandinavia, is becoming so popular.

#### **Co-ordinated wall and safety floor surfaces**

Our Safestep Aqua and Surestep Laguna ranges are perfect for wetroom applications. They were specifically developed for use in continuously wet areas, where water flows frequently and barefoot traffic is the standard; or where there is a combination of barefoot and footwear traffic.

To complement these well established safety flooring options, we have introduced Onyx+, a range of stylishly co-ordinated vinyl wall coverings.

For installation, cleaning and maintenance advice, including which accessories to use when installing wetroom products, please visit www.forbo-flooring.com



Slips are amongst the most frequent accidents in the indoor environment. In our effort to make a positive contribution to the quality of indoor spaces our Step collection offers a wide variety of genuine safety flooring solutions. Many offer natural visuals such as wood and natural stone allowing customers to have the functionality of a true safety floor combined with the feeling of well-being which can be achieved through natural designs avoiding a 'cold' and institutional look and feel.

#### **WETROOM** COLLECTION AT A GLANCE

### surestep<sup>®</sup> laguna

This product combines barefoot and footwear slip resistance, for areas where both are likely and frequently will take place. Complying with the relevant norms for the application, Laguna is suitable for use in transition areas such as changing rooms and circulation areas.

#### **Wetroom areas**

- Continuously wet areas, mainly barefoot but also footwear
- · Changing rooms in combination with footwear
- · Bathrooms in combination with footwear



### **safestep**® aqua

This modern, organic design with a new and unique embossing shape is designed for barefoot (and soft soled shoes) areas

A flexible product, available across 6 colours, can easily be installed to meet the specific requirements of the wetroom sector.

#### Showers, swimming pool areas

- · Continuously wet areas, barefoot and soft shoes
- · Walk in showers
- Hydrotherapy areas
- Indoor swimming pools

#### onyx+

To complement our well established safety flooring options for wetroom applications, we have introduced Onyx+, a range of stylishly co-ordinated vinyl wall coverings.

#### Showers, swimming pool areas

- Available in 2m wide rolls
- Suited to commercial applications in health centres, hospitals and care homes
- · Can be installed horizontally where required

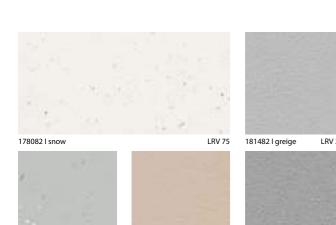




214 Wetroom 215

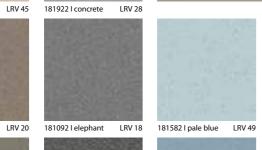
# **surestep**<sup>®</sup> laguna

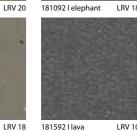
This product combines barefoot and footwear slip resistance, for areas where both are likely and frequently will take place. Complying with the relevant norms for this application, Laguna is suitable for use in transition areas such as changing rooms and circulation areas. Suitable for wheelchair use. The subtle design is available in 11 colourways and 3 items with decorative and soil hiding accent chips.



181312 I mortar

181362 | umber





Description		Sheet safety vinyl
Dimensions	EN ISO 24341	Roll width 2.0m Roll length ≤27 lm
Total thickness	EN ISO 24346	2.0mm
Thickness wear layer	EN ISO 24340	0.7mm
Collection size		14
Application	EN 10874	Class 34/43
Slip resistance	EN 13845 Annex C	ESb/ESf
	DIN 51130	R10
	DIN 51097	Class B
	TRRL Pendulum – Wet test – slider 55	≥ 36
C€	EN 14041	
Reaction to fire	EN 13501-1	B <sub>fl</sub> -s1
Slip resistance	EN 13893	DS: ≥0.30

178032 I smoke

178872 | earth







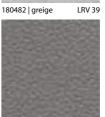
# **surestep**® aqua

This modern, organic design with a unique embossing shape is designed for barefoot and soft soled shoes areas. A flexible product, available across 6 colours coordinated with Surestep Laguna, Safestep Aqua can easily be installed to meet the specific requirements of wetrooms. The clean and modern collection meets the hygienic and aesthetic requirements of application areas such as bathrooms and swimming pool surrounds. Suitable for wheelchair use.













Description		Sheet safety vinyl		
Dimensions	EN ISO 24341	Roll width 2.0m Roll length ≤27 lm		
Total thickness	EN ISO 24346	2.0mm		
Thickness wear layer	EN ISO 24340	0.7mm		
Collection size		6		
Application	EN 10874	Class 34/43		
Slip resistance	EN 13845 Annex C	ESb/ESf		
	DIN 51130	R10		
	DIN 51097	Class B		
	TRRL Pendulum – Wet test – slider 55	≥ 36		
C€	EN 14041			
Reaction to fire	EN 13501-1	B <sub>fi</sub> -s1		
Slip resistance	EN 13893	DS: ≥0.30		

216 Wetroom Wetroom 217



Onyx+ is a durable vinyl wall covering perfectly suited for commercial wetroom applications in health care facilities, nursing homes and care homes. Onyx+ has been designed to complement our Step Safety flooring wetroom collection of Surestep Laguna, Safestep Aqua and Surestep Balance. The palette features a selection of neutral colours and designs, along with stylish patterned decors.

Description		Vinyl wall covering		
Dimensions	EN ISO 24341	Roll width 2.0m Roll length 30 m		
Total thickness	ISO 1765	0.92mm		
Collection size		24		
<b>(</b> €	EN 14041			
Reaction to fire	EN 13501-1	B-s2.d0*		

\*Based on product glued to A2-s1.d0 paper-faced gypsum plasterboard. For adhesive recommendations and installation guidance visit www.forbo-flooring.com. Full technical specifications are available at www.forbo-flooring.com

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect.







26678 | lotus ivory

26630 | sorrente grey























218 Wetroom Wetroom 219

26616 | travertine natural

# colorex®

#### **PROTECTING** YOUR TECHNOLOGY

Colorex is an advanced technical flooring system specifically designed to control static discharge in sensitive areas such as cleanrooms, operating theatres and the electronics industry. Not only does Colorex provide an advanced technical solution, it is also aesthetically pleasing, enhancing any commercial interior from industrial to healthcare establishments.

#### Providing peace of mind

Forbo Flooring Systems is an international market leader with a wealth of experience in providing ESD and cleanroom flooring through one of the most trusted brands on the market - Colorex. You can have peace of mind that Colorex complies to every standard and norm that is required today and likely to be required tomorrow.

#### **Environmental credentials**

We constantly strive to produce sustainable flooring solutions that create better environments across all application areas. At the same time we help take care of the natural environment through our commitment to sustainable development, responsible raw material procurement and manufacturing processes.

COLOREX SD	COLOREX EC	COLOREX PLUS EC	COLOREX PLUS R10	COLOREX PLUS BASIC
Permanently dissipative Connection between tiles through conductive adhesive and connected to earth through copper strip. Also available in signal colours.  Application areas Places where dissipative flooring is required: new build laboratories, clean- rooms, production sites (electronics, manufac- turing, life sciences) and operating theatres.	Permanently conductive Connection between tiles through conductive adhesive and connected to earth through copper strip. Compliant to IEC 61340-4-5 with appropriate ESD shoes.  Application areas Places where conductive flooring is required: ESD facilities, cleanrooms, pharmaceutical labora- tories, production sites (electronics, manufac- turing, life sciences) and operating theatres.	Permanently conductive Colorex plus EC is a heavy duty loose lay floor system. It is permanently conductive via the connec- tion between tiles through the dovetail system and connected to earth with a copper strip. Colorex plus EC performs regardless the humidity level of the area. Compliant to IEC 61340- 4-5 with appropriate ESD shoes.  Application areas Renovation of ESD facili- ties, cleanrooms, pharma- ceutical laboratories and production sites. Suitable when down time, damp floors or poor sub floors are an issue.	Antistatic Colorex plus R10 is a heavy duty loose lay floor system with a textured surface for enhanced slip resistance (R10). The sur- face structure improves safety when there is a risk of contamination of the floor for example through powder or water spillage.  Application areas Places where slip resistance is required: production sites (electron- ics, manufacturing, life sciences).	Antistatic Colorex plus basic is a heavy duty loose lay floor system. Which provides excellent chemical resistance. The floor can also be repaired in case of heavy damages.  Application areas Shops, stores, warehouses. Areas with high traffic needing daily intensive cleaning. Suitable when downtime, damp floors or poor sub floors are an issue.

#### The benefits of Colorex

- 1. The technology assures a permanently conductive product guaranteeing optimal performance throughout the life of the product. Colorex® fully complies with all ESD standards.
- 2. The surface of Colorex® can be fully repaired extending the useful life of the product.
- 3. The low plasticizer content in Colorex® tile creates a unique dimensional stability and prevents shrinkage. The tiles can be perforated for air flow systems.
- 4. The low plasticizer content also ensures extremely low emissions and outgassing making Colorex® the right choice for cleanrooms. Colorex fully complies with all cleanroom standards including the Fraunhofer Institute.
- 5. The dense construction of Colorex® provides excellent resistance to heavy loads making it an ideal solution for commercial and industrial environments.
- 6. Colorex® is available in tile format, a prerequisite for raised access floors found in many commercial environments such as data centres and server rooms.
- 7. Option to add safety signs and guiding with Colorex signal and Colorex signal glow.

#### **COLOREX** COLLECTION AT A GLANCE

#### colorex® SD

Our Colorex SD tiles enable safe electrostatic discharge through the entire surface and mass of the tile. The conductive carbon black forms a dense network of tiny black veins. Colorex SD is permanently static dissipative.



#### colorex® EC

Colorex EC is an Ideal floor covering for laboratories, IT-rooms and cleanrooms. Colorex EC satisfies the strictest requirements for particle release behaviour, helping to reduce any threat of contamination. Reducing the generation of electrostatic charges is the main purpose of control measures in ESD protected areas (EPA).



### colorex® plus EC

Colorex plus EC is Ideal for quick installation and renovation of sensitive areas such as laboratories, IT-rooms and cleanrooms . Colorex plus EC satisfies the strictest requirements for particle release behaviour, helping to reduce any threat of contamination.



### colorex® plus R10

Colorex plus R10 is a heavy duty loose lay floor system with a textured surface for enhanced slip resistance (R10). The surface structure improves safety when there is a risk of contamination of the floor for example through powder or water spillage.



# colorex® basic plus

Colorex Basic Plus is a loose lay floor system with Colorex on top without conductive properties. This ensures all the benefits of Colorex like high density, easy repair and stain resistance. But also combines the benefits of a heavy duty loose lay tile.



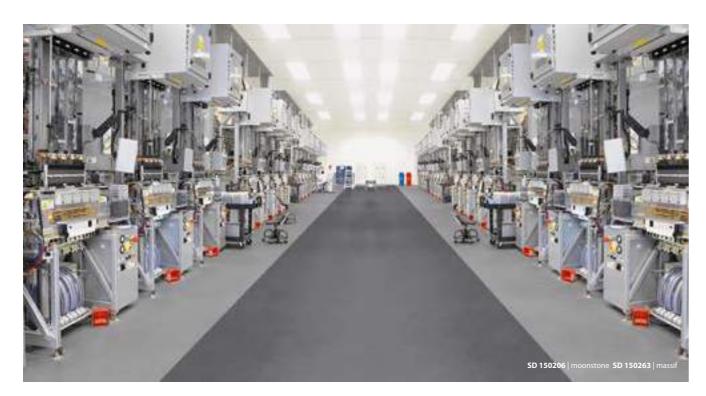
220 Static Control Flooring 221

#### colorex®

#### Hygiene and safety for sensitive healthcare areas

In sensitive healthcare areas such as operating theatres, intensive care units and diagnostic imaging facilities, flooring presents its own unique challenges. Not only must it comply with stringent hygiene regulations to help prevent hospital acquired infections, it must also demonstrate that it meets any necessary safety requirements. Most importantly, it must prevent any electrostatic discharges as these can cause malfunctions, or even failures, in highly sensitive medical equipment and devices and may endanger the health of patients and personnel.





#### Cleanroom flooring for the highest standards

In cleanroom environments in the pharmaceutical, life sciences and manufacturing industries, airborne particles can be a major source of contamination. Not only can they cause yield loss, the particles can also lead to corrosion and product degradation. Colorex EC satisfies the strictest requirements for particle release behavior and outgassing, helping to reduce any threat of contamination.



#### ESD flooring that is future proof

The right floor makes the difference Reducing the generation of electrostatic charges is the main purpose of control measures in ESD protected areas (EPA). In such areas such as electronics assembly, mechatronics and data centres the right floor covering plays a crucial role. Not only does it drain electrostatic charges from personnel and equipment, but it also reduces the generation of charges where they occur at the interface between the soles of shoes and the floor.



#### Industrial flooring for heavy duty areas

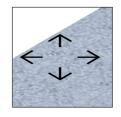
Suitable for the most demanding applications Industrial environments present their own flooring problems, particularly in areas with high wear and tear. Our Colorex high performance floor covering systems are designed for all industrial areas, including the most demanding of applications. Cut from a homogeneous, solid block of highly compressed material with a high vinyl content and a well balanced volume of mineral filler for optimum performance.



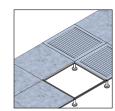
Complies with all cleanroom standards



Unique dimensional stability and no shrinkage



Suitable for Raised Access Flooring



Surface can be fully repaired



Dense construction provides excellent resistance to heavy loads

and perforated air flow systems

Has permanent conductive properties which comply with all ESD standards

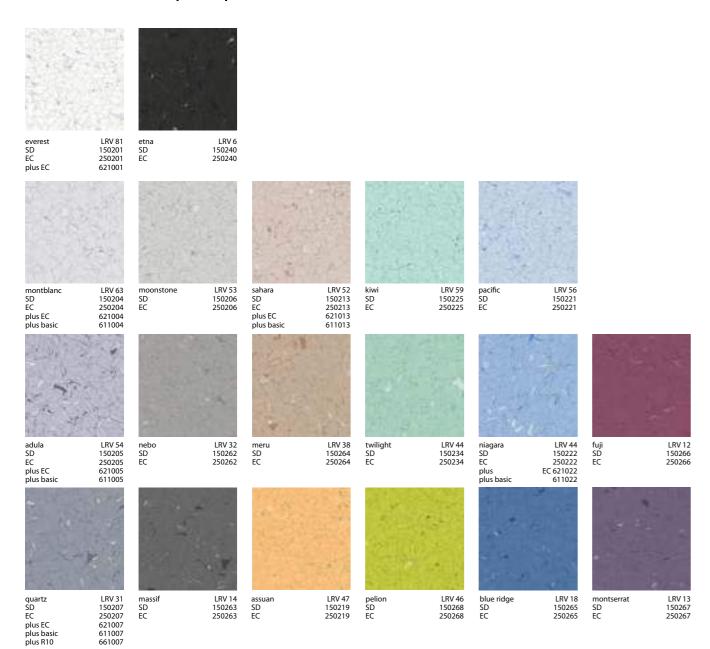


The low plasticizer content ensures extremely low emissions and outgassing.

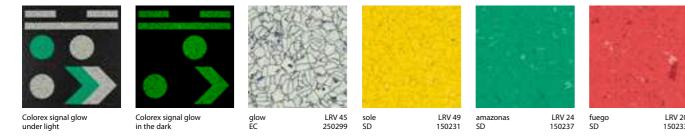
222 Static Control Flooring Static Control Flooring 223

n.a.

# colorex<sup>®</sup> SD | EC | plus



### **colorex**<sup>®</sup> signal



**Colorex signal** can be used as an additional, permanent safety measure to indicate emergency exits, to mark escape routes or indeed other spaces.

#### **Colorex signal glow**

The luminous quality of Colorex signal glow is determined by the length of exposure to, and the strength of, the light source. The effect is strongest in the first few minutes and remains visible up to 4 hours

after being exposed to light. Testing according to DIN 67510-1 2009-11 confirmed class A.

#### Colorex signal

The bright yellow, green and red colours of Colorex signal have been specifically chosen to aid in high-lighting potential danger or drawing attention to specific areas within a floor plan.

#### **Technical specifications**

		Colorex® SD	Colorex® EC	Colorex® Plus EC	Colorex® Plus Basic	Colorex® Plus R1
Binder content	EN ISO 10581	type 1	type 1	type 1	type 1	type 1
Total thickness	EN ISO 24346	2.0 mm / 3.0 mm*	2.0 mm / 3.0 mm*	10.3 mm	10.3 mm	10.3 mm
Commercial use	EN ISO 10874	34 very heavy	34 very heavy	34 very heavy	34 very heavy	34 very heavy
Light industrial use	EN ISO 10874	43 heavy	43 heavy	43 heavy	43 heavy	43 heavy
Tile size	EN ISO 24342	615x615 mm 615x1230 mm*	615x615 mm 615x1230 mm*	607x607 mm	607x607 mm	607x607 mm
Total weight	EN ISO 23997	3.2 kg/m²	3.2 kg/m <sup>2</sup>	12.0 kg/m²	12.0 kg/m²	12.0 kg/m²
Electrostatics (general requirements)	IEC 61340-5-1	Compliant	Compliant	Compliant	n.a.	n.a.
Electrical resistance	IEC 61340-4-1 ESD STM7.1	$1 \times 10^{6} \le R \le 10^{8} \Omega$	$5 \times 10^4 \le R \le 10^6  \Omega$	2.5 x 10 <sup>4</sup> ≤ R ≤ 10 <sup>6</sup>	n.a.	n.a.
Electrical resistance in combination with ESD control footwear	IEC 61340-4-5 ESD STM97.1	R ≤ 1 x 10 <sup>9</sup> Ω	$R \le 3.5 \times 10^7 \Omega$	$R \le 3.5 \times 10^7 \Omega$	n.a.	n.a.
Body Voltage Generation, in combination with ESD control footwear Typical value	IEC 61340-4-5 ESD STM97.2	< 100 V ~ 40 V	< 100 V ~ 20 V	< 100 V ~ 20 V	< 2 kV n.a.	< 2 kV n.a.
Dimensional stability	EN ISO 23999	≤ 0.05%	≤ 0.05%	≤ 0.25%	≤ 0.25%	≤ 0.25%
Residual indentation Typical value	EN ISO 24343-1	≤ 0.10 mm ~ 0.02 mm	≤ 0.10 mm ~ 0.02 mm	≤ 0.10 mm ~ 0.05 mm	≤ 0.10 mm ~ 0.07 mm	≤ 0.10 mm ~ 0.07 mm
Resistance to loads			pallet truck and forklifts: totalls: 50 kg/cm² - dynamic load:			
Castor chair continuous use	ISO 4918	pass	pass	pass	pass	pass
Impact sound reduction	EN ISO 140-8	2 dB	2 dB	12 dB	12 dB	12 dB
Light fastness	EN ISO 105-B02	≥ 6	≥ 6	≥ 6	≥ 6	≥6
Resistance to chemicals	EN ISO 26987	Excellent	Excellent	Excellent	Excellent	Excellent
Slip resistance	DIN 51130	R9	R9	R9	R9	R10
Bacteria resistance	ISO 846	Pass	Pass	Pass	Pass	n.a.
Thermal dilatation coefficient		0.07 mm/m°C	0.07 mm/m°C	0.07 mm/m°C	0.07 mm/m°C	0.07 mm/m°C
Outgassing	IDEMA M11-99	total < 1 μg/cm²	total < 1 μg/cm²	total < 2 μg/cm²	total < 2 µg/cm²	total < 2 μg/cm²
Indoor Air Emsissions: TVOC after 28 days	EN 16516	≤ 0.025 mg/m³	≤ 0.025 mg/m³	≤ 0.025 mg/m³	≤ 0.025 mg/m³	≤ 0.025 mg/m³
Cleanroom particle emission	ISO 14644-1	ISO 4	ISO 2	ISO 2	ISO 4	ISO 6
Creating better environments						
Renewable electricity		Colorex SD and Colorex E0 100% electricity from	C are manufactured using n renewable sources			
Recycled content				Colorex Plus co	ontains up to 95% recycled	content in the backing
All Colorex® products meet the requireme	ents of EN 14041	EN 14041 <b>C</b> 0201083-DoP-003	EN 14041 CE 0201083-DoP-003	EN 14041 CE 0201082-DoP-003	EN 14041 CE 0201070-DoP-003	EN 14041 <b>C E</b> 0201070-D0P-003
Reaction to fire**	EN 13501-1	B <sub>n</sub> -s1, G, CS	B <sub>n</sub> -s1, G, CS	B <sub>n</sub> -s1, L, CS	B <sub>f</sub> -s1, L, CS	B <sub>f</sub> -s1, L, CS
Slip resistance	EN 13893	µ ≥ 0.30	" μ≥ 0.30	" μ≥ 0.30	" μ≥ 0.30	" μ≥ 0.30
Thermal conductivity	EN 12524	0.25 W/(m-K)	0.25 W/(m·K)	0.25 W/(m·K)	0.25 W/(m-K)	0.25 W/(m·K)

Electrical behaviour - conductive

Body voltage

 $All\ Forbo\ Flooring\ Systems's ales\ organisations\ worldwide\ have\ a\ certified\ Quality\ Management\ System\ in\ accordance\ with\ ISO\ 9001.$ All Forbo Flooring Systems' manufacturing operations have a certified Environmental Management System in accordance with ISO 14001.

The Life Cycle Assessment (LCA) of Forbo Flooring Systems' products is documented in individual Environmental Product Declarations (EPD's) which can be found on all of our websites.

 $\leq$  2 kV

n.a.

 $\leq 1 \times 10^6 \Omega$ 

 $\leq$  2 kV

 $\leq 1 \times 10^9 \, \Omega$ 



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<sup>\*\*</sup> Product also tested to ASTM. Fire ASTM E648: class 1, Smoke ASTM 662: pass

# tessera® CARPETTILES

### Creative freedom and flexibility

Tessera ranges allow you to find solutions for any space, installation size, design requirement, budget and time scale. All ranges in the portfolio will cleverly work together supporting creative freedom and giving ultimate project flexibility, according to the way spaces are to be used in your scheme.



# tessera®

To easily find the perfect carpet design, the Tessera carpet tile portfolio is divided into collection groups:

#### Colour

Plain and striped ranges of neutrals, muted tones and accent highlights designed for broad and varying project requirements, whether this be budget, sustainability, service, quality or colour, all in hard-wearing, level loop constructions.

Basis Pro | Basis Pro Phase | Layout & Outline | Chroma | Create Space 1



#### Design

Contemporary design styling in multi pile height and cut and loop pile constructions. With linking or complementing colours, the Design ranges allow the easy creation of flexible schemes suited for today's workspace.

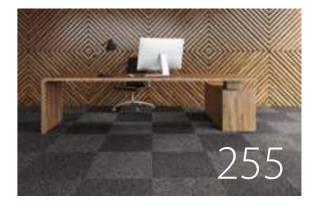
Accord | Harmony | Infused | Cloudscape | Inline |
Diffusion | Topology | Contour | Perspective | Twine



#### Microtuft

A minimalist, timeless and hard-wearing style; the low profile microtuft construction creates the look and feel of flat-woven flooring, but offers all the practical benefits of a carpet tile.

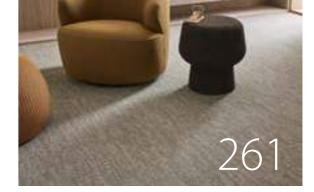
Struktur 1 | Struktur 2



#### evolve+

The ranges from the standard Tessera collections with further improved sustainability criteria come together in the evolve+ series. All ranges in the evolve+ series can be easily identified as having over 75% recycled content and low embodied carbon of less than 2.0 kg CO<sub>2</sub> e/m<sup>2</sup>.

Create Space 1 | Topology | Twine | Chroma





# tessera® colour collections

Plain and striped ranges of neutrals, muted tones and accent highlights designed for broad and varying project requirements, whether this be budget, sustainability, service, quality or colour. Tessera Colour ranges are available in a standard loop pile construction, designed to maintain their appearance in the most demanding heavy traffic installations.

### tessera® basis pro

With colourways covering a wide spectrum of shades at an entry-level price point, Basis Pro is designed in a durable level loop construction for demanding commercial and education installations.



# tessera® basis pro phase

A contemporary transition stripe design, Tessera Basis Pro Phase, with its link to the Basis Pro tile range, brings both versatility and creativity through its tonal and transitional design.



# tessera® layout | outline

A comprehensive choice of modern neutrals and directional highlights, Layout is a contemporary, sophisticated loop pile product. Layout can be colourmatched with Outline, a subtly striped loop pile in the same construction, creating a myriad of fitting combinations.



### tessera® chroma e+

A textured loop pile carpet tile featuring sophisticated and trend led colours, representing contemporary aesthetics, Chroma is the language we use when we communicate colour; and then use it to curate balance and versatility to any space.



### tessera® create space 1e+

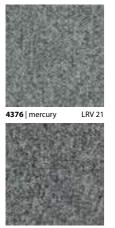
A low profile loop pile, constructed using 100% regenerated solution dyed ECONYL® nylon, yielding an exceptionally high recycled content. Create Space 1 is available in a warm Scandinavian influenced colour palette. Create Space 1 is part of the evolve+ series – product evolution for enhanced sustainability.



# tessera® basis pro

Basis Pro is the universally selected flooring for a wide range of commercial applications where a reliable, hardwearing textile floor covering is required. Selected for its practical colour choice, availability and durability, Basis Pro is constructed with 100% solution dyed yarn, and is the trusted choice for installations in education, office and other commercial sectors.





Tufted low loop pile carpet tile 50cm x 50cm

5.6mm

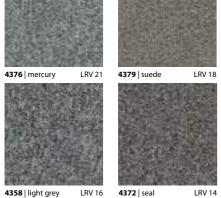
540gsm

Class 33

ISO 10140-3  $\Delta L_W = 25 \text{ dB}$ 

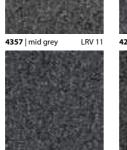
100% Aquafil polyamide 6

32 (5m² per box)



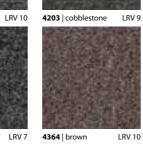






LRV 8 **4351** | jet

**4354** | dark grey









LRV 5 **4122** | night sky



EN 1307

EN 14041 Reaction to fire EN 13501-1 B<sub>ff</sub>-s1, G, NCS

Description

Total thickness

Pile height

Pile weight

Pile composition

Collection size Application

Impact sound reduction

Recycled content

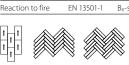
230 Carpet Tiles Carpet Tiles 231

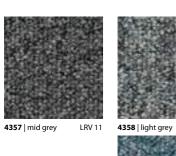
**4132** | arctic green LRV 7 **4352** | navy

# tessera® basis pro phase

With changing working environments comes the need to adapt. Tessera Basis Pro Phase, with its link to Basis Pro plain tile, brings both versatility and creativity through its tonal and transitional design. A contemporary transition stripe design, Tessera Basis Pro Phase planks offers a myriad of design possibilities with its 6 neutral and 6 highlight options. It complements Tessera Basis Pro plain tile colours, opening up numerous affordable design options.

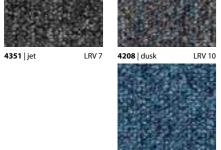
Description	Tufted low le	vel loop carpet tile plank
Dimensions		100cm x 25cm
Total thickness		5.6mm
Pile height		2.6mm
Pile weight		540gsm
Pile composition		100% Aquafil polyamide 6
Dye method		100% solution dyed
Collection size		12 colourways
Application	EN 1307	Class 33
Impact sound reduction	ISO 10140-3	$\Delta L_{W} = 25 \text{ dB}$
Recycled content		62%
€	EN 14041	
Reaction to fire	EN 13501-1	B <sub>fl</sub> -s1, G, NCS







LRV 16









# tessera® layout | outline

 $\Diamond$ 

Featuring an extensive contemporary plain palette together with coordinated striped designs, the Layout and Outline range offer a multitude of creative and inspiring combinations in any flooring scheme.

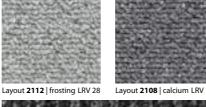
The dynamic colour palette of Layout is hugely versatile featuring a comprehensive choice of modern neutrals in combination with diverse and directional brighter shades. Colours can be used independently or in combination to achieve a myriad of interior styles.

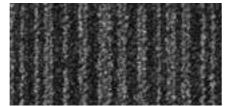
Outline is a subtly textured striped loop pile carpet tile and each colourway is perfectly matched to 2 Layout colours. Combinations of Outline and Layout allow complete freedom of expression, creating connections, highlights and transitions to enhance any style of scheme.

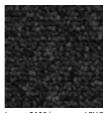


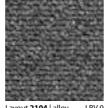


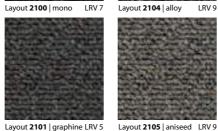
Outline 3102 | soda LRV











Description	Tufted low le	vel loop pile carpet tile
Dimensions		50cm x 50cm
Total thickness		5.8mm
Pile height		2.9mm
Pile weight		580gsm
Pile composition		100% polyamide 6
Dye method		100% solution dyed
Collection size		Layout 32 Outline 8 20 (5m² per box)
Application	EN 1307	Class 33
mpact sound reduction	ISO 10140-3	$\Delta L_W = 27 \text{ dB}$
Recycled content		61%
CE	EN 14041	

Reaction to fire	EN 13501-1 B <sub>fl</sub> -s1, G, NCS
Layout	
Outline  1 → 1 → 1	



Full technical specifications are available at www.forbo-flooring.com Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect.

# tessera® layout | outline

Following on from the success of our Tessera Layout and Outline carpet tile collection, the Layout and Outline planks range also provides a contemporary and co-ordinated colour palette with the added benefit of a plank fromat.

We've introduced a total of 18 carpet tiles in a 100cm x 25cm plank format, which provides the maximum flexibility for creating stunning floor designs. Available in 14 sophisticated and bright colourways, Layout planks are offered in a very versatile palette.

A contemporary two-colour striped pattern, Outline planks combine flexibility with design over 4 engaging colourways.

Contains 61% recycled content by weight.



Description	Tufted low lo	op pile carpet tile
Dimensions		100cm x 25cm
Total thickness		5.8mm
Pile height		2.9mm
Pile weight		580gsm
Pile composition		100% polyamide 6
Dye method		100% solution dyed
Collection size		Layout 14 Outline 4 18 (4.5m² per box)
Application	EN 1307	Class 33
Impact sound reduction	ISO 10140-3	$\Delta L_{W} = 27 \text{ dB}$
Recycled content		61%
C€	EN 14041	
Reaction to fire	EN 13501-1	B <sub>fl</sub> -s, G, NCS



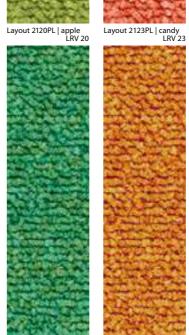


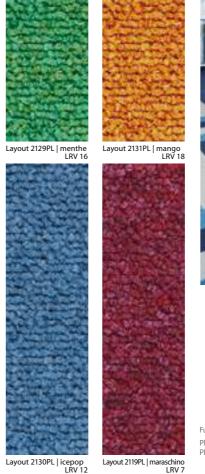








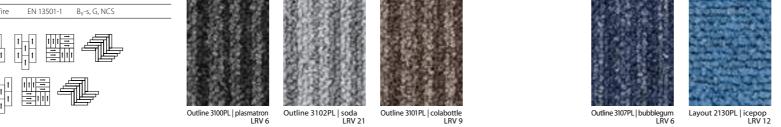








Full technical specifications are available at www.forbo-flooring.com Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect.



#### tessera® chroma e+

curate balance and versatility to any space.

A textured loop pile carpet tile featuring sophisticated and trend led colours, representing contemporary aesthetics, Chroma is the language we use when we communicate colour; and then use it to

Tessera chroma is part of the most sustainable ranges and can be easily identified as being part of the evolve+ series.



Description	Tufted textur	ed loop pile carpet tile
Dimensions		50cm x 50cm
Total thickness		6.4mm
Pile height		3.5mm
Pile weight		750gsm
Pile composition		Polyamide 6
Dye method		100% ECONYL® regenerated polyamide 6Dye
Collection size		24
Application	EN 1307	Class 33
Impact sound reduction	ISO 10140-3	$\Delta L_W = 26 \text{ dB}$
CE	EN 14041	
Reaction to fire	EN 13501-1	B <sub>n</sub> -s1

3601   platinum 3600   castle	LRV 27	3602   chanterelle	LRV 30	Tessera Chroma	a 3628   lake						
3604   elephant	LRV 13		LRV 17	3627   fern	LRV 23	3628   lake	LRV 18	3622   wisteria	LRV 19	3630   almond	LRV 30
3607   mineral	LRV 10	3611   treacle	LRV 8	3613   pasture	LRV 13	3615   nautical	LRV 10	3631   bramble	LRV 11	3632   honeysuckle	LRV 18
3606   tuxedo	LRV 6	3608   quinoa	LRV 9	3629   ivy	LRV 7	3618   torrent	LRV 7	3633   thistle	LRV 7	3634   russet	LRV 10

## tessera® create space 1e+











Create Space 1 has a low carbon footprint of 0.83 CO<sub>2</sub> e/m<sup>2</sup>

50cm x 50cm Total thickness Pile height 2.7mm Pile weight 500gsm Pile composition Dye method 100% solution dved Collection size 18 (5m² per box) Application Class 33

Tufted low level loop pile carpet tile

and a total recycled content of over 75%.

Impact sound reduction  $\Delta L_W = 25 \text{ dB}$ (€ EN 14041 Reaction to fire EN 13501-1 B<sub>fl</sub>-s1

 ↑ ↑
 ↑ →

 ↑ ↑
 ↑ ↑

1801 | feldspar

1800 | ebonite

Description

part of the evolve+ series.

product evolution for enhanced sustainability

LRV 7

LRV 3 1815 | hematite

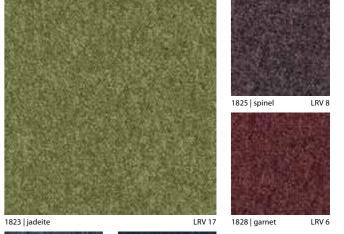
Full technical specifications are available at www.forbo-flooring.com Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect.

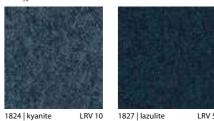
An exceptionally flexible range of 18 commercial colourways, Create Space 1 is suitable for any commercial space, large or small. Styled for today's interiors, Create Space 1 lends itself to single colourway installations, feature area designs and bespoke creative schemes.











# tessera® DESIGN COLLECTIONS

Contemporary design styling with linking or complementing colours, the Design ranges allow the easy creation of flexible schemes suited for today's workspace. Tessera Design ranges are either multi-height loop pile carpet which have distinctive pattern and texture, or cut & loop construction, a hybrid construction that offers all the robustness of a conventional loop pile product, but with superior aesthetics for more luxurious feel.

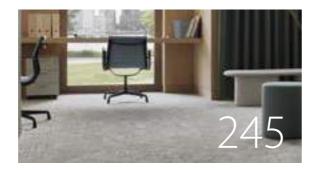
#### tessera® twinee+

Twine celebrates our bond with nature, symbolising the threads that tie us together and the connections we weave within the environment in which we live. A softly striated loop, inspired by the natural organic elements of bark and leaves, Twine is a beautifully balanced pattern with a naturally influenced colour palette.



## tessera® topologye+

A combination of geometric elements and organic structure, together with a naturally inspired palette, Topology offers both design and flexibility, enhancing any installation. Topology is part of the evolve+ series – product evolution for enhanced sustainability.



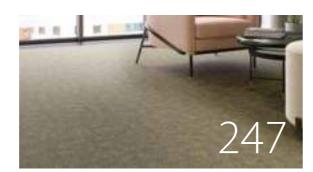
#### tessera® accord

A harmonious, contemporary geometric, Tessera Accord comprises of naturally intersecting lines which collaborate to create one, universally appealing all over design with a 'broadloom' style appearance.



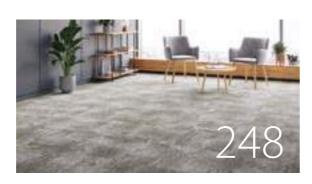
### tessera® harmony

A soft and balanced design, giving a sense of agreement and control, Tessera Harmony, in an organic small format patterning, promotes a calming, more productive workspace or education environment.



#### tessera® infused

A unique fusion of naturally inspired elements, Infused combines soft organic patterning with natural structures designed to encourage collaboration and well-being in any scheme.



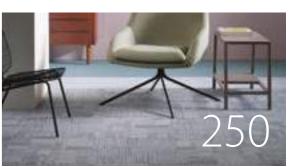
## tessera® cloudscape

Gentle organic styling, the Cloudscape range's tonal colourways are inspired from the skies above us, bringing the outside into the built environment.



#### tessera® inline

A geometric structure with intermittent linearity in subtle contemporary shades. Inline coordinates perfectly with other Tessera ranges, especially with Layout & Outline carpet tiles.



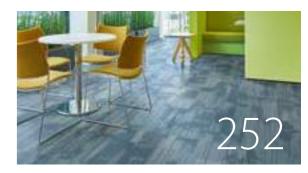
### tessera® diffusion

Diffusion is a flowing geometric design in a multi-height loop pile construction, reflecting an evolution towards softer, more organic geometry. The fractal shapes fade in and out, creating appealing floor spaces.



#### tessera® contour

Contour takes influence from lines in architecture which are relieved by softer, more natural cut pile elements. This cut & loop range offers a geometric framework in a palette of naturally inspired colours.



### tessera® perspective

Perspective uses cut & loop design technology creating a blend of surface textures across an etched design, giving an opulent feel and creating a rich all-over visual which subtly changes from differing perspectives within any interior.



# **tessera**® twine e+

Twine celebrates our bond with nature, symbolising the threads that tie us together and the connections we weave within the environment in which we live. A softly striated loop, inspired by the natural organic elements of bark and leaves, Twine is a beautifully balanced pattern with a naturally influenced colour palette.

Tessera Twine is part of the most sustainable ranges and can be easily identified as being part of the evolve+ series.



Tufted multi-	pile height loop carpet tile
	50cm x 50cm
	6.4mm
	3.5mm
	700gsm
	Thrive® matter by Universal Fibers®. 100% solution dyed nylon 6 with 90% recycled content
	100% solution dyed
	12
EN 1307	Class 33
ISO 10140-3	$\Delta L_W = 27 \text{ dB}$
EN 14041	
EN 13501-1	B <sub>fl</sub> -s1
	EN 1307 ISO 10140-3 EN 14041







# tessera® topologye+

The mathematical theory of Tessera Topology is the inspiration behind a collection that can adapt to any office space. With a combination of geometric elements and organic structure it offers flexibility in a range of colours inspired by a natural palette.

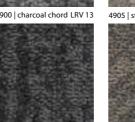


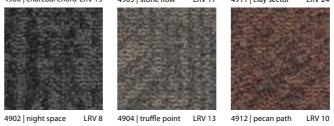
Tessera Topology is part of evolve+ which easily identifies Tessera ranges which have further improved sustainability including high recycles content of over 75% and reduced carbon of below 1.5kg











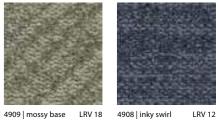












Description Tufted multi-pile height loop carpet tile		
Dimensions		50cm x 50cm
Total thickness		6.4mm
Pile height		3.5mm
Pile weight (after sh	earing)	700gsm
Pile composition		Thrive® matter by Universal Fibers®. 100% solution dyed nylon 6 with 90% recycled content
Dye method		100% solution dyed
Collection size		13 (4m² per box)
Application	EN 1307	Class 33
mpact sound eduction	ISO 10140-3	$\Delta L_{W} = 27 \text{ dB}$
Recycled content		75%
C€	EN 14041	
Poaction to fire	ENI 12501 1	D c1

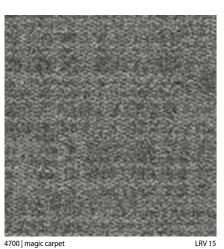


Full technical specifications are available at www.forbo-flooring.com  $\,$ Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect.

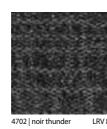
### tessera® accord

A natural intersecting striated design, Accord is available in 12 colourways, each designed to blend tonally with each other, as well as match closely with other ranges from the Tessera portfolio.

Accord joins Infused and Harmony as part of the Union collection; a series designed to help address the needs of modern commercial design. Each range in the Union Collection shares linking yarn colours, tones and usable design styles to expand creative possibilities; forming balanced, calming and more productive workspace environments.















ALCOHOLD STATE			9,3500
4710   clover leaf	LRV 21	4711   aqua med	LRV 10
Description	Tufted mul	ti-pile height loop carp	oet tile
Dimensions		50cm x 50cm	
Total thickness		6.4mm	

Total thickness		6.4mm
Pile height		3mm
Pile weight		605gsm
Pile composition		Polyamide 6
Dye method		100% solution dyed
Collection size		12 (4m² per box)
Application	EN 1307	Class 33
Impact sound reduction	ISO 10140-3	$\Delta L_W = 24 \text{ dB}$
Recycled content		61%
CE	EN 14041	
Reaction to fire	EN 13501-1	C <sub>fl</sub> -s1, G, NCS



## tessera® harmony

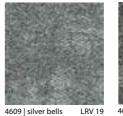
A calming, organic design, Harmony is available in 12 warm colourways, designed to blend tonally with each other, as well as match closely with other ranges from the Tessera portfolio.

Harmony joins Infused and Accord as part of the Union collection; a series designed to help address the needs of modern commercial design. Each range in the Union Collection shares linking yarn colours, tones and usable design styles to expand creative possibilities; forming balanced, calming and more productive workspace environments.

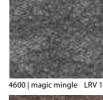
4604 | linen weft

LRV 22





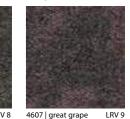
4606 | coffee mocha LRV 13 4605 | tea rose





LRV 12









Description	Tufted multi-pile height loop carpet tile		
Dimensions	50cm x 50cm		
Total thickness		6.3mm	
Pile height		3.4mm	
Pile weight		720gsm	
Pile composition		Polyamide 6	
Dye method		100% solution dyed	
Collection size		12 (4m² per box)	
Application	EN 1307	Class 33	
Impact sound reduction	ISO 10140-3	$\Delta L_{W} = 25 \text{ dB}$	
Recycled content		76%	
C€	EN 14041		
Reaction to fire	EN 13501-1	C <sub>ff</sub> -s1, G, NCS	



nony **4601** | morning song

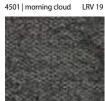


# tessera® cloudscape

Inspired by the elements and designed to work effortlessly within commercial interiors, Tessera Infused is available in 12 colourways which blend easily with interior schemes as well as other ranges from the Tessera portfolio.

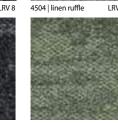
Infused joins Harmony and Accord as part of the Union collection; a series designed to help address the needs of modern commercial design. Each range in the Union Collection shares linking yarn colours, tones and usable design styles to expand creative possibilities; forming balanced, calming and more productive workspace environments.

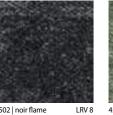




4500 | magic mood











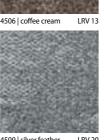


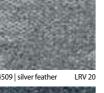












4505 | coral dream



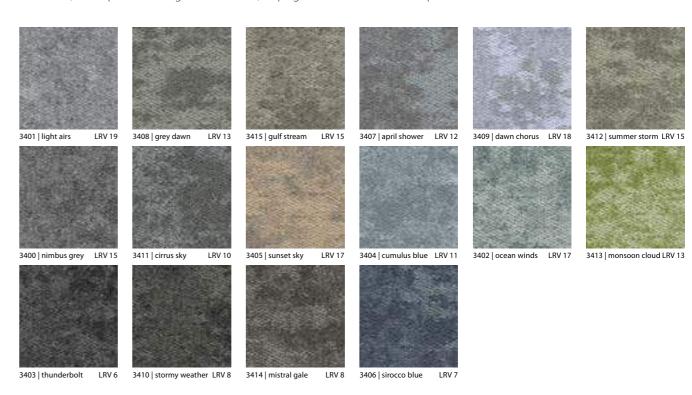
4511 | idyllic air

Description	Tufted multi-pile height loop carpet tile		
Dimensions		50cm x 50cm	
Total thickness		6.7mm	
Pile height		3.6mm	
Pile weight		720gsm	
Pile composition		Polyamide 6	
Dye method		100% solution dyed	
Collection size		12 (4m² per box)	
Application	EN 1307	Class 33	
Impact sound reduction	ISO 10140-3	$\Delta L_W = 26 \text{ dB}$	
Recycled content		60%	
C€	EN 14041		
Reaction to fire	EN 13501-1	B <sub>fl</sub> -s1, G, NCS	

4507 | pickled spice LRV 14



Tessera Cloudscape loop pile carpet tiles offer a tonal progression of colours ranging from dark to very pale, ideal for a wide range of applications and LRV requirements. In today's crowded urban environment we often risk losing touch with nature. Our only connection being the sky above us. Tessera Cloudscape is inspired by the constantly changing vista of cloud formations and the rich spectrum of light and colour, which provide a bridge to the outside, helping us to reconnect. Cloudscape can be fitted non-directional or monolithic



carpet tile
dyed
ox)





ssera Diffusion **2002** | paradigm shift

LRV 13

### tessera® inline

Featuring a contemporary yet concise palette of 11 useable colourways, Inline combines soft geometric structure with intermittent linearity. The strong use of differential texture creates a natural, randomised appearance enabling monolithic installation. Tessera Inline can also be co-ordinated with Allura Flex loose lay LVTs or other Forbo products to add elements of colour, interest and value to a variety of interior schemes.

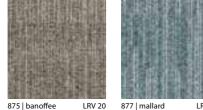






LRV 15 874 | tiramisu

LRV 23



LRV 8 876 | celestial





BUCKSON BERN		
	Total thickness	
	Pile height	
	Pile weight	
<b>FORMAR</b>	Pile composition	
LRV 25	Dye method	
	Collection size	
	Application	EN
	Impact sound reduction	ISO
	Recycled content	
10	C€	EN
The state	Reaction to fire	EN
		<b>→</b>
	Full technical speci	ificati

Description

nical specifications are available at www.forbo-flooring.com Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect.

EN 14041

EN 13501-1 B<sub>fl</sub>-s1

Tufted multi-pile height loop carpet tile

50cm x 50cm 6.5mm 3.9mm 605gsm 100% polyamide 6

100% solution dyed 11 (4m² per box)

Class 33 ISO 10140-3  $\Delta L_W = 25 \text{ dB}$ 

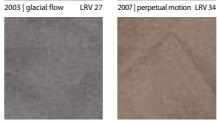
#### tessera® diffusion

Diffusion reflects an evolution towards softer more organic geometry observed in nature. Inspired by crystalline structures, the fractal shapes fade in and out creating appealing contemporary floor spaces.





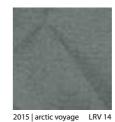














2008 | forest trail

2000   space quest	LRV 4	2004   pivotal moment LRV 8
Description	Tufted multi	pile height loop carpet tile
Dimensions		50cm x 50cm
Total thickness		6.5mm
Pile height		3.7mm
Pile weight		570gsm
Pile composition		Refresh™ by Universal Fibers™ 100% polyamide 6.6
Dye method		100% solution dyed
Collection size		10 (4m² per box)
Application	EN 1307	Class 33
Impact sound reduction	ISO 10140-3	$\Delta L_W = 22 \text{ dB}$

Application	EN 1307	Class 33
mpact sound eduction	ISO 10140-3	$\Delta L_W = 22 \text{ dB}$
Recycled content		66%
(€	EN 14041	
	EN 10501 1	D 1



Full technical specifications are available at www.forbo-flooring.com Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect.

872 | onyx LRV 8 870 | molasses LRV 6

880 | nucleus

873 | tungsten

## tessera® perspective

Influenced by lines in architecture and relieved by softer more natural elements, Contour offers a geometric framework across a palette of 13 naturally inspired colourways.

The cut and loop pile construction provides the gentle, striated form and with 66% recycled content, Contour also offers a low environmental impact. The yarn is solution dyed Refresh™ by Universal fibres ensuring premium quality and improved cleanability and longevity.







1903 | white spruce LRV 32 1913 | fresh leaves



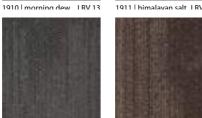




LRV 18









Description	Tufted cut and loop pile carpet tile	
Dimensions		50cm x 50cm
Total thickness		6.3mm
Pile height		3.5mm
Pile weight (after sh	nearing)	580gsm
Pile composition		Refresh™ by Universal Fibers™ 100% polyamide 6.6
Dye method		100% solution dyed
Collection size		13 (4m² per box)
Application	EN 1307	Class 33
Impact sound reduction	ISO 10140-3	$\Delta L_W = 25 \text{ dB}$
Recycled content		66%
CE	EN 14041	
Reaction to fire	EN 13501-1	B <sub>n</sub> -s1

Full technical specifications are available at www.forbo-flooring.com Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect.



1904 | lava core

Non-directional



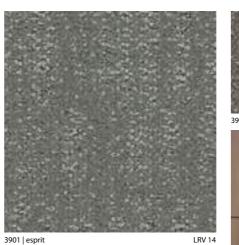
LRV 2 1907 | deep loch





Half drop

A patterned cut & loop carpet tile, creating a luxurious, opulent surface texture. Perspective creates a timeless surface visual adding warmth and subtile interest to any interior space.



Tufted cut and loop pile carpet tile

670gsm

Class 33

 $\Delta L_{w} = 25 \text{ dB}$ 

B<sub>fl</sub>-s1, G, NCS

ISO 10140-3

EN 13501-1

14 (4m<sup>2</sup> per box)

Description

Total thickness Pile height Pile weight

Pile composition Dye method

Collection size

Impact sound reduction

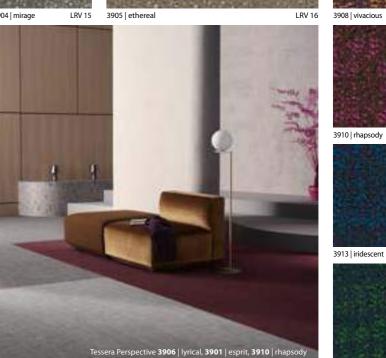
Reaction to fire

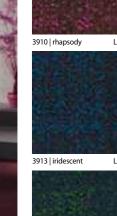
3902 | fantasy

Application

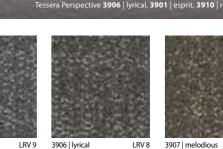
CE

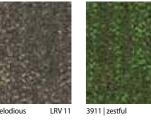






3912 | mystique





3906 | lyrical

LRV 2 3903 | illusion

Full technical specifications are available at www.forbo-flooring.com Please note: Digital representations may vary from the actual product.

Please order a sample to see the full effect.



# tessera® microtuft collections

A minimalist, timeless and hard-wearing style; the low profile microtuft construction creates the look and feel of flat-woven flooring, but offers all the practical, durable and environmental benefits of a carpet tile.

### tessera® struktur 1

Struktur 1 is a plain microtuft range, available in beautiful neutrals and complemented by warm accent tones, allowing elements of colour to be woven into flooring schemes.



#### tessera® struktur 2 linear

Struktur 2 Linear is a tonal stripe in a low profile microtuft construction. Available in a range of neutral stripe options and sharing colours from the Struktur 1 range, this contemporary and subtle linear design can be used on its own or in combination to create elegant, pared back schemes.

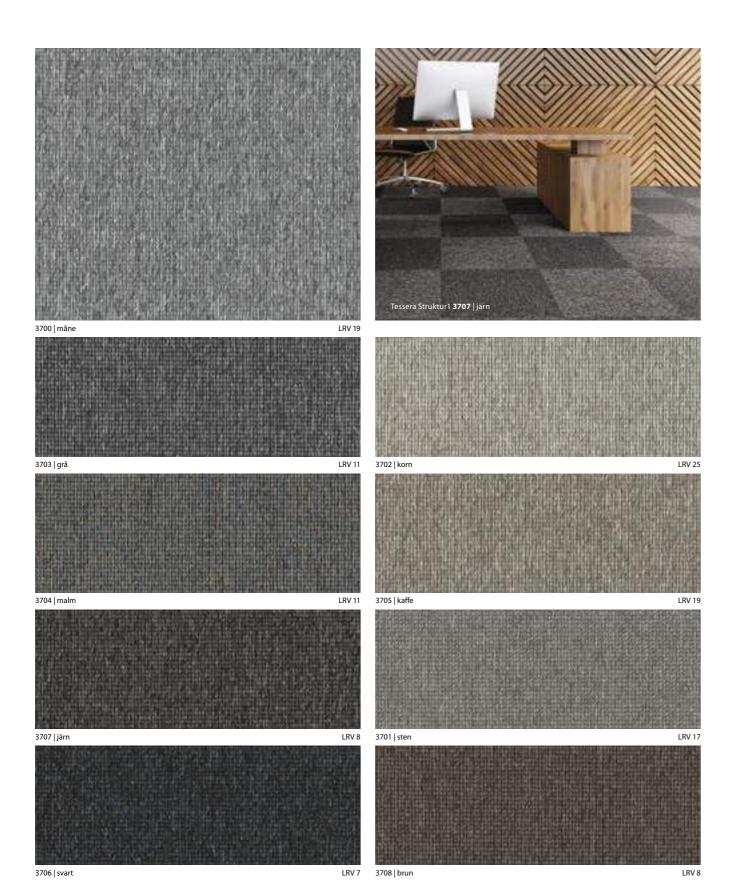


The low profile of Microtuft carpet tiles does mean that visible edges are a characteristic of this style of carpet tile construction. Extra care should be taken during installation to ensure an optimal finish and to minimise the appearance of visible edges.

### tessera® struktur 1



Every so often we need to pause, reflect, take a moment to focus on the important things. We need to find time to re-establish our balance and appreciate the value and integrity of a simpler, less cluttered existence. In Tessera Struktur 1, we find a familiar sense of wellbeing and equilibrium.





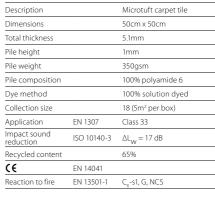














Full technical specifications are available at www.forbo-flooring.com Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect.









-
10

### tessera® struktur 2 linear





Struktur brings a sense of wellbeing and equilibrium, a solid foundation but also a platform for growth. As circumstances change there can be a need to recalibrate, take a fresh view adding flexibility and interest whilst still holding true to our shared values. A subtly textured, tonal stripe, Struktur 2 Linear creates warmth and interest to flooring schemes. Available in 6 neutral stripe options, Struktur 2 Linear can be used on its own, or in combination with Struktur 1 to create subtle design highlights, interest and understated elegance. Use together with other Forbo flooring products to create beautiful installations suitable for any scheme.





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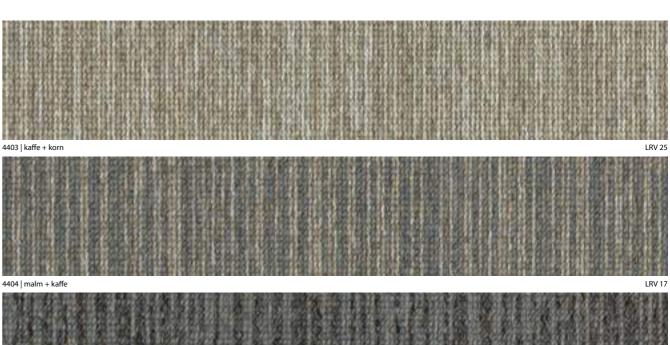
4402 | svart + järn LRV 5



Description		Microtuft carpet tile
Dimensions		50cm x 50cm
Total thickness		5.1mm
Pile height		1mm
Pile weight		350gsm
Pile composition		100% polyamide 6
Dye method		100% solution dyed
Collection size		6 (5m² per box)
mpact sound eduction	ISO 10140-3	$\Delta L_W = 17 \text{ dB}$
Recycled content		65%
CE	EN 14041	
Reaction to fire	EN 13501-1	B <sub>n</sub> -s1, G, NCS



Full technical specifications are available at www.forbo-flooring.com Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect.



258 Carpet Tiles Carpet Tiles

4405 | järn + malm



# tessera® evolve+ series

The ranges from the standard Tessera collections with further improved sustainability criteria come together in the evolve+ series. All ranges in the evolve+ series can be easily identified as having over 75% recycled content and low embodied carbon of less than 2kg CO<sub>2</sub>e/m<sup>2</sup> (A1-A3), all independently verified and without offsetting.



(CO<sub>2</sub>) Less than 2 kg CO<sub>2</sub> e/m<sup>2</sup> of embodied carbon (A1-A3)



More than 75% recycled content

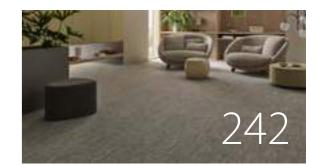


100% renewable energy

To see the full range per collection visit the indicated page

#### tessera® twine e+

Twine celebrates our bond with nature, symbolising the threads that tie us together and the connections we weave within the environment in which we live. A softly striated loop, inspired by the natural organic elements of bark and leaves, Twine is a beautifully balanced pattern with a naturally influenced colour palette.



### tessera® topologye+

A combination of geometric elements and organic structure, together with a naturally inspired palette, Topology offers both design and flexibility, enhancing any installation.



#### tessera® chroma e+

An opulent loop pile, giving an attractive, highly textured broadloom appearance. The modern colourways and broadloom texture link beautifully with the Tessera Design ranges, creating increased design flexibility and freedom.



## tessera® create space 1e+

A low profile loop pile, constructed using 100% regenerated solution dyed ECONYL® nylon, yielding an exceptionally high recycled content. Create Space 1 is available in a warm Scandinavian influenced colour palette.



# needlefelt

#### **Ultimate functionality**

The high quality of Forbo Flooring Needlefelt is based on over 40 years' experience in the manufacture and supply of this hard-wearing flooring. It is available in 3 qualities designed to meet different requirements.



#### **Benefits of Forbo Needlefelt:**

#### **Extremely robust**

- Hard-wearing performance approved in class 33 in accordance with EN 1307.
- GUT seal of approval for "contaminant-tested textile floor coverings."
- Withstands heavy use such as castor chairs in offices or rolling suitcases in airports.

#### Sustainable

- Our needlefelt backing consists of 100% recycled polyester.
- The high production quality ensures a long lifespan and therefore do not need regular replacement.
- Our high quality polyamide fibres are designed to provide extra protection from dirt and soiling, saving on cleaning costs and contributes to a sustainable building.

#### Acoustic

• Noise reduction levels between 20dB and 22dB which means reduced ambient noise, ideal for use in places which require a tranquil atmosphere, such as offices.

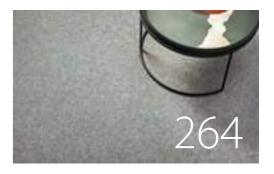
#### **Electrical resistance**

• Enhanced electrical dissipative properties ( $\leq 10^7$  Ohm ( $\Omega$ )) as standard on Forte Sheet and Markant Sheet, giving options suitable for areas sensitive to static electricity such as computer and server rooms.

#### **NEEDLEFELT COLLECTION** AT A GLANCE

#### akzent

The introduction needlefelt sheet quality, Akzent is available in a blend of 80% polyamide and 20% polypropylene fibres, and is designed as a practical, value solution for hard wearing commercial flooring.



#### markant

A high-quality, coarse-texture needlefelt flooring made of 100% polyamide fibres, equipped with all the characteristics required for hard-wearing performance in frequently used places.



### markant graphic city

A modern print "box" design using Markant Sheet as the basis, Markant Graphic City provides an easy and affordable solution to adding design interest to commercial spaces.



#### forte tile

Combining the ease of handling, optimized installation and maintenance benefits of modular flooring, with all of the durability and economic benefits of a needlefelt floor, Forte Tile is available as standard in a select range of 12 colour options.



#### forte

Our premium needlefelt flooring range, offering the maximum feeling of comfort in our heaviest weight. The very dense texture, with more than 3 million needle punches per m², guarantees a combination of attractive looks and hard-wearing performance for use in highly-frequented areas. Forte Sheet is available in all 25 colours, a palette of commercial neutral colours and trend led highlights.





markant



The introduction needlefelt sheet quality, Akzent is available in a blend of 80% polyamide and 20% polypropylene fibres, and is designed as a practical, value solution for hard wearing commercial flooring.

A high-quality, coarse-texture needlefelt flooring made of 100% polyamide fibres, equipped with all the characteristics required for hard-wearing performance in frequently used places.



Roll width		200 cm
Roll length		± 30 meter
Total thickness		5.0mm
Total weight		1000 gsm
Pile composition		100% polyamide
Pile weight		500gsm
Collection size		13
Application	EN 1307	Class 33
Impact sound reduction	ISO 10140-3	$\Delta L_W = 20 \text{ dB}$
Recycled content		50%
C€	EN 14041:2004	
Reaction to fire	EN 13501-1	C <sub>a</sub> -s1, G, NCS





Roll width		200 cm
Roll length		± 30 meter
Total thickness		5.5mm
Total weight		1200 gsm
Pile composition		100% polyamide
Pile weight		600gsm
Collection size		16
Application	EN 1307	Class 33
Impact sound reduction	ISO 10140-3	$\Delta L_W = 21 \text{ dB}$
Recycled content		50%
C€	EN 14041:2004	
Reaction to fire	EN 13501-1	B <sub>ff</sub> -s1, G, NCS



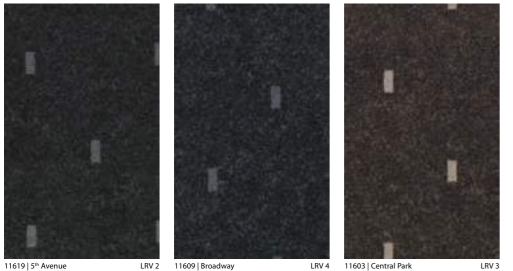
# markant graphic city

0

A modern print "box" design using Markant Sheet as the basis, Markant Graphic City provides an easy and affordable solution to adding design interest to commercial spaces.



Roll width		200 cm
Roll length		± 30 meter
Total thickness		5.5mm
Total weight		1200 gsm
Pile composition		100% polyamide
Pile weight		500gsm
Collection size		4
Application	EN 1307	Class 33
Impact sound reduction	ISO 10140-3	$\Delta L_W = 21 \text{ dB}$
Recycled content		50%
CE	EN 14041:2004	
Reaction to fire	EN 13501-1	B <sub>ff</sub> -s1, G, NCS





### forte tile

Combining the ease of handling, optimized installation and maintenance benefits of modular flooring, with all of the durability and economic benefits of a needlefelt floor, Forte Tile is available as standard in a select range of 12 colour options.



Dimens ions		50cm x 50cm
Pakaging 1 box		16pcs, 4sqm
Total thickness		6.2mm
Total weight		1350gsm
Pile weight		400gsm
Dye method		100% polyamide
Collection size		12
Application	EN 1307	Class 33
Impact sound reduction	ISO 10140-3	$\Delta L_W = 22 \text{ dB}$
Recycled content		63%
C€	EN 14041	
Reaction to fire	EN 13501-1	B <sub>ff</sub> -s1, G, NCS



forte

Our premium needlefelt flooring range, offering the maximum feeling of comfort in our heaviest weight. The very dense texture, with more than 3 million needle punches per m², guarantees a combination of attractive looks and hard-wearing performance for use in highly-frequented areas. Forte Sheet is available in all 25 colours, a palette of commercial neutral colours and trend led highlights.



		sheet
Roll width		200 cm
Roll length		± 30 meter
Total thickness		6.5mm
Total weight		1500 gsm
Pile composition	1	100% polyamide
Pile weight		750gsm
Collection size		25
Application	EN 1307	Class 33
Impact sound reduction	ISO 10140-3	$\Delta L_W = 22 \text{ dB}$
Recycled content		46%
CE	EN 14041:200	4
Reaction to fire	EN 13501-1	B <sub>fl</sub> -s1, G, NCS

96000   smoke * LRV	/ 16 96010   quartz	* LRV 21	96003   sand	LRV 26	96007   glacier	LRV 14
96001   silver LR	V 8 96002   granite	* LRV 14	96013   taupe	LRV 20	96027   storm *	LRV 8
96009   charcoal * LR	V 7 96012   nickel *	LRV 9	96005   desert	LRV 9	96017   marine *	LRV 8
	*					



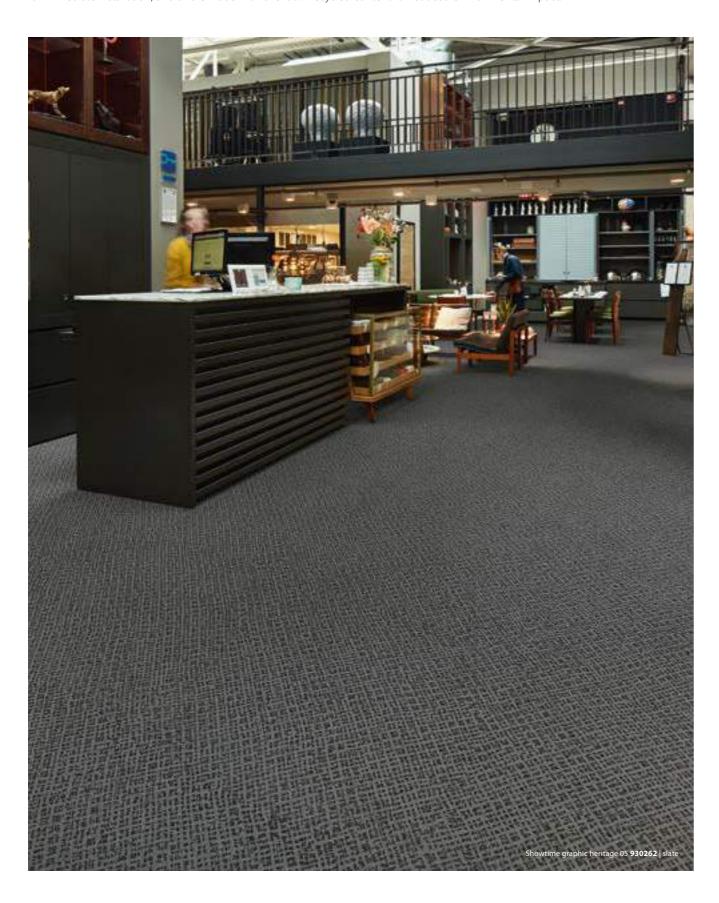
\* Also available in tiles

\* Also available in tiles Carpet Tiles 269

96069 | black

### showtime®

The Showtime collection has been tailored to meet the demanding needs of the hotel and leisure sector. The specially developed needlefelt construction combines performance, comfort, ease of maintenance and improved acoustic performance, whilst the colour palette with co-ordinating print options complement todays hospitality interiors. All 17 colours and 20 co-ordinating graphic options in 5 designs are readily available for immediate installation, and all are made with over 50% recycled content for reduced environmental impact.



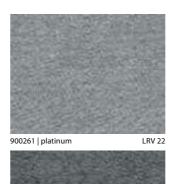
### **showtime**<sup>®</sup> colour



Made using polyamide fibres, 17 options in neutrals and tonal accents make up the unique Showtime colour palette; designed to harmonise with today's hospitality interior schemes.

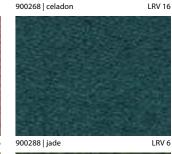


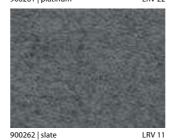
Roll width		200 cm
Roll length		± 40 meter
Total thickness	-	4.9mm
Total weight		1150 gsm
Pile composition		100% polyamide
Pile weight		280gsm
Collection size		17
Application	EN 1307	Class 32
Impact sound reduction	ISO 10140-3	$\Delta L_W = 20 \text{ dB}$
Recycled content		60%
C€	EN 14041:2004	
Reaction to fire	EN 13501-1	C <sub>fl</sub> -s1, G, NCS



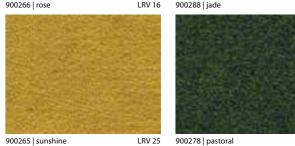


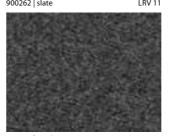








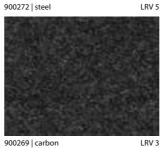


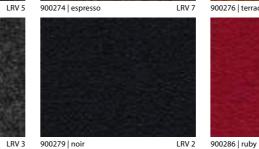




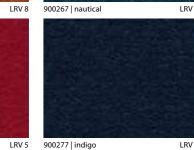












# **showtime**<sup>®</sup> graphic

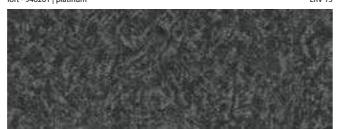
5 tonal graphics, designed to complement hospitality styles, make up Showtime Graphic, and each are readily available in a selection of Showtime base colours, making 20 graphic options available for immediate installation.

















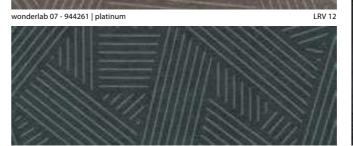


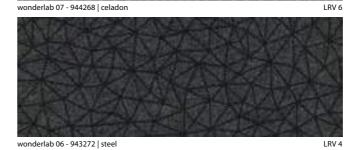


RV 4	loft - 946267   nautical	LRV 3
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X.	110万岁的最初的170000	
	<b>电影型 医腹膜炎 医水流电池</b>	
05	E TO SELECT SELECTION	
RV 5	loft - 946286   ruby	LRV 4

Roll width		200 cm
Roll length		± 40 meter
Total thickness		4.9mm
Total weight		1150 gsm
Pile composition		100% polyamide
Pile weight		280gsm
Collection size		20
Application	EN 1307	Class 32
Impact sound reduction	ISO 10140-3	$\Delta L_W = 20 \text{ dB}$
Recycled content		60%
C€	EN 14041:2004	
Reaction to fire	FN 13501-1	Co-st G NCS



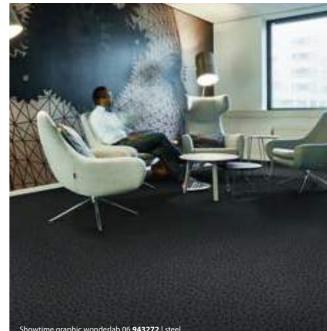


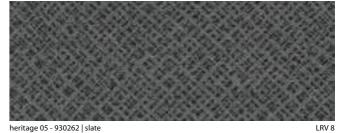


















LRV 4 heritage 05 - 930286 | ruby LR

#### FLOCKED FLOORING IN SHEET, TILE AND PLANK

Flotex is a floor covering that looks and feels like a carpet without any of the drawbacks of a textile floor covering. It has a smooth, velour like surface that is comfortable to walk on and warm underfoot, with excellent slip resistant and acoustic properties.

#### flotex<sup>®</sup> colour

Choice is about possibilities, and choice in design starts with colour. Colour can communicate a message without words, it evokes emotions, creates associations and has the power to effect the whole mood and feel of an environment. Colour is personal and conveys our feelings and values, it is a fundamental part of our freedom to choose. All flotex colour items are available as sheet and tile.



#### **flotex**® advance

The Flotex Advance collection features 2 new designs, Latitude and Code, both designed specifically to create a contemporary feel within any space. These designs offer a versatile blend of aesthetics and functionality. All Flotex advance items are available as sheet and tile.



#### **flotex**<sup>®</sup> naturals

This special range of digitally printed Flotex delivers the appearance of a real wood floor but with improved acoustics and reduced maintenance costs. All Flotex naturals items are available as sheet.



# Flotex, more than any of our products, fulfils our ambition to contribute to creating better indoor environments by committing to the health and well-being of all individuals living and working in indoor spaces. Flotex achieves this through excellent hygiene and sound absorbing qualities, phthalate-free products, the certification by Allergy UK for the positive effects it has on allergy sufferers, and a wide range of stimulating designs and sympathetic colours which can create inspiring interiors.



### flotex<sup>®</sup> planks

The performance attributes of Flotex along with the design versatility of the Plank collection, make these modular floor coverings ideal for use in workspaces as well as high traffic areas such as call centres, hotels and transport hubs.



### flotex® created by

We have been very privileged to team up with some amazing designers. Many have found inspiration from our advanced production methods which in many cases, allow high definition digital printing, enabling the designers to achieve an exact translation of their design vision. All Flotex naturals items are available as sheet.



LOCKED

274 Flocked Flooring 275

# **flotex**®



276 Flocked Flooring 277



#### **flotex**<sup>®</sup> colour metro | penang | calgary

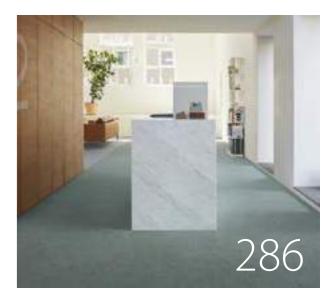
Three vesatile and fresh designs make up the Flotex Colour collection: Metro, Calgary and Penang. Together they offer a range of 61 unique colourways. All are available in sheet and tile.



### **flotex**® advance

latitude | code

The Flotex Advance collection features 2 designs, Latitude and Code, both designed specifically to create a contemporary feel within any space. These designs offer a versatile blend of aesthetics and functionality. All Flotex advance items are available as sheet and tile. The Flotex advance sheet items have a Flotex Next backing which means it can be installed as loose lay.



### **flotex**<sup>®</sup> naturals

This special range of digitally printed Flotex delivers the appearance of a real wood floor but with improved acoustics and reduced maintenance costs. Available in sheet.



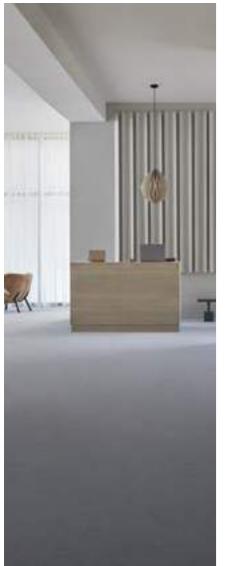
278 Flocked Flooring Flocked Flooring 279

### **flotex**<sup>®</sup> colour

### **flotex**<sup>®</sup> colour metro | penang | calgary













metro s246005 | nimbus





calgary s290019 | carbon

 calgary | carbon
 LRV 18%
 calgary | cement
 LRV 13%

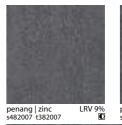
 s290019 t590019
 ☑
 s290012 t590012 p990012 ☑



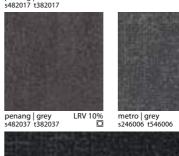


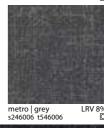
metro | nimbus s246005 t546005



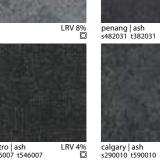












Sheet: Roll width 2m Roll length ≤ 30m Tile: 50cm x 50cm (3m² per box) Dimensions Sheet: 4.3mm Tile: 5.0mm Total thickness ISO 1765 Slip resistance BS 7976-2 (UK Dry - low slip risk SRG pendulum) Wet - low slip risk Application EN-ISO 10874 Class 33 heavy Impact sound reduction EN ISO 717-2 (€ EN 14041 Reaction to fire EN 13501-1 Slip resistance EN 13893 Body voltage ISO 6356 ≤ 2.0 kV



Usage classification

Superior appearance rating

Moderate appearance rating

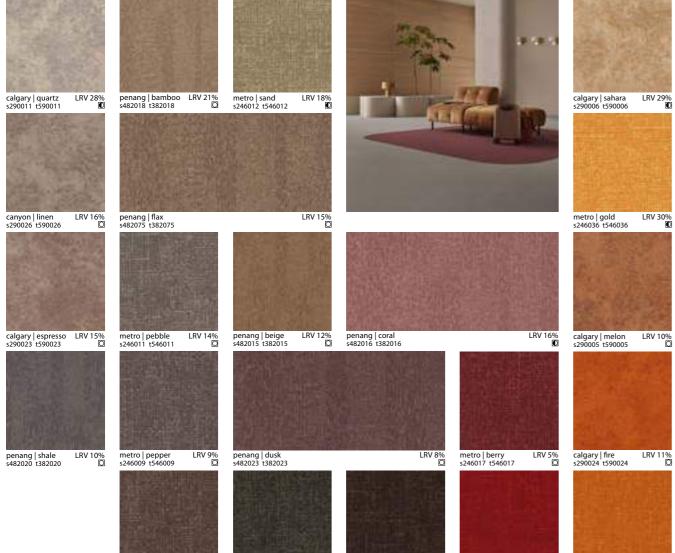
Full technical specifications are available at www.forbo-flooring.com Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect.

### **flotex**<sup>®</sup> colour

#### metro | penang | calgary







Description		Flocked flooring
Dimensions		Sheet: Roll width 2m Roll length ≤ 30m Tile: 50cm x 50cm (3m² per box)
Total thickness	ISO 1765	Sheet: 4.3mm Tile: 5.0mm
Slip resistance	BS 7976-2 (UK SRG pendulum)	Dry - low slip risk Wet - low slip risk
Application	EN-ISO 10874	Class 33 heavy
Impact sound reduction	EN ISO 717-2	Sheet: $\Delta L_w \ge 21 \text{ dB}$ Tile: $\Delta L_w \ge 19 \text{ dB}$
(€	EN 14041	
Reaction to fire	EN 13501-1	B <sub>ff</sub> -s1
Slip resistance	EN 13893	$\mu \ge 0.30$
Body voltage	ISO 6356	≤ 2.0 kV







Full technical specifications are available at www.forbo-flooring.com Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect.

#### **flotex**<sup>®</sup> colour metro | penang | calgary





LRV 4% metro | carbon s246024 t546024

LRV 5% metro | indigo s246001 t546001

#### Usage classification

Superior appearance rating

■ Good appearance rating

Moderate appearance rating

# flotex®

#### FLOTEX NEXT LOOSE LAY SOLUTION



#### Fast flooring solution

The Flotex Next adhesive free flocked flooring combines the incredible performance of Flotex with the benefits of a loose lay installed floor. Not having to use installation adhesive makes Flotex Next very suitable for busy areas: installation time is reduced and there is minimal disruption or lingering adhesive odours. Flotex Next can be walked on immediately after installation.

With Flotex Next only a very short time is needed to prepare the substrate and the installation itself requires a limited number of operations. Only minimal preparation of the subfloor is required and the application of the adhesive and the drying time of the glue do not have to be taken into account. A new floor can be installed with minimal downtime or even without closing the premises.



• can be walked on immediately after installation

• long term benefit of quick removal, replacement and recycling or reuse possibilities

1: nylon 6.6 pile | 2: pile adhesive | 3: fibreglass #1 | 4: fibreglass scrim | 5: compact layer | 6: fibreglass #2 | 7: closed cell PVC backing

#### Flotex Next - how to order

**Product construction** 

The Flotex Next construction is available for our Flotex Naturals, Hospitality & Leisure and Created by sheet collections and for all Flotex sheet items in the Vision library.



Each Flotex item has a colourway number. Add the code NX as a suffix behind the colourway number to specify your required Next construction. The minimum order quantity is 50m<sup>2</sup>.

The Flotex Advance sheet items come standard with Flotex next backing so no minimum order quantity and no addition of a suffix. The Flotex next backing can also be glued if required.

#### **flotex**® advance





284 Flocked Flooring Flocked Flooring 285

# **flotex**® advance

latitude

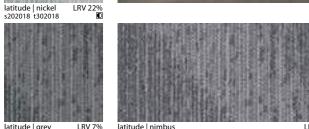






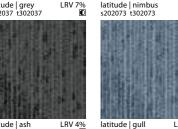




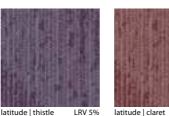












			A STATE OF
latitude   thistle	LRV 5%	latitude   claret	LRV 6%

Description		Flocked flooring
Dimensions		Sheet: Roll width 2m Roll length ≤ 25m Tile: 50cm x 50cm (3m² per box)
Total thickness	ISO 1765	Sheet: 3.9mm Tile: 5.0mm
Slip resistance	BS 7976-2 (UK SRG pendulum)	Dry - low slip risk Wet - low slip risk
Application	EN-ISO 10874	Class 33 heavy
Impact sound reduction	EN ISO 717-2	Sheet: $\Delta Lw \ge 20 \text{ dB}$ Tile: $\Delta Lw \ge 19 \text{ dB}$
CE	EN 14041	
Reaction to fire	EN 13501-1	B <sub>ff</sub> -s1
Slip resistance	EN 13893	µ ≥ 0.30
Body voltage	ISO 6356	≤ 2.0 kV

Full technical specifications are available at www.forbo-flooring.com Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect.

# **flotex**® advance

code





### Usage classification

Superior appearance rating

■ Good appearance rating

Moderate appearance rating

### Flotex Advance sheet with innovative Next backing for loose-lay or glued installation.

Thanks to its Next backing, the Flotex Advance sheet can be effortlessly installed without the need for adhesive, making it a time and cost-saving solution for both new construction and renovation projects.

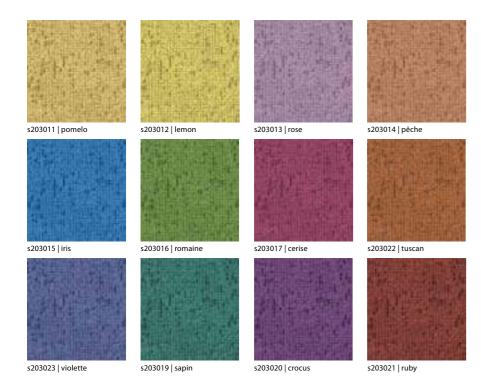
Flotex Advance sheet is also suitable for glued installation.

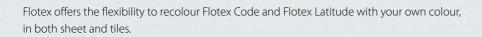
# **flotex**® advance

# 0

# RECOLOURATION OPTIONS

We already created some additional colour possibilities for you to choose from for the Flotex Code design in sheet, so you can order a sample.





- 1. Contact your local customer service to check minimum order quantity
- 2. Choose your colour reference in Pantone, NCS, RAL or material samples
- 3. You receive a sample for approval
- 4. After your approval your custom floor will be produced.

IF YOU WANT A CUSTOM COLOUR FOR YOUR FLOORING, FLOTEX OFFERS FLEXIBILITY IN MEETING THOSE NEEDS

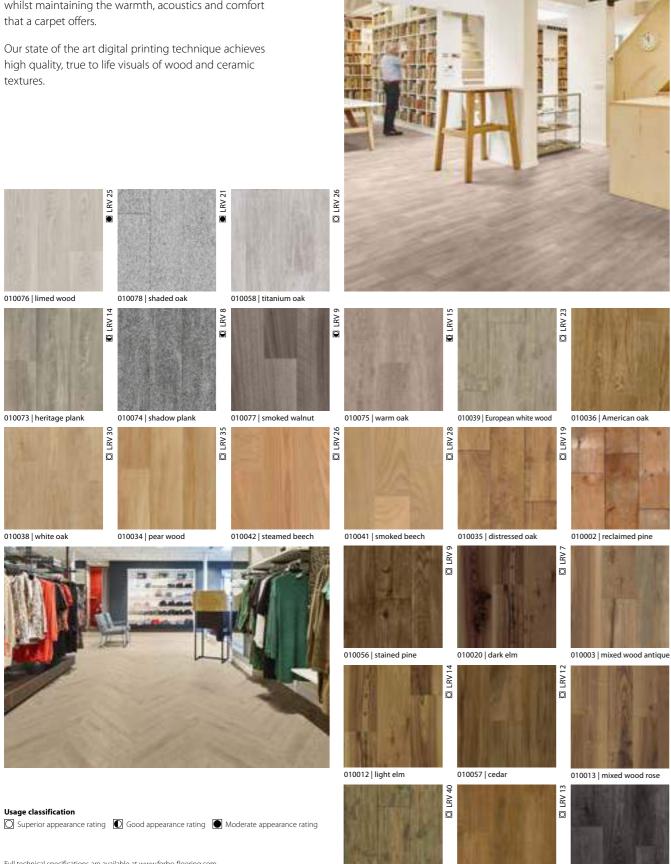




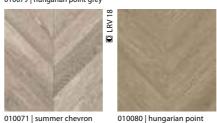
288 Flocked Flooring 289

Our renewed Flotex Vision Naturals range enables you to create the aesthetic of a real wood or ceramics floor, whilst maintaining the warmth, acoustics and comfort

high quality, true to life visuals of wood and ceramic

















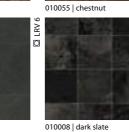
010072 | autumn chevron \* 010051 | lava stone 010052 | welsh slate

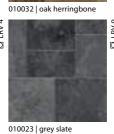
010029 | limestone slate

010047 | limestone pavement 010043 | cornerstone

010045 | farmhouse tile

010050 | salt glaze





010017 | cork amber 010046 | China black

010044 | quarry tile

Flocked flooring Description Roll width 2m Roll length ≤ 30m Total thickness ISO 1765 4.3mm Slip resistance Pendulum test Wet – low slip risk Collection size Application Class 33 heavy Impact sound reduction EN ISO 717-2  $\Delta Lw = 20 \text{ dB}$ € EN 14041 Reaction to fire EN 13501-1 B<sub>fl</sub>-s1 Slip resistance EN 13893 DS: ≥0.30

Body voltage EN ISO 10965 < 2 kV

Full technical specifications are available at www.forbo-flooring.com Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect.

010037 | blackened oak 010033 | English oak 010040 | antique pine

### ombré

Strongly textile, subtly textured and shading from dark to light. The effect is one of deliberate contrasts, as the elements of the design mix with the format of plank. Ombré colours can easily be combined to make beautiful designs or used with their co-ordinating Montage colourways.



### montage

The build-up of textures, with layer upon layer of blending and mixing structures, evolve into a complex pattern that gives Montage an elegant and contemporary feel. It can be used widely on its own or combined with Ombré to create inserts or zones.



### frameweave

Inspired by rich woven fabric and combined with a graphical layout, the result creates both depth and movement as shapes form within the otherwise subtle design. The large choice of colours makes Frameweave a very versatile choice for designing stunning installations.



### converge

Areas of pattern meet, joining at angles, creating different facets which contrast in shade or colour, forming abstract shapes and forms at random. Via their shared elements, all colours co-ordinate making this the perfect design for large areas requiring differentiation.



### refract

A contrasting pattern made of textures formed by light, reflected and refracted across buildings. It has depth, movement and energy. It has been designed to ensure a perfectly random appearance, creating a stunning individual floor without the need for planning.



Flotex fulfils our ambition to contribute to creating better indoor environments by committing to the health and well-being of all individuals living and working in indoor spaces. Flotex achieves this through excellent hygiene and sound absorbing qualities, phthalate-free products, the certification by Allergy UK for the positive effects it has on allergy sufferers, and a wide range of stimulating designs and sympathetic colours which can create inspiring interiors.



### **FLOTEX PLANKS** COLLECTION AT A GLANCE

### triad

Based on the idea of a group of three lines, these geometric forms evolve becoming abstract and random, always familiar but never the same. Highly graphic and sophisticated in its design, the colourways can be combined or used individually, with or without co-ordinating accents.



### box-cross

Subtly changing from a box to a cross, the motif seems to fade in and out creating light and shade that bring contrast and interest. The effect is both stylish and sophisticated, forming a unique visual look that works in both large and small areas.



### seagrass

Organic but linear, naturally inspired and beautifully textured. A classic pattern with colours that can easily be mixed together in a variety of installation methods. Seagrass is versatile and understated, making it suitable for any environment.



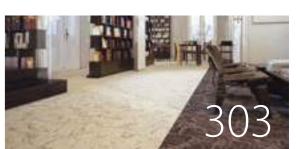
### concrete

Highlights of colour bring new life to this classic, offering a refreshing change to the normal by mixing fun with tradition. Use them on their own, together or with the classic Concrete colourways to design stunning individual floors.



### marble

Classic and chic with an element of fun. To be mixed together or used individually to bring character or just challenge the senses. Marble brings something new, visually familiar yet texturally different, it aims to challenge perceptions and push boundaries.



### wood

Inspired by natural wood, this familiar aesthetic takes on a new versatile guise offering a traditional look in an untraditional format. These wood patterns are beautifully detailed, look good individually and can be combined to create stunning flooring designs.



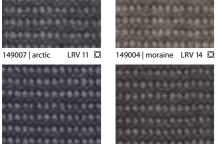
292 Flocked Flooring 293

### ombré

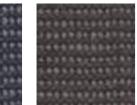
Strongly textile, subtly textured and shading from dark to light. The effect is one of deliberate contrasts, as the elements of the design mix with the format of plank. Ombré colours can easily be combined to make beautiful designs or used with their co-ordinating Montage colourways.







149006 | glacier LRV 11 🖸



149003 | tropic LRV 11





149001 | boreal LRV 15 🖸



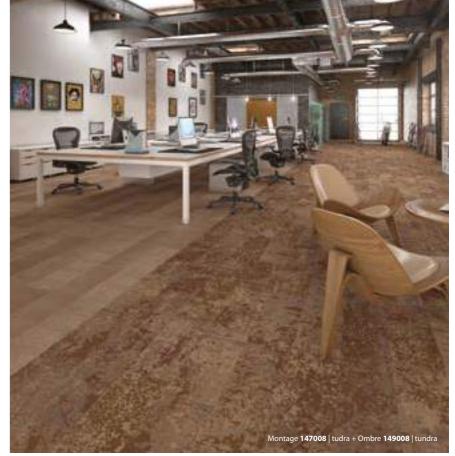
Flocked flooring 100cm x 25cm (2.5m² per box) Slip resistance Collection size Application EN-ISO 10874 Class 33 Impact sound EN ISO 717-2  $\Delta L_w = 19 \text{ dB}$ FN 14041 Reaction to fire EN 13501-1 B<sub>ff</sub>-s1, L, CS Slip resistance EN 13893  $\mu \ge 0.30$ Body voltage ISO 6356  $\leq 2.0 \text{ kV}$ 

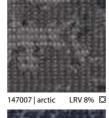
# **flotex**<sup>®</sup> planks

montage

The build-up of textures, with layer upon layer of blending and mixing structures, evolve into a complex pattern that gives Montage an elegant and contemporary feel. It can be used widely on its own or combined with Ombré to create inserts or zones.









147006 | glacier LRV 7% 🖸

Total thickness ISO 1765

Slip resistance EN 13893

Body voltage ISO 6356

Description

Dimensions

Collection size

Impact sound

Application

(€



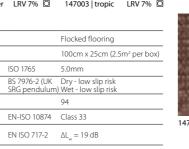
5.0mm

B<sub>fl</sub>-s1, L, CS

 $\mu \ge 0.30$ 

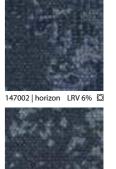
 $\leq 2.0 \; \text{kV}$ 

EN-ISO 10874 Class 33



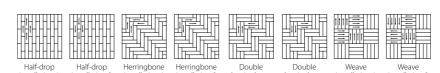






147001 | boreal LRV 9% 🖸

147005 | estuary LRV 8% 🖸



Full technical specifications are available at www.forbo-flooring.com Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect.

### frameweave

Inspired by rich woven fabric and combined with a graphical layout, the result creates both depth and movement as shapes form within the otherwise subtle design. The large choice of colours makes Frameweave a very versatile choice for designing stunning installations.





Description		Flocked flooring
Dimensions		100cm x 25cm (2.5m² per box)
Total thickness	ISO 1765	5.0mm
Slip resistance	BS 7976-2 (UK SRG pendulum	Dry - low slip risk ) Wet - low slip risk
Collection size		94
Application	EN-ISO 10874	Class 33
Impact sound reduction	EN ISO 717-2	$\Delta L_{\rm w} = 19 \text{ dB}$
(€	EN 14041	
Reaction to fire	EN 13501-1	B <sub>fl</sub> -s1, L, CS
Slip resistance	EN 13893	μ ≥ 0.30
Body voltage	ISO 6356	≤ 2.0 kV

Full technical specifications are available at www.forbo-flooring.com Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect.

#### Usage classification

Superior appearance rating

■ Good appearance rating

Moderate appearance rating



LRV 7 🖸

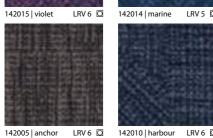
142013 | graphene LRV 4 🖸











142006 | capri



LRV 7

142016 | pine

LRV 9







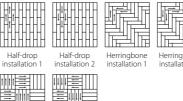
# **flotex**<sup>®</sup> planks

### converge

Areas of pattern meet, joining at angles, creating different facets which contrast in shade or colour, forming abstract shapes and forms at random. Via their shared elements, all colours co-ordinate making this the perfect design for large areas requiring differentiation.

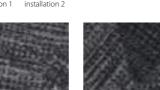


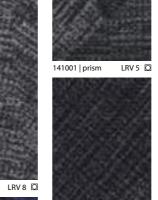
Description		Flocked flooring
Dimensions		100cm x 25cm (2.5m² per box)
Total thickness	ISO 1765	5.0mm
Slip resistance		Dry - low slip risk ) Wet - low slip risk
Collection size		94
Application	EN-ISO 10874	Class 33
Impact sound reduction	EN ISO 717-2	$\Delta L_{\rm w} = 19  \rm dB$
(€	EN 14041	
Reaction to fire	EN 13501-1	B <sub>ff</sub> -s1, L, CS
Slip resistance	EN 13893	μ≥ 0.30
Body voltage	ISO 6356	≤ 2.0 kV

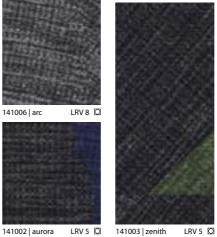




141006 | arc











Converge 141001 | prism + 141005 | radiant + 141006 | arc Full technical specifications are available at

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect.

#### Usage classification

Superior appearance rating

■ Good appearance rating

Moderate appearance rating

### refract

A contrasting pattern made of textures formed by light, reflected and refracted across buildings. It has depth, movement and energy. It has been designed to ensure a perfectly random appearance, creating a stunning individual floor without the need for planning.





137004 | quartz LRV 5 🖸



298 Flocked Flooring



LRV 5



Flocked flooring

5.0mm BS 7976-2 (UK Dry - low slip risk SRG pendulum) Wet - low slip ris

≤ 2.0 kV

EN-ISO 10874 Class 33

Impact sound reduction EN ISO 717-2 ΔLw = 19 dB EN 14041

100cm x 25cm (2.5m² per box)

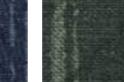
Description

Dimensions

Collection size Application

Total thickness ISO 1765

Reaction to fire EN 13501-1 Slip resistance EN 13893 Body voltage ISO 6356



137006 | malachite LRV 8 🖸

137002 | firoza LRV 6 🖸

137003 | sapphire LRV 5 🖸



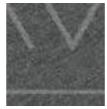
refract 137002 | firoza

■ Good appearance rating

Moderate appearance rating

# **flotex**<sup>®</sup> planks

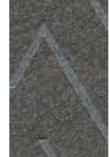
Based on the idea of a group of three lines, these geometric forms evolve becoming abstract and random, always familiar but never the same. Highly graphic and sophisticated in its design, the colourways can be combined or used individually,

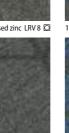




131015 | stone LRV 18 🖸









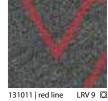






131014 | amber line LRV 8

triad 131003 | green + 131005 | platium + 131007 | steel + 131013



Plank size

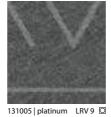
131001 | red

Flocked flooring Description 100cm x 25cm (2.5m² per box) Dimensions Total thickness ISO 1765 5.0mm

Slip resistance	SRG pendulum) Wet - low slip risk	
Collection size		94
Application	EN-ISO 10874	Class 33
Impact sound reduction	EN ISO 717-2	$\Delta L_{w} = 19 \text{ dB}$
(E	EN 14041	
Reaction to fire	EN 13501-1	B <sub>fl</sub> -s1, L, CS
Slip resistance	EN 13893	$\mu \ge 0.30$
Body voltage	ISO 6356	≤ 2.0 kV

triad

with or without co-ordinating accents.

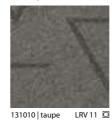


131007 | steel

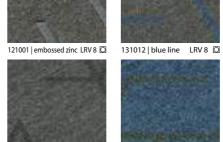
131008 | shadow LRV 6 🖸

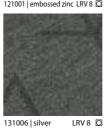
131017 | anthracite LRV 5













Flocked Flooring 299

### box-cross

Subtly changing from a box to a cross, the motif seems to fade in and out creating light and shade that bring contrast and interest. The effect is both stylish and sophisticated, forming a unique visual look that works in both large and small areas.

Plank size 100 x 25 cm

Description		Flocked flooring
Dimensions		100cm x 25cm (2.5m² per box)
Total thickness	ISO 1765	5.0mm
Slip resistance		Dry - low slip risk Wet - low slip risk
Collection size		94
Application	EN-ISO 10874	Class 33
Impact sound reduction	EN ISO 717-2	$\Delta L_{\rm w} = 19  \text{dB}$
CE	EN 14041	
Reaction to fire	EN 13501-1	B <sub>fl</sub> -s1, L, CS
Slip resistance	EN 13893	µ ≥ 0.30
Body voltage	ISO 6356	≤ 2.0 kV

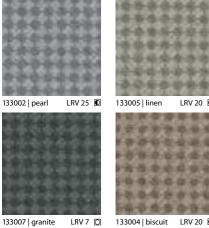


#### Usage classification

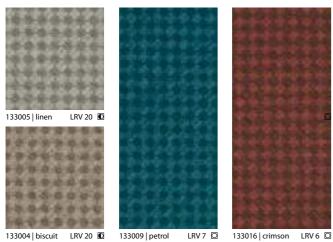
Superior appearance rating

■ Good appearance rating

Moderate appearance rating









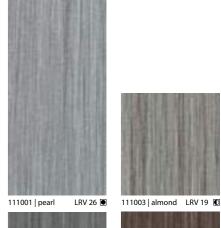
# LRV 7 🖸 133008 | blueberry LRV 4 🖸

# **flotex**<sup>®</sup> planks

### seagrass

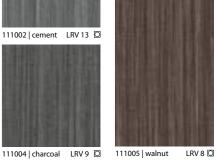
Organic but linear, naturally inspired and beautifully textured. A classic pattern with colours that can easily be mixed together in a variety of installation methods. Seagrass is versatile and understated, making it suitable for any environment.











Plank size 100 x 25 cm

111006 | liquorice LRV 5

Description		Flocked flooring
Dimensions		100cm x 25cm (2.5m² per box)
Total thickness	ISO 1765	5.0mm
Slip resistance	BS 7976-2 (UK SRG pendulum	Dry - low slip risk n) Wet - low slip risk
Collection size		94
Application	EN-ISO 10874	Class 33
Impact sound reduction	EN ISO 717-2	$\Delta L_{w} = 19 \text{ dB}$
(€	EN 14041	
Reaction to fire	EN 13501-1	B <sub>fl</sub> -s1, L, CS
Slip resistance	EN 13893	μ≥ 0.30
Body voltage	ISO 6356	≤ 2.0 kV

Half-drop installation 1	Half-drop installation 2	Herringbone installation 1	Herringbone installation 2
Double herringbone	Double herringbone installation 2	Weave installation 1	Weave installation 2

#### Usage classification

Superior appearance rating

■ Good appearance rating

Moderate appearance rating

Full technical specifications are available at

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect.



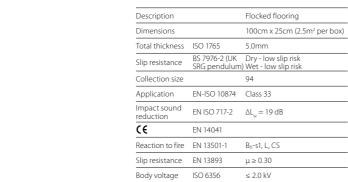
### concrete

139001 | cloud LRV 18 🖸

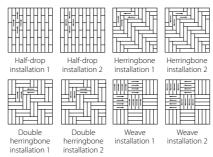
Highlights of colour bring new life to this classic, offering a refreshing change to the normal by mixing fun with tradition. Use them on their own, together or with the classic Concrete colourways to design stunning individual floors.

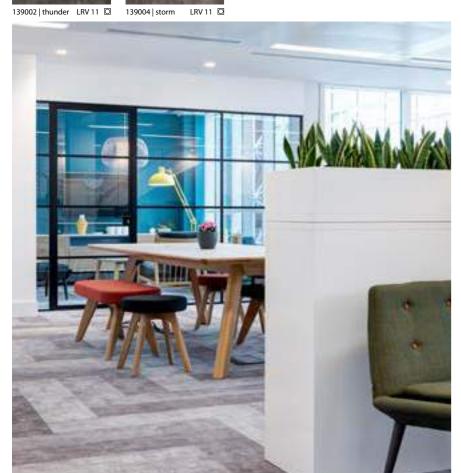
139003 | smoke LRV 16 🖸





Half-drop installation 1	Half-drop installation 2	Herringbone installation 1	Herringbone installation 2
Double	Double	Weave	Weave









139012 | sunset LRV 15 🖸

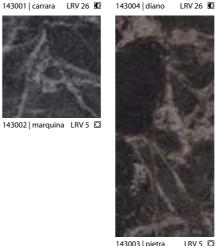
Full technical specifications are available at Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect.

## **flotex**<sup>®</sup> planks marble

Classic and chic with an element of fun. To be mixed together or used individually to bring character or just challenge the senses. Marble brings something new, visually familiar yet texturally different, it aims to challenge perceptions and push boundaries.







143003   pietra LRV 5 🖸	0	No. of the No.		
		143003   pietra	LRV 5	O

Description		Flocked flooring
Dimensions		100cm x 25cm (2.5m² per box)
Total thickness	ISO 1765	5.0mm
Slip resistance		Dry - low slip risk ) Wet - low slip risk
Collection size		94
Application	EN-ISO 10874	Class 33
Impact sound reduction	EN ISO 717-2	$\Delta L_{w} = 19 \text{ dB}$
CE	EN 14041	
Reaction to fire	EN 13501-1	B <sub>fl</sub> -s1, L, CS
Slip resistance	EN 13893	µ ≥ 0.30
Body voltage	ISO 6356	≤ 2.0 kV

Body voitage	150 0350	≤ 2.0 KV	
Half-drop installation 1	Half-drop installation 2	Herringbone installation 1	Herringbone installation 2





Full technical specifications are available at www.forbo-flooring.com Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect.

# **flotex**® planks

Inspired by natural wood, this familiar aesthetic takes on a new versatile guise offering a traditional look in an untraditional format. These wood patterns are beautifully detailed, look good individually and can be combined to create stunning flooring designs.



Description		Flocked flooring
Dimensions		100cm x 25cm (2.5m² per box)
Total thickness	ISO 1765	5.0mm
Slip resistance	BS 7976-2 (UK SRG pendulum)	Dry - low slip risk Wet - low slip risk
Collection size		94
Application	EN-ISO 10874	Class 33
Impact sound reduction	EN ISO 717-2	$\Delta L_{\rm w} = 19  \rm dB$
CE	EN 14041	
Reaction to fire	EN 13501-1	B <sub>ff</sub> -s1, L, CS
Slip resistance	EN 13893	$\mu \ge 0.30$
Body voltage	ISO 6356	≤ 2.0 kV





Half-drop installation 1	Half-drop installation 2	Herringbone installation 1	Herringbone installation 2
Double	Double	Weave	Weave
herringbone installation 1	herringbone	installation 1	installation 2







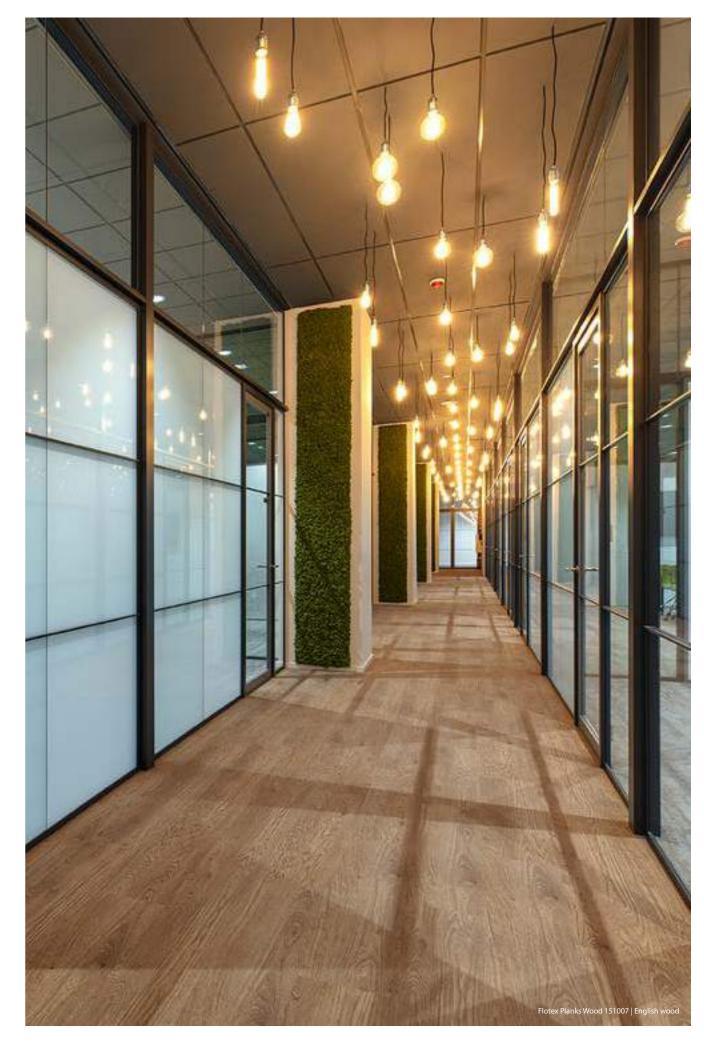
151006 | antique wood LRV 9 🖸 151008 | rustic wood LRV 9 🖸 151005 | red wood LRV 9 🖸

### Usage classification

O Superior appearance rating

Good appearance rating

Full technical specifications are available at www.forbo-flooring.com Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect.





Forbo Flooring has been very privileged to team up with some amazing designers. Many have found inspiration from our advanced production methods which in many cases, allow high definition digital printing, enabling the designers to achieve an exact translation of their design vision.

flotex® BY STARCK®

Forbo Flooring Systems collaborated with visionary creator Philippe Starck in designing a highly innovative collection of floor covering systems: Flotex by Starck.



# **flotex**® tibor

Forbo Flooring Systems has teamed up with Tibor Ltd. Tibor Reich, the creator of Tibor, was a man ahead of his time. Although these striking patterns date from the 1950's, they could have been designed yesterday.



### **flotex**<sup>®</sup> sottsass

This exclusive design collaboration between Forbo and Sottsass Association was borne out of the desire to work with an innovative flooring technology and its precision HD printing brings to life the avant-guard designs that clearly carry the Sottsass signature.



# Mostudio

Floorcoverings created by José Medina Galeote

José Medina Galeote is a Spanish artist who uses painting and other techniques to reflect on the creative process. By bringing his works of art right under our feet, José Médina Galeote explores new perspectives on various textures, such as textile and vinyl flooring.



# Mac Stya.

by MAC STOPA

This collection is based on the idea of architectural modularity and the desire to organize the space around us in an architectural way. This is realised through the use of repetitive geometric forms, such as hexagons, trapezoids or braided structures which form the base of the collection.





Forbo Flooring Systems collaborated with visionary creator Philippe Starck in designing a highly innovative collection of floor covering systems: Flotex by Starck.

Philippe Starck created a collection of 3 systems, named **Vortex**, **Artist** and **Twilight**. Each of them comes in four separate parts that can be freely arranged to create patterns for your project that adapts to your needs and preferences.

Using a high definition digital printing technique with the dense fibre surface of Flotex flocked flooring, Starck's collection features unique patterns. By playing on scale and transition, each of the three systems challenges tradition and creates a new language in the perception of interior spaces and floor covering design.



Description		Flocked flooring	
Dimensions		Roll width 2m Roll length ≤ 30m	
Total thickness	ISO 1765	4.3mm	
Slip resistance	Pendulum test	Wet – low slip risk	
Collection size		6	
Application	EN 1307	Class 33	
Impact sound reduction	EN ISO 717-2	$\Delta Lw = 20 dB$	
(€	EN 14041		
Reaction to fire	EN 13501-1	B <sub>ri</sub> -s1	
Slip resistance	EN 13893	DS: ≥0.30	
Body voltage	EN ISO 10965	< 2 kV	

Our recommended adhesive for Flotex Tibor is 540 Eurosafe Special or 640 Eurostar Special. Full technical specifications are available at www.forbo-flooring.com

306 Flocked flooring 307

# flotex® BY STARCK® vortex

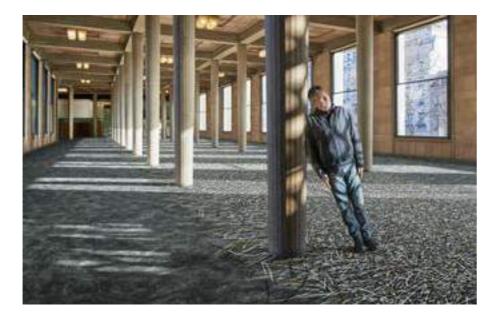
# "Organised chaos of the wind on the field"

Philippe Starck

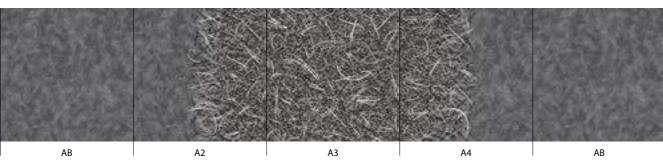
301000 | grey

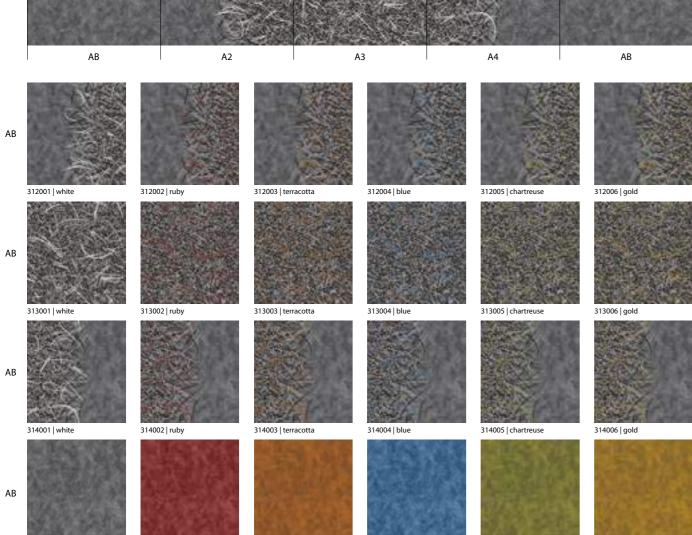
301022 | ruby

Vortex is a system of elements that are designed to transform the way we look at space. It provides a flexible solution to enable planning across large and small areas with patterns that freely mix and interchange allowing a contrast between large scale design and semi-plain texture. The Vortex design is available in 6 distinctive highlight colourways.



301012 | chartreuse





301010 | terracotta

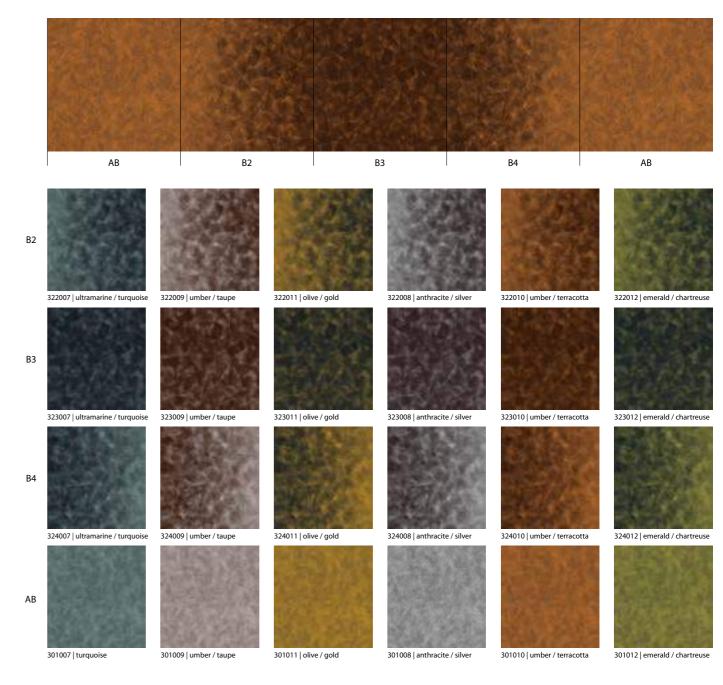
# **flotex**® BY STARCK® artist

"Nothing replaces the painter's hand" Philippe Starck

Artist is a concept based on the transition of two textures that can be used either individually or together with one colour fading into another.

The different parts provide a way of designing and planning space in a subtle but visually engaging way, creating a flow of colour that allows areas to be differentiated whilst maintaining a distinctive look and feel in a building.





# **flotex**®<sub>BY</sub> STARCK® twilight

### **"Eternal fight of night and day"** Philippe Starck

Twilight is a play on lights, shadows and colours. A design with two strong powerful and complementary sides; one jewel like, bright and light and the other as a shadow of deep dark rich shades. They come together in a transition element that creates energy and impact making a bold statement that can both divide and link space simultaneously. The different parts allowing a mix and match flexibility across any size of installation.

331013 | steel

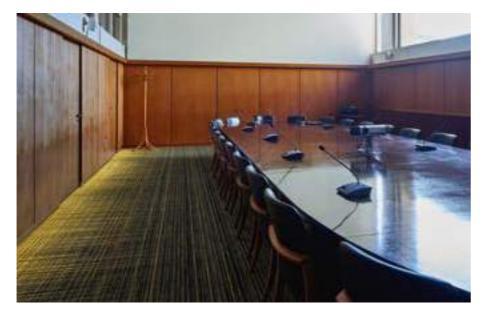
331015 | spice

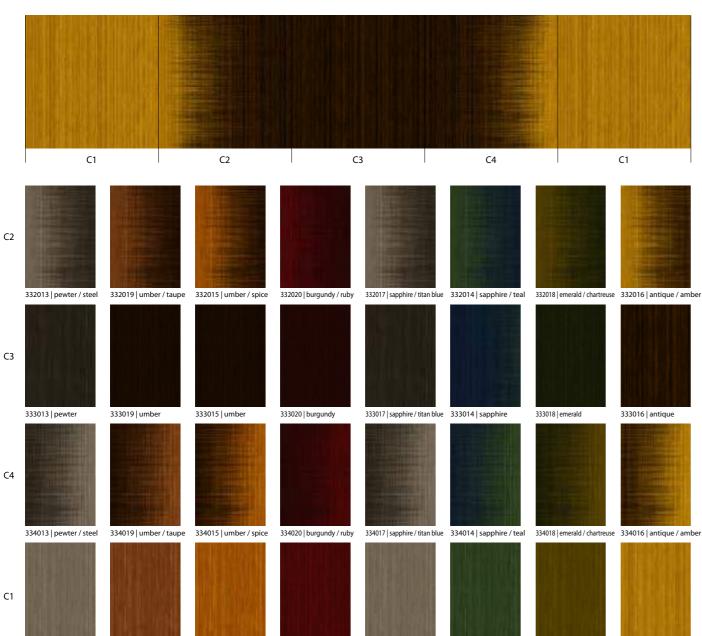
331020 | ruby

331017 | titan blue

331014 | teal

331018 | chartreuse





### FLOTEX **DESIGNER COLLECTIONS**

# TIBOR

### **ORIGINAL SINCE 1946**

Tibor Reich, the creator of Tibor Ltd, received many important commissions, including textiles for the young Queen Elizabeth II and the Festival of Britain, and later for Concorde and the QEII. Renowned for his Deep Texture weaves, which were widely adopted by leading furniture manufacturers, such as G-Plan and Ercol, Tibor also excelled at printed fabrics, notably the highly-acclaimed Fotexur range.

A multi faceted artist, he also designed carpets, wallpapers, ceramics, tiles and vinyl flooring, all in his distinctive co-ordinated style.













### flotex<sup>®</sup> tibor ziggurat

Through focusing on texture and line, Tibor's detailed photograph of straw inspired this famous pattern from the Fotexur range. The photograph was taken in the spring sunshine to give the image greater definition and the design deliberately highlights the tonal contrast between light and dark. Co-ordinating broad stripes are available in two colourways.

### TIBOR AND THE ART OF FOTEXUR

Hungarian émigré Tibor Reich (1916-1996) was one of the most prominent figures in the British post-war textile industry. A gifted artist and dynamic entrepreneur, he moved to the UK in 1937 to study at Leeds University. Tibor Ltd, the company he founded in 1946, was established at Clifford mill near Stratford-upon-Avon in Warwickshire, England. It was a leading brand throughout the 1950's and 60's.

Texture was the defining feature of Tibor's textiles. As well as his celebrated Deep Texture weaves, he produced arresting screen-printed curtain fabrics, known as texture Prints.

Most of the designs selected by Forbo are from Tibor's ground-breaking Fotexur collection, launched in 1957, winner of the Council of Industrial Design's inaugural Design Centre Award. The 'Fo' refers to photography, while 'texur' evokes texture, both key aspects of these designs.

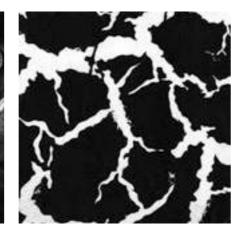
Close-up photographs of organic materials, such as straw and bark, provided the starting point for Tibor's intriguing Fotexur patterns. A keen photographer, he drew inspiration from the natural world. His eye was attracted to relief patterns and tonal contrasts in unusual places, such as fissures in a dried up river bed. Tibor also photographed his own weaves and used these images in his designs.

The Fotexur process began by screen-printing the photograph on paper, before isolating a section of the image and cutting it into squares or strips. Patterns were created by rotating and re-arranging these repeated motifs in different formations to create energetic and rhythmic compositions. Tibor's bold choice of colour variations provided the final ingredient to these stimulating and eye-catching designs.

Printed on Forbo Flotex in vibrant colours, Tibor's innovative Fotexur designs have a timeless feel, despite dating back 70 years.

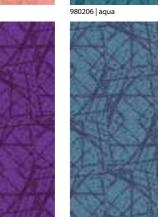






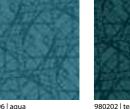








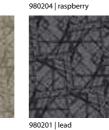
980209 | autumn stripe





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980208 | marine



All items in this range are made to order. Lead time on request.

Flocked flooring Roll width 2m

4.3mm Pendulum test Wet - low slin risk

DS: ≥0.30

EN ISO 717-2 ΔLw = 20 dB

FN ISO 10965 < 2 kV

Description

Dimensions

Impact sound

Total thickness ISO 1765

Reaction to fire EN 13501-1

Slip resistance EN 13893

980212 | grey stripe

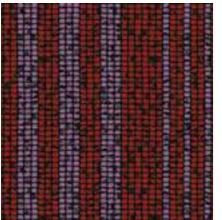
FN 1307

EN 14041

Custom flooring 313

### mosaic

Tibor often incorporated richly-textured 'fancy yarns' into his weaves to create tactile effects. For this pattern Tibor photographed a sheer fabric made from slub yarn. The uniformity of the grid contrasts pleasingly with the randomness of the loops. Co-ordinating stripes available in two colourways.









Our recommended adhesive for Flotex Tibor is 540 Eurosafe Special or 640 Eurostar Special. Full technical specifications are available at www.forbo-flooring.com
Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect.

Description

Dimensions

Collection size

Application Impact sound reduction

(€

Total thickness ISO 1765

Reaction to fire EN 13501-1 Slip resistance EN 13893

Roll width 2m Roll length ≤ 30m

4.3mm

Class 33

 $\Delta Lw = 20 dB$ 

DS: ≥0.30

Slip resistance Pendulum test Wet – low slip risk

EN 1307

EN 14041

Body voltage EN ISO 10965 < 2 kV

EN ISO 717-2

All items in this range are made to order. Lead time on request.



Commercial	Education	Health	Domestic	Retail
Flotex Tibor	- Flotex F200	HD sheet wit	h PVC backin	g (EN1307)
BREEAM rati	ngs			

	Commercial				(Durability)	(Fashion)	crite
neet	А	А	А	В	A	A+	\ \

**flotex**® tibor

### quartz

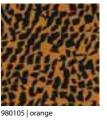
The natural world provided a great source of inspiration for Tibor and he photographed it extensively. This pattern depicts the granular composition of rocks and pebbles.



escription		Flocked flooring
imensions		Roll width 2m Roll length ≤ 30m
otal thickness	ISO 1765	4.3mm
ip resistance	Pendulum test	Wet – low slip risk
ollection size		6
pplication	EN 1307	Class 33
npact sound eduction	EN ISO 717-2	$\Delta Lw = 20 dB$
€	EN 14041	
eaction to fire	EN 13501-1	B <sub>fl</sub> -s1
ip resistance	EN 13893	DS: ≥0.30
ody voltage	EN ISO 10965	< 2 kV

Our recommended adhesive for Flotex Tibor is 540 Eurosafe Special or 640 Eurostar Special. Full technical specifications are available at www.forbo-flooring.com











All items in this range are made to order. Lead time on request.

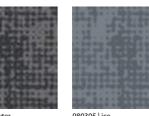
314 Flocked flooring Custom flooring 315

### tessello

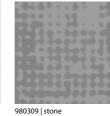
This ingenious Tibor pattern has two distinct layers: a fine mesh in the background, overlaid with a fragmented larger scale-grid. Structured yet informal, its subtle textures create a highly effective low-key flooring design.













FN 1307



980303 | lime

Flocked flooring Roll width 2m Roll length ≤ 30m

Class 33

EN ISO 717-2 ΔLw = 20 dB

980304 | tomato

Flotex Tibor – Flotex F200 HD sheet with PVC backing (EN1307)

	Commercial	Education	Health	Domestic	Retail (Durability)	Retail (Fashion)	
t	А	А	А	В	А	A+	

### All items in this range are made to order. Lead time on request.

980307 | saffron

# **flotex**® tibor

### onyx

Description

Collection size Application

Total thickness ISO 1765

Reaction to fire EN 13501-1 Slip resistance EN 13893

Slip resistance Pendulum test Wet – low slip risk

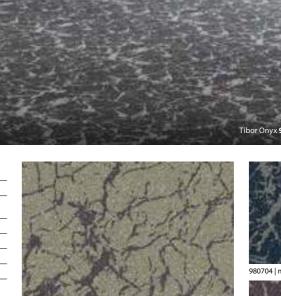
EN 1307

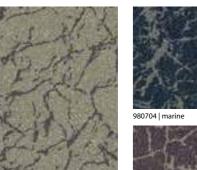
Body voltage EN ISO 10965 < 2 kV

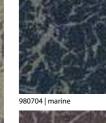
Impact sound reduction EN ISO 717-2  $\Delta Lw = 20 \text{ dB}$ EN 14041

Although this pattern resembles marble, it was actually inspired by a photograph of cracked mud in the riverbed next to Tibor's Clifford Mill. One of his most famous Fotexur designs, it was originally used for a woven carpet called Padua, so it is particularly apt that it is now being used for decorative flooring once again. The majority of colourways work in pairs as positive and negative variations.

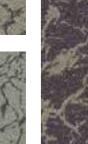




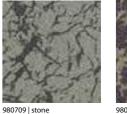


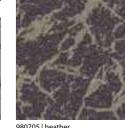


980712 | clay









All items in this range are made to order. Lead time on request.

Flocked flooring

Roll width 2m Roll length ≤ 30m

Class 33

DS: ≥0.30

### tweedy

Tibor was unusual as a textile designer in creating both printed and woven fabrics. This pattern was inspired by a photograph of one of his celebrated Deep Texture weaves, in which irregular slubby yarns were used to create tactile fabrics with textural variety and depth.



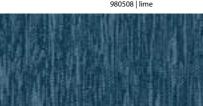


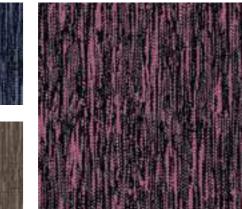












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BREEAM ratings Flotex Tibor – Flotex F200 HD sheet with PVC backing (EN1307)

	Commercial				(Durability)	(Fashion)	crite
Sheet	А	A	Α	В	A	A+	\ \

Description

Collection size

Application

Total thickness ISO 1765

Slip resistance Pendulum test Wet – low slip risk

EN 1307

Body voltage EN ISO 10965 < 2 kV

Please order a sample to see the full effect.

Impact sound EN ISO 717-2 ΔLw = 20 dB EN 14041 Reaction to fire EN 13501-1 Slip resistance EN 13893

Flocked flooring Roll width 2m Roll length ≤ 30m

Class 33

DS: ≥0.30

Our recommended adhesive for Flotex Tibor is 540 Eurosafe Special or 640 Eurostar Special. Full technical specifications are available at

Please note: Digital representations may vary from the actual product.

All items in this range are made to order. Lead time on request.

980510 | clay

980505 | coffee

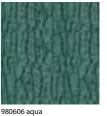
# **flotex**® tibor

### arbor

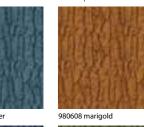
Like all Tibor's Fotexur patterns, the starting point for this design was a crisp black and white photograph taken by the designer himself. The image, recording the rough striated bark of an oak tree, is ruggedly textural, providing the perfect foil for varied coloured overlays.



Description		Flocked flooring
Dimensions		Roll width 2m Roll length ≤ 30m
Total thickness	ISO 1765	4.3mm
Slip resistance	Pendulum test	Wet – low slip risk
Collection size		12
Application	EN 1307	Class 33
Impact sound reduction	EN ISO 717-2	ΔLw = 20 dB
(E	EN 14041	
Reaction to fire	EN 13501-1	B <sub>fl</sub> -s1
Slip resistance	EN 13893	DS: ≥0.30
Body voltage	EN ISO 10965	< 2 kV







980610 cornflower

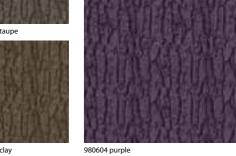








Tibor Arbor 980610 | cornflower



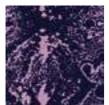
All items in this range are made to order. Lead time on request.

atomic

This design, derived from a photograph of an atomic structure, symbolises the period known as the Atomic Age. Part of the Colatomic range, launched in 1960, it reflects Tibor's dual interests in colour and texture. It also reflects the impact of Abstract Expressionism, which was very popular in the art world at the time.











Flotex Tibor – Flotex F200 HD sheet with PVC backing (EN1307)

	Tiotex Tibo: Trotex 250 Tib Street Will The backing (E11507)						
	Commercial	Education	Health		Retail (Durability)		
Sheet	A	А	А	i	A		i

Dimensions		Roll width 2m Roll length ≤ 30m
Total thickness	ISO 1765	4.3mm
Slip resistance	Pendulum test	Wet – low slip risk
Collection size		4
Application	EN 1307	Class 33
Impact sound reduction	EN ISO 717-2	ΔLw = 20 dB
CE	EN 14041	
Reaction to fire	EN 13501-1	B <sub>fl</sub> -s1
Slip resistance	EN 13893	DS: ≥0.30
Body voltage	EN ISO 10965	< 2 kV

Flocked flooring

# **flotex**<sup>®</sup> sottsass

At the crossroads of art, design and architecture, the work of Ettore Sottsass represents the birth of non-conformist Italian design, somewhere between the industrial and the experimental. A prominent figure in Italian design since the 1950's, this ingenious free thinker sought to explore every creative avenue with a non-conformist attitude that was both assuming and audacious.

Whether designer, architect, sculptor, artist or photographer, Ettore Sottsass has left his mark and his commitment in his global view of the environment and space, through his sculptures, jewellery, artwork, furniture, and industrial objects. Today, many designers and architects emulate his spiritual heritage, radical in its stance against functionalism.

The exclusive design collaboration with Flotex was borne out of the desire to work with an innovative flooring technology and its precision HD printing brings to life the avant guard designs that clearly carry the Sottsass signature.



All items in this range are made to order. Lead time on request.

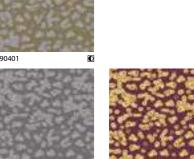
# **flotex**<sup>®</sup> sottsass

### bacteria

Bacteria is a development of one of Ettore Sottsass' signature designs, created in the late 1970's, a forerunner of the current modern age of nano technology and genetic engineering. Optically challenging, the design is open to wide interpretation, close up amoebic forms sway and shift yet from afar it appears as a constellation of distant stars. Bacteria is available in 20 colourways.

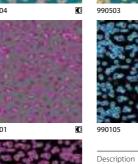
Pattern repeat 200cm x 150cm.

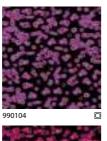




















Application Reaction to fire EN 13501-1 Slip resistance EN 13893 Body voltage EN ISO 10965 < 2 kV

Our recommended adhesive for Flotex Sottsass is 540 Eurosafe Special or 640 Eurostar Special. Full technical specifications are available at www.forbo-flooring.com

EN ISO 717-2 ΔLw = 20 dB

EN 14041

Flocked flooring Roll width 2m Roll length ≤ 30m

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect.

### BREEAM ratings

	Flotex Sottsa	Flotex Sottsass – Flotex F200 HD sheet with PVC backing (EN1307)						
	Commercial	Education	Health	Domestic	Retail (Durability)	Retail (Fashion)	Meets Ska criteria	(100)
Sheet	А	А	А	В	A	A+	·	CHIRDSONS.

Superior appearance rating Good appearance rating Moderate appearance rating

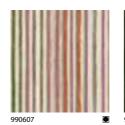
All items in this range are made to order. Lead time on request.

# **flotex**® sottsass

### wool

The Wool design was conceived by Ettore Sottsass when he laid filaments of wool yarns, collected from various countries, onto a flat, coloured surface. It plays on the textures of the individual strands of the natural fibres to give a sense of depth and warmth to the floor along with a defined linear pattern that can dramatically shift the perspective of interior spaces. Wool is available in 12 colourways.

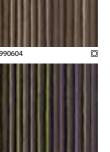
Pattern repeat 200cm x 150cm.

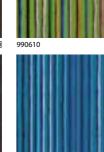














Description		Flocked flooring
Dimensions		Roll width 2m Roll length ≤ 30m
Total thickness	ISO 1765	4.3mm
Slip resistance	Pendulum test	Wet – low slip risk
Collection size		12
Application	EN 1307	Class 33
Impact sound reduction	EN ISO 717-2	$\Delta Lw = 20 \text{ dB}$
(€	EN 14041	
Reaction to fire	EN 13501-1	B <sub>fl</sub> -s1
Slip resistance	EN 13893	DS: ≥0.30
Body voltage	EN ISO 10965	< 2 kV



BREEAM ratings
Flotex Sottsass – Flotex F200 HD sheet with PVC backing (EN

	Commercial	Education	Health	Domestic	Retail (Durability)	Retail (Fashion)	Meets Ska criteria
Sheet	А	А	А	В	А	A+	·

Superior appearance rating Good appearance rating Moderate appearance rating

Our recommended adhesive for Flotex Sottsass is 540 Eurosafe Special or 640 Eurostar Special. Full technical specifications are available at www.forbo-flooring.com

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect..

All items in this range are made to order. Lead time on request.

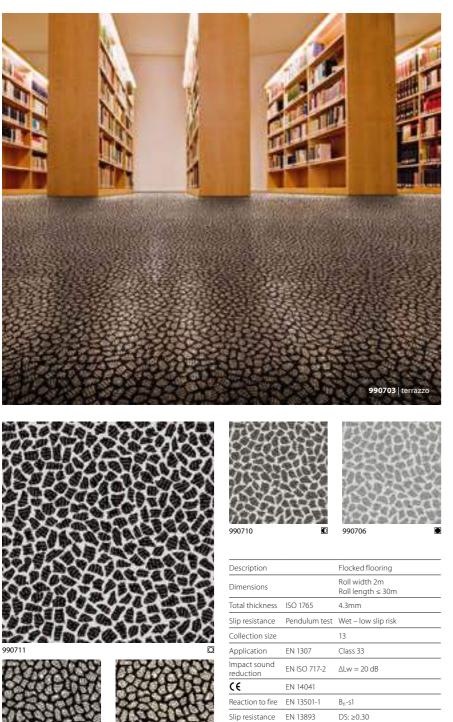
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# **flotex**<sup>®</sup> sottsass

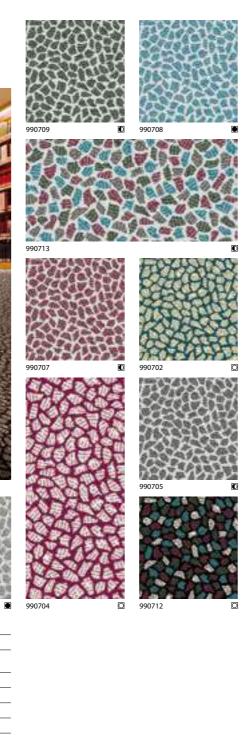
### terrazzo

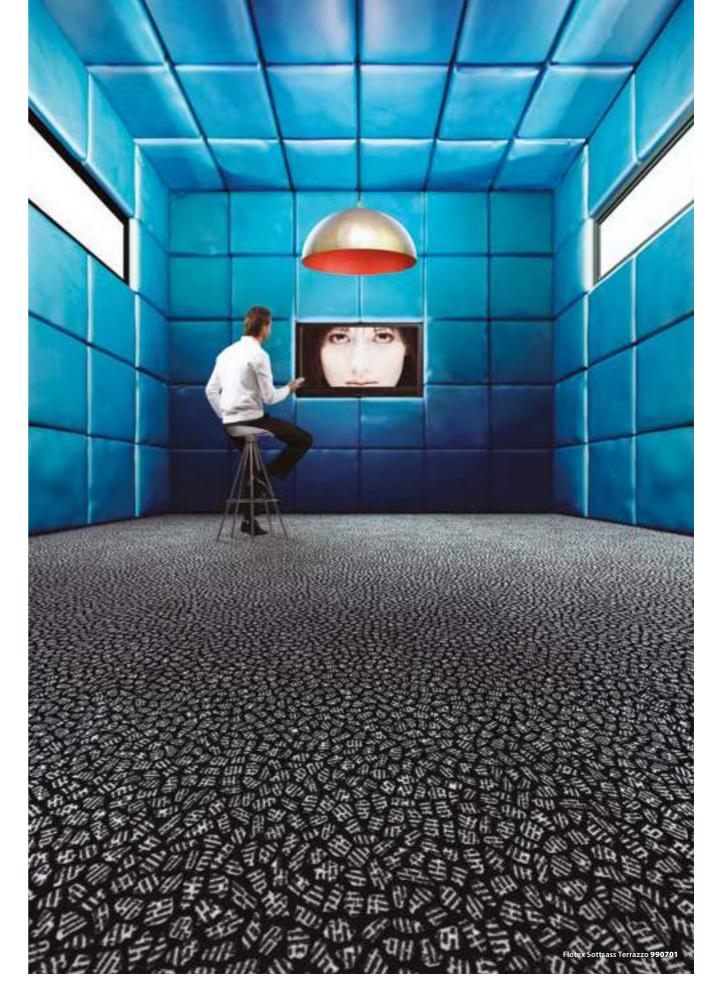
Terrazzo by Sottsass is a witty "twist" on the concept of Italian Terrazzo (a traditional flooring created several hundred years ago when Venetian workers found a use for discarded marble remnants). Sottsass Association has developed this idea to give the impression of a beautifully laid Mediterranean terrazzo floor. However, on closer inspection, the "chips" in Terrazzo are revealed as pieces of torn paper – each holding its own story – a shredded love letter or a business document? It's left to the individual to decide and to create their own narrative. Terrazzo is available in 13 colourways.

Pattern repeat 200cm x 150cm.



Body voltage EN ISO 10965 < 2 kV





All items in this range are made to order. Lead time on request.

324 Flocked flooring 325

# COLLECTION

Mostudio

Floorcoverings created by José Medina Galeote



José Medina Galeote is an artist who uses painting and other techniques to reflect on the creative process. In his work he first establishes themes sometimes stimulating, sometimes provoking, in which the roles of artist and spectator are interchangeable. In his deep reflection on art in general and on painting in particular, José Medina Galeote undertakes an optical experimentation building a particular aesthetic which distinguishes it, both stylistically and in terms of the ideas it carries. Within his work there are clear references to the minimal and conceptual art of the sixties as he raises the question of the very concept of representation reality.

In 2011 The Contemporary Art Centre of Málaga organized an exhibition of his work and has also exhibited in many renowned exhibitions, notably at the Centre Pompidou in Málaga. The collaboration of José Médina Galeote and the design teams of Forbo Flooring Systems gave birth to an unique collection of flooring in which the artist' creations are given a new dimension through the medium of flooring. By bringing his works of art right under our feet, José Médina Galeote explores new perspectives on various textures, such as textile and vinyl flooring. Thanks to high definition printing techniques, Forbo Flooring Systems can bring the creations of José Médina Galeote to life on any floor.

The choice of which type of flooring is up to you:

- •The warmth and comfort of Flotex flocked textile
- The extreme resistance of Eternal compact heterogeneous vinyl
- •The acoustic comfort of Sarlon 15 dB and 19 dB
- The ease and speed of installation of Modul'up 19 dB

### CHOOSE THE TYPE OF FLOORING THAT SUITS YOUR PROJECT.

You can find all technical information about these product constructions on our website under **www.forbo-flooring.com/josemedinagaleote** 

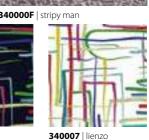
### flotex®











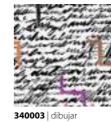


**340004** pastel

sarlon<sup>®</sup> | modul'up<sup>®</sup> | eternal<sup>®</sup>

















Albayzin Scribble Chalkboard Patchwork

326 Custom flooring 327

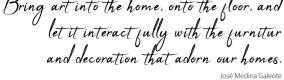
# flotex®

**340008** | origen

**340011** | vestigio

Sign

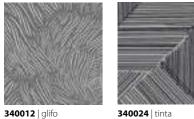
Bring art into the home, onto the floor, and let it interact fully with the furnitur and decoration that adorn our homes.



**340013** | arpillera

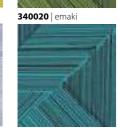
**340014** | osie

**340015** | raffia













Angles









Reef



340028 | olas

340026 | ambar Coralline Dimension

# sarlon® | modul'up® | eternal®





340041 | estructura gris



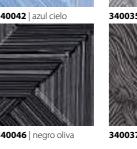
















Coralline **Angles** Sign Dimension

328 Custom flooring Custom flooring 329

# DESIGNER

# CREATED BY JOSÉ MEDINA GALEOTE HIGH DEFINITION DIGITAL PRINTING

With over 20 years of experience in high definition digital printing, Forbo Flooring Systems offers you a range of high quality floor coverings, tailored to your needs. Whatever the segment or field of application, José Médina Galeote's creations will come to life under your feet!

### CHOOSE THE TYPE OF FLOORING THAT SUITS YOUR PROJECT.

You can find all technical information about these product constructions on our website under **www.forbo-flooring.com/josemedinagaleote** 

	TEXTILE	ORDER ON DEMAND please contact your local sales for detailed information
flotex <sup>®</sup>	Flotex Flocked Flooring is a unique textile flooring that combines the hard wearing & durable characteristics of a resilient floor with the quality, warmth and comfort of a carpet. Discover the toughness and durability of Flotex which comes as a result of the 80 million nylon 6.6. fibres per m², while experiencing the quietness and comfort normally only associated with a carpet as a result of the impervious cushioned backing.	To order your floor as a flotex floor use the colour code from the flotex designs and add an « <b>F</b> ».  So with 340004F you order design patchwork in the colour pastel in Flotex   340004 F = 340004F colour number product type  Minimum order quantity: as of <b>6m²</b>
	VINYL	ORDER ON DEMAND please contact your local sales for detailed information
sarlon®	Sarlon 15dB acoustic vinyl, the hybrid solution without compromise. Sarlon 15 dB is a unique flooring solution for areas with high acoustic and high load requirements. The Sarlon 19dB range is the perfect flooring solution for sound reduction. It offers the best possible acoustic properties along with a residual indentation that is best in class for acoustic flooring solutions.	To order your floor as a sarlon or modul'up floor use the colour code from the vinyl designs and add a suffix as indicated below:  « T19 » for sarlon 19dB  « T15 » for sarlon 15dB  « UP19 » for modul'up 19dB  « UPC » for modul'up compact
modul'up®	Modul'up 19 dB loose lay vinyl is committed to the future. Modul'up is the best loose lay floor covering available for high traffic applications. It can be installed quickly without adhesives, and is even more time and cost efficient at time of replacement.	So with 340004UP19 you order design patchwork in the colour pastel in Modul'up 19dB    340004
eternal <sup>®</sup>	This vinyl sheet collection has been created to work across a wide variety of application areas. Create any desired atmosphere in every space. For every moment of the day Eternal offers the ideal solution: at work, school and in the gym.	To order your floor as eternal floor use the colour code from the vinyl designs and add an « <b>E</b> ».  So with 340004E you order design patchwork in the colour pastel in Eternal      340004

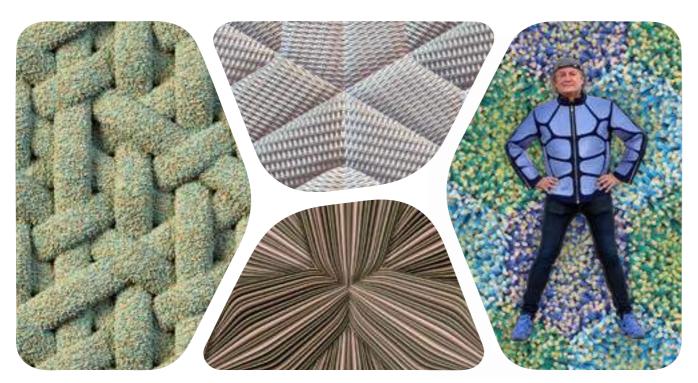


José Medina Galeote









'As an architect, interior designer and designer of transmission forms, this collection is inspired by my experiences, observations and fascinations derived from a variety of design fields. These ideas have been visualised in partnership with Forbo Flooring through the medium of high resolution digital printing both on textile and vinyl substrates. Each one giving it's unique characteristics to my imagery.

I have based the collection on the idea of architectural modularity and the desire to organize the space around us in an architectural way. This is realised through the use of repetitive geometric forms, such as hexagons, trapezoids or braided structures which form the base of the collection.

My experience in Interior design has inspired me to combine those structures with the textures of classic interior materials such as wood, fabrics, metal and leather.

As a designer of industrial forms, I am fascinated by organic structures but also new technologies related to 3D printing. By combining these elements with the geometric shapes, the designs I have created achieve a quality of softness and three-dimensionality.

When designing, I like to experiment, I observe the beauty of nature and the physical phenomena that surround us. This often becomes the inspiration for new projects. A unique artistic interpretation.

Throughout the collection there is a recurrent theme based on the variable colours of adjacent modular forms. In nature this is associated with the refraction and absorption of light reflections. I have used it as a design tool, giving each pattern dimension and subtlety which, when combined with the traditional familiarity of modular patterning, creates an exciting fusion of classic form and 21st century technology.'

CHOOSE THE TYPE OF FLOORING THAT SUITS YOUR PROJECT. You can find all technical information about these product constructions on our website under

www.forbo-flooring.com/macstopa





Geometric yet seemingly organic, Flower combines elements that both challenge and reassure us in a way that provokes thought and discussion blurring the space between nature and design.

**360027E** | knit

### flotex®





How to order the right product :  $\frac{360010}{|} \qquad \frac{F}{|} = 360010F$ colour number product type\*

The outcome of the colour differs per chosen product.
The displayed design represents a space of 100 x 100 cm.
\*Find the right product code and product explanation on page 319.

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# WICKER\_



Mechanical and repetitive Trapezoid forms blend with recognisable material surfaces, each one playing with dimension and the perception of shape within the patterns context.

**360018F** | tweed

### flotex®









**360017** | braided



**360018** | tweed

**360018** | tweed

### eternal®



**360012** | metal plate



360025 | brown leather



**360015** | ink pleated

**360014** | jeans

How to order the right product :				
360012 colour number	$\frac{F}{ }$ = 360012F product type*			

The outcome of the colour differs per chosen product. The displayed design represents a space of 100 x 100 cm. \*Find the right product code and product explanation on page 319.



Based on the traditional structure of a woven form, Wicker transcends the ordinary by taking a range of textures that although familiar become exciting and unusual in the context of this juxtaposition.

**360023F** | jeans grey XS **360026E** | jeans blue

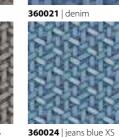
### flotex®









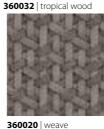


eternal<sup>®</sup>









**360026** | jeans blue

360021 | denim

How to order the right product : = 360020F colour number product type\*

The outcome of the colour differs per chosen product. The displayed design represents a space of 100 x 100 cm. \*Find the right product code and product explanation on page 319.

Custom flooring 335

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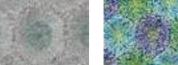


A seemingly bizarre synergy of conventional form with an unexpected twist, Hexagon is both curious and strangely compelling in a uniquely inspired way.

Flotex naturals 010078F | shaded oak 360001F | blue anemone

### flotex®







360002 | fur warn

**360001** | blue anemone

**360003** | fur cool

eternal®





360003 | fur cool

360001 | blue anemone

How to order the right product : 360003 = 360003F colour number product type\*

The outcome of the colour differs per chosen product. The displayed design represents a space of 100 x 100 cm. \*Find the right product code and product explanation on page 319.

# CREATED BY MAC STOPA **HIGH DEFINITION DIGITAL PRINTING**

With over 20 years of experience in high definition digital printing, Forbo Flooring Systems offers you a range of high quality floor coverings, tailored to your needs. Whatever the segment or field of application, Mac Stopa's creations will bring the floor to life!

### CHOOSE THE TYPE OF FLOORING THAT SUITS YOUR PROJECT.

You can find all technical information about these product constructions on our website under www.forbo-flooring.com/macstopa

	TEXTILE	ORDER ON DEMAND please contact your local sales for detailed information
flotex®	Flotex Flocked Flooring is a unique textile flooring that combines the hard wearing & durable characteristics of a resilient floor with the quality, warmth and comfort of a carpet. Discover the toughness and durability of Flotex which comes as a result of the 80 million nylon 6.6. fibres per m2, while experiencing the quietness and comfort normally only associated with a carpet as a result of the impervious cushioned backing.	To order your floor as a flotex floor use the colour code from the flotex designs and add an « <b>F</b> ».  So with 360010F you order design Flower in the colour flannel in Flotex       360010

eternal® To order your floor as eternal floor use the colour This vinyl sheet collection has been created to code from the vinyl designs and add an « E ». work across a wide variety of application areas. Create any desired atmosphere in every space. So with 360010E you order design Flower in the For every moment of the day Eternal offers the colour flannel in Eternal ideal solution in working, learning or relaxing environments. The balanced construction offers lowest residual indentation and the PUR = 360010E colour number product type Pearl finish brings the best protection against scuff and scratching. Minimum order quantity: as of 30m<sup>2</sup>



# **Custom flooring**

Can't find what you are looking for despite our wide product range? No worries, we have more. Within our Bespoke Design flooring you can design your own unique floor with our digital print techniques in Flotex, project vinyl and Coral entrance flooring and the refined Aquajet cutting technique for Marmoleum flooring.

### Flotex vision

Forbo offers a unique Flotex collection of over 500 digitally printed designs in high level photographic resolutions. Flotex flocked flooring is a unique textile floor covering that combines the hard wearing and durable characteristics of a resilient floor with the comfort and warmth of a carpet.



# Eternal bespoke

Our advanced digital printing technology enables striking floor visuals that cannot be achieved with conventional print techniques. It enables you to design your own unique floor in the high quality of our heterogeneous vinyl sheet flooring.



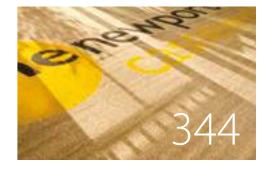
# Designing with Marmoleum

Are you looking for something unique on your floor? That is also sustainable and durable? Our Designing with Marmoleum selection offers you just that. With our Aquajet technique we can create the most precise and detailed floor designs. From laser engraved Marmoleum tiles to exciting designs created by international designers. Explore your options below!



# Coral logo entrance flooring

Great looks for a great welcome. Forbo offers a bespoke print and cut-out design service to create your own unique entrance mat. Forbo Coral Logo entrance flooring will retain its looks whilst keeping out dirt and moist for years to come



We have many options to customise your floor. This graph shows you the extensive possibilities, we invite you to visit our website and find out which solution fits you best or contact our local customer service department to help you out.

	Choose from a design library	Recolour option	Digital print custum design	Special shapes & cuts	Laser edging
Designing with textile	•	•	•	•	
Designing with vinyl	•	•	•	•	
Designing with marmoleum				•	•
Designing with the entrance systems			•	•	

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# Flotex vision & Eternal bespoke

## The digital world of Flotex and vinyl

### High definition digital print

With a smooth, velour like surface that looks and feels like a carpet, Flotex is the perfect textile substrate for vibrant designs and true to life visuals which can be produced in high level photographic resolution. All desired colour shades and hues can be achieved.

#### **Fantastic effects**

Digital print offers an infinite number of design options ranging from abstracts with intricate colour spectrums to realistic images of natural materials like sand, grass and water. Create 3D depth or a "trompe d'oeil" effect on your floor. Or bring nature into your room by choosing a floor covering with autumn leaves or flowers.



#### **Endless design options**

Digital printing is also well suited for those collections that require visual detail and effects that cannot easily be reached through conventional print. Our Flotex custom flooring collection contains more than 500 individual items.

### Colour your own

Do you like the design, but you cannot find the colours you want? A large number of designs can be recoloured to perfectly match the colour selection you prefer!

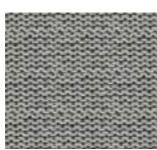
### Bespoke design

You can also create something bespoke for a truly individual solution. Whether it be photography, commercial branding or specific Pantone references, we can work to match your requirements. We offer a bespoke design service on request, please contact your local sales representative for more information.

### To view all our bespoke designs go to: www.forbo-flooring.com/customflooring



Organic









Geometric | graphic















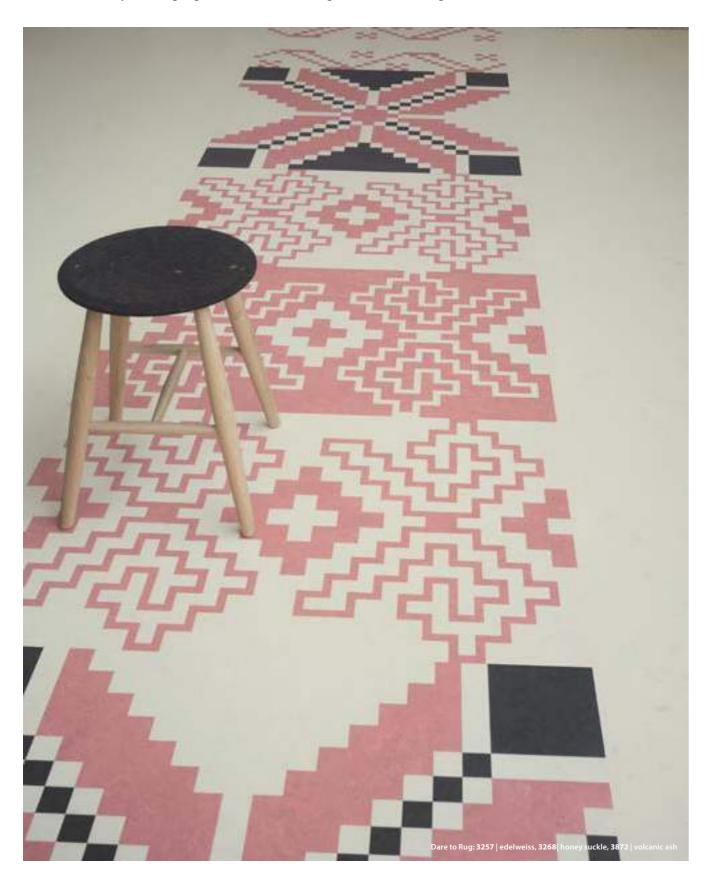
340 Custom flooring Custom flooring 341





Are you looking for something unique on your floor? That is also sustainable and durable? Our Designing with Marmoleum selection offers you just that. With our Aquajet technique we can create the most precise and detailed floor designs. From laser engraved Marmoleum tiles to exciting designs created by international designers. Explore your options below!

### To view all our bespoke designs go to: www.forbo-flooring.com/customflooring



### Marmoleum Imagine

Did you know you can make the most refined floor designs with Marmoleum? For Marmoleum Imagine we asked 3 international designers to create a series of Marmoleum designs, made possible by our refined Aquajet cutting technique. The designs can be customized on request which allows for endless design possibilities. Get inspired by clicking through our digital magazine or read more below.



### Marmoleum meets mendini

In close cooperation with the Italian architect and designer Alessandro Mendini we have created 3 unique Marmoleum designs that reflect his pointillist style: Proust, Harlekino and Plato. The 3 designs are available in a bright, contrasting variant and one of more subdued, greyish tones, both in the same geometric pattern. "The commission from Forbo Flooring gave me the opportunity to design a Proust floor in Marmoleum. The variations are keyed in such a way that they are easily recognisable and can be used one after the other."



### Marmoleum Tailor Made

With Marmoleum flooring you can make the most refined floor designs. Our very precise Aquajet cutting technique offers a sophisticated detailing in designs, perfect to create your own identity on your floor; a logo, a text, a piece of art. Or choose tailor made laser engraving, with which your own design can be lasered on the linoleum. Explore your possibilities below.



DESIGNER OLLECTIONS

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Great looks for a great welcome. Forbo offers a bespoke print and cut-out design service to create your own unique entrance mat. Forbo Coral Logo entrance flooring will retain its looks whilst keeping out dirt and moist for years to come

Your entrance flooring system can be enhanced by using Forbo's Coral Logo to express your company logo or identity. For this we offer:

- Highest functional performance on the market
- Unlimited possibilities
- Hassle free order process
- A Coral entrance system is an investment not a cost as it reduces the time spent cleaning the interior floor coverings by up to 65%
- Available in standard and custom dimensions

Where other logo mats tend to fade and get dirty very quickly, a Coral logo mat will retain its looks and continue to impress for many years because it has all the qualities and performance characteristics of our standard Forbo Coral products. The secret of its success is in the construction. Unlike many other bespoke mats, Coral logo is produced with high quality matt yarns which prevent tracking and soiling.

### To view all our bespoke designs go to: www.forbo-flooring.com/customflooring



### Choose your product

Depending on the colours and designs required to suit your corporate identity, you can make a choice between a printed or an inset logo mat. Please contact your local customer service department to find out how easy it is to personalise your entrance or promotion area or email in fo. be spoked e sign @ for bo. com.

Our recommended adhesive for Coral Logo is 540 Eurosafe Special. Full technical specifications are available at

product. Please order a sample to see the full effect

### Inset logo mat (image above)

- Ideal for extreme traffic conditions and maximum functional performance
- Choose from any colour from the standard Forbo Coral ranges for the base background and logo colours
- Excellent performance because of Coral quality entrance matting
- Easy to combine as inlay in larger Coral installations

For more information on how to order the Coral Logo mats please contact your local Customer Service department.

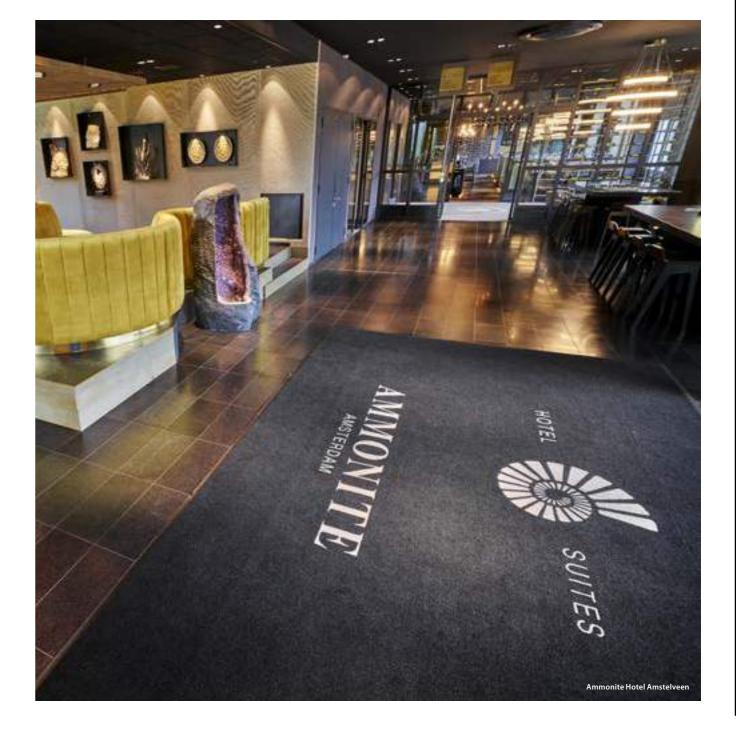
Description		Cut pile entrance system	
Mat dimensions		55 x 90cm / 105 x 155cm 105 x 300cm / 155 x 197cm 155 x 300cm / 197 x 197cm 197 x 300cm	
Special mats		Up to 200cm wide and 600cm long (excluding edges)	
Total thickness	ISO 1765	Approx 8.0 mm	
Backing		EVERFORT® vinyl	
Yarn		100% polyamide	
Collection size		42 colours	
Application	EN 1307	Class 33	
(€	EN 14041	Note: The requirements of EN14041 do not apply to loose laid mats and rugs	
Reaction to fire	EN 13501-1	B <sub>fl</sub> -s1	
Slip resistance	EN 13893	DS: ≥0.30	
Personal charging	ISO 6356	<2 kV	





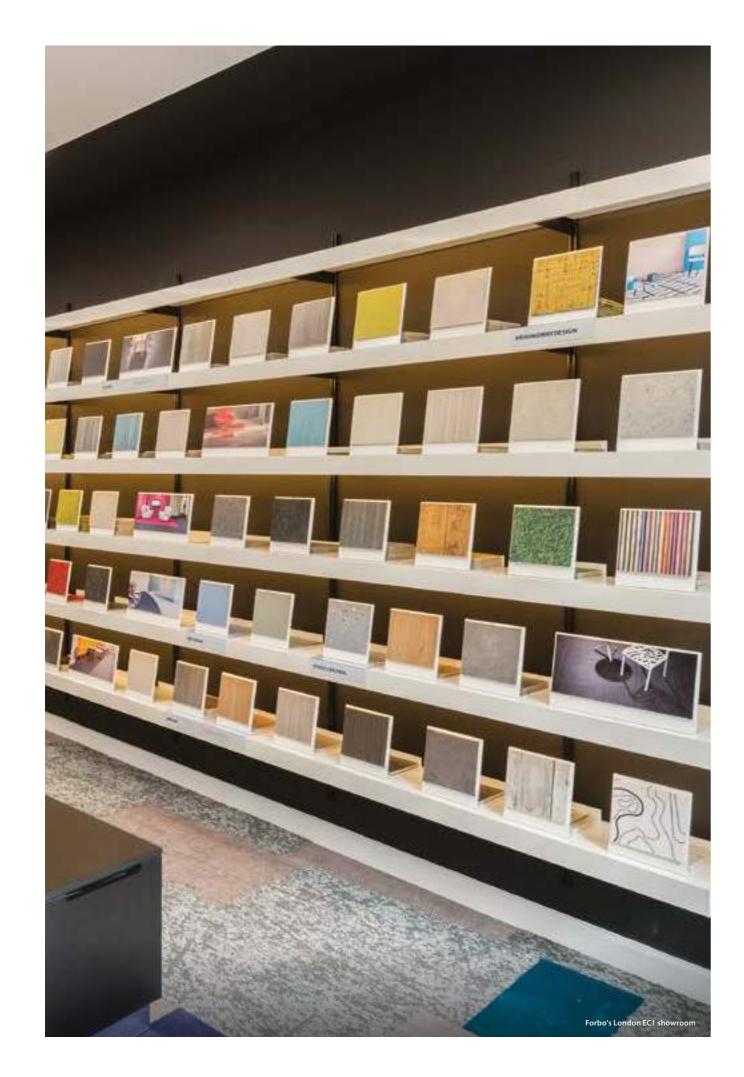
- Excellent visual quality and bright, attractive colours
- Perfect for complicated designs featuring multiple colours
- Choose from any of the colours shown above plus Pantone and RAL colour matching
- Stays flat on the floor, causing less trips, due to heavy vinyl backing
- · Long lasting and high resistance to sun light.
- Excellent performance in removing dirt from your shoes.

The printed logo mat is available in 7 standard mat sizes (sizes with edges): 55x90, 105x155, 105x300, 155x205, 155x300, 205x205 & 205x300 (cm), and also in special sizes up to 192 cm wide (without edges).









## **FURTHER INFORMATION**

### **Online services**

Access Forbo 24/7 to find inspiration and information by visiting www.forbo-flooring.com or by following us on social media. To find out more, see page 347.



# Our magazines

Interested in architectural stories and want to see some stunning projects, please check out our Archidea website.



## Sample service

Forbo offers a next day sample service on commercial sample requests as we know how important it can be to see the actual material you are thinking of using. See page 350 to find out more.



Further information 346





⊕ UNITED KINGDOM (∨)



CAREERS ABOUT US

NEWS CONTACT FAQ





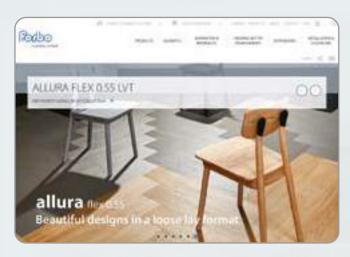
PRODUCTS SEGMENTS **INSPIRATION &** REFERENCES

CREATING BETTER **ENVIRONMENTS** 

DOWNLOADS

INSTALLATION & FLOORCARE

## Downloads



All our brochures, technical specifications and installation instructions can also be downloaded just click **www.forbo-flooring.com/downloads** We've also got a FAQ section for when you need the answer quickly.

### Forbo Floorvisualizer



With our floorvisualizer you can play with all our available floors. There are set roomsets in various segments or you can upload your own image to see how your future floor will look.

For more information, please visit www.forbo-flooring.com/floorvisualizer

# Installation and cleaning videos



In our Installation & Floorcare section you'll also find links to an ever increasing series of YouTube video guides – we're producing these for most of the products in our range to help your customers keep their floor coverings looking as good as the day they were installed. www.forbo-flooring.com/installation

### References



If you are looking for inspiration by seeing how our customers use our products, or are looking for a specific product in a certain segment, please visit the 'Inspiration and references' page on our website www.forbo-flooring.com/references

### BIM



Forbo Flooring Systems offers BIM objects of all its collections. The Forbo BIM files can be accessed through www.forbo-flooring.com/BIM

### Social Media



@forboflooringsystems



@forboflooringsystems



/forboflooring



forboflooringsystems



company/forbo/

# EVERYTHING YOU NEED IN A COUPLE OF CLICKS

# www.forbo-flooring.com

OTHER INFORMATION.

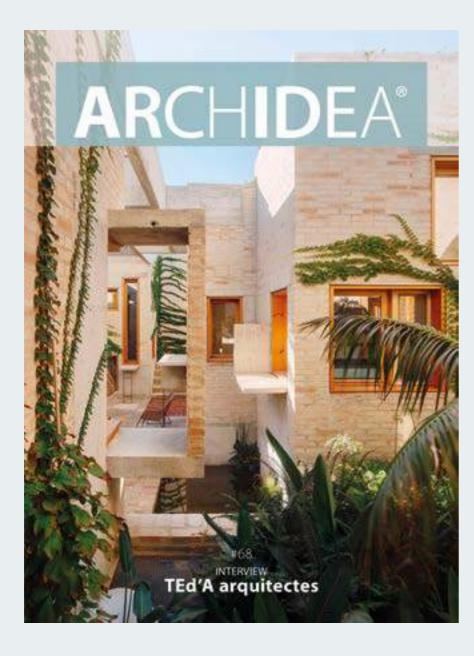
SAMPLE SERVICE

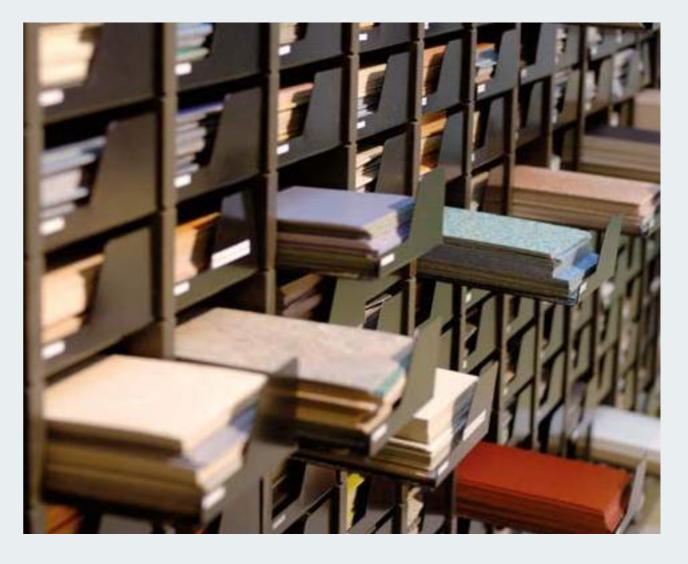
The concept behind our Archldea magazine is to spread knowledge and views by offering recognized architects a platform through which they can express their opinions and visions on architecture. Each edition features an interview with one or more architects.

Go to **www.archidea.com** to few all magazines.

### ArchIdea

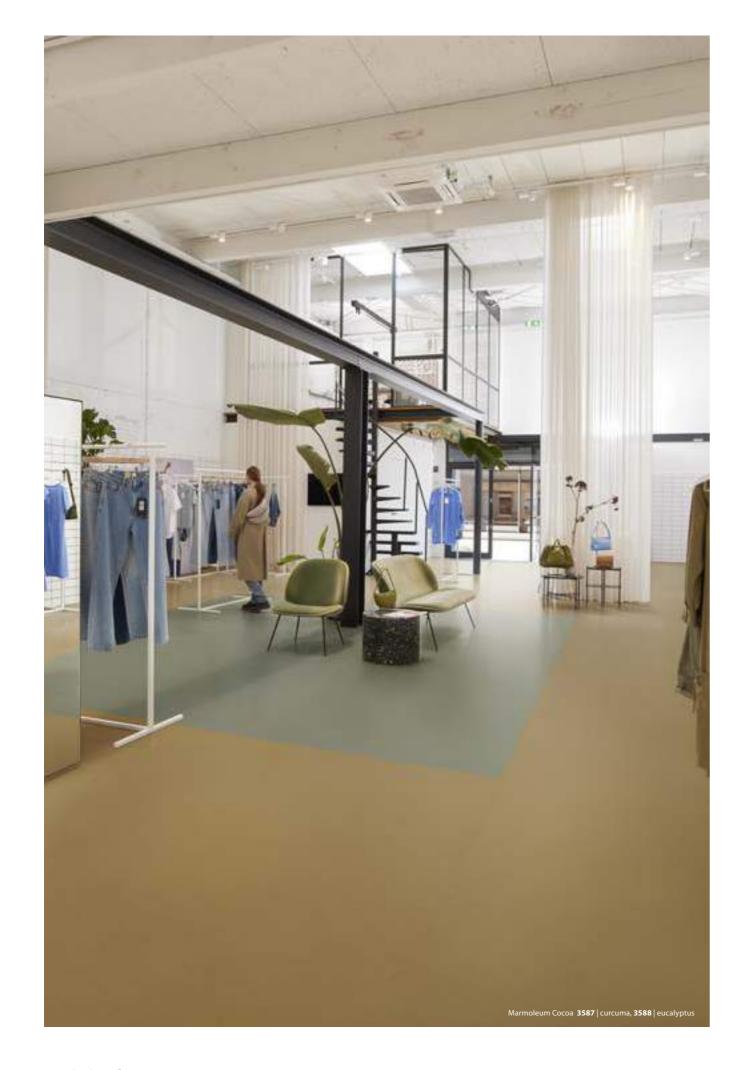
Our global architects' magazine





We realize how important it is to physically see a product sample before purchasing our floor coverings. There are many ways to order larger sample formats. This can be done via email, via a contact to our customer service department, via our sales accountants and via the Forbo Flooring systems websites. Your samples will be dispatched the same day your request is made. You can also check with your local sales rep whether you can pick the samples up from a showroom or dealer near you.

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Further information 352





Forbo Flooring Systems is part of the Forbo Group, a global leader in flooring and movement systems, and offers a full range of flooring products for commercial and affordable housing and new build markets. High quality linoleum, vinyl, textile, flocked and entrance flooring products combine functionality, colour and design, offering total flooring solutions for any indoor environment.

Forbo Flooring B.V. P.O. Box 13 1560 AA Krommenie The Netherlands question@forbo.com www.forbo-flooring.com

Find us on



